

US EPA ARCHIVE DOCUMENT

## Appendix H

### Chemical Additives

Note: Some Products may not be currently used but are approved for use if needed.

<b>Product Function</b>	<b>Active Chemical Ingredient</b>	<b>Maximum Injection Concentration (ppm)</b>
Corrosion Inhibitor/Oxygen Scavenger	Sodium Sulfite Salt (10% solution)	15
Corrosion Inhibitor	Filming Amine (<30% solution)	15
Corrosion Inhibitor	Filming Amine Chloride Salt (<30% solution)	15
Corrosion Inhibitor	Filming Amine Acid (<30% solution)	15
Corrosion Inhibitor	Soya Amine Poly (<30% solution)	15
Anti-Scalant/pH adjustor	Sulfuric Acid	3
Anti-Scalant	Phosphonate (<30% solution)	15
pH adjustor and H2S Abator	Sodium Hydroxide	3
Microbiocide	Isothiazoline	1
Barrier Oil	Synthetic Lubricant Oil	1