

US EPA ARCHIVE DOCUMENT

THE ENVIRONMENTAL TECHNOLOGY VERIFICATION PROGRAM



U.S. Environmental Protection Agency



Research Triangle Institute

ETV Joint Verification Statement

TECHNOLOGY TYPE:	VENTILATION MEDIA AIR FILTER	
APPLICATION:	FILTRATION EFFICIENCY OF BIOAEROSOLS IN HVAC SYSTEMS	
TECHNOLOGY NAME:	Z-Pak Series S, Model ZPS24241295BO	
COMPANY:	Glasfloss Industries, Inc.	
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The U.S. Environmental Protection Agency (EPA) has created the Environmental Technology Verification (ETV) Program to facilitate the deployment of innovative or improved environmental technologies through performance verification and dissemination of information. The goal of the ETV Program is to further environmental protection by accelerating the acceptance and use of improved and cost-effective technologies. ETV seeks to achieve this goal by providing high quality, peer-reviewed data on technology performance to those involved in the design, distribution, financing, permitting, purchase, and use of environmental technologies.

ETV works with recognized standards and testing organizations; stakeholder groups which consist of buyers, vendor organizations, permittees, and other interested parties; and with the full participation of individual technology developers. The program evaluates the performance of innovative and improved technologies by developing test plans that are responsive to the needs of stakeholders, conducting field or laboratory tests (as appropriate), collecting and analyzing data, and preparing peer-reviewed reports. All evaluations are conducted in accordance with rigorous quality assurance protocols to ensure that data of known and adequate quality are generated and that the results are defensible.

EPA's National Risk Management Research Laboratory contracted with the Research Triangle Institute (RTI) to establish a homeland-security-related ETV Program for products that clean ventilation air. RTI evaluated the performance of ventilation air filters used in building heating, ventilation and air-conditioning (HVAC) systems. This verification statement provides a summary of the test results for the Glasfloss Industries, Inc. Z-Pak Series S filter.

VERIFICATION TEST DESCRIPTION

All tests were performed in accordance with RTI's "Test/Quality Assurance Project Plan: Biological Testing of General Ventilation Filters," which was approved by EPA. Tests were performed for the following:

- Bioaerosol filtration efficiency tests of the clean and dust-loaded filter. Three bioaerosols were used in the testing:
 - The spore form of the bacteria *Bacillus atrophaeus* (BG), a gram-positive spore-forming bacteria elliptically shaped with dimensions of 0.7 to 0.8 by 1 to 1.5 μm ,
 - *Serratia marcescens*, a rod-shaped gram-negative bacteria with a size of 0.5 to 0.8 by 0.9 to 2.0 μm , and
 - The bacterial virus (bacteriophage) MS2 dispersed as a micrometer-sized polydisperse aerosol.
- American National Standards Institute (ANSI)/American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE) Standard 52.2-1999 test. The test uses inert [potassium chloride (KCl)] particles for a filter when clean and through five levels of dust loading. The filtration efficiency results (average of the minimum composite efficiency) are given for three size ranges of particles: E1, 0.3 to 1.0 μm ; E2, 1.0 to 3.0 μm ; and E3, 3.0 μm to 10 μm .
- Inert aerosol filtration efficiency tests similar to the ASHRAE 52.2 test (0.3 to 10 μm) but with extended fractional efficiency measurements down to 0.03 μm particle diameter on a filter when clean and when fully dust-loaded.

VERIFIED TECHNOLOGY DESCRIPTION

As shown in Figure 1, the Glasfloss Industries, Inc. Z-Pak Series S filter, Model ZPS24241295BO, is a rigid cell filter with nominal dimensions of 0.61 by 0.61 by 0.30 m (24 by 24 by 12 in.). The media is white and yellow with 16 pleats. The media is synthetic.

VERIFICATION OF PERFORMANCE

Verification testing of the Glasfloss Industries, Inc. Z-Pak Series S filter began on May 11, 2004 at the test facilities of RTI and was completed on May 19, 2004. The results for the bioaerosol filtration efficiency tests are presented in Table 1 for the clean and dust-loaded filter. Table 2 presents the results of the ASHRAE 52.2 test. All tests were conducted at an air flow of 0.93 m^3/sec (1970 cfm).



Figure 1. Photograph of the Glasfloss Industries, Inc. Z-Pak Series S filter.

Table 1. Bioaerosol Filtration Results

Filter Condition	Pressure Drop Pa (in. H ₂ O)	Filtration Efficiency for Removal of <i>B. atropheaus</i> , %	Filtration Efficiency for Removal of <i>S. marcescens</i> , %	Filtration Efficiency for Removal of MS2 phage, %
Clean	91 (0.36)	85	90	94
Dust loaded	348 (1.40)	99	99	99.7

Table 2. Summary of ASHRAE 52.2 Test

Filter	E1 0.3 to 1.0 μ m, %	E2 1.0 to 3.0 μ m, %	E3 3.0 to 10 μ m, %	Minimum Efficiency Reporting Value (MERV)
Glasfloss Industries, Inc. Z-Pak Series S filter	75	96	99	14 at 0.93m ³ /sec (1970 cfm)

The quality assurance officer reviewed the test results and the quality control data and concluded that the data quality objectives given in the approved test/QA plan were attained.

This verification statement addresses three performance measures of media air filters: filtration efficiency for inert particles; removal efficiency for selected bioaerosols and pressure drop. Users of this technology may wish to consider other performance parameters such as service life and cost when selecting a media air filter for bioaerosol control. In accordance with the test/QA plan¹, this verification statement is valid for 3 years following the last signature added on the verification statement.

Original signed by E. Timothy Oppelt, 8/23/04

Original signed by David S. Ensor, 08/5/04

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