

US EPA ARCHIVE DOCUMENT

**VERIFICATION TEST PLAN FOR THE AQUIONICS INC. UV
DISINFECTION SYSTEM FOR REUSE APPLICATIONS
VERSION 3.1**

December 2002

**Prepared for
NSF International
Ann Arbor, MI**

and

**US Environmental Protection Agency
Edison, NJ**

by:

**O. Karl Scheible
Egon T. Weber II**

**HydroQual, Inc.
Mahwah, NJ**

CONTENTS

<u>Section</u>	<u>Page</u>
1 INTRODUCTION	1-1
1.1 ETV OBJECTIVES	1-1
2 ROLES AND RESPONSIBILITIES OF PARTICIPANTS IN THE VERIFICATION TESTING.....	2-1
2.1 NSF INTERNATIONAL (NSF).....	2-1
2.2 U.S. ENVIRONMENTAL PROTECTION AGENCY (USEPA).....	2-1
2.3 FIELD TESTING ORGANIZATION (FTO), HYDROQUAL, INC.....	2-2
2.4 ETV HOST SITE PARSIPPANY TROY-HILLS (PTRH) WASTEWATER TREATMENT PLANT	2-3
2.5 UV TECHNOLOGY VENDOR – AQUIONICS INC.....	2-4
2.6 SUPPORT ORGANIZATIONS	2-8
2.7 TECHNOLOGY PANEL ON HIGH-RATE DISINFECTION	2-8
3 TECHNOLOGY DESCRIPTION	3-1
3.1 AQUIONICS INC. UV DISINFECTION SYSTEM.....	3-1
3.1.1 Lamps and Sleeves	3-1
3.1.2 Lamp Aging.....	3-1
3.1.3 Lamp Intensity vs. Temperature.....	3-2
3.1.4 Lamp Modules.....	3-2
3.1.5 Sleeve Cleaning System	3-3
3.1.6 Electrical Controls.....	3-3
3.1.7 Detectors.....	3-4
3.1.8 Design Operational Envelope.....	3-4
3.1.9 Design Flow Rates	3-5
3.2 UV TEST UNIT SPECIFICATIONS.....	3-6
3.2.1 Verification Test Reactor	3-6
3.2.2 Scaling Considerations.....	3-6
3.3 VENDOR TEST CLAIMS	3-6
4 DOSE DELIVERY VERIFICATION TEST PLAN	4-1
4.1 GENERAL TECHNICAL APPROACH.....	4-1
4.2 TEST FACILITY DESCRIPTION.....	4-2
4.2.1 Site Preparation Requirements	4-2
4.2.2 Facilities	4-5
4.2.3 Equipment and Supplies.....	4-5
4.3 OPERATING PLAN	4-5
4.3.1 Field and Laboratory Setup	4-6
4.3.2 Field Sampling Locations.....	4-6
4.3.3 System Startup and Shakedown	4-8
4.3.3.1 Flow Meter Calibration	4-8

4.3.3.2	Lamp “Burn-In”	4-8
4.3.3.3	Headloss Measurements	4-9
4.3.3.4	Measurement of Power Consumption and Stability	4-9
4.3.3.5	Hydraulic Testing	4-9
4.3.3.6	Detector Validation	4-9
4.3.3.7	Shakedown Flows	4-10
4.3.4	Dose–Response Calibration	4-10
4.3.4.1	Selection, Culturing and Harvesting of Test Organism	4-10
4.3.4.2	Collimated Beam Apparatus	4-11
4.3.4.3	Intensity Calibration for the Collimated Beam and Sensor	4-11
4.3.4.4	Collimator Verification	4-13
4.3.4.5	Dose-Response Test Procedure	4-13
4.3.5	Field Dose-Flow Assay	4-14
4.3.5.1	Test Batch Preparation	4-14
4.3.5.2	Test Conditions	4-15
4.3.5.2.1	Quartz Surface Condition	4-15
4.3.5.2.2	UV Transmittance of the Test Water	4-15
4.3.5.2.3	MS2 Phage Densities	4-17
4.3.5.2.4	Lamp Output	4-18
4.3.5.2.5	Temperature	4-18
4.3.5.2.6	Hydraulic Loading Rates	4-18
4.3.5.3	Test Procedures, Sampling, System Monitoring	4-18
4.3.5.3.1	Test Procedure	4-18
4.3.5.3.2	Field and Analytical Schedule	4-19
4.3.5.3.3	System Monitoring	4-19
4.3.6	Data Compilation and Analysis	4-35
4.3.6.1	Dose-Response Data Analysis	4-35
4.3.6.2	Hydraulic Characterization	4-37
4.3.6.3	Dose-Flow Relationships	4-37
5	QUALITY ASSURANCE PROJECT PLAN	5-1
5.1	PROJECT DESCRIPTION, OBJECTIVES AND ORGANIZATION	5-1
5.1.1	Purpose of Study	5-1
5.1.2	AQUIONICS Inc. Technology	5-1
5.1.3	Facility and Pilot-Plant Description	5-2
5.1.4	Project Objectives	5-2
5.2	ROLES AND RESPONSIBILITIES OF PARTICIPANTS IN THE VERIFICATION TESTING	5-3
5.2.1	NSF International (NSF)	5-3
5.2.2	U.S. Environmental Protection Agency (USEPA)	5-3
5.2.3	Testing Organization (FTO), HydroQual, Inc.	5-4
5.2.4	ETV Host Site Parsippany Troy-Hills (PTRH) Wastewater Treatment Plant ..	5-5
5.2.5	UV Technology Vendor AQUIONICS Inc.	5-5
5.2.6	Support Organizations	5-6
5.2.7	Technology Panel on High Rate Disinfection	5-7
5.3	GENERAL TECHNICAL APPROACH	5-9

5.3.1	Dose Delivery Verification	5-9
5.4	ANALYTICAL MEASUREMENTS FOR THIS ETV.....	5-9
5.4.1	Sampling and Monitoring Points.....	5-10
5.4.2	Frequency of Sampling/Monitoring.....	5-10
5.4.3	Planned Approach for Evaluating Objectives (i.e. Data Analysis).....	5-11
5.4.4	QA/QC Sampling.....	5-13
5.5	SAMPLING PROCEDURES	5-13
5.5.1	Method Used to Establish Steady-state Conditions	5-13
5.5.2	Sampling/Monitoring Procedure.....	5-13
5.5.3	Sample Container Labeling.....	5-13
5.5.4	Suitability of Sampling Procedure With Respect to Matrix.....	5-14
5.5.5	Sampling/Monitoring Equipment Calibration for Those Associated with Critical Parameters.....	5-14
5.5.6	How Cross-Contamination Between Samples will be Avoided.....	5-14
5.5.7	Assure that Representative Samples are Collected	5-14
5.5.8	List of Sample Quantities to be Collected, Container Type, Sample Preservation, Holding Times	5-14
5.6	TESTING AND MEASUREMENT PROTOCOLS	5-14
5.6.1	Standard Methods/Non-standard Methods.....	5-15
5.7	QA/QC CHECKS	5-15
5.7.1	Quantitative QC Objectives	5-15
5.7.1.1	Precision.....	5-15
5.7.1.2	Accuracy.....	5-15
5.7.1.3	Completeness	5-16
5.7.1.4	QC Objectives for Water Analyses	5-16
5.7.1.5	QC Objectives for Coliphage Enumeration Procedures.....	5-17
5.7.1.6	QC Objectives for Dose Response Results	5-17
5.7.2	Qualitative QC Objectives	5-17
5.7.2.1	Comparability.....	5-17
5.7.2.2	Representativeness	5-18
5.7.3	Consequences of Not Meeting QC Objectives.....	5-18
5.8	DATA REPORTING, DATA REDUCTION AND DATA VALIDATION	5-18
5.8.1	Reporting Requirements.....	5-18
5.8.2	Documentation	5-18
5.8.3	Document Handling	5-19
5.8.4	Data Reduction/Validation and Reporting	5-21
5.8.4.1	Data Reduction.....	5-21
5.8.4.2	Data Validation	5-21
5.8.4.3	Data Reporting	5-21
5.9	ASSESSMENTS.....	5-22
6	GLOSSARY	6-1
7	REFERENCES	7-1

APPENDIX A PROJECT SUPPORT EQUIPMENT TECHNICAL SPECIFICATIONS
 APPENDIX B LABORATORY METHOD MANUAL AND QA/QC MANUAL
 APPENDIX C FIELD PROTOCOLS
 APPENDIX D SPECIAL LABORATORY PROTOCOLS
 APPENDIX E PROJECT HEALTH AND SAFETY PLAN
 APPENDIX F SPILL PREVENTION

FIGURES

<u>Figure</u>	<u>Page</u>
Figure 2-1. Project Area for ETV Testing at the Parsippany-Troy Hills WWTP	2-5
Figure 2-2. General Site Plan of the ETV Test Facility at the Parsippany-Troy Hills WWTP	2-6
Figure 2-3. General Site Plan of the ETV Test Facility at the Parsippany-Troy Hills WWTP	2-7
Figure 3-1. Lamp Aging Test.	3-2
Figure 3-2. Schematic of Lamp Operational Life Span.....	3-5
Figure 3-3. Drawing of Reactor Assembly used for Pilot Test Unit.....	3-6
Figure 3-4. Drawing of Aquionics Pilot Test Unit.....	3-7
Figure 3-5. Drawing of Influent Flow Modifier.....	3-8
Figure 4-1. Flow Schematic for Conducting this Reuse ETV.....	4-4
Figure 4-2. Schematic of Sampling Locations	4-7
Figure 4-3. HydroQual Collimator Apparatus for Conducting Dose Response Tests	4-12
Figure 4-4. Average intensity in the bersonInLine 4250 unit as a function of transmittance.	4-16
Figure 4-5. Example MS2 Dose-Response Correlation	4-36
Figure 4-6. Example Relationship of Dose as a function of Hydraulic Loading	4-38
Figure 5-1. Key Technical and QA/QC Personnel for this ETV.....	5-8
Figure 5-2. Sampling and Monitoring Points.....	5-12

TABLES

<u>Table</u>	<u>Page</u>
Table 4-1. ETV Task Summary	4-3
Table 4-2. Transmittance reduction calculation results.....	4-17
Table 4-3. Flow Rates for Testing.....	4-18
Table 4-4. Testing Schedule and Relevant Operating Conditions.....	4-20
Table 4-5. Analytical Schedule.....	4-21
Table 5-1. Description of Parameter Measurements.....	5-9
Table 5-2. Summary of Required Measurements and Sample Preservation.....	5-10
Table 5-3. Summary of Standard Methods and Procedures.....	5-15
Table 5-4. QA/QC Objectives for Analyses Performed by HydroQual.....	5-16
Table 5-5. Coliphage Enumeration QA/QC Criteria.....	5-17
Table 5-6. Dose Response QA Criteria.....	5-17
Table 5-7. Reporting Requirements For Chemical/Physical Measurements.....	5-18

SECTION 1

INTRODUCTION

1.1 ETV OBJECTIVES

The Environmental Technology Verification (ETV) program was created to accelerate the development and commercialization of environmental technologies through third party verification and reporting of performance. The goal of the ETV program is to verify performance characteristics of commercial-ready environmental technologies through the evaluation of objective and quality assured data so that potential buyers and regulators are provided with an independent and credible assessment of the technology that they are buying or permitting.

Disinfection for secondary effluent and reuse application has been identified as one of the technology categories to be verified under the EPA/NSF ETV Source Water Protection Technologies Pilot.

This Verification Test Plan (VTP) applies to ultraviolet radiation technologies that meet the general criteria set forth in the “Generic Verification Protocol for Secondary Effluent and Water Reuse,” (HydroQual, Inc., September 2002). Details of this VTP focus on the selected Field Test Organization (FTO) and this VTP is modified to reflect a specific disinfection system provided by an independent vendor. Guidance is provided on the conduct of the testing, data reduction and analysis, and reporting required to validate the particular technology.

There are three major UV system operation and performance elements addressed in the Generic Protocol, comprising up to 10 individual verifications. A vendor may choose to conduct verifications covering any one or combination of these test elements:

1. Dose-Delivery Verification

Quantitative assessment of the ability of the UV equipment to deliver dose at liquid UV transmittances (at 254 nm) that are representative of the desired application(s)

a. Secondary Effluent

- 55% Transmittance
- 65% Transmittance
- 75% Transmittance

b. Reuse Applications (Based on NWRI/AWWARF 2000)

- Granular or Fabric Media Filtered Effluent – 55% Transmittance

- Membrane Filtered Effluent – 65% Transmittance
 - Reverse Osmosis Effluent – 90% Transmittance
- 2. Dose-Delivery Reliability Verification**
- a. Quartz Surface Maintenance
- Assessment of the efficacy of a UV systems automatic cleaning device to consistently maintain the quartz surfaces in a clean state, efficiently transmitting the UV energy to the liquid
- b. System Reliability
- System response control and a qualitative assessment of UV system monitors, alarms and/or indicators
- c. Process Control
- The ability of the UV system to automatically monitor and/or adjust UV doses to changing conditions
- 3. UV Design Factor Verification**
- a. Quartz-Fouling Factor Determination
- Quantitative determination of the long-term attenuation factor for quartz transmittance losses
- b. Lamp-Age Factor Testing
- Quantitative determination of the relative UV output after continuous normal operation for the vendor-prescribed effective life

Under this VTP, AQUIONICS Inc. will verify performance of their UV system for reuse applications at 55% and 65% only. Verification at 90% will not be conducted. As such, only one major test element, dose delivery, is addressed in this VTP. Recall from the generic protocol, dose delivery is defined as the ability of a specific system to deliver an effective dose to meet a selected level of inactivation. This is accomplished by determining the system's "delivered dose," that is the dose actually received by the microbes in the wastewater, using a bioassay procedure.

This verification test plan implemented for AQUIONICS, Inc. addresses the dose delivery capabilities for reuse applications where the pretreatment of the water involves media filtration (55% transmittance) and membrane filtration (65% transmittance). This test plan does not involve verification for reuse applications where reverse osmosis is used as a pretreatment option.

In addition, dose-delivery is directly related to the hydraulic behavior of the reactor. Therefore, velocity profile measurements will be developed and headlosses measured as a means of assessing the reactor's conformance to acceptable near-plug flow conditions.

SECTION 2

ROLES AND RESPONSIBILITIES OF PARTICIPANTS IN THE VERIFICATION TESTING

2.1 NSF INTERNATIONAL (NSF)

The Source Water Protection Technologies ETV Pilot is administered through a cooperative agreement between USEPA and NSF International, Inc. (NSF), its verification partner organization. NSF administers the Pilot, and has selected a qualified Field Testing Organization (FTO), HydroQual, Inc. (HydroQual) to develop and implement this Verification Test Plan (VTP).

NSF's other responsibilities include:

- Review and approval of the VTP;
- Oversight of quality assurance including the performance of technical systems and data quality audits as prescribed in the Quality Management Plan for the Source Water Protection Technologies Pilot ETV;
- Coordination of verification report peer reviews including review by the Stakeholder Advisory Group and Technology Panel;
- Approval of the Verification Report;
- Preparation and dissemination of the Verification Statement.

Key contacts at NSF relating to this VTP include:

Mr. Thomas Stevens, Program Director
Ms. Maren Roush, Project Coordinator
NSF International
789 Dixboro Road
Ann Arbor, MI 48105
(734) 769-5347
stevenst@nsf.org

2.2 U.S. ENVIRONMENTAL PROTECTION AGENCY (USEPA)

The USEPA's National Risk Management Research Laboratory provides administrative, technical and quality assurance guidance and oversight on all Source Water Protection Technologies Pilot activities. The USEPA will have review and approval responsibilities through various phases of the verification project:

- Verification Test Plan
- Verification Report
- Verification Statement

- Dissemination of the Verification Report and Verification Statement

Key USEPA contacts for this specific VTP are:

Mr. Ray Frederick
USEPA – NRML Urban Watershed Management Branch
2890 Woodbridge Avenue (MS-104)
Edison, NJ 08837-3679
(732) 321-6627
(732) 321-6640 (fax)
Frederick.ray@epamial.epa.gov

2.3 FIELD TESTING ORGANIZATION (FTO), HYDROQUAL, INC.

The selected FTO is HydroQual, Inc., Mahwah, New Jersey. HydroQual has a well-established, international reputation for expertise in the area of ultraviolet disinfection technologies.

Mr. O. Karl Scheible, Project Director, will provide overall technical guidance for the verification test program. Mr. Egon T. Weber II, Ph.D. will serve as Project Manager and will be responsible for day-to-day operations, project administration, and lab setup and oversight. Mr. Michael C. Cushing will be the lead field-technician, responsible for system installation, startup, sampling and record keeping. Mr. Prakash Patil will be the project microbiologist. Other HydroQual personnel who will have support roles during the verification projects include Ms. Joy McGrath (QA/QC Officer) and Messrs. Wilfred Dunne and Francisco Cardona (Field/Laboratory Support). HydroQual may also use additional in-house expertise as required.

HydroQual's responsibilities include:

- Develop the VTP in conformance with the generic protocol, including its revisions in response to comments made during the review period;
- Coordinate the VTP with the Vendor and NSF, including documentation of equipment and facility information and specifications for the VTP;
- Contract with sub-consultants and general contractors as needed to implement the VTP;
- Coordinate and contract, as needed, with the Host test facility and arrange the necessary logistics for activities at the plant site;
- Manage the communications, documentation, staffing and scheduling activities to successfully and efficiently complete the verification;
- Oversee and/or perform the verification testing per the approved VTP;
- Manage, evaluate, interpret and report the data generated during the verification testing;
- Prepare the Draft Verification Report.

HydroQual's main office is located in Mahwah, New Jersey and has a staff of nearly 110. The mailing address is:

HydroQual, Inc.
One Lethbridge Plaza
Mahwah, New Jersey 07430
(201) 529-5151
(201) 512-3825 Fax
<http://www.hydroqual.com>

Dr. Weber will be the primary contact person at HydroQual.

Telephone extension: 7401 or
Email: eweber@hydroqual.com

Mr. Scheible can be reached at extension 7378 or
Email: kscheible@hydroqual.com

2.4 ETV HOST SITE PARSIPPANY TROY-HILLS (PTRH) WASTEWATER TREATMENT PLANT

The Parsippany Troy-Hills Wastewater Treatment Plant located in Parsippany, New Jersey will be the host facility for conducting this ETV.

The host facility's responsibilities include:

- Dedicating the required area(s) for test equipment and setup;
- Provide reasonable access to the facility for non-plant employees;
- Provide some logistical support including personnel and/or equipment;
- Review, approve and/or assist activities affecting the plant, such as electrical connections from plant main feed.

The plant is located at:

1139 Edwards Road
Parsippany, New Jersey 07054
(973) 428-7953

Mr. Phil Bober, P.E., is the designated ETV liaison for PTRH. He can be reached at the above telephone number.

Figure 2-1 shows the project area dedicated for ETV testing at the plant. Figures 2-2 and 2-3 show a more detailed site plan and a test facility schematic.

2.5 UV TECHNOLOGY VENDOR – AQUIONICS INC.

The UV system to undergo verification is provided by is provided by AQUIONICS, Inc. and represents a full-scale version of their bersonInLine® 4250 UV System. AQUIONICS Inc.'s responsibilities will include:

- Provide the test unit for verification and all ancillary equipment, instrumentation, materials and supplies necessary to operate, monitor, maintain and repair the system;
- Provide documentation and calculations necessary to demonstrate the system's conformity to commercial systems, hydraulic scalability and to the requirements to the protocol;
- Provide descriptive details of the system, its operation and maintenance, its technical capabilities and intended function in wet weather applications;
- Provide technical support for the installation and operation of the UV system including designation of a staff technical support person and an on-site technician for training and system startup;
- Certify that installation and startup of system is in accordance with the manufacturer's recommendations;
- Review and approval of the VTP; and
- Review and comment on the Verification Report and Verification Statement.

AQUIONICS Inc. is located in Erlanger, Kentucky at the following address:

AQUIONICS Inc.
21 Kenton Lands Road
Erlanger, Kentucky, 41018
(859) 341-0710
(859) 341-0350 Fax

Patrick Bollman will be the primary contact for AQUIONICS Inc. He can be reached at above telephone number or:

Email: patrickb@aquionics.com

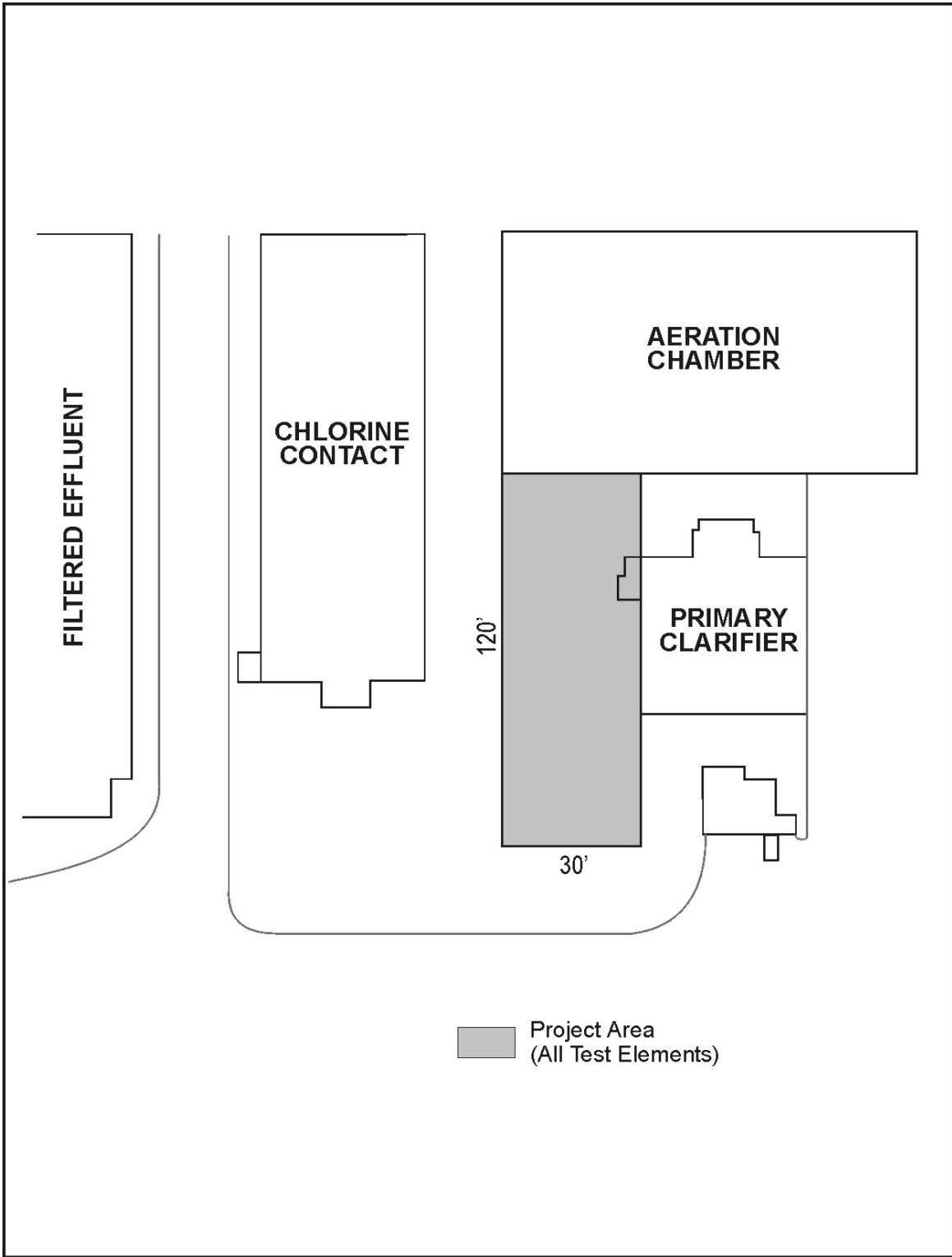


Figure 2-1. Project Area for ETV Testing at the Parsippany-Troy Hills WWTTP

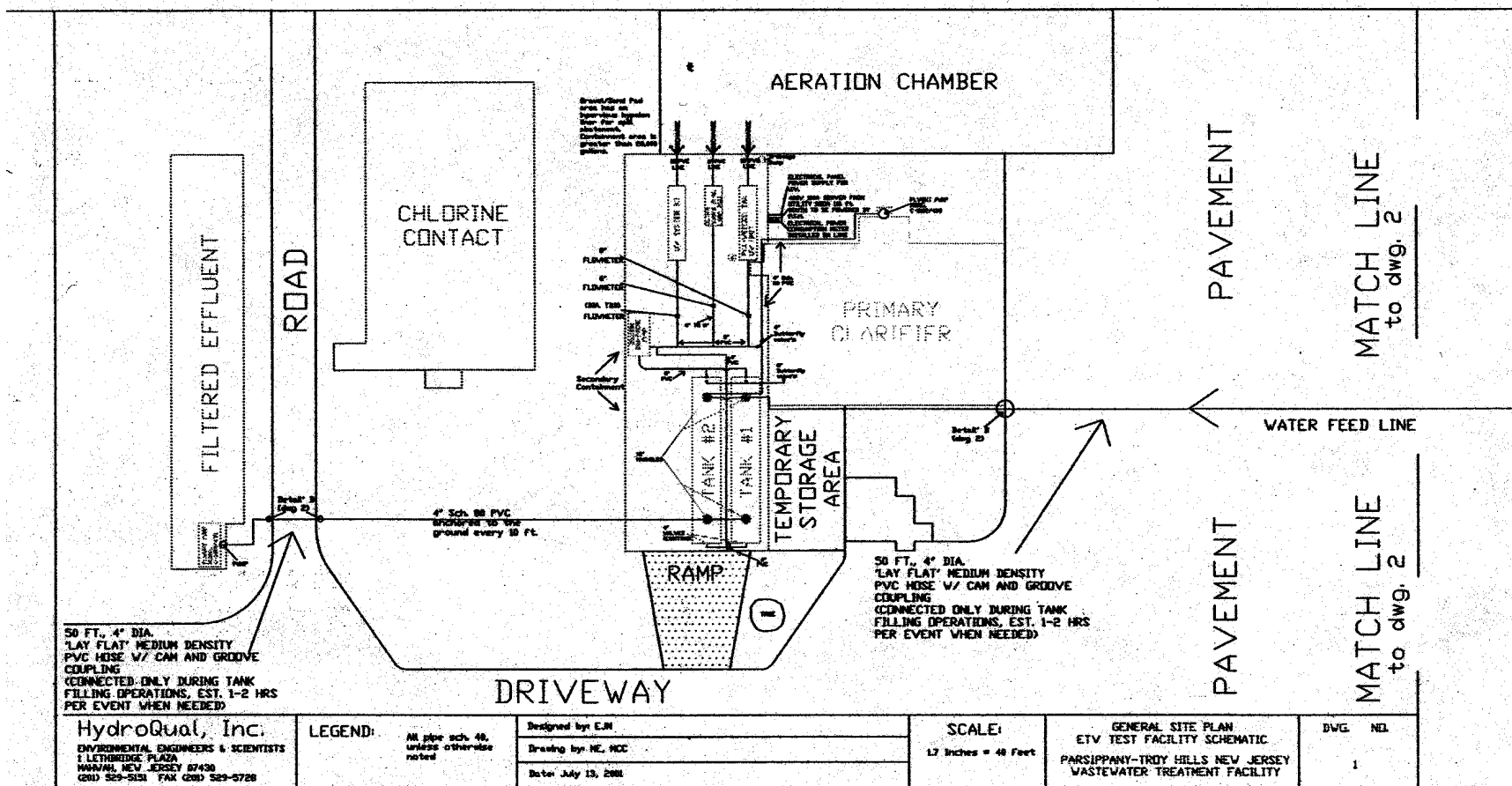


Figure 2-2. General Site Plan of the ETV Test Facility at the Parsippany-Troy Hills WWTP

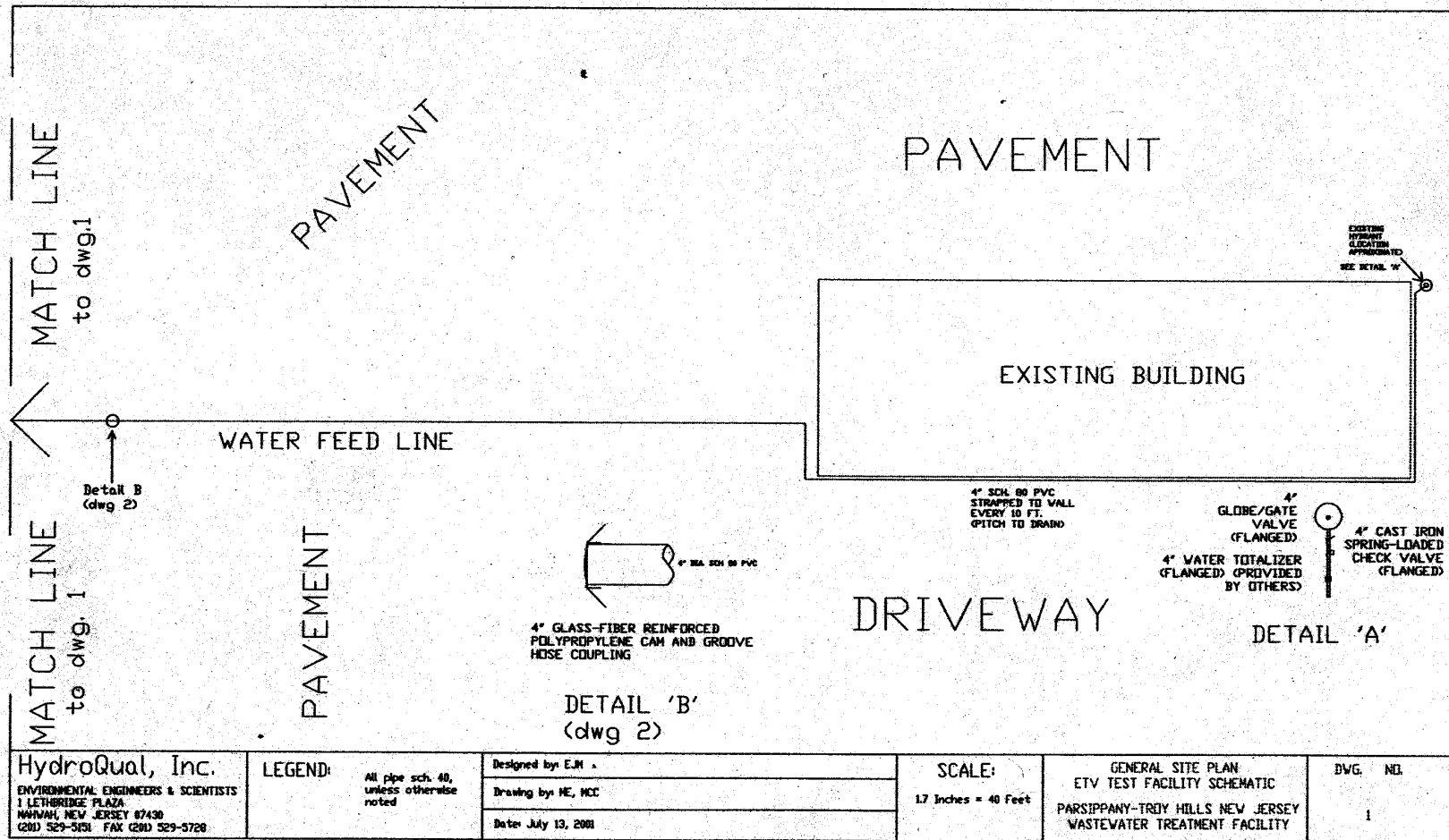


Figure 2-3. General Site Plan of the ETV Test Facility at the Parsippany-Troy Hills WWTP

2.6 SUPPORT ORGANIZATIONS

The FTO has identified two other organizations that will provide support for activities that cannot be provided by NSF, EPA, HydroQual or AQUIONICS, Inc. These organizations will be subcontractors of and subordinate to HydroQual.

International Light, Inc.
17 Graf Road
Newburyport, Massachusetts 01950
Photodetector and radiometer calibrations

ALDEN Research Laboratory, Inc.
30 Shrewsbury Street
Holden, Massachusetts
Velocity profile measurements

2.7 TECHNOLOGY PANEL ON HIGH-RATE DISINFECTION

The ETV Technology Panel on High Rate Disinfection will serve as a technical and professional resource during all phases of the verification, including the review of test plans and the issuance of verification reports.

SECTION 3

TECHNOLOGY DESCRIPTION

3.1 AQUIONICS INC. UV DISINFECTION SYSTEM

3.1.1 Lamps and Sleeves

The bersonInLine® 4250 UV unit supplied by AQUIONICS Inc. utilizes high-output, medium-pressure lamps (B3535H), oriented horizontally and perpendicular to the direction of flow. Each lamp has a UV output rating of approximately 120 Watts at 254 nm and a total power draw of up to 3500 Watts. The lamps have an effective arc length of 350 mm.

The quartz sleeves are straight through tubes with an outer diameter of 33 mm. The sleeves are composed of clear fused quartz with a wall thickness of 1.50 mm resulting in a UV transmittance of approximately 90%.

3.1.2 Lamp Aging

A lamp-aging test has been conducted by Aquionics at the Ulrich Water Treatment Plant in Austin, TX. The disinfection unit was operated with clean water (87 %T – 93 %T) from August 2000 to August 2001, just over one year. The UV output readout was set at 100% at the beginning of the test.

The lamps were allowed to operate essentially continuously throughout the test period. At 7200 hours the UV output had decreased to 70% and the power level was incremented to P2 (Figure 3-1). This allowed the lamps to operate above 70% UV output for another 1600 hours. This test shows that the lamps in the Aquionics system can be used for over 8000 hours.

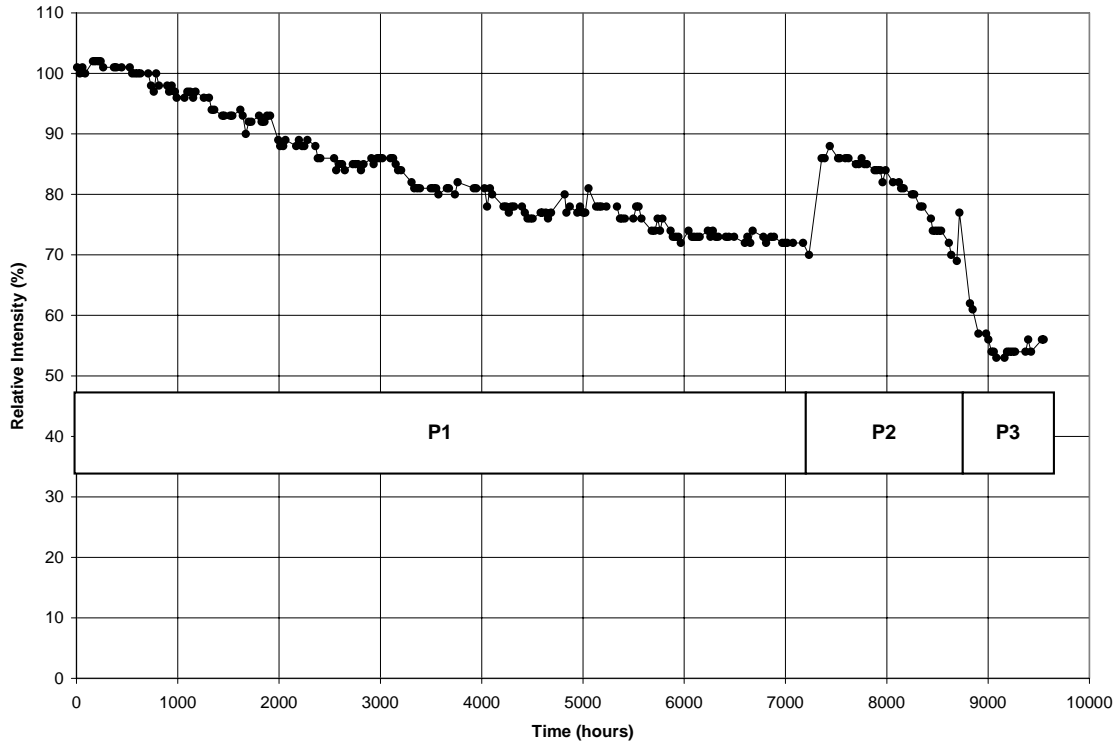


Figure 3-1. Lamp Aging Test.

3.1.3 Lamp Intensity vs. Temperature

The medium pressure lamps used in this disinfection system operate at relatively high power levels when compared to low-pressure lamps. The operating temperature is approximately 600°C, and as such will not change significantly over the range of water temperatures encountered during typical water disinfection applications.

Aquionics will supply this data.

3.1.4 Lamp Modules

The 4250 module (Figure 3-3) is a round, flanged 316L stainless steel housing with a straight-through flow pattern. The housing has an inside diameter of 13.8 inches (350 mm) and is 29.7 inches (755 mm) long. Intersecting this housing at a right angle is another cylindrical volume with end plates and with the same inside diameter. The ends of this cylinder house the lamp connections and the drive mechanisms for the cleaning system. Lamp sleeves penetrate both end plates and are secured with watertight seals.

The housing contains an access hatch to allow inspection and cleaning of lamp sleeves and cleaning mechanism. The bottom of the housing includes drains to remove water from the system

during dormancy. The tops of the module and the access hatch each have small valves to allow the bleeding of air bubbles from the system during startup.

Each module contains 6 lamps (B3535) mounted in a staggered rectangular array with centerline spacings of 75 mm. This array consists of two parallel 1 x 3 lamp rows (Figure 3-3). The lamps are horizontal and perpendicular to the direction of flow. Each lamp pair is driven by a single power supply located in the control cabinet.

3.1.5 Sleeve Cleaning System

Each reactor housing is equipped with an automatic sleeve cleaning system consisting of Teflon wipers that are driven the full length of the quartz sleeve with a motor and lead-screw drive. An automatic wiping interval can be set in the range of 10 min to 24 hours. The wipers can also be manually activated to complete a cleaning cycle.

The wipers will not be operational during the verification testing, as there is no validation test planned for this equipment.

3.1.6 Electrical Controls

Each bersonInLine® 4250 UV disinfection system is connected to an independent power supply cabinet with an ECtronic control unit. Each cabinet is supplied with 480 V delta power at 60 A. The cabinets are fitted with a main switch, cabinet ventilators, an hours counter, and a display. The main switch turns the whole system on and off. The cabinet ventilators remove the heat produced by the lamp power supplies.

The lamps can be turned on with another switch to an automatic or manual setting. The automatic setting allows remote operation. The control panel allows for direct lamp power manipulation in three finite increments P1 (design =100%), P2 (medium = 125%), and P3 (high =140%). These power increases allows lamp power, and thus dose, to be increased as lamps age (see Section 3.1.8). The output from the detector is displayed in a finite bar-graph style output with levels of 100%, 90%, 80%, 70% alarm.

The control panel contains other information that allows the operator to interpret the status of the system. The operational status of each lamp is displayed with an on/off indicator to show lamp failure. An alarm indicator activates when the module housing overheats, possibly due to poor flow of water. A pair of alarm indicators shows when the cabinet begins to get hot, and then when it finally overheats. When either the module or control cabinet overheats the system shuts off the lamps. An hours counter (non-resetable) indicates the hours the lamps have been in operation.

3.1.7 Detectors

Each reactor has a detector (UVector), located on the top of the reactor housing that monitors the intensity of the top-most lamp (Figure 3-3). The detector housing is located outside of the reactor and the light signal is carried through a quartz probe to the detector. The cleaning system includes a wiper that will wipe the detector optic free of contamination during each cleaning cycle.

The sensor has an input optic that sets the acceptance angle at 8 degrees at the half maximum sensitivity. Selectivity of the sensor is controlled by a two-stage reflective filter with a passband of 240 to 265nm. Greater than 95% of the detected spectral power is between 220 and 320 nm.

The detector measures up to 200 mW/cm² full scale; typical operating conditions are at a nominal irradiance of 100 mW/cm² or lower. At a nominal irradiance, the long-term stability is approximately 10% per year, and the temperature stability is 0.1% per °C.

The ECtronic control receives a 4 – 20 mA signal from the detector. The measured current is related to the transmittance of the water and to the lamp intensity. This current signal should be calibrated after the lamps have been burned in for 100 hours; the setting depends on the application and the transmittance of the water when the adjustment is made.

The operator sees the relative UV output on the control panel as a finite bar-graph style display with levels of 100%, 90%, 80%, 70% alarm. After the current setting is made as above, then the readout levels can be set to show the approximate UV output experienced by the test solution. In brief, the readout is set to read 100% at the nominal dose delivery conditions and after lamp burn in. It is important to note that this setting is made based on a specific maximum flow condition; this readout does not show the dose, which would require a flow rate monitor, and an internal calculation to determine adequate dose delivery.

3.1.8 Design Operational Envelope

The bersonInLine® 4250 system is employed for a variety of wastewater disinfection applications and the system must be set up specifically for the application (e.g., transmittance, required dose delivery, flow rates). The UV output readout (and its proper calibration) is the heart of proper dose-delivery maintenance.

After commissioning a full-scale reactor, the UV output monitors are set to a 100% depending on the application and operating conditions. The UV output monitors will then denote a subsequent decrease in reactor performance, and an alarm condition will activate when the UV

output drops to 70%. Three common factors can contribute to this low UV output condition: (1) Lamp deterioration through aging; (2) Quartz sleeve fouling; or, (3) Low transmittance conditions.

This UV alarm condition can then be remedied by either periodic maintenance (e.g., sleeve cleaning) or by incrementing the lamp power level control to a higher level to increase the UV output to an acceptable level. An increase in power input can only be implemented for two such corrections. Once power level P3 no longer achieves an adequate UV output with clean sleeves and an adequate water transmittance, the lamps need to be replaced. These lamp life-cycle and power adjustment schemes are shown schematically in Figure 3-1.

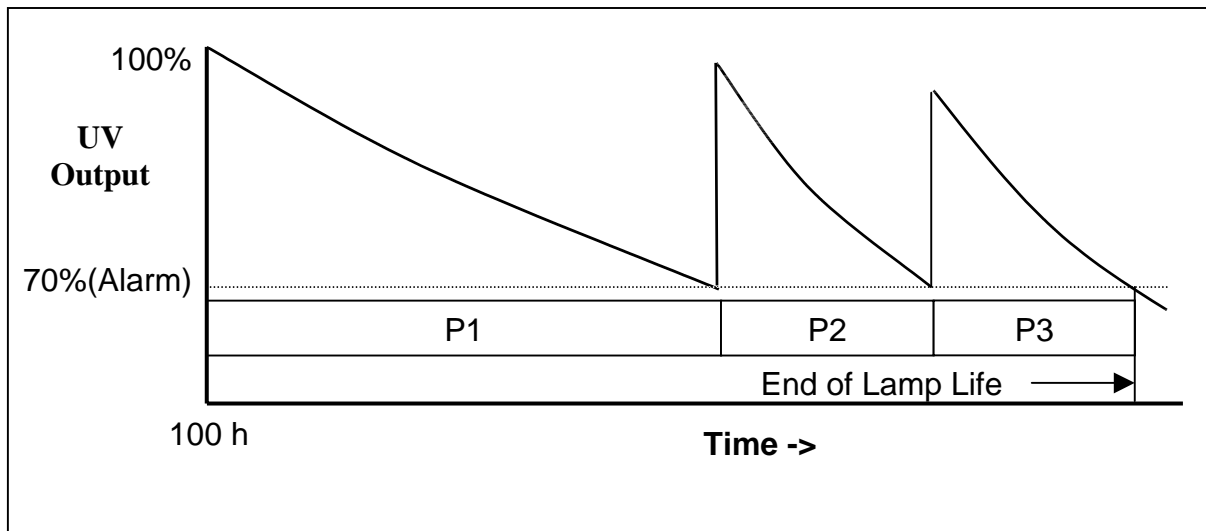


Figure 3-2. Schematic of Lamp Operational Life Span.

Based on this operational scenario, the end-of-life conditions occur when the UV output cannot be maintained above 70% of the UV output at the 100h burn-in.

3.1.9 Design Flow Rates

The design flow rates for a UV disinfection system are a function of the water conditions and the desired dose delivery. A formula and table for determining the dose-delivery conditions (e.g., the maximum deliverable flow rates) is presented in the Aquionics O&M manual to allow a determination of the flow capacity of the system depending on the application. The two independent variables are the % transmittance of the water and the desired dose. The table shows flow rates up to 28 MGD for 100%T water and a dose of 25 mJ/cm². It must be noted that these conditions probably never are encountered and exceed the hydraulic capability of the system.

However, this allows a dose determination for the reuse applications in this test. Based on these calculations and the configuration of two disinfection units in series the maximum flow rates encountered for a Reuse application would be up to 4.0 MGD.

3.2 UV TEST UNIT SPECIFICATIONS

3.2.1 Verification Test Reactor

The disinfection units used for this Reuse ETV are identical to the disinfection units used in full-scale commercial applications. This ETV will be performed with two bersonInLine® 4250 disinfection units in series.

The influent flange on the first reactor contains a flow modifier described in Figure 3-5. This insert is installed at the influent end of the reactor to effectively extend the pipe length inside the reactor, keeping the flow focused towards the lamp array. This minimizes the effect of the dead spaces, such as the access hatch, that are present upstream of the lamp array. This flow modifier does not change the flow range at which the disinfection unit can be operated. It is important to note that to extend the results of the ETV to a commercial installation, the commercial units must contain an identical flow modifier.

The two test units are configured with identical automatic sleeve cleaning systems and ECTronic control panels.

3.2.2 Scaling Considerations

The system to be tested is a full-size bersonInLine® 4250 UV disinfection unit. Scalability is based on the concepts that higher disinfection-rate requirements would be implemented with identical, parallel units, and that higher dose delivery requirements will employ identical pairs of units in series. In both cases, the flow velocities employed during this verification testing are equivalent to the flow velocities that will be present in the plant installations.

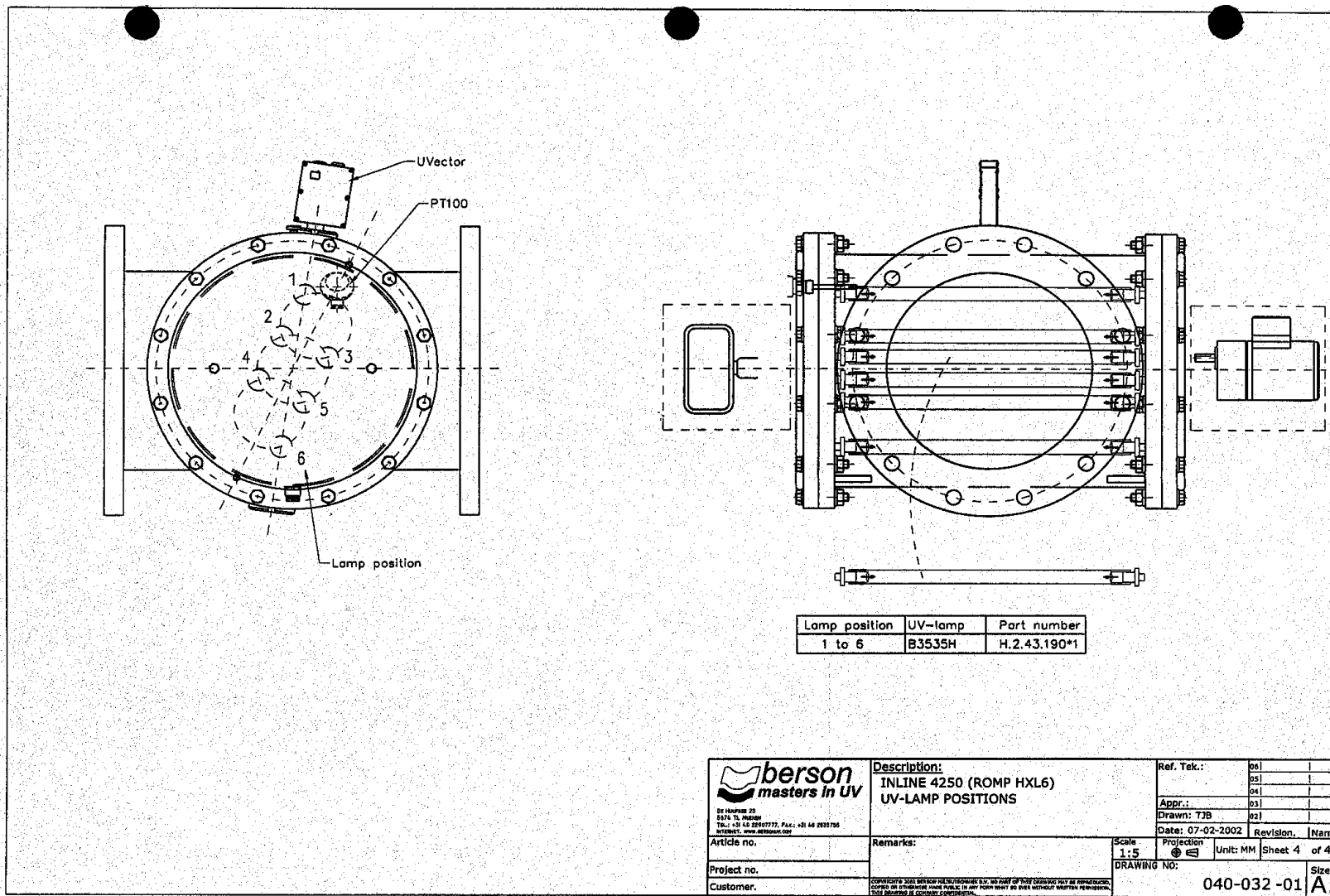
Requirements that must be met to extend the results of this ETV to commercial systems are: (1) the flow velocities must be in the range tested during this ETV; and, (2) the velocity profile across the influent and effluent flanges to the system must be similar to or better than that verified under this ETV. The latter can be achieved by measuring the velocity flow fields and by ensuring that the influent/effluent conditions (e.g., pipe lengths) are similar to those in this ETV.

3.3 VENDOR TEST CLAIMS

The overall objective of this ETV is to validate disinfection performance of the AQUIONICS Inc. bersonInLine® 4250 UV System for water reuse applications. The nominal transmittances of the specific application waters will be adjusted to simulate conditions where the UV output of the system has been reduced to 70% by lamp aging and sleeve fouling. Within this goal, four specific objectives are identified:

- 1) Verify flow-dose relationship for the system at nominal UV transmittance of 65% to simulate membrane-filtered effluent. Note: the actual transmittance will be lowered to 54%.
- 2) Verify flow-dose relationship for the system at a nominal UV transmittance of 55% to simulate granular filtered effluent. Note: the actual transmittance will be lowered to 41%.
- 3) Verify the velocity profiles on the influent and effluent ends of the reactor assembly.
- 4) Verify the ability of the detector and readout alarm to accurately represent the presence of low UV output conditions.

Note: the application of this disinfection system to reverse-osmosis filtered effluent will not be validated.



	Description: INLINE 4250 (ROMP HXL6) UV-LAMP POSITIONS	Ref. Tek.:	061
		Appr.:	041
BY INQUIRY 23 2476 TL PASADENA TEL: +1 626 259-9777, FAX: +1 626 259-7268 INTERNET: WWW.BERSON.COM	Date: 07-02-2002	Drawn: TJB	021
Article no.	Remarks:	Scale: 1:5	Projection: Unit: MM
Project no.	Customer:	DRAWING NO:	Revision:
040-032-01		Sheet 4 of 4	Name: Size: A3

Figure 3-3. Drawing of Reactor Assembly used for Pilot Test Unit

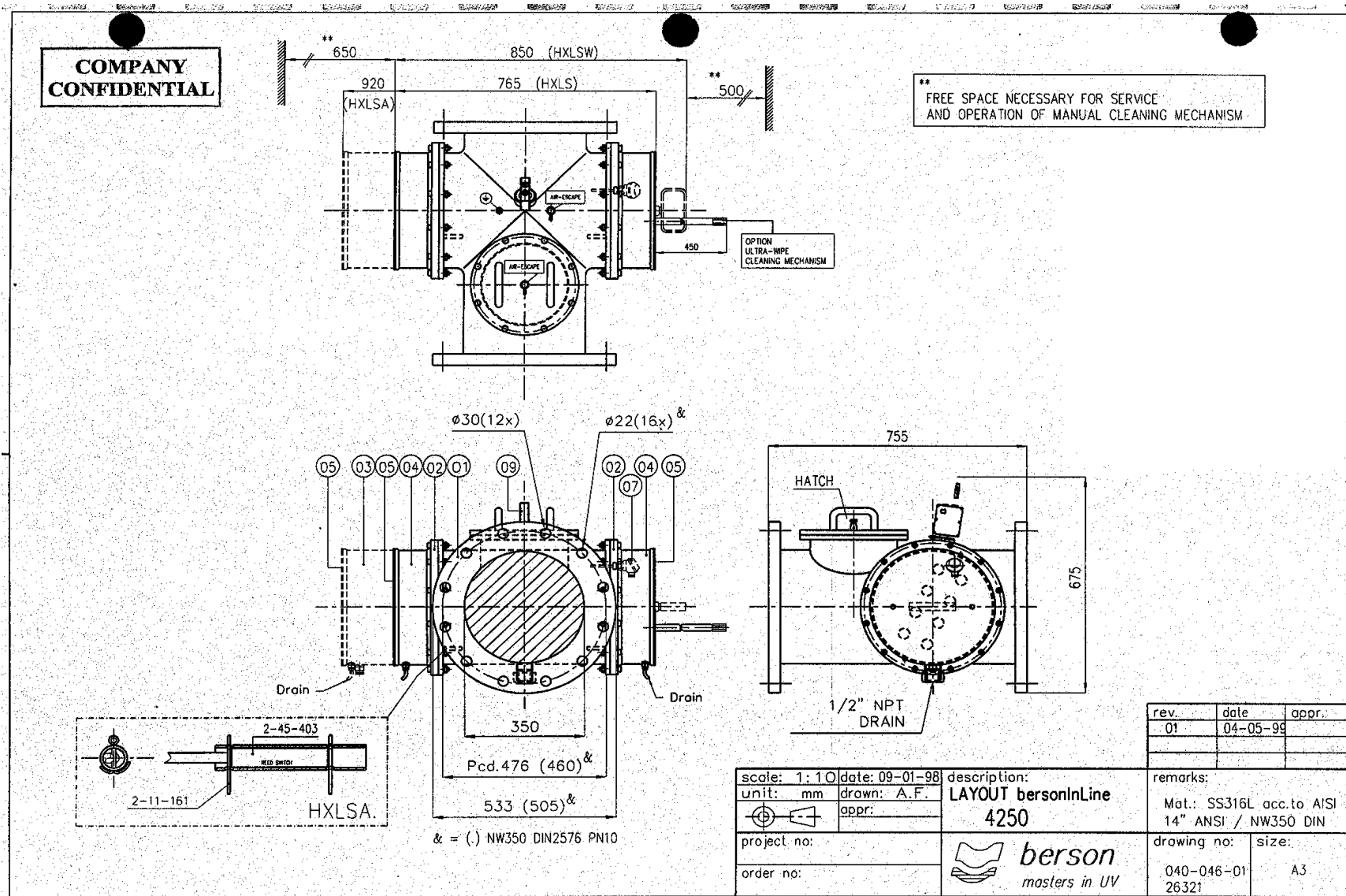


Figure 3-4. Drawing of Aquionics Pilot Test Unit.

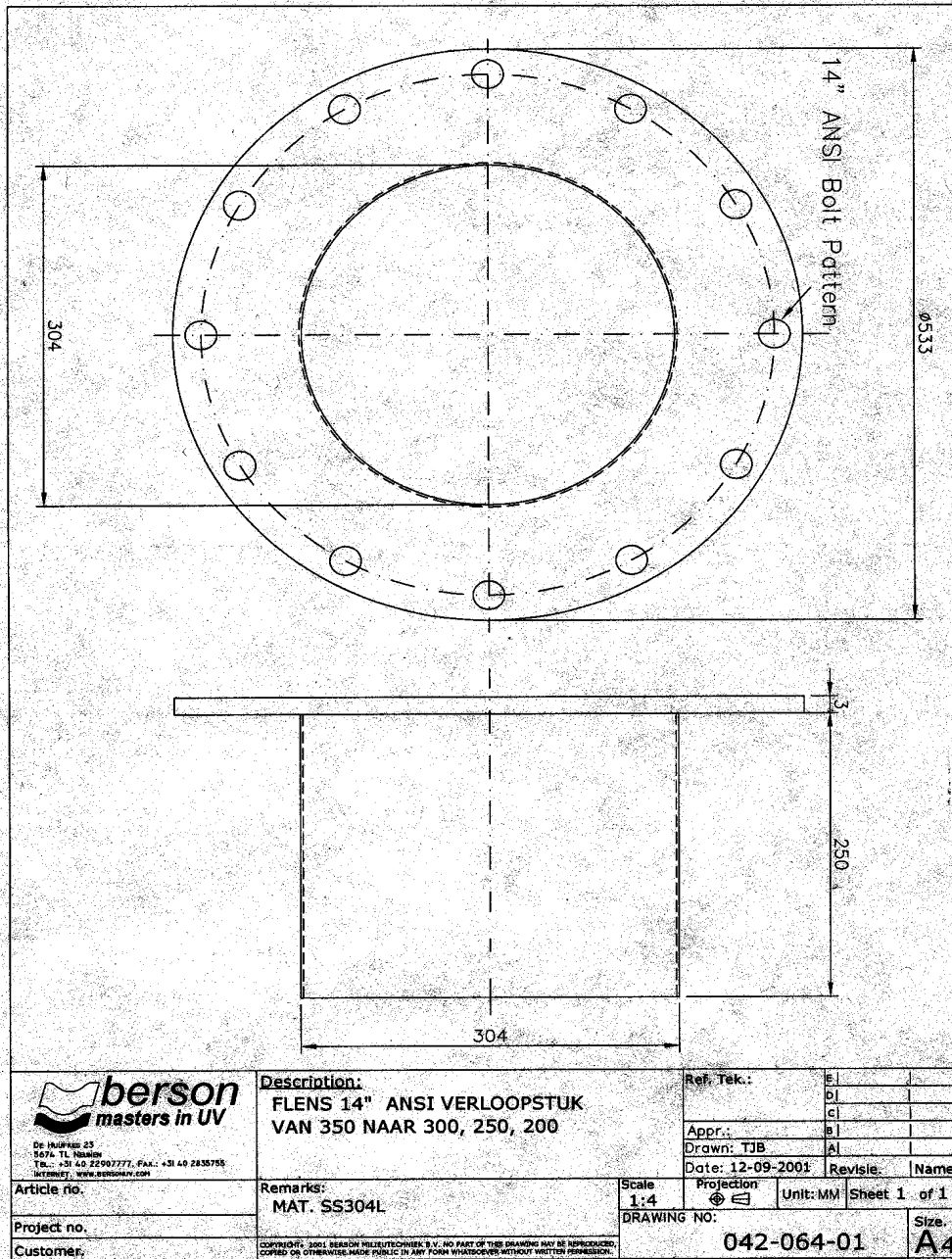


Figure 3-5. Drawing of Influent Flow Modifier.

SECTION 4

DOSE DELIVERY VERIFICATION TEST PLAN

4.1 GENERAL TECHNICAL APPROACH

By its nature, the effectiveness of UV is dependent on the upstream processes used for pretreatment, particularly for particle removal or reduction, and for oil/grease and organics removal. The design basis typically developed for a UV system application incorporates the characteristics of the wastewater to be treated, including particulates, the nature and size distributions of the particulates, bacterial levels to be disinfected, flow rates, and the UV transmittance (or, conversely, the absorbance) of the wastewaters. These conditions are all established to reflect a planned level of pretreatment, and the expected variability in quality and quantity. Finally, the dose required to meet specific target levels is determined, typically established from direct testing (e.g., collimated-beam, dose-response methods) of the wastewaters or similar wastewaters. Once this “design basis” is established, independent of the UV equipment, the next step is to select equipment that can meet these specific dose requirements under the expected wastewater conditions.

This ETV technical objective is met by demonstrating, or verifying, the ability of a specific system to deliver an effective dose. This is the “delivered dose”, which is the dose actually received by the microbes in the wastewater. Although recent research has been directed to modeling the delivered dose (particularly methods utilizing computational fluid dynamics in conjunction with computed intensity fields), direct biological assay procedures have generally been used to estimate the delivered dose for specific reactor configurations, typically as a function of the hydraulic loading rate. The bioassay is a viable and accepted method and has been used successfully for many years, whereby the results are often applied to qualification requirements in bid documents for wastewater treatment plant applications.

The bioassay procedure uses a known microorganism, which is cultured and harvested in the laboratory and then subjected to a range of discrete UV doses. These doses are applied with a laboratory-scale, collimated-beam apparatus, which can deliver a known, accurately measured dose. Measuring the response to these doses (log survival ratio), a dose-response relationship is developed for the specific organism. A culture of the same organism is then injected into the large-scale UV test unit, which is operated over a range of hydraulic loadings (thus yielding a range of exposure times). The response of the organism can then be used to infer, from the laboratory-based dose-response relationship, the dose that was delivered by the UV unit. These tests are run in “clean” water (from a potable water supply) or granular filtered secondary effluent matrices, which have been adjusted by chemical means to mimic the UV transmittances expected under reuse conditions.

In addition, effective disinfection is predicated on the acceptable hydraulic behavior within the UV reactor. To this end, velocity profiles need to be developed and analyzed as a means for assessing the UV system's hydraulic behavior and scalability.

Table 4-1 presents a summary of the primary and support tasks that need to be completed under this Verification and reference to pertinent VTP sections and protocols.

4.2 TEST FACILITY DESCRIPTION

4.2.1 Site Preparation Requirements

The designated host site is the Parsippany Troy-Hills Wastewater Treatment Plant located in Parsippany, New Jersey. All site preparations will be coordinated between HydroQual's project manager and the PTRH's designated project liaison.

The verification testing will take place at one central location at the plant allowing for access to primary effluent, filtered secondary effluent, and potable water sources (refer to Figures 2-1 through 2-3).

Figure 4-1 presents the flow schematic for conducting the dose delivery verification assays. The major ancillary support needs include a batch tank, electrical sources, a pump, and appropriate water sources. Support instrumentation includes a flow meter, a radiometer with an appropriate UV sensor, power meter, power datalogger, and datalogger for other operational parameters. Note that this setup is independent of the host-site.

Potable water for cleaning and test purposes is drawn from a local fire hydrant. The hydrant is piped (4-inch diameter Schedule 80 PVC with glued joints) to the batch tank. Water consumption is metered via an in-line totalizer. Filtered secondary effluent for test purposes is drawn from a filtered effluent line provided by the host site. The line is piped (4-inch diameter Schedule 80 PVC with glued joints) to the batch tank, with a diversion valve allowing filtered effluent to go directly to the UV system. At full open the maximum water delivery capacity is approximately 300 gpm. All water that passes through the tank, pump and UV system is discharged into the aeration tank for biological treatment through a 12-inch diameter, Schedule 40 PVC discharge line from the UV unit.

Two 20,000-gallon (nominal) capacity mobile frac tanks are provided by Adler Tank Rentals (Newark, New Jersey) or equivalent. The tanks have epoxy linings to prevent rusting. The tanks cover a footprint area about 50 feet by 9 feet and stands approximately 11 feet high. There is an eight-inch flange outlet connection on the front of each tank and a four-inch flange outlet on the back of each tank. A four-inch diameter Schedule 40 PVC line serves as a recirculation loop and as a supplementary feed line to the main discharge pump. There is ladder access to the railed top area

of each tank where there are two 2-foot diameter access manways. These manways are where additives (e.g., transmittance-altering substances or challenge organisms) are added.

Flow from the batch tank to the UV system is through an automatic priming, diesel-powered centrifugal pump (Godwin Pumps, Inc., Bridgeport, New Jersey), Model Number CD225M or equivalent. The pump has eight-inch inlet and outlet flanged connections; based on estimated head losses, the maximum pump capacity is about 2000 gpm. The pump covers a footprint area about 6 ft by 10 ft. Two pumps have been installed in parallel to achieve the high flow rates necessary for this ETV.

Table 4-1. ETV Task Summary

Task/Subtask	Pertinent VTP Section	Pertinent Protocols or Procedures
Site Installation Requirements	4.2.1, Figure 2-1 and 2-2	Appendix A
System Startup and Shakedown Flow Meter Calibration	4.3.3 and 4.3.3.1	Field Protocol – 1 Appendix C
Lamp Burn-In	4.3.3.2	Field Protocol – 2 Appendix C
Headloss Measurements	4.3.3.3	Field Protocol – 3 Appendix C
Power Consumption and Stability	4.3.3.4	Field Protocol – 4 Appendix C
Hydraulic Velocity Profiles	4.3.3.5	Field Protocol – 9 Appendix C
Detector Validation	4.3.3.6	Field Protocol – 8 Appendix C
Shakedown Flows	4.3.3.7	Field Protocols – 5, 6 and 7 Appendix C
Dose Response Calibration		
Selection, Culturing and Harvesting of Test Organism	4.3.4.1	Special Laboratory Protocol – 1 Appendix D
Intensity Calibration for the Collimated Beam and Sensor	4.3.4.3	Special Laboratory Protocol – 2 Appendix D
Dose Response Test Procedure	4.3.4.5	Special Laboratory Protocol – 3 Appendix D
Dose-Flow Assays		
Test Batch Preparation	4.3.6.1	Field Protocol - 6 Appendix C
Set Quartz Surface Condition	4.3.6.2.1	Field Protocol - 5 Appendix C
UV Transmittance of Test Water	4.3.6.2.2	LM – 29, Field Protocol – 6 Appendix C
Lamp Output	4.3.6.2.4	N/A
Water Temperature	4.3.6.2.5	N/A
Hydraulic Loading Rates	4.3.6.2.6	N/A
Dose-Flow Assay Test Procedure	4.3.6.3.1, Tables 4-2 thru 4.4	Field Protocols 5, 6 and 7
System Monitoring	4.3.6.3.1.2	N/A

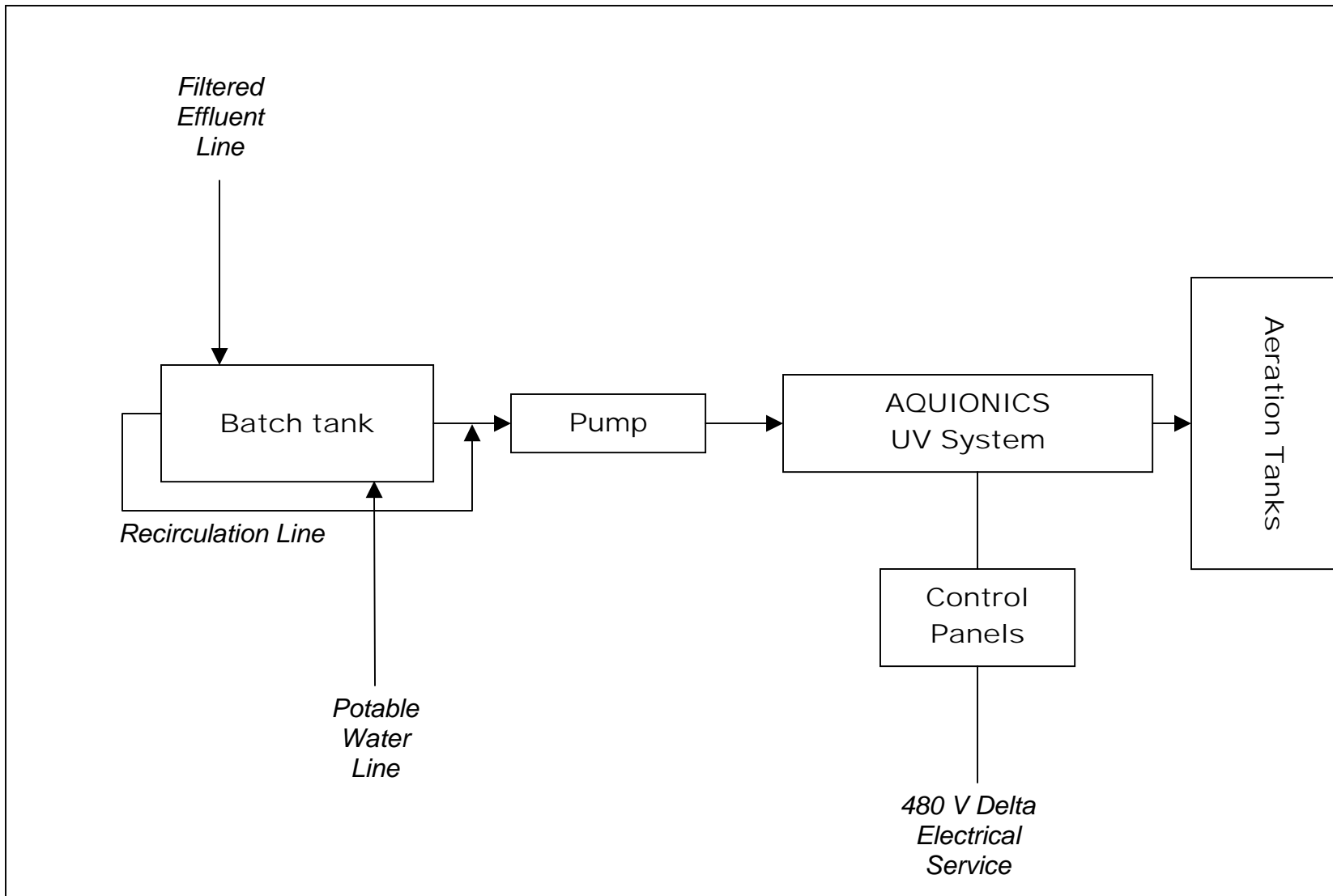


Figure 4-1. Flow Schematic for Conducting this Reuse ETV.

Metered direct electrical service is provided by the host site.

Flow metering is measured by a Fischer and Porter Model (10D1462) 8-inch diameter magnetic flow meter.

A critical measurement is the UV output of the system at 254 nm. This is measured by an International Light Model 1700 Research Radiometer using an SED240 detector with a quartz wide-eye diffuser and NS254 narrow band filter. The detectors will be calibrated within six weeks of startup and not more than every four months thereafter.

Another important measurement is the UV transmittance of the test batch. A UV-Vis spectrophotometer (Shimadzu 1200) will be kept on-site for measuring the UV transmittance of samples. Transmittance will be verified at the lab with a Perkin-Elmer Lambda-6 spectrophotometer, and transmittance scans from 230 nm to 280 nm will be conducted.

Technical specifications for the support equipment described in this section can be found in Appendix A.

4.2.2 Facilities

A small field trailer/office will be setup at the test site to provide copier needs, security for on-site equipment (e.g., radiometer and spectrophotometer), and storage area for supplies. The plant's restroom facilities are provided for use throughout the project duration.

4.2.3 Equipment and Supplies

Equipment needed to support the operation of the test facility, other than what may have already been described, include a forklift for moving heavy items (such as the UV reactors and power cabinets); this assistance will be provided by the host site.

HydroQual, Inc will provide the major supply items required to support the analytical and sampling needs of the ETV. Appendix B contains a copy of HydroQual's QA/QC manual, which includes general information pertaining to the treatability laboratory, and appropriate method protocols. Equipment and supply needs associated with each analysis are presented within the description of each procedure.

4.3 OPERATING PLAN

The operating plan for the ETV verifications is comprised of several activities, some of which can be implemented simultaneously. These include the field and laboratory setup, UV

equipment installation, shakedown runs, verification test runs and demobilization and removal of the test units.

4.3.1 Field and Laboratory Setup

The field installation is essentially as shown on the plan layout (refer to Figure 2-1 through 2-3, and Section 4.2.1). No other support equipment or facilities will be necessary from those already described. The same system will be used for both the nominal 55% T and nominal 65% T dose-delivery verifications.

All laboratory analyses will be conducted at HydroQual's laboratory facility in Mahwah, New Jersey or in the field by HydroQual personnel. The laboratory is equipped to conduct all the analyses required under this ETV.

Some laboratory analyses, due to their nature, must be conducted on-site. This includes measurement of UV transmittance, detection of disinfection residual (e.g., Total Chlorine) pH, turbidity, and temperature. To this end, equipment for conducting these tasks will be maintained in a dedicated area of the field office.

4.3.2 Field Sampling Locations

There are four (4) locations for each system that will be sampled. These are shown in Figure 4-2. Procedures for sampling and analysis are discussed in a later section.

All samples will be manually collected as grabs. A description of the sampling locations is as follows:

M1: Batch Effluent

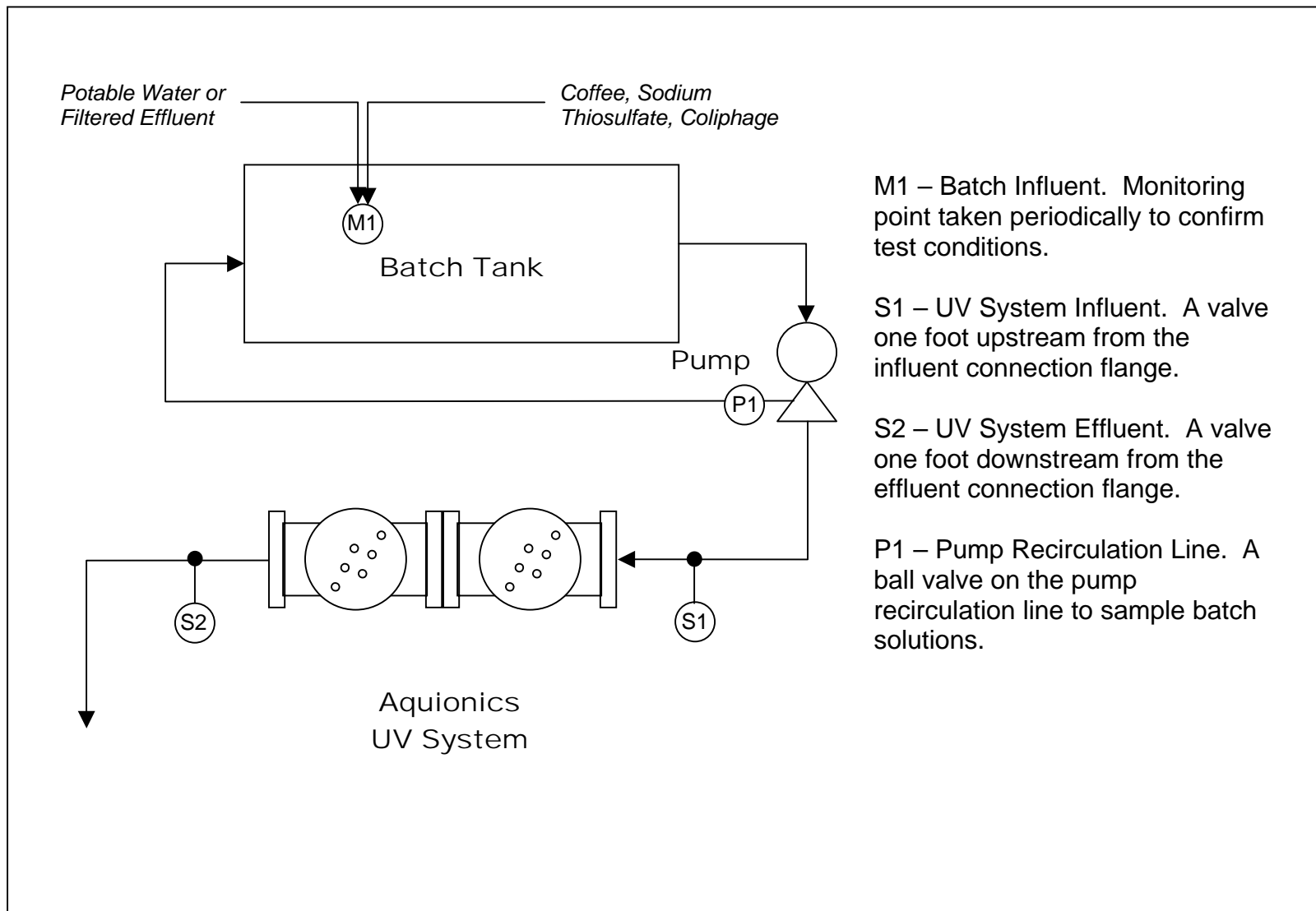
Location M1 is the access manway on top of the batch tank.

S1: UV System Influent

Location S1 is a sampling valve approximately 1 foot upstream from the influent connection flange.

S2: UV Effluent

Location S2 is a sampling valve approximately 1 foot in downstream from the effluent connection flange.



M1 – Batch Influent. Monitoring point taken periodically to confirm test conditions.

S1 – UV System Influent. A valve one foot upstream from the influent connection flange.

S2 – UV System Effluent. A valve one foot downstream from the effluent connection flange.

P1 – Pump Recirculation Line. A ball valve on the pump recirculation line to sample batch solutions.

Figure 4-2. Schematic of Sampling Locations

P1: Pump Recirculation Line

Location P1 is a ball valve on the pump that allows sampling of the recirculating solution. This allows a sample to be taken without the technician climbing on top of the tank, thus enhancing operator safety. A comparison of samples taken here versus the manway shows no difference.

4.3.3 System Startup and Shakedown

System startup and shakedown encompasses tasks aimed at applying operating and/or sampling protocols based on field conditions and making any minor modifications as required. This is also when main system-wide calibration checks are conducted, as well as limited performance testing to be able to assess that the system is operating per the manufacturer's recommendations and expectations prior to initiating the validation test runs. The manufacturer, in conjunction with the FTO, shall ensure that all monitors, indicators and alarms are functioning as designed.

4.3.3.1 *Flow Meter Calibration*

The system will have an 8-inch magnetic flow meter located between the pump and the influent chamber of the UV system installed per the manufacturer's recommendations.

The meter's calibration will be checked upon completion of installation. Primary calibration will be done by measuring draw down in the batch tank over time to imply the flow. Calibration will be conducted at flow settings covering the range of flows used for the system validation.

Flow meter calibration checks will be conducted once for every fifteen active days of field-testing or at least once during this Test Element.

The Flow Meter Calibration Protocol (Field Protocol – 1) can be found in Appendix C.

4.3.3.2 *Lamp "Burn-In"*

After system installation is completed, it is necessary to burn-in the UV lamps for a period of at least 100 hours before any performance testing. This is required because UV output of the lamp will not reach steady state before the first 100 hours. Each system will start with new, unburned-in lamps.

The Lamp Burn-in Protocol (Field Protocol – 2) can be found in Appendix C.

4.3.3.3 *Headloss Measurements*

After completion of the flow meter calibration check, headloss as a function of flow will be measured for the system using a manometer system on the influent and effluent ends of the system.

The Headloss Measurement Protocol (Field Protocol – 3) can be found in Appendix C.

4.3.3.4 *Measurement of Power Consumption and Stability*

Before the start of testing the electrical and intensity behavior of the system must be characterized. Power measurements will be made for each of the power supplies and for the overall system to allow the determination of the power consumption per lamp and the power consumption of the system. These power measurements will be made at each of the power settings (P1, P2, P3).

In addition, the intensity of the lamps will be monitored for each of the power settings to determine the actual output of the lamp at the different power settings. Finally, the stability of the intensity will be monitored to determine how long the technician must wait before flow testing can begin to assure that the lamps have stabilized.

The Power Consumption and Stability protocol (Field Protocol-4) can be found in Appendix C.

4.3.3.5 *Hydraulic Testing*

The velocity profiles in the pipes will be measured by Alden Research Laboratory (Holden, Massachusetts) with the consultation of the HydroQual Project Manager.

Hydraulic testing will be conducted by measuring the flow-field velocity in the pipe just before the first unit and just after the second unit. One-inch probe rings will be placed between the pipe flanges and the unit flanges. The inside diameter of these probe rings will match the inside of the pipe. These probe rings have ports that will allow the accurate positioning of pitot tubes in a pattern with one measurement in the center and two measurements each along the 90° axes for a total of nine measurements. The pressure difference between the static pressure port and the dynamic pressure port will be monitored with an electronic meter.

The Velocity Profiling Protocol (Field Protocol – 9) can be found in Appendix C.

4.3.3.6 *Detector Validation*

Because the detector and UV output readout are at the heart of dose delivery maintenance of this system, these will be validated to determine if the “70% alarm” condition is accurately indicated. In brief, the transmittance of the water will be adjusted to the nominal conditions (e.g., 65%T) and

the detector will be set to readout 100%. Then the transmittance will be reduced until the intensity received by the detector sets off the 70% alarm. It is important to note that the reduced transmittance (to set off the 70% Alarm) is not necessarily the transmittance that would result in a 70% dose due to lamp output reduction.

The UV Detector and Performance Alarm Verifications (Field Protocol – 8) can be found in Appendix C.

4.3.3.7 *Shakedown Flows*

Before the start of any verification test runs, the FTO, in conjunction with the vendor will ensure that each system is installed correctly (hydraulically and electrically) and that the FTO is fully trained in all aspects of system operation and monitoring. This will include demonstration of all electrical controls, procedures for installing lamps and quartz sleeves, and elementary troubleshooting logic. AQUIONICS Inc. will provide copies of their system Operations & Maintenance (O&M) manual to HydroQual for training and for troubleshooting reference.

The system will be pre-tested at five flows, at both 55%T and 65%T nominal transmittances (41%T and 54%T actual, respectively). This will be done with test batches prepared with a phage concentration of at least 1×10^6 pfu/mL.

These runs will be conducted following the same protocols used for the verification test runs (Field Protocols 5, 6 and 7). These results will be reviewed by AQUIONICS Inc. as a performance check and indicator that the field installation and system operation is consistent with its design and performance expectations.

4.3.4 **Dose–Response Calibration**

Key elements of the bioassay process are the selection and harvesting of a test organism, and the accurate calibration of its response to UV exposure.

4.3.4.1 *Selection, Culturing and Harvesting of Test Organism*

The test organism that will be used is F-specific RNA bacteriophage MS2. F-specific RNA bacteriophage are bacterial viruses which can infect a specific host strain with F- or sex-pili, producing clear areas, or plaques, within a confluent lawn of grown host strain. The methodology for detection and enumeration of F-specific RNA bacteriophage is presented in ISO 10705-1 (1995).

A 20 Liter stock of MS2 will be cultured and harvested by the methods outlined in ISO 10705-1 (1995) to meet the needs for the entire AQUIONICS Inc. ETV. Bacteriophage stocks shall be kept separate and will be labeled with a sequential identifier number, and with notes describing

the preparation will be retained. The Coliphage Culturing Procedure can be found in Special Laboratory Protocol – 1 (Appendix D).

4.3.4.2 *Collimated Beam Apparatus*

The dose-response calibration will be conducted using HydroQual's collimated beam apparatus (Figure 4-3). The lamp housing is a horizontal tube, constructed of an opaque and non-reflective material. The lamp housing is ventilated continuously via a blower for ozone removal and temperature control. The collimating tube, also constructed of an opaque non-reflective material, extends downward from the center of the lamp housing. The housing contains two conventional G64T5 low-pressure mercury discharge lamps, which emit almost all of their energy at 254 nm. The lamp temperature is monitored continuously via a digital thermometer with a thermocouple mounted on the lamp skin.

It is important that the intensity across the cross-sectional plane at the bottom of the collimating tube be relatively uniform. The irradiance across the surface plane of the sample dish is mapped with a radially symmetric pattern containing 19 points. Ninety percent of the data points shall have a ratio of single value to the average between 0.9 and 1.1. This procedure (detailed as Special Laboratory Protocol – 2 in Appendix D) ensures minimal variation of intensity across the surface of the sample. This procedure will be repeated every 120 hours of lamp operation. The intensity of the lamp will be verified at the beginning, middle, and end of a dose-response series.

All bacteriological samples will be exposed in a petri-type dish, with straight sides and a flat bottom. The outer perimeter of the sample container is always within the diameter of the collimator. The exposure will be corrected for 2.5% reflectance at the solution surface, and the sample depth will be adjusted to ensure that the intensity at the bottom of the dish is at least 50% of the surface intensity.

4.3.4.3 *Intensity Calibration for the Collimated Beam and Sensor*

The UV intensity emitted from the collimating tube is measured with a radiometer (IL 1700 with an SED 240 detector by International Light, Newburyport, Massachusetts, or equivalent), calibrated using standards traceable to the National Institute of Standards and Technology. The detectors will be calibrated within six weeks of startup and not more than every four months thereafter by International Light. Additionally, the detectors may be also checked experimentally, approximately every three weeks via an actinometry test, to assure consistency and accuracy of the dose imposed as part of the collimated beam dose-response test. Actinometry procedures reported by Bolton (1997) will be used.

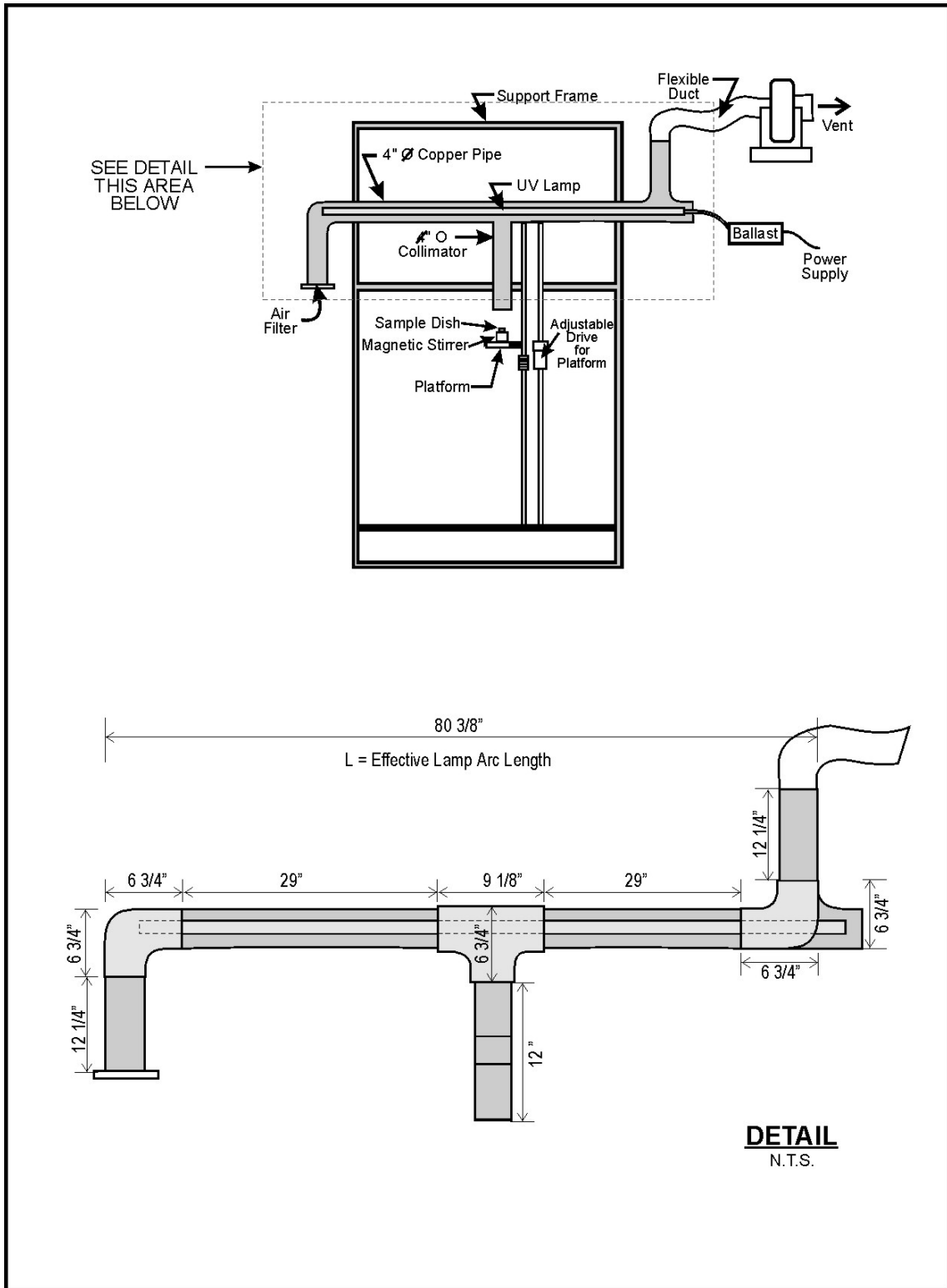


Figure 4-3. HydroQual Collimator Apparatus for Conducting Dose Response Tests

HydroQual will also alternate between two sets of UV sensors, each of which will have its calibration checked by International Light not less than every six months. Actinometry will be used at the discretion of the FTO QA/AC Officer.

4.3.4.4 *Collimator Verification*

The dose delivery calculation is based on a depth-correction for the incident intensity, such that the dose is computed with the average intensity in the sample. This assumes that the depth is not too deep, there is adequate mixing, and all other facets of the collimator are correct.

Collimator verification involves a test of the intensity and depth corrections for transmittance during UV exposure under the collimated beam. At a minimum, three transmittances will be tested: at 55%, at 65% (nominal), and at the transmittance of the unadjusted potable water ~90%. This validation requires that the dose required to achieve a given response should be within 10% of the dose for unadjusted waters. The verification will also occur as a part of the dose-response on the seeded influent waters for water reuse applications.

The UV exposure will be corrected for 2.5% reflectance at the solution surface, and the sample depth will be adjusted to ensure that the intensity at the bottom of the dish is at least 50% of the surface intensity. At least three doses and two controls will be used.

4.3.4.5 *Dose-Response Test Procedure*

Five applied UV doses covering and bracketing the expected range of operating doses of the UV test unit (10 to 100 mJ/cm²) will be used to develop the calibration curve for the phage that will be used for the challenge testing. A dose response assay will be performed on each batch of feed water, coffee, and MS2 phage mixture within 24 hours of the challenge test (field seeded influent). Extrapolations will not be made beyond the minimum and maximum dose levels actually tested, thus higher doses may also be used.

The incident intensity will be corrected for a surface reflectance of 2.5% by multiplying the actual surface intensity by 0.975.

The dose-response runs will be conducted before the field-testing is initiated, and through the term of the field tests for a minimum of 5 runs. With the exception of collimator verification runs, the dose responses will be conducted on field seeded influent samples. At least 80 percent of the dose-response data must fall in the area bound by:

$$-\log_{10} (N/N_0) = 0.044 \times [\text{UV dose, mJ/cm}^2] + 0.700 \quad (4-1)$$

$$-\log_{10} (N/N_0) = 0.036 \times [\text{UV dose, mJ/cm}^2] + 0.134 \quad (4-2)$$

Where:

N = Concentration of infective MS2 after UV exposure.

N_0 = Concentration of infective MS2 at dose zero.

The remaining dose points can lie in the region outside the area; however, all data points in the appropriate dose range shall be included in the regression analysis. The final regression line should also lie within the area bounded by the above equations in the UV dose range from 10 to 100 mJ/cm^2 and have a correlation coefficient of 0.9 or greater.

Samples will be plated in triplicate at two dilutions and will comply with the QA/QC criteria presented in section 5.7.1.5. The procedures to be followed are presented as Special Lab Protocols – 1 and 3 in Appendix D.

4.3.5 Field Dose-Flow Assay

4.3.5.1 Test Batch Preparation

Batching will be used for preparing test water of consistent quality with respect to UV transmittance, dechlorination and bacteriophage seeding. The batch tank is equipped with a recirculation system to adequately and efficiently mixed the tank contents. Once the batch is prepared, the test water can be delivered to the UV system under controlled conditions.

The transmittance of the test water will be adjusted by adding instant coffee. Coffee has been found to be very effective at reducing the UV transmittance at 253.7 nm and testing has shown that it does not have an effect on MS2 phage at the levels routinely used for adjustment of the transmittance.

The test water is from a potable source for nominal 65% (54%T actual) runs, and as such the water needs to be dechlorinated before it is used in the assay. Dechlorination will be accomplished by adding sodium thiosulfate directly into the batching vessel. Sufficient sodium thiosulfate will be added above the calculated stoichiometric requirements. After mixing, the total chlorine will be measured. The use of the batch water shall proceed only after it is confirmed that there is non-detectable total chlorine (less than 0.05 mg/L).

For nominal 55%T (41%T actual) flows, granular filtered effluent will be used. Chlorine removal is not necessary.

The stock MS2 phage suspension will be added directly into the batching vessel in sufficient quantity to achieve a density between 10^6 and 10^7 pfu/mL. A typical HydroQual bacteriophage

stock has a concentration of 10^{11-12} pfu/mL. This requires the addition of approximately 500 mL of stock to a full batch of water (~20,000 gallons).

With each new stock of bacteriophage, a test will be conducted to confirm that the bacteriophage are unaffected by the addition of thiosulfate and coffee at the test levels.

Protocols for batch preparation are presented as Field Protocol – 6 (in Appendix C).

4.3.5.2 *Test Conditions*

Test conditions that need to be defined are the condition of the quartz surfaces, UV transmittance of the test water, indicator organism densities, lamp output, temperature and flow rates.

The critical test condition in this ETV is the transmittance of the test water. The transmittance adjustment to the test waters is made to address two aspects of this simulation: (1) the minimum transmittance that will be encountered during the actual application (e.g., 55%T for granular filtered effluent); and, (2) The simulated end-of-life (EOL) condition of the lamps and sleeves (See Section 4.3.5.2.2). During this ETV it is assumed that the detector and readout on the reactor will set the dose delivery envelope by initiating an alarm when the UV output decreases below 70% of the new lamp/clean sleeve conditions.

4.3.5.2.1 *Quartz Surface Condition*

The objective of this verification is to assess the performance of the system with respect to dose delivery, when the quartz surfaces are clean. The test unit's quartz sleeves will be manually cleaned before each "batch run" or, at minimum, once each day before startup of the unit. This is done by removing the access hatch, spraying/wiping the quartz with a cleaner (e.g., Lime-Away), rinsing the surface with clean water and then replacing the access hatch (Field Protocol – 5, Appendix C).

4.3.5.2.2 *UV Transmittance of the Test Water*

The dose–flow assay will use simulated wastewaters with two different UV transmittances at 254 nm. The nominal target will be 55% for the media filtered water and 65% for the membrane-filtered water (simulated by dechlorinated potable water).

An important aspect of the Reuse ETV is to simulate the end-of-life (EOL) conditions that should be present when lamps and sleeves have deteriorated, and have reduced the delivery of UV energy to the wastewater. To verify many UV disinfection systems, assumptions have to be made about the fouling of quartz sleeves, and the aging of the lamps to determine these degraded EOL

conditions. The Generic Protocol requires an assumption that the quartz sleeves, at the EOL conditions will transmit 80% of the germicidal energy; the required lamp degradation factor can be 50% or above, but must be verified independently.

The bersonInLine® 4250 unit and its control panel are designed to operate somewhat differently. As described in Section 3.1.8, the built-in detectors will sense the deterioration of the lamps and sleeves, and the operator will be alerted by a “70% UV output alarm”. Thus, to simulate the EOL conditions with this system, the transmittance must be reduced to mimic this 30% reduction in UV output that will be present under the UV output alarm conditions. As such, a transmittance must be determined at which the dose delivery is reduced by 30%.

Determining this reduction in dose delivery from the 100h nominal conditions is achieved via a mathematical model that calculates the average intensity in the disinfection unit. The UVDIS point-source summation model is used. Put simply, this calculation involves determining the intensity at each point in a cross-sectional plane of the disinfection unit (a finely spaced grid actually). The intensity at each point is calculated as a summation of the energy from each lamp and the attenuation of the energy with the Beer-Lambert law as the radiation moves through the UV absorbing water. The average intensity of the radiation field is then calculated for a range of transmittances resulting in a relationship as shown in Figure 4-3.

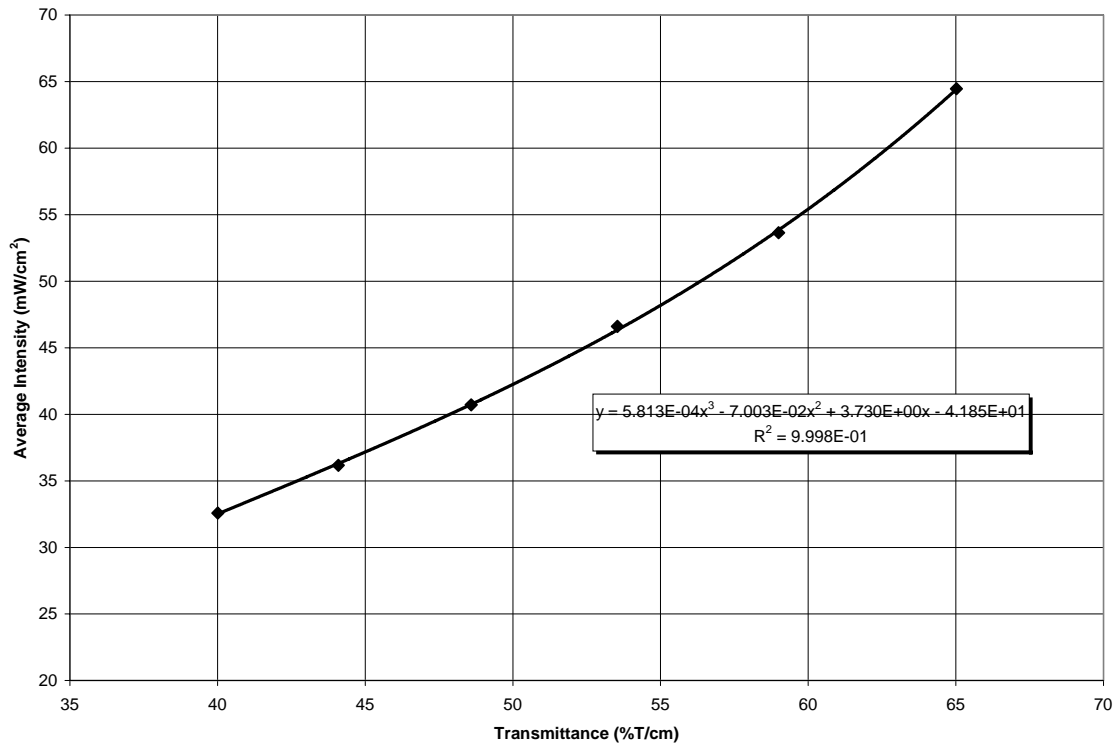


Figure 4-4. Average intensity in the bersonInLine 4250 unit as a function of transmittance.

These calculations were based on a model using lamps with an arc length of 35 cm, a lamp power of 160 watts at 254 nm, quartz sleeves with a radius of 1.65 mm. The lamps were arranged as in Figure 3-2 in a circular reactor with an inside diameter of 35.6 cm. Average intensities were determined for a range of transmittances between 40% and 65%.

The above calculation results are fitted with a third-order polynomial that quantifies the relationship:

$$I_{AVE} = 5.813 \times 10^{-4} (\%T)^3 - 7.003 \times 10^{-2} (\%T)^2 + 3.73(\%T) - 4.185 \times 10^1$$

The average intensity is calculated for the nominal %T (e.g., 65%) and then multiplied by the 0.70 EOL factor. Then a reduced %T is determined which achieves the reduced average intensity. The results are shown in Table 4-2.

Table 4-2. Transmittance reduction calculation results.

Transmittance (%T/cm)	I_{AVE} (mW/cm ²)	x0.70
65.0	64.4	46.3
53.6	46.3	
55.0	48.2	33.7
41.3	33.7	

As determined by these calculations, the bioassay tests will be performed at adjusted transmittances. For the 65 %T nominal conditions, the actual transmittance will be 54%; for the 55 %T nominal conditions the actual transmittance will be 41%.

The transmittance of the test water shall be adjusted as described in Field Protocol – 6. Transmittance shall be measured on-site and at the laboratory, using a UV spectrophotometer. Distilled water will be used as a reference and matched quartz cuvettes will be used to hold the samples and reference water.

4.3.5.2.3 MS2 Phage Densities

The density of the MS2 phage in the test water will be high enough to yield a measurable density after treatment at the highest applied dose. The target initial density will be between 10⁶ to 10⁷ pfu/mL. The minimum effluent density will be approximately 50 pfu/mL.

4.3.5.2.4 *Lamp Output*

The lamps that are installed in the unit to be tested will be new and will have been “burned-in” for a period of 100 hours (Field Protocol – 2, Appendix C).

The flow testing will be conducted at a power setting of P1, the lamp power setting that is used when a disinfection unit is newly commissioned. This will represent 100% UV output conditions. As the system cannot be turned below this setting, the EOL conditions will be simulated as discussed in Section 4.3.5.2.2.

Before any sampling commences, the lamp output reading will be allowed to stabilize for the necessary amount of time as determined in the shakedown power/intensity monitoring procedure.

4.3.5.2.5 *Temperature*

Lamp output does not vary significantly with the water temperature in this system (See section 3.1.3). Bioassay flow tests will be conducted in a range of 14°C to 23°C. The temperature of the test waters will be documented for each run.

4.3.5.2.6 *Hydraulic Loading Rates*

A minimum of five hydraulic loading rates shall be tested in quadruplicate. The starting flow rates are shown in Table 4-3. If different flow rates are selected after the shakedown flows, then the flow rates will be noted in an addendum to this VTP. The flow rates to be tested represent the expected operating conditions for the targeted.

Table 4-3. Flow Rates for Testing

Flow (MGD)	Test Flow (gpm)
0.40	278
0.80	555
1.50	1041
2.80	1943
4.00	2776

4.3.5.3 *Test Procedures, Sampling, System Monitoring*

4.3.5.3.1 *Test Procedure*

The standard bioassay flows will be conducted with both disinfection units activated, warmed up, and operating at the P1 setting.

Each dose-flow assay shall be conducted using the same batch preparation procedure, thereby insuring similar test water characteristics with respect to organism density and UV transmittance. A minimum of four runs shall be conducted, each comprising five different doses. Influent and effluent samples will be collected in triplicate at each flow condition. Test flows will be conducted at the flow rates shown in Table 4-3. These flow rates may be adjusted after the startup/shakedown phase is completed after equipment installation (reference Section 4.3.3.7). An addendum to this VTP will be prepared if there are any significant changes with respect to the test flows.

After a sample is collected, it will be capped, placed in a cooler and the cooler lid closed to prevent any exposure to sunlight. Samples will be plated within 48 hours after collection, as described in Special Laboratory Protocol – 1 (Appendix D). Samples will be plated in triplicate, at two dilutions. Samples collected for the determination of percent transmittance samples shall be kept at 4°C and analyzed within 48 hours of collection.

Refer to Field Protocols 5, 6, and 7 in Appendix C.

4.3.5.3.2 *Field and Analytical Schedule*

Table 4-4 summarizes the test schedule for assays to be conducted under this verification. The schedule covers 10 in-field test days and basic test operational parameters. Table 4-5 presents a summary of the analytical schedule associated with the field effort.

4.3.5.3.3 *System Monitoring*

Several operating parameters may provide information about how a UV system is operating. These parameters include lamp output, power monitoring, ambient air temperature, and water temperature.

Lamp output will be monitored with the built-in sensors (UVector) for each flow. The output of these sensors will be recorded manually via the readout on the control cabinet, and will be recorded with a datalogger. In addition the indicators on the control cabinets will be monitored for lamp operational status and for temperature alarm conditions. Power usage of the two systems will be monitored with an automatic power datalogger or, if not available, be measured before each flow test manually at the power disconnect. Refer to Field Protocol – 4 in Appendix C.

Table 4-4. Testing Schedule and Relevant Operating Conditions

AQUIONICS Inc. Reuse ETV

Test Day #	Batch No.	Nominal %T	Actual %T	Flow 1	Flow 2	Flow 3	Flow 4	Flow 5	Flow 6	Flow 7	Comments
1	1	55%	41%	278	555	1041	1943	2776			Shakedown Flows
2	2	55%	41%	278	555a	1041	1943	2776	555b		
3	3	55%	41%	278	555	1041	1943	2776	278N ⁽¹⁾	2776N ⁽¹⁾	
4	4	55%	41%	278	555	1041	1943a	2776	1943b		
5 ⁽³⁾	5	55%	41%	?	?	?	?	?	?		Reruns
6	6	65%	54%	278	555	1041	1943	2776			Shakedown Flows
7	7	65%	54%	278	555a	1041	1943	2776	555b		
8	8	65%	54%	278	555	1041	1943	2776	278N ⁽¹⁾	2776N ⁽¹⁾	
9	9	65%	54%	278	555	1041	1943a	2776	1943b		
10 ⁽³⁾	10	65%	54%	?	?	?	?	?	?		Reruns

- (1) Flows designated "N" are no-dose control flows. All lamp units turned off.
- (2) Flows designated "a" or "b" are duplicate flow events.
- (3) Flows will be conducted if four previous flows (quadruplicates) do not meet QA/QC criteria.
- (4) Flows designated "?" will be reruns if four previous flows (quadruplicates) do not meet QA/QC criteria.

Table 4-5. Analytical Schedule

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation					Required Analysis		
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
1	1	55%	41%	278-I-a	X	X	
1	1	55%	41%	278-I-b	X	X	X
1	1	55%	41%	278-I-c	X	X	
1	1	55%	41%	278-E-a	X	-	
1	1	55%	41%	278-E-b	X	-	
1	1	55%	41%	278-E-c	X	-	
1	2	55%	41%	555-I-a	X	X	
1	2	55%	41%	555-I-b	X	X	
1	2	55%	41%	555-I-c	X	X	
1	2	55%	41%	555-E-a	X	-	
1	2	55%	41%	555-E-b	X rep ⁽³⁾	-	
1	2	55%	41%	555-E-c	X	-	
1	3	55%	41%	1041-I-a	X	X	
1	3	55%	41%	1041-I-b	X	X	
1	3	55%	41%	1041-I-c	X	X	
1	3	55%	41%	1041-E-a	X	-	
1	3	55%	41%	1041-E-b	X	-	
1	3	55%	41%	1041-E-c	X	-	
1	4	55%	41%	1943-I-a	X rep ⁽³⁾	X rep ⁽³⁾	
1	4	55%	41%	1943-I-b	X	X	
1	4	55%	41%	1943-I-c	X	X	
1	4	55%	41%	1943-E-a	X	-	
1	4	55%	41%	1943-E-b	X	-	

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation				Required Analysis			
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
1	4	55%	41%	1943-E-c	X	-	
1	5	55%	41%	2776-I-a	X	X	
1	5	55%	41%	2776-I-b	X	X	
1	5	55%	41%	2776-I-c	X	X	
1	5	55%	41%	2776-E-a	X	-	
1	5	55%	41%	2776-E-b	X	-	
1	5	55%	41%	2776-E-c	X	-	
1				Influent: D/R	5 doses	X rep ⁽³⁾	
				Total Analyses⁽³⁾	234	18	1
2	1	55%	41%	278-I-a	X	X	
2	1	55%	41%	278-I-b	X	X	
2	1	55%	41%	278-I-c	X	X	
2	1	55%	41%	278-E-a	X	-	
2	1	55%	41%	278-E-b	X	-	
2	1	55%	41%	278-E-c	X	-	
2	2	55%	41%	555a-I-a	X	X	
2	2	55%	41%	555a-I-b	X	X	X
2	2	55%	41%	555a-I-c	X	X	
2	2	55%	41%	555a-E-a	X	-	
2	2	55%	41%	555a-E-b	X rep ⁽³⁾	-	
2	2	55%	41%	555a-E-c	X	-	
2	3	55%	41%	1041-I-a	X	X	

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation				Required Analysis			
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
2	3	55%	41%	1041-I-b	X rep ⁽³⁾	X	
2	3	55%	41%	1041-I-c	X	X rep ⁽³⁾	
2	3	55%	41%	1041-E-a	X	-	
2	3	55%	41%	1041-E-b	X	-	
2	3	55%	41%	1041-E-c	X	-	
2	4	55%	41%	1943-I-a	X	X	
2	4	55%	41%	1943-I-b	X	X	
2	4	55%	41%	1943-I-c	X	X	
2	4	55%	41%	1943-E-a	X	-	
2	4	55%	41%	1943-E-b	X	-	
2	4	55%	41%	1943-E-c	X	-	
2	5	55%	41%	2776-I-a	X	X	
2	5	55%	41%	2776-I-b	X	X	
2	5	55%	41%	2776-I-c	X	X	
2	5	55%	41%	2776-E-a	X	-	
2	5	55%	41%	2776-E-b	X	-	
2	5	55%	41%	2776-E-c	X	-	
2	6	55%	41%	555b-I-a	X	X	
2	6	55%	41%	555b-I-b	X	X	
2	6	55%	41%	555b-I-c	X	X	
2	6	55%	41%	555b-E-a	X	-	
2	6	55%	41%	555b-E-b	X rep ⁽³⁾	-	
2	6	55%	41%	555b-E-c	X	-	

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation				Required Analysis			
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
2				Influent: D/R	3 doses	X rep ⁽³⁾	
				Total Analyses⁽³⁾	264	21	1
3	1	55%	41%	278-I-a	X	X	
3	1	55%	41%	278-I-b	X	X	
3	1	55%	41%	278-I-c	X	X	
3	1	55%	41%	278-E-a	X	-	
3	1	55%	41%	278-E-b	X	-	
3	1	55%	41%	278-E-c	X rep ⁽³⁾	-	
3	2	55%	41%	555-I-a	X	X	
3	2	55%	41%	555-I-b	X	X	
3	2	55%	41%	555-I-c	X	X	
3	2	55%	41%	555-E-a	X	-	
3	2	55%	41%	555-E-b	X	-	
3	2	55%	41%	555-E-c	X	-	
3	3	55%	41%	1041-I-a	X	X	
3	3	55%	41%	1041-I-b	X	X	X
3	3	55%	41%	1041-I-c	X	X rep ⁽³⁾	
3	3	55%	41%	1041-E-a	X	-	
3	3	55%	41%	1041-E-b	X	-	
3	3	55%	41%	1041-E-c	X	-	
3	4	55%	41%	1943-I-a	X	X	
3	4	55%	41%	1943-I-b	X	X	
3	4	55%	41%	1943-I-c	X	X	

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation				Required Analysis			
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
3	4	55%	41%	1943-E-a	X	-	
3	4	55%	41%	1943-E-b	X rep ⁽³⁾	-	
3	4	55%	41%	1943-E-c	X	-	
3	5	55%	41%	2776-I-a	X	X	
3	5	55%	41%	2776-I-b	X	X	
3	5	55%	41%	2776-I-c	X	X	
3	5	55%	41%	2776-E-a	X	-	
3	5	55%	41%	2776-E-b	X	-	
3	5	55%	41%	2776-E-c	X	-	
3	6	55%	41%	278N-I-a	X	X	
3	6	55%	41%	278N-I-b	X	X	
3	6	55%	41%	278N-I-c	X	X	
3	6	55%	41%	278N-E-a	X	-	
3	6	55%	41%	278N-E-b	X	-	
3	6	55%	41%	278N-E-c	X	-	
3	7	55%	41%	2776N-I-a	X	X rep ⁽³⁾	
3	7	55%	41%	2776N-I-b	X	X	
3	7	55%	41%	2776N-I-c	X	X	
3	7	55%	41%	2776N-E-a	X	-	
3	7	55%	41%	2776N-E-b	X	-	
3	7	55%	41%	2776N-E-c	X	-	
3				Influent: D/R	5 doses	X	
				Total Analyses⁽³⁾	306	24	1

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation					Required Analysis		
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
4	1	55%	41%	278-I-a	X	X	
4	1	55%	41%	278-I-b	X	X	
4	1	55%	41%	278-I-c	X	X	
4	1	55%	41%	278-E-a	X rep ⁽³⁾	-	
4	1	55%	41%	278-E-b	X	-	
4	1	55%	41%	278-E-c	X	-	
4	2	55%	41%	555-I-a	X	X	
4	2	55%	41%	555-I-b	X	X	
4	2	55%	41%	555-I-c	X	X	
4	2	55%	41%	555-E-a	X	-	
4	2	55%	41%	555-E-b	X	-	
4	2	55%	41%	35a-E-c	X	-	
4	3	55%	41%	1041-I-a	X	X	
4	3	55%	41%	1041-I-b	X	X	
4	3	55%	41%	1041-I-c	X	X rep ⁽³⁾	
4	3	55%	41%	1041-E-a	X	-	
4	3	55%	41%	1041-E-b	X	-	
4	3	55%	41%	1041-E-c	X	-	
4	4	55%	41%	1943a-I-a	X	X	
4	4	55%	41%	1943a-I-b	X	X	X
4	4	55%	41%	1943a-I-c	X	X	
4	4	55%	41%	1943a-E-a	X	-	
4	4	55%	41%	1943a-E-b	X	-	

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation				Required Analysis			
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
4	4	55%	41%	1943a-E-c	X rep ⁽³⁾	-	
4	5	55%	41%	2776-I-a	X	X	
4	5	55%	41%	2776-I-b	X	X	
4	5	55%	41%	2776-I-c	X	X	
4	5	55%	41%	2776-E-a	X	-	
4	5	55%	41%	2776-E-b	X	-	
4	5	55%	41%	2776-E-c	X	-	
4	6	55%	41%	1943b-I-a	X	X	
4	6	55%	41%	1943b -I-b	X	X	
4	6	55%	41%	1943b -I-c	X	X	
4	6	55%	41%	1943b -E-a	X	-	
4	6	55%	41%	1943b -E-b	X	-	
4	6	55%	41%	1943b -E-c	X	-	
4				Influent: D/R	3 doses	X rep ⁽³⁾	
				Total Analyses⁽³⁾	258	21	1
6	1	65%	54%	278-I-a	X	X	
6	1	65%	54%	278-I-b	X	X	X
6	1	65%	54%	278-I-c	X rep ⁽³⁾	X	
6	1	65%	54%	278-E-a	X	-	
6	1	65%	54%	278-E-b	X	-	
6	1	65%	54%	278-E-c	X	-	
6	2	65%	54%	555-I-a	X	X	

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation					Required Analysis		
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
6	2	65%	54%	555-I-b	X	X	
6	2	65%	54%	555-I-c	X	X	
6	2	65%	54%	555-E-a	X	-	
6	2	65%	54%	555-E-b	X	-	
6	2	65%	54%	555-E-c	X	-	
6	3	65%	54%	1041-I-a	X	X	
6	3	65%	54%	1041-I-b	X	X	
6	3	65%	54%	1041-I-c	X	X rep ⁽³⁾	
6	3	65%	54%	1041-E-a	X	-	
6	3	65%	54%	1041-E-b	X	-	
6	3	65%	54%	1041-E-c	X	-	
6	4	65%	54%	1943-I-a	X	X	
6	4	65%	54%	1943-I-b	X	X	
6	4	65%	54%	1943-I-c	X	X	
6	4	65%	54%	1943-E-a	X	-	
6	4	65%	54%	1943-E-b	X rep ⁽³⁾	-	
6	4	65%	54%	1943-E-c	X	-	
6	5	65%	54%	2776-I-a	X	X	
6	5	65%	54%	2776-I-b	X	X	
6	5	65%	54%	2776-I-c	X	X	
6	5	65%	54%	2776-E-a	X	-	
6	5	65%	54%	2776-E-b	X	-	
6	5	65%	54%	2776-E-c	X	-	

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation				Required Analysis			
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
6				Influent: D/R	5 doses	X rep ⁽³⁾	
				Total Analyses⁽³⁾	234	18	1
7	1	65%	54%	278-I-a	X	X	
7	1	65%	54%	278-I-b	X	X	
7	1	65%	54%	278-I-c	X	X	
7	1	65%	54%	278-E-a	X	-	
7	1	65%	54%	278-E-b	X	-	
7	1	65%	54%	278-E-c	X	-	
7	2	65%	54%	555a-I-a	X	X	
7	2	65%	54%	555a-I-b	X	X	X
7	2	65%	54%	555a-I-c	X	X	
7	2	65%	54%	555a-E-a	X	-	
7	2	65%	54%	555a-E-b	X	-	
7	2	65%	54%	555a-E-c	X	-	
7	3	65%	54%	1041-I-a	X	X	
7	3	65%	54%	1041-I-b	X	X	
7	3	65%	54%	1041-I-c	X	X rep ⁽³⁾	
7	3	65%	54%	1041-E-a	X	-	
7	3	65%	54%	1041-E-b	X	-	
7	3	65%	54%	1041-E-c	X	-	
7	4	65%	54%	1943-I-a	X	X	
7	4	65%	54%	1943-I-b	X	X	
7	4	65%	54%	1943-I-c	X	X	

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation				Required Analysis			
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
7	4	65%	54%	1943-E-a	X	-	
7	4	65%	54%	1943-E-b	X rep ⁽³⁾	-	
7	4	65%	54%	1943-E-c	X	-	
7	5	65%	54%	2776-I-a	X	X	
7	5	65%	54%	2776-I-b	X	X	
7	5	65%	54%	2776-I-c	X	X	
7	5	65%	54%	2776-E-a	X	-	
7	5	65%	54%	2776-E-b	X	-	
7	5	65%	54%	2776-E-c	X	-	
7	6	65%	54%	555b-I-a	X	X	
7	6	65%	54%	555b-I-b	X	X	
7	6	65%	54%	555b-I-c	X	X	
7	6	65%	54%	555b-E-a	X	-	
7	6	65%	54%	555b-E-b	X rep ⁽³⁾	-	
7	6	65%	54%	555b-E-c	X	-	
7				Influent: D/R	3 doses	X rep ⁽³⁾	
				Total Analyses⁽³⁾	258	21	1
8	1	65%	54%	278-I-a	X	X	
8	1	65%	54%	278-I-b	X	X	
8	1	65%	54%	278-I-c	X	X	
8	1	65%	54%	278-E-a	X	-	
8	1	65%	54%	278-E-b	X	-	
8	1	65%	54%	278-E-c	X	-	

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation					Required Analysis		
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
8	2	65%	54%	555-I-a	X	X	
8	2	65%	54%	555-I-b	X	X	
8	2	65%	54%	555-I-c	X	X	
8	2	65%	54%	555-E-a	X	-	
8	2	65%	54%	555-E-b	X	-	
8	2	65%	54%	555-E-c	X	-	
8	3	65%	54%	1041-I-a	X	X	
8	3	65%	54%	1041-I-b	X	X	X
8	3	65%	54%	1041-I-c	X rep ⁽³⁾	X rep ⁽³⁾	
8	3	65%	54%	1041-E-a	X	-	
8	3	65%	54%	1041-E-b	X	-	
8	3	65%	54%	1041-E-c	X	-	
8	4	65%	54%	1943-I-a	X	X	
8	4	65%	54%	1943-I-b	X	X	
8	4	65%	54%	1943-I-c	X	X	
8	4	65%	54%	1943-E-a	X	-	
8	4	65%	54%	1943-E-b	X rep ⁽³⁾	-	
8	4	65%	54%	1943-E-c	X	-	
8	5	65%	54%	2776-I-a	X	X	
8	5	65%	54%	2776-I-b	X	X rep ⁽³⁾	
8	5	65%	54%	2776-I-c	X	X	
8	5	65%	54%	2776-E-a	X	-	
8	5	65%	54%	2776-E-b	X	-	
8	5	65%	54%	2776-E-c	X	-	

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation				Required Analysis			
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
8	6	65%	54%	278N-I-a	X	X	
8	6	65%	54%	278N-I-b	X	X	
8	6	65%	54%	278N-I-c	X	X	
8	6	65%	54%	278N-E-a	X	-	
8	6	65%	54%	278N-E-b	X	-	
8	6	65%	54%	278N-E-c	X	-	
8	7	65%	54%	2776N-I-a	X	X	
8	7	65%	54%	2776N-I-b	X	X	
8	7	65%	54%	2776N-I-c	X	X	
8	7	65%	54%	2776N-E-a	X	-	
8	7	65%	54%	2776N-E-b	X	-	
8	7	65%	54%	2776N-E-c	X	-	
8				Influent: D/R	5 doses	X rep ⁽³⁾	
				Total Analyses⁽³⁾	306	25	1
9	1	65%	54%	278-I-a	X	X	
9	1	65%	54%	278-I-b	X	X	
9	1	65%	54%	278-I-c	X	X	
9	1	65%	54%	278-E-a	X	-	
9	1	65%	54%	278-E-b	X	-	
9	1	65%	54%	278-E-c	X	-	
9	2	65%	54%	555-I-a	X	X	
9	2	65%	54%	555-I-b	X	X	

Table 4-5. Analytical Schedule Dose Verifications at 55%, and 65% Nominal UV Transmittance AQUIONICS Inc. Reuse ETV							
Sample Designation					Required Analysis		
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
9	2	65%	54%	555-I-c	X	X	
9	2	65%	54%	555-E-a	X	-	
9	2	65%	54%	555-E-b	X rep ⁽³⁾	-	
9	2	65%	54%	555-E-c	X	-	
9	3	65%	54%	1041-I-a	X	X	
9	3	65%	54%	1041-I-b	X	X	
9	3	65%	54%	1041-I-c	X	X rep ⁽³⁾	
9	3	65%	54%	1041-E-a	X	-	
9	3	65%	54%	1041-E-b	X	-	
9	3	65%	54%	1041-E-c	X	-	
9	4	65%	54%	1943a-I-a	X	X	
9	4	65%	54%	1943a-I-b	X	X	X
9	4	65%	54%	1943a-I-c	X	X	
9	4	65%	54%	1943a-E-a	X	-	
9	4	65%	54%	1943a-E-b	X	-	
9	4	65%	54%	1943a-E-c	X	-	
9	5	65%	54%	2776-I-a	X	X	
9	5	65%	54%	2776-I-b	X	X	
9	5	65%	54%	2776-I-c	X	X	
9	5	65%	54%	2776-E-a	X	-	
9	5	65%	54%	2776-E-b	X	-	
9	5	65%	54%	2776-E-c	X	-	
9	6	65%	54%	1943b-I-a	X	X	
9	6	65%	54%	1943b-I-b	X	X	

Table 4-5. Analytical Schedule
Dose Verifications at 55%, and 65% Nominal UV Transmittance
AQUIONICS Inc. Reuse ETV

Sample Designation				Required Analysis			
Batch	Flow	Nom. %T	Act. %T	Sample ID	Coliphage ⁽¹⁾	%T @ 254 nm	%T Scan (230 – 280 nm)
9	6	65%	54%	1943b-I-c	X	X	
9	6	65%	54%	1943b-E-a	X	-	
9	6	65%	54%	1943b-E-b	X rep ⁽³⁾	-	
9	6	65%	54%	1943b-E-c	X	-	
9				Influent: D/R	3 doses	X rep ⁽³⁾	
				Total Analyses⁽³⁾	258	21	1

(1) Two dilutions on each sample will be placed in triplicate ∴ 6 individual analyses for each sample ID.

(2) Replicate – Sample will split and replicate analyses performed for each aliquot.

(3) Does not include blanks or other control samples.

4.3.6 Data Compilation and Analysis

All data generated from the ETV dose-delivery verification will be compiled, analyzed and presented in the Verification Report. These data specifically address the components related to dose-response calibration, hydraulic characteristic and the dose-flow evaluation on the test unit.

4.3.6.1 Dose-Response Data Analysis

The theoretical UV disinfection model follows first order kinetics according to the following equation:

$$N = N_0 e^{-KIt}$$

Where:

N = the organism density remaining after exposure to UV, pfu/mL

N_0 = the initial organism density, pfu/mL

K = the inactivation rate constant, $\text{cm}^2/\text{W}\cdot\text{s}$

I = the intensity of UV radiation, mW/cm^2

t = the exposure time, seconds

The product (It) is the applied UV dose. The above equation can be expressed as a linear relationship by graphing the logarithm of N/N_0 as a function of the applied UV dose. The resulting slope of a linear regression analysis is equal to the inactivation rate constant, K .

The data generated by a dose-response analysis are N , N_0 and the applied UV doses. These data are analyzed using the above equation to yield a log survival dose-response curve for the organism.

Under ideal conditions, the data from a dose-response analysis should be expected to intercept the origin, and should be linear throughout the full dose range. This is generally not the case. The observed data do not yield a y-intercept at zero, and there is evidence of tailing at the higher dose levels. The deviation of the observed data from the theoretical model results from the non-ideal conditions under which the tests are performed. For the purposes of developing a dose-response curve, it is more appropriate to apply a model that better represents the observed data. Figure 4-4 presents a non-linear regression of the example dose-response data.

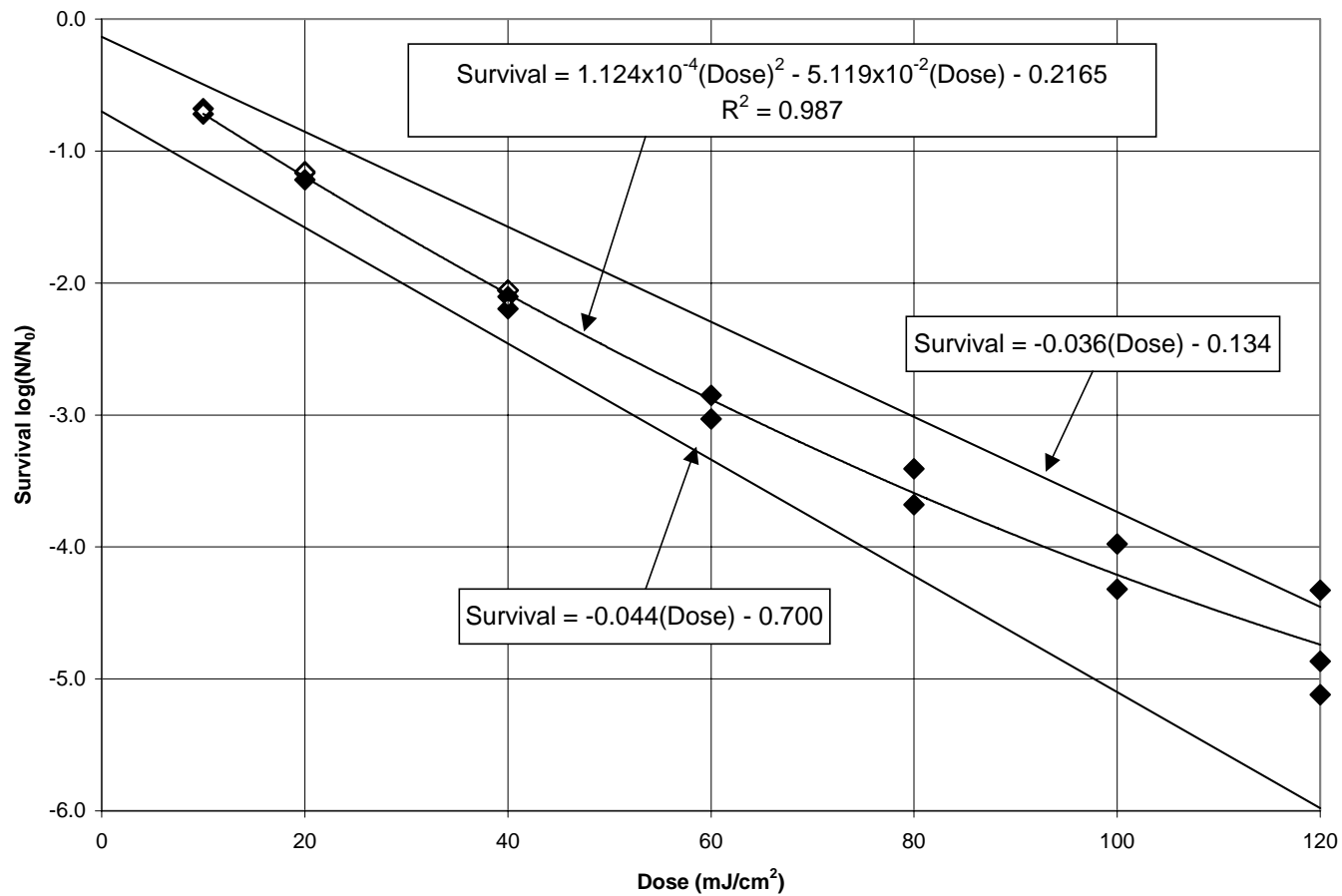


Figure 4-5. Example MS2 Dose-Response Correlation

For each stock culture harvested for this ETV, the controls and exposed residual phage, transmittance (absorbance), and exposure time data shall be compiled and tabulated, and the resultant dose and log survival ratio ($\log N/N_0$) computed and tabulated. The log survival ratio shall be plotted against the dose, and a non-linear correlation expression developed for each relevant stock as described above. The data shall adhere to the QA/QC criteria outlined in Section 4.3.4.5. If it falls outside the limits of the composite data, the Project QA/QC officer shall decide what corrective action or actions should be undertaken. Such actions may include the preparation of a new stock, repeating the dose-response tests, and/or acceptance of the stock after verifying its dose-response by the repeated tests.

4.3.6.2 *Hydraulic Characterization*

Hydraulic characterization of the test unit involves measuring detailed flow-field arrays for all five flow conditions. The flow fields will be measured in triplicate and the average of the triplicate values will be taken to represent the velocity at each point, or the integration time will be long enough to ensure less than 5% variation between measurements.

The velocity at each point will be compared to the theoretical flow velocity of the water through a round pipe.

Headloss and velocity data will be presented as tabular summaries.

4.3.6.3 *Dose-Flow Relationships*

The influent and effluent phage data from each test unit evaluation will be tabulated, along with the associated flow and transmittance data. The log survival ratio, or response, will be used to determine the delivered dose, by comparing it to the dose-response relationship developed by the collimated beam method. This equivalent dose is then computed and plotted against the flow rate for each of the transmittances tested. A non-linear regression analysis shall be conducted to develop a dose-flow relationship. This relates the dose as an inverse function of flow.

The flow shall be expressed as a hydraulic loading as follows:

1. Flow per lamp (Lpm/Lamp)
2. Flow per Total Watt Input

A dose relationship shall be developed for both of these parameters, in addition to the dose-flow relationship. Figure 4-5 presents an example of a dose-hydraulic loading (expressed as gpm/Lamp) relationship.

Other relevant data collected as part of the test program shall be compiled and presented, including:

- Intensity readings at the different flow settings and calibration steps
- Temperatures recorded for ambient air and water, and relevant system temperatures
- Other Measurements and certifications relevant to the specific ETV, e.g., flow meter calibration checks, collimator verification, sensor calibration checks, head loss, etc.

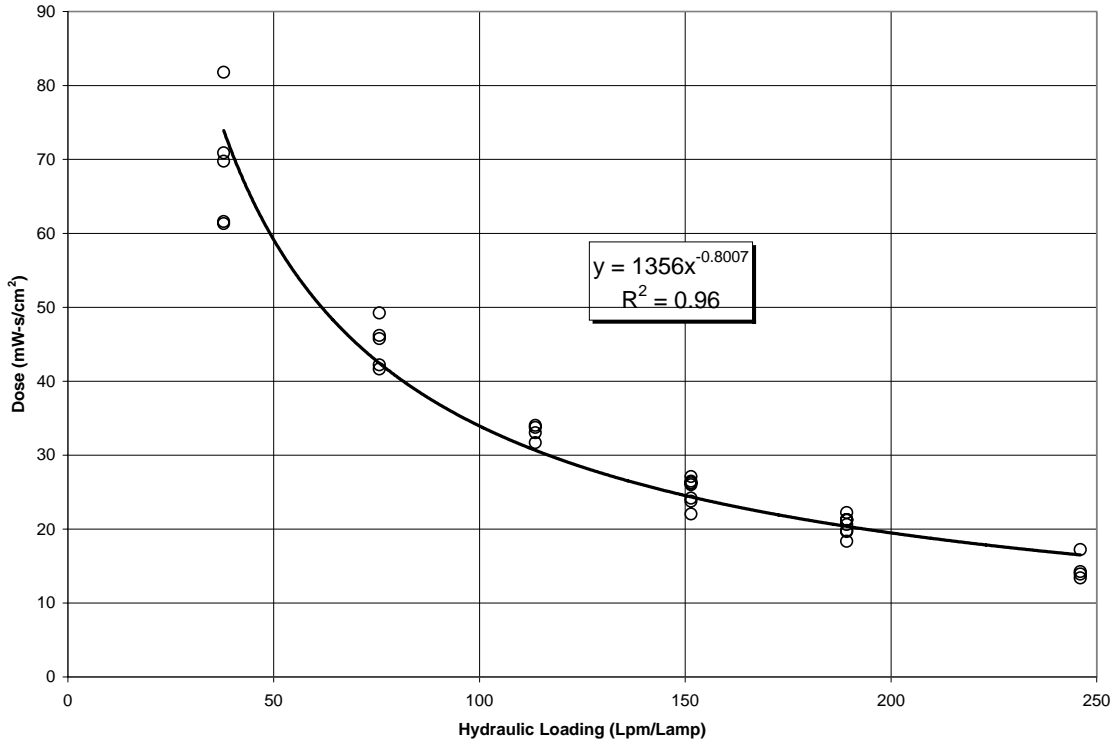


Figure 4-6. Example Relationship of Dose as a function of Hydraulic Loading

SECTION 5

QUALITY ASSURANCE PROJECT PLAN

This Quality Assurance Project Plan (QAPP) has been prepared to support the USEPA Environmental Technology Verifications being undertaken by AQUIONICS Inc. under the Source Water Protection Technology UV Disinfection Pilot.

5.1 PROJECT DESCRIPTION, OBJECTIVES AND ORGANIZATION

5.1.1 Purpose of Study

The Environmental Technology Verification (ETV) program was created to accelerate the development and commercialization of environmental technologies through third party verification and reporting of performance. The goal of the ETV program is to verify performance characteristics of commercial-ready environmental technologies through the evaluation of objective and quality assured data so that potential buyers and regulators are provided with an independent and credible assessment of the technology that they are buying or permitting.

Disinfection for secondary effluent and reuse applications has been identified as one of the technology categories to be verified under the EPA/NSF ETV Source Water Protection Technologies Pilot.

This Verification Test Plan (VTP) applies to ultraviolet radiation technologies that meet the general criteria set forth in the “Generic Verification Protocol for Secondary Effluent and Water Reuse Disinfection Applications,” (HydroQual, Inc., September 2002). Details of this VTP focus on the selected Field Test Organization (FTO) and the generic verification protocols are modified to reflect a specific disinfection system provided by an independent vendor. Guidance is provided on the conduct of the testing, data reduction and analysis, and reporting required to validate the particular technology.

5.1.2 AQUIONICS Inc. Technology

The AQUIONICS Inc. bersonInLine® 4250 UV disinfection system is a newer system that employs medium-pressure mercury-discharge lamps that are designed for increased germicidal UV output (See Section 3). A system utilizing these lamps takes advantage of the high power output over a wide range of germicidal UV wavelengths (230 – 280 nm).

The reactor is an enclosed, stainless steel housing with the influent and effluent streams in-line with each other. The lamp array is set horizontally and perpendicular to the direction of flow. The unit is equipped with an automatic wiping system for maintenance of the quartz sleeves enclosing the lamps. For this testing program, two of the bersonInLine® 4250 UV reactors will be joined in series.

5.1.3 Facility and Pilot-Plant Description

The designated host site is the Parsippany Troy-Hills Wastewater Treatment Plant located in Parsippany, New Jersey. All site preparations will be coordinated between HydroQual's project manager and the Parsippany Troy-Hills' designated project liaison. The plant is a conventional activated sludge plant with final sand filtration prior to dissipation.

The verification testing will take place at a single location within the plant allowing access to primary effluent, filtered secondary effluent, and potable water as needed.

5.1.4 Project Objectives

The overall objective of this ETV is to validate disinfection performance of the AQUIONICS Inc. bersonInLine® 4250 UV System for water reuse applications. The nominal transmittances of the specific application waters will be adjusted to simulate conditions where the UV output of the system has been reduced to 70% by lamp aging and sleeve fouling. Within this goal, four specific objectives are identified:

- 1) Verify flow-dose relationship for the system at nominal UV transmittance of 65% to simulate membrane-filtered effluent. Note: the actual transmittance will be lowered to 54%.
- 2) Verify flow-dose relationship for the system at a nominal UV transmittance of 55% to simulate granular filtered effluent. Note: the actual transmittance will be lowered to 41%.
- 3) Verify the velocity profiles on the influent and effluent ends of the reactor assembly.
- 4) Verify the ability of the detector and readout alarm to accurately represent the presence of low UV output conditions.

Note: the application of this disinfection system to reverse-osmosis filtered effluent will not be validated.

5.2 ROLES AND RESPONSIBILITIES OF PARTICIPANTS IN THE VERIFICATION TESTING

Figure 5-1 presents the key technical for this ETV and the common lines of communication.

5.2.1 NSF International (NSF)

The Source Water Protection Technologies ETV Pilot is administered through a cooperative agreement between USEPA and NSF International, Inc. (NSF), its verification partner organization. NSF administers the Pilot, and has selected a qualified Field Testing Organization (FTO), HydroQual, Inc. to develop and implement this Verification Test Plan (VTP).

NSF's other responsibilities include:

- Review and approval of the VTP;
- Oversight of quality assurance including the performance of technical systems and data quality audits as prescribed in the Quality Management Plan;
- Coordination of verification report peer reviews including review by the Stakeholder Advisory Group and Technology Panel;
- Approval of the Verification Report;
- Preparation and dissemination of the Verification Statement.

Key contacts at NSF relating to this VTP include:

Mr. Thomas Stevens, Program Director
Ms. Maren Roush, Project Coordinator
NSF International
789 Dixboro Road
Ann Arbor, MI 48105
(734) 769-5347
stevenst@nsf.org

5.2.2 U.S. Environmental Protection Agency (USEPA)

The USEPA's National Risk Management Research Laboratory provides administrative, technical and quality assurance guidance and oversight on all Source Water Protection Technology Pilot activities. The USEPA will have review and approval responsibilities through various phases of the verification project:

- Verification Test Plan
- Verification Report
- Verification Statement
- Dissemination of the Verification Report and Verification Statement

Key contacts for this specific VTP include:

Mr. Ray Frederick
USEPA – NRML Urban Watershed Management Branch
2890 Woodbridge Avenue (MS-104)
Edison, NJ 08837-3679
(732) 321-6627
(732) 321-6640 (fax)
Frederick.ray@epamial.epa.gov

5.2.3 Testing Organization (FTO), HydroQual, Inc.

The selected FTO is HydroQual, Inc., Mahwah, New Jersey. HydroQual has a well-established, international reputation for expertise in the area of ultraviolet disinfection technologies.

Mr. O. Karl Scheible, Project Director, will provide overall technical guidance for the verification test program. Mr. Egon T. Weber II, Ph.D. will serve as Project Manager and will be responsible for day-to-day operations, project administration, and lab setup and oversight. Mr. Michael C. Cushing will be the lead field-technician, responsible for system installation, startup, sampling and record keeping. Mr. Prakash Patil and Ms. Tina McKay will be the project microbiologists. Other HydroQual personnel who will have support roles during the verification projects include Ms. Joy McGrath (QA/QC Officer) and Messrs. Wilfred Dunne and Francisco Cardona (Field/Laboratory Support). HydroQual may also use additional in-house expertise as required.

HydroQual's responsibilities include:

- Develop the VTP in conformance with the generic protocol, including its revisions in response to comments made during the review period;
- Coordinate the VTP with the Vendor and NSF, including documentation of equipment and facility information and specifications for the VTP;
- Contract with sub-consultants and general contractors as needed to implement the VTP;
- Coordinate and contract, as needed, with the Host test facility and arranging the necessary logistics for activities at the plant site;
- Manage the communications, documentation, staffing and scheduling activities to successfully and efficiently complete the verification;
- Oversee and/or perform the verification testing per the approved VTP;
- Manage, evaluate, interpret and report the data generated during the verification testing;
- Prepare and review of the Draft Verification Report.

HydroQual's main office is located in Mahwah, New Jersey and has a staff of nearly 110. The mailing address is:

HydroQual, Inc.
One Lethbridge Plaza
Mahwah, New Jersey 07430
(201) 529-5151
(201) 512-3825 Fax
<http://www.hydroqual.com>

Dr. Weber will be the primary contact person at HydroQual, Inc.

Telephone extension: 7401 or

Email: eweber@hydroqual.com

Mr. Scheible can be reached at extension 7378 or

Email: kscheible@hydroqual.com

5.2.4 ETV Host Site Parsippany Troy-Hills (PTRH) Wastewater Treatment Plant

The host facility for conducting this ETV will be the Parsippany Troy-Hills Wastewater Treatment Plant located in Parsippany, New Jersey.

The host facility's responsibilities include:

- Dedicating the required area(s) for test equipment and setup;
- Provide reasonable access to the facility for non-plant employees;
- Provide some logistical support including personnel and/or equipment;
- Review, approve and/or assist activities affecting the plant, such as electrical connections from plant main feed.

The plant is located at:

139 Edwards Road
Parsippany, New Jersey 07054
(973) 428-7953

Mr. Phil Bober, P.E. is the designated ETV liaison for PTRH. He can be reached at the above telephone number.

5.2.5 UV Technology Vendor AQUIONICS Inc.

The UV system to undergo verification is provided by AQUIONICS Inc. and is a full-scale personInLine® 4250 UV-System. AQUIONICS Inc.'s responsibilities will include:

- Provide the test unit for verification and all ancillary equipment, instrumentation, materials and supplies necessary to operate, monitor, maintain and repair the system;
- Provide documentation and calculations necessary to demonstrate the system's conformity to commercial systems, hydraulic scalability, and to the requirements to the protocol;
- Provide descriptive details of the system, its operation and maintenance, its technical capabilities, and intended function in reuse applications;
- Provide technical support for the installation and operation of the UV system including designation of a staff technical support person, and an on-site technician for training and system startup;
- Certify that installation and startup of system is in accordance with the manufacturer's recommendations;
- Review and approval of the VTP; and
- Review and comment on the Verification Report and Verification Statement.

AQUIONICS Inc. is located at the following address:

AQUIONICS Inc.
21 Kenton Lands Road
Erlanger, Kentucky, 41081
(859) 341-0710
(859) 341-0350 Fax

Patrick Bollman will be the primary contact for AQUIONICS Inc. He can be reached at the above telephone number or:

Email: patrickb@aquionics.com

5.2.6 Support Organizations

The FTO has identified two other organizations that will provide support for activities that cannot be provided by NSF, EPA, HydroQual or AQUIONICS Inc. These organizations will be subcontractors of and subordinate to HydroQual.

International Light, Inc.
17 Graf Road
Newburyport, Massachusetts 01950
Photodetector and radiometer calibrations

ALDEN Research Laboratory, Inc.
30 Shrewsbury Street
Holden, Massachusetts
Velocity profile measurements

5.2.7 Technology Panel on High Rate Disinfection

The ETV Technology Panel on High-Rate Disinfection will serve as a technical and professional resource during all phases of the verification, including the review of test plans and the issuance of verification reports.

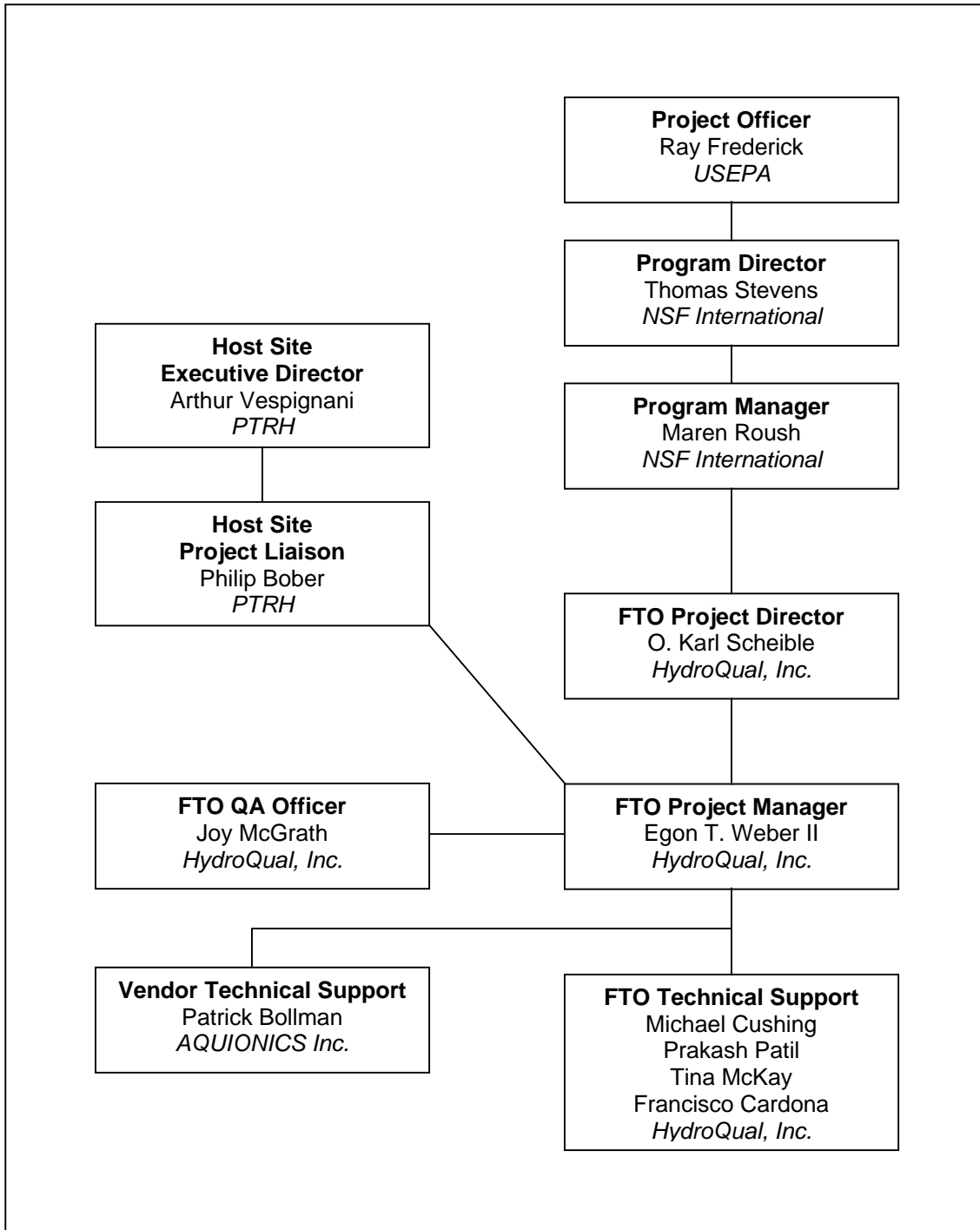


Figure 5-1. Key Technical and QA/QC Personnel for this ETV.

5.3 GENERAL TECHNICAL APPROACH

5.3.1 Dose Delivery Verification

The ETV's first technical objective is met by demonstrating, or verifying, the ability of a specific system to deliver an effective dose. This is the "delivered dose", which is the dose actually received by the microbes in the wastewater. Direct biological assay procedures have generally been used to estimate the delivered dose for specific reactor configurations, typically as a function of the hydraulic loading rate. The bioassay is a viable and accepted method and has been used successfully for many years, whereby the results are often applied to qualification requirements in bid documents for wastewater treatment plant applications.

Under this Test Element bioassays will be run using two water conditions achieved by mimicking transmittances found under typical reuse applications. Two different water sources will be used: (1) A "clean" water matrix (from a potable water supply) to simulate reuse applications where membrane filtration is the upstream process; and (2) Granular filtered secondary effluent (supplied by the treatment plant) to simulate reuse applications where granular filtration is the upstream process. In these cases, dose delivery will be verified at UV transmittances of 65% and 55% respectively (54% and 41% actual). The range of hydraulic loadings will be between 278 and 2776 gpm.

5.4 ANALYTICAL MEASUREMENTS FOR THIS ETV

The physical, chemical and analytical measurements that will be conducted on the samples relevant to this ETV are listed in Table 5-1. The sample collection and preservation requirements of both critical and non-critical parameters are presented in Table 5-2. The standard methods are presented in Table 5-3.

Table 5-1. Description of Parameter Measurements.

	Parameter	Description
1	Temperature	The average temperature of the batch will be measured during the flow tests.
2	pH	The pH of the test batches will be measured before and after the addition of sodium thiosulfate.
3	Total Chlorine	Total Chlorine will be measured on potable source water before and after dechlorination.
4	%Transmittance	Each grab influent sample for the UV unit will be analyzed for percent transmittance at 254 nm (%T).
5	%Transmittance Scan	Once per batch, an influent sample for the UV unit will be analyzed for percent transmittance from 230 nm through 290 nm (%T Scan).

	Parameter	Description
6	Turbidity	Each prepared test batch will be checked before and after chemical adjustment.
7	MS2 Coliphage	All grab samples will be analyzed for coliphage.
8	Headloss	Headloss will be determined under all flow rates during the shakedown phase.
9	Relative UV Intensity	Intensity meter readings on the UV unit will be recorded at the start of each flow event or will be recorded with a datalogger.
10	Lamp Hours	The cumulative lamp hour meters will be recorded at each sampling.
11	Voltage/Current	Voltage and current to the system will be measured at each sampling or recorded with a datalogger
12	Flow	Magnetic flow meters will be used to measure flow rates. Typically, flow rates will be recorded at the beginning and end of each flow event.

Table 5-2. Summary of Required Measurements and Sample Preservation.

Parameter/ Technology	Critical/ Non-Critical	Sample Quantity	Container	Preservation	Holding Time
Temperature	N	120 mL	Plastic	N/A	Inst.
pH	N	120 mL	Plastic	N/A	Inst.
Turbidity	N	120 mL	Plastic	N/A	Inst.
Total Chlorine	C	120 mL	Plastic	N/A	Inst.
%Transmittance	C	120 mL	Plastic, Sterile	Ice/4°C	48 Hours
%Transmittance Scan	C	120 mL	Plastic, Sterile	Ice/4°C	48 Hours
MS2 Coliphage	C	120 mL	Plastic, Sterile	Ice/4°C	48 Hours
Headloss	C	-	-	-	
Depth	C	-	-	-	
UV Intensity	C	-	-	-	
Lamp Hours	N	-	-	-	
Voltage/Current	N	-	-	-	
Flow	C	-	-	-	

5.4.1 Sampling and Monitoring Points

Sampling points identified are presented on Figure 5-2.

5.4.2 Frequency of Sampling/Monitoring

Refer to Tables 4-4 and 4-5 for the default sampling/analytical schedule. The lamp output intensity and the overall power consumption of the system will be recorded continuously

throughout each flow event, or if necessary, will be recorded manually at the start of each flow sampling event.

5.4.3 Planned Approach for Evaluating Objectives (i.e. Data Analysis)

After data validation and reduction, the data will be used to quantify the projects overall objectives. These include:

- Delivered dose at discrete hydraulic loadings at UV transmittances of 55% and 65% (nominal) using coliphage as indicator organism.
- Hydraulic characteristics as determined from the flow velocity and head loss measurements.

Plots/Comparisons

Coliphage Calibration

Log survival ratio vs. collimated beam dose

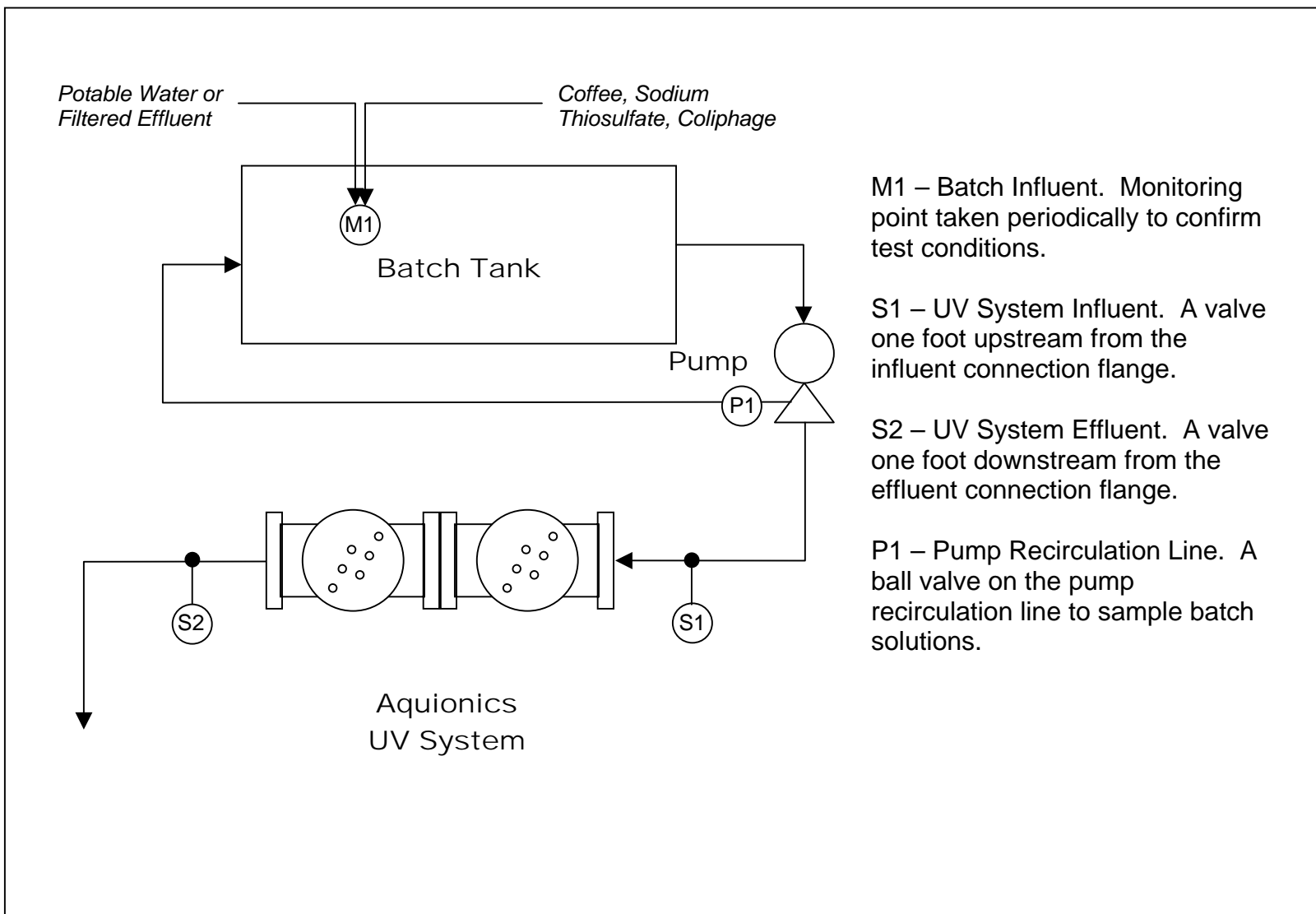
Dose-Flow Relationship

Field delivered dose vs. hydraulic loading

Flow Velocity Fields

Flow velocity vs. location

Flow velocity at each point compared to theoretical velocities



M1 – Batch Influent. Monitoring point taken periodically to confirm test conditions.

S1 – UV System Influent. A valve one foot upstream from the influent connection flange.

S2 – UV System Effluent. A valve one foot downstream from the effluent connection flange.

P1 – Pump Recirculation Line. A ball valve on the pump recirculation line to sample batch solutions.

Figure 5-2. Sampling and Monitoring Points.

5.4.4 QA/QC Sampling

Additional samples will be collected to meet the required QA/QC objectives. Duplicate samples (i.e., two discrete samples collected in succession) will provide an indication of field sampling reproducibility. Some samples will also be split and replicate analyses conducted as an indication of laboratory reproducibility. Table 5-4 summarizes the number of QA/QC samples to be collected and analyzed per analytical parameter.

5.5 SAMPLING PROCEDURES

5.5.1 Method Used to Establish Steady-state Conditions

Based on previous experience and manufacturer's recommendations, steady-state is contingent upon lamp output. During the shakedown phase a correlation between elapsed time and output (measured by a fixed-point intensity measurement) will be developed. The AQUIONICS Inc. system will be allowed a minimum of thirty minutes warm-up time unless the elapsed time vs. output correlation demonstrates otherwise.

5.5.2 Sampling/Monitoring Procedure

Sterile plastic cups for samples will be on a grab basis. Sample containers may include sterile 120 mL specimen cups for coliphage analyses, total chlorine, turbidity, %T, and pH analyses. The coliphage containers will be transported in PVC containers or closed coolers to avoid any contact with sunlight.

5.5.3 Sample Container Labeling

Example:	
AQUIONICS Reuse 65% T B 17 150a gpm – EFF-B (MS2 % T)	Vendor ID/Reuse ETV, 65% T, Phage Batch 17 Flow Rate, Sample Location (MS2 Coliphage Analysis, %T Analysis)
9/26/02 Time: _____MCC	Date, Time Sample Collected, Sample Collector

A simpler sample identification procedure may be used if the samples are labeled unambiguously and cannot become confused with any other sample sets. For example, the time the sample is collected may be omitted if the appropriate data can be obtained from the field data sheet in an unambiguous fashion.

5.5.4 Suitability of Sampling Procedure With Respect to Matrix

All sampling/monitoring procedures are appropriate for the associated chemical, analytical or physical parameter.

5.5.5 Sampling/Monitoring Equipment Calibration for Those Associated with Critical Parameters

Flow- Magnetic Flowmeter

The meters' calibration will be checked periodically as described in Section 4 and will be flow inferred by tank drawdown vs. time measurements. The flow readings should be within 5 percent of the drawdown measurements. These tests will be conducted at a minimum of three flow rates.

UV Intensity – SED 240 Detector

International Light will calibrate the detectors within six weeks of startup and not more than every four months thereafter using standards traceable to the National Institute of Standards and Technology.

5.5.6 How Cross-Contamination Between Samples will be Avoided

All sample containers will be filled directly at each location. No secondary sampling device will be used. Specimen cups will be destroyed after one use.

5.5.7 Assure that Representative Samples are Collected

Each sampling location was chosen so that representative samples could be collected (see Fig. 5-2).

5.5.8 List of Sample Quantities to be Collected, Container Type, Sample Preservation, Holding Times

Refer to Table 5-2 for the required measurements (chemical, physical or analytical) for the ETV.

5.6 TESTING AND MEASUREMENT PROTOCOLS

The standard methods used to make the critical measurements required for this study are listed in Table 5-3 along with the analysis agency, and are included in Appendices B, C, and D.

5.6.1 Standard Methods/Non-standard Methods

Analytical methods for the required parameters are summarized in Tables 5-3. Tables 5-4 through 5-6 outline QA objectives for all measurements.

5.7 QA/QC CHECKS

5.7.1 Quantitative QC Objectives

5.7.1.1 Precision

The precision will be evaluated based on duplicate measurement. The relative percent differential (RPD) will be used to present precision as follows:

$$\text{RPD} = \frac{y_1 - y_2}{(y_1 + y_2)/2} \times 100\%$$

where y_1 and y_2 are two measurements.

5.7.1.2 Accuracy

For measurements where a standard reference material (SRM) is used, the accuracy is calculated as follows:

$$\%R = \left(\frac{y_m}{y_{\text{SRM}}} \right) \times 100\%$$

where:

$\%R$ = percent recovery

y_m = measured value of SRM

y_{SRM} = actual value of SRM

Table 5-3. Summary of Standard Methods and Procedures

Parameter	Sample Type	Analytical Agency	Method Title	Method Type	Reference and Method
Temperature	Filtered Secondary Effluent/Potable Water	HQI	Temperature – Laboratory & Field Measurements	Direct Measurement	2550-B APHA, (1995)
pH	Filtered Secondary Effluent/Potable Water	HQI	pH Value	Direct Measurement	HQI LM-21 ⁽¹⁾ APHA, 1995 4500-H ⁺
Total Chlorine	Filtered Secondary Effluent/Potable Water	HQI	Total Chlorine	Colorimetric	HQI LM-6; 7 ⁽¹⁾ HACH 8167; 10070
% Transmittance	Filtered Secondary Effluent/Potable Water	HQI	UV Transmittance at 254 nm	Direct measurement	HQ LM-29 ⁽¹⁾
% Transmittance Scan	Filtered Secondary Effluent/Potable Water	HQI	UV Transmittance from 230 nm to 280 nm	Direct measurement	HQ LM-29 ⁽¹⁾
Turbidity	Filtered Secondary Effluent/Potable Water	HQI	Turbidity	Nephelometric	HOI LM-34 ⁽¹⁾ 2130-B
MS2 - Coliphage	Filtered Secondary Effluent/Potable Water	HQI	Enumeration of F-specific coliphage	Double-Plating	Special Laboratory Protocol-1 Appendix D

⁽¹⁾HQI-LM – HydroQual, INC. Laboratory Method Manual, Appendix B

5.7.1.3 *Completeness*

Unless otherwise specified in each Test Element, data completeness will be greater than 80%. The completeness is defined as follows for all measurements:

$$\%C = \left(\frac{V}{T} \right) \times 100\%$$

where:

%C = percent completeness

V = number of measurements judged valid

T = total number of measurements

5.7.1.4 *QC Objectives for Water Analyses*

The various water analyses performed for this ETV should comply with the QC objectives in Table 5-4.

Table 5-4. QA/QC Objectives for Analyses Performed by HydroQual

Parameter	Units	Blank Freq	Rep Freq	RPD	CCV Freq	CCV %REC
Temperature	°C	N/A	N/A	N/A	N/A	N/A
PH	s.u.	N/A	1/10	N/A	N/A	N/A
Total Chlorine	mg/L	1/10	1/10	30	1/20	70-130
Transmittance, Percent	%	1/10	1/10	0.5	N/A	N/A
Transmittance Scan, Percent	%	1/10	1/10	0.5	N/A	N/A
Turbidity	NTU	1/10	1/10	10	N/A	N/A
Coliphage	pfu/mL	See Table 5-5				

For other physical measurements. Refer to test plan for QA/QC requirements.

ICV/CCV – Initial and Continuing Calibration Verification - The ICV/CCV solution is used to verify the validity of the meter calibration and performance of the test.

Rep – Replicate Sample – A laboratory duplicate.

5.7.1.5 *QC Objectives for Coliphage Enumeration Procedures*

The Coliphage enumeration procedure (Special Laboratory Protocol-1) must follow the QC criteria in Table 5-5. Some Objectives are automatically checked by the Excel data reduction spreadsheets that will flag data that does not meet the criteria.

Table 5-5. Coliphage Enumeration QA/QC Criteria

QC Objective	Frequency	Acceptance Criteria
30-300 pfu/mL	Every Sample	At least two plates must fall in this range for each sample enumerated.
Plating Replication	Every Sample	Identical dilutions meeting the 30-300 pfu/mL criteria must not vary more than factor of three (0.46 log units).
Blanks	Every influent effluent pair	Less than three plaques.
Spot Test	Every Plating Session	Clear plaque forming capacity.
Sample Replicates	As noted in daily work plan. Table 4-5.	Log survival ratios within 0.5 log units.

5.7.1.6 *QC Objectives for Dose Response Results*

The dose-response results (Special Laboratory Protocol-3) are to be verified according to the criteria in Table 5-6.

Table 5-6. Dose Response QA Criteria

QC Objective	Frequency	Acceptance Criteria
Field Intensity Mapping	Before and after every D/R event	Ninety percent of the data points shall have a ratio of single value to the average of between 0.9 and 1.1
0-Control and Final-Control	Each D/R event	Percent difference must be less than 50% (0.32 log units)
Representativeness	Each D/R event	80% of the D/R data must fall within 0.5 log units of historical HydroQual D/R results
Intensity Check	Three times each D/R event	Relative readings must be within $\pm 5\%$ of average.

5.7.2 Qualitative QC Objectives

5.7.2.1 *Comparability*

Comparability will be achieved by using consistent and standardized analytical methods and National Institute of Standards Technology (NIST) traceable standards. Procedures, data presentation, and units will be consistent with accepted conventions.

5.7.2.2 Representativeness

Each sampling location was chosen so that representative samples could be collected. Locations were identified where natural mixing would prohibit settling of solids, which could bias analytical results (see Fig. 5-2).

5.7.3 Consequences of Not Meeting QC Objectives

If the QC objectives for a measurement are not met, an investigation of the difficulties will be conducted and, if necessary, corrective action taken. Data failing to meet any QC objective will be flagged in the final technical memorandum. As long as the completeness objectives are met with unflagged data, the QC objectives will have been met.

5.8 DATA REPORTING, DATA REDUCTION AND DATA VALIDATION

5.8.1 Reporting Requirements

Table 5-7 summarizes reporting requirements for all chemical and physical measurements.

Table 5-7. Reporting Requirements For Chemical/Physical Measurements

Analysis/Measurement	Units
Temperature	°C
pH	s.u.
Total Chlorine	mg/L
%Transmittance	%/cm @ 254 nm
%Transmittance Scan	%/cm @ 230 nm — 290 nm
Turbidity	NTU
MS2 Coliphage	pfu/mL
Headloss	cm
UV Intensity	mW/cm ²
Voltage/Current/Power	Volts, Amps, Watts
Flow	gpm

5.8.2 Documentation

All field and laboratory activities must be thoroughly documented. Field documentation will include field logbooks, photographs, field data sheets, and chain-of-custody and analytical request forms, laboratory bench sheets and instrument printouts.

Field notes must be recorded in a bound logbook. Each page must be labeled with the project name, date, and project number. Field logbooks will be used to record all equipment operating data. Completed pages shall be signed and dated by the individual responsible for the entries and the Project Manager. Pertinent field data sheets can be found with their associated Field Protocols and are in Appendix B.

All photographs taken shall be recorded in the field logbook. These entries shall include the time, date, direction, subject, and photographer's name.

Any deviations from the approved final test plan shall be thoroughly documented in the field logbook.

Original chain-of-custody and analytical request forms shall accompany all samples shipped to the analytical laboratory, including those brought to HydroQual's laboratory. HydroQual's Chain-of-Custody form is presented on Page 5-21.

As appropriate, electronic data storage and retrieval capabilities shall be employed in order to maximize data collection and minimize labor hours required for monitoring.

5.8.3 Document Handling

All original copies of any document are to be kept in a secure environment. All originals shall be kept in a central file at HydroQual in the office of the Project Manager. Two (2) sets of copies will be made; a set for the laboratory in field office and a set for central filing. Other copies may be distributed to the vendor or other parties at the discretion of the Project Manager.

The local field technician must complete a daily summary describing all activities performed onsite, personnel present, date, and times of pertinent events. This report shall be faxed or delivered at the end of each day to the Project Manager. The lead technician shall debrief either the Project Manager or Project Engineer daily. The Project Manager and the field technician must sign this daily summary.

5.8.4 Data Reduction/Validation and Reporting

5.8.4.1 Data Reduction

All measurements/analytical results must be reduced into units that are consistent with the methods and which meet the comparability objective. In general, the analyst performing the test will record all raw data in laboratory notebooks or on worksheets in standardized format. Each analytical method will contain detailed instructions and equations for calculating the respective parameters.

5.8.4.2 Data Validation

Data validation is the process of filtering data and accepting or rejecting these data based on sound criteria. Validation procedures will include:

- Ensuring close adherence to the specified preparation, cleanup, and analysis procedure;
- Data transferred from bench-sheet to spreadsheet will be visually checked by another technician;
- Examination of precision, accuracy, and other quality control data generated during the project;
- Ensuring the use of properly calibrated equipment and maintaining analytical instrumentation.

Data acquired for routine analyses where laboratory data reduction is performed daily (e.g. dose-responses, %T etc.) will be validated daily by Dr. Egon T. Weber II. Monthly reviews (and periodic random reviews) of data QA/QC objectives will be performed by the project QA Officer Joy McGrath. Where QC criteria are evaluated automatically by spreadsheet, the algorithms will be verified by a second party, either the Project Manager or the QA Officer.

Final and interim reports will be checked against the laboratory printouts for errors.

QC results outside of the data quality objectives specified in Section 5.4 and 5.6 are considered outliers for this project. Records of all data will be maintained even those judged to be outliers or of questionable value.

5.8.4.3 Data Reporting

All original laboratory data will be recorded in a permanent manner, and will be readily traceable through all steps of the data generation/reduction/validation/review process. Field

measurements will be recorded in appropriate field notebooks/data sheets and results will be reported in tabulated summary form.

5.9 ASSESSMENTS

The project QA Officer will be responsible for making unannounced field and laboratory audits to observe adherence to cleaning/operational protocols, sample collection, sample handling practices and analytical procedures/methodologies.

The project QA Officer will maintain up-to-date status reports on quantitative QA Criteria and, in conjunction with project manager, will validate data.

At least one internal field audit and one laboratory audit shall be conducted every calendar month while the verification testing is underway. The auditor shall observe all aspects of the field and/or laboratory tests being conducted at that time. The QA Officer shall confirm that all sampling, operational, field measurements and laboratory analyses are conducted within the guidelines of these protocols and in strict accordance with the procedures presented within. Any deviations must be documented and technically justified.

Audits will be conducted by an NSF representative or and agent appointed by NSF at least once each ETV. These audits will address all record keeping, laboratory and field procedures, and their adherence to the Generic Protocol and the VTP.

Audits will be conducted occasionally by the EPA or an agent appointed by the EPA periodically to ensure that the ETV program elements comply with the philosophy and expectations of the ETV program.

SECTION 6

GLOSSARY

Terms and acronyms used in this Protocol that have special meaning are defined here:

Accuracy - A measure of the closeness of an individual measurement or the average of a number of measurements to the true value and includes random error and systematic error.

EPA - The United States Environmental Protection Agency, its staff or authorized representatives.

Field Testing Organization (FTO) - An organization qualified to conduct studies and testing of UV disinfection technology in accordance with the Verification Protocol.

Generic Verification Protocol - A written document that clearly states the objectives, goals, and scope of the testing under the ETV Program and that establishes the minimum requirements for verification testing and for the development of a verification test plan. A protocol shall be used for reference during Manufacturer participation in the verification testing program.

NSF - NSF International, its staff, or other authorized representatives.

Precision - A measure of the agreement between replicate measurements of the same property made under similar conditions.

Quality Assurance Project Plan (QAPP) - A written document that describes the implementation of quality assurance and quality control activities during the life cycle of the project. The QAPP is a required component of a Verification Test Plan.

Representativeness - A measure of the degree to which data accurately and precisely represent a characteristic of a population parameter at a sampling point or for a process condition or environmental condition.

Standard Operating Procedure (SOP) - A written document containing specific procedures and protocols to ensure that quality assurance requirements are maintained.

Vendor - A business that assembles or sells UV Disinfection Technology.

Verification - To establish the evidence on the range of performance of equipment and/or device under specific conditions following an established protocol(s) and test plan(s).

Verification Test Plan (VTP) - A written document that establishes the detailed test procedures for verifying the performance of a specific technology. It also defines the roles of the specific parties involved in the testing and contains instructions for sample and data collection, sample handling and preservation, and quality assurance and quality control requirements relevant to a given test site.

Verification Report - A written document that summarizes a final report reviewed and approved by NSF on behalf of EPA or directly by EPA.

SECTION 7

REFERENCES

- APHA (1995) American Public Health Association, American Water Works Association (AWWA). Water Environment Federation (WEF). 1998. *Standard Methods for the Examination of Water and Wastewater*, 20th ed. Washington, D.C.: American Public Health Association.
- Bolton, J.R., trans. (1997). “UV-Desinfektionsanlagen für die Trinkwasserversorgung – Anforderungen und Prüfung,” (UV Systems for Disinfection in Drinking Water Supplies – Requirements and Testing). Bonn, Germany: Deutscher Verein des Gas – und Wasserfaches e.V. (DVGW) (German Association on Gas and Water).
- HydroQual, Inc., (January 2002). “Generic Verification Protocol for Secondary Effluent and Water Reuse Disinfection Applications” version 3.4. Prepared for NSF International and the U.S. Environmental Protection Agency under the Environmental Technology Verification Program, Source Water Projection Pilot. Mahwah, NJ.
- ISO 10705-1: International Standards Organization (ISO). (1995). “Water Quality-Detection and Enumeration of Bacteriophage. Part I: Enumeration of F-Specific RNA Bacteriophage.” Switzerland: International Standards Organization.
- NWRI/AWWARF, (2000) National Water Research Institute and American “Water Works” Association Research Foundation. “Ultraviolet Disinfection Guidelines for Drinking Water and Water Reuse”. Fountain Valley, California.
- United States Environmental Protection Agency (USEPA). (1986). “Design Manual, Municipal Wastewater Disinfection”. EPA/625/1-86/021.