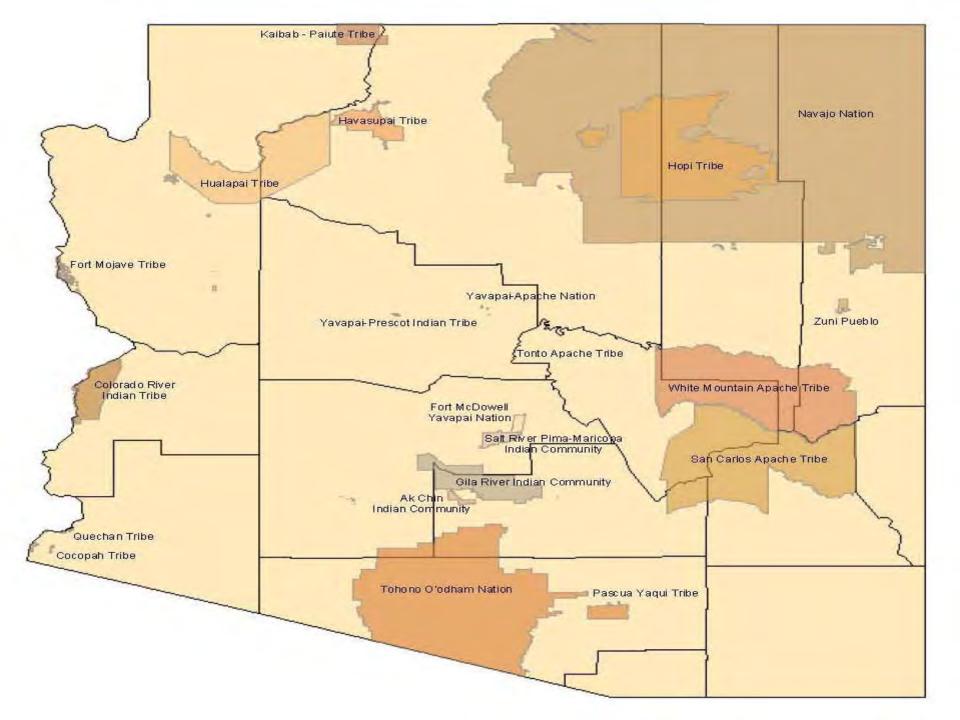


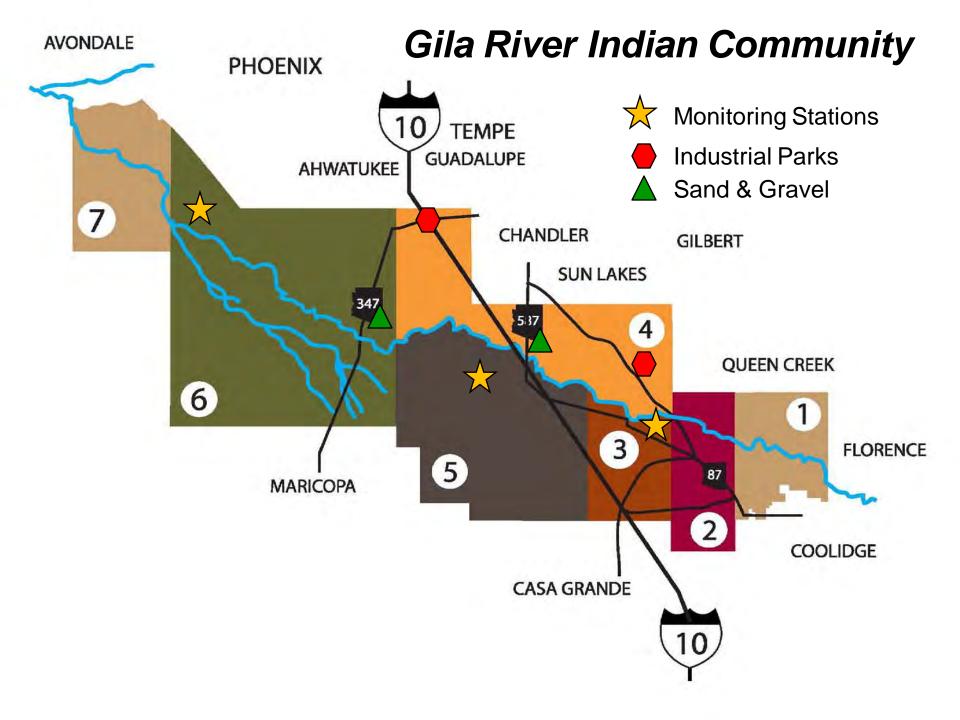
Gila River Indian Community Background

- Established in 1859 by Executive Order
- Consists of two (2) tribes
 - Akimel O'odham (Pimas) Districts 1 thru 5
 - Pii-Pash (Maricopas) Districts 6 & 7
- Landbase
 - 374,000 Acres
- Population
 - On reservation 15,000
 - Off reservation 5,000















Bengenstry Background

- Two industrial parks, 50 businesses & industries
 - Pacific Scientific, Triumph, Local Motors, Superlite Block, Pimalco, Champion Homes, etc.
- Other GRIC-Area Sources
 - 40,000 agricultural acres
 - Acreage will increase to 146,000 over next 10 years
 - Interstate 10 bisects Community
 - (largest source of air pollution)



AQMP Background

2006 GRIC Adopts AQMP

USEPA

2009 GRIC Submits AQMP supplemental Packet to

2007 GRIC Submits AQMP to USEPA for Federal Enforceability

2011 USEPA approves AQMP

AQMP Elements

- Part I. General Provisions
- Part II. Permit Requirements
- Part III. Enforcement Ordinances
- Part IV. Administrative Appeals
- Part V. Area Source Emission Limits
 - Open Burning
 - Fugitive Dust

• Part VI. General Requirements

- Visible Emissions
- VOC Usage, Storage, Handling
- Degreasing, Solvent Metal Cleaning
- Part VII. Source/Category
 Specific Emission Limits
 - Secondary Aluminum Processing
 - Aerospace Manufacturing and Rework Operations
 - Non-Metallic Mineral Mining and Processing

Overview of CEMEX Enforcement Action

- Received a complaint
- Conducted enforcement action against CEMEX (hot mix asphalt plant) for Visible Emissions violations
- Issued NOV (no response)
- Issued Order and Director sent letter to owner
- Levied \$15,000 fine
- Required Corrective Action Plan (CAP)



United Metro d.b.a CEMEX Asphalt Plant Sacaton Plant



- AQP received a complaint
- Conducted an inspection on both facilities
 - San Tan Plant, Maricopa Plant
- Observed visible emissions
- Conducted visible emissions readings on baghouse, passive baghouses and asphalt silo
- Emission Limitations
 - 7% Opacity Limitations for storage silo
 - 20% Opacity Limitations for baghouse

USEPA Method 9 Visible Emissions Observations



VISIBLE EMISSION OB Company Name United Motro dbg Cemex			Observation Date 2/25/08			2	Start Time 10:25		End 1	Fime):47	
Location 2126 Ta	nner Ro	l l	Mill	0	15	30	45		Comn	nents	
City Sacatan	State Az	^{Zip} 85247	1	30	30	25	40				
Process Equipment , A	4-11.1	Operating Mode	2	45	25	40	20	_			
Hot Mix Asphe Control Equipment	// Flan	Cont Muous Operating Mode	3	40	25	15	15				
Baghoa	se	Continuous	4	15	20	25	30				
Describe Emission Point Exhaust Stack of			5	30	25	25	25				
Baghouse (Square)			6	20	30	20	30				
Height of Emission Point	Emission Point Height Relative to Observer		7	35	45	25	40				
ANDrox 25-St	Start 25-FY	End 25 FT	8	30	35	20					·····
Distance to Emission Point	Direction to Em		9	40	25	35	135				
State 100 ft End 100 ft	Start NW		10	25	15	15	10				
Vertical Angle to Observation Pt. Start End	Direction to Observat Start	ion Point End	11	10	10	0	10				
Describe Emissions		. •	12	15	15	15	10				<u>.</u>
start Ldfting	End Lof	ting	13	15	15	20	+	<u> </u>			
Emission Color	If Water Drople		14	35	36	35	-	<u> </u>			
Start Blue /6/104 End Blue /6-104 Mttached Detached N/A Point In The Plume At Which Opacity Was Determined			15	40	45	50	35	1		1/	
Hippros Stack End 25 ft above Stack			16	35	40	30	40	<u> </u>	ghes	16mg	hol
Describe Plume Background			17	35	30	25	30	CRE	ding	1 = 35,0	A
start Bluesky W/white	logily Blue St	Ky Walite Close	c 18	30	25	35	35	<u> </u> _ #	toeia	ge Oper	it
Background Color	Sky Condition		19	40	45	40	30	V			
start Blue/whiten Blue/wh	tom Overca	ST End Overcast	20	30	20	15	10	·			
Wind Speed	Wind Direction	the an	21	10	15	10	10				
Start 5 mph End Smph	Start SE Wet Bulb	End SE RH Percent	22	30	20	20	15	· · · ·			
Start End	Temp		23	I			 			· · · · · ·	
			24	ļ							
SOURCE LAYOUT SKETCH				ļ		L	 				
EMISSION OBSERVATION POINT POINT			26								
			27	ļ	L						
e e e e e e e e e e e e e e e e e e e			28								
STACE O		DRAW	29			ļ					
PLUME	,	NORTHARROW	30	L							
SUN 🔶		(个)	Observ	er's Na	ame (P	rint)	0				
WIND ->	OBSERVER'S POSITIO	NN V			e/	Ċı	121	air_	1	Date,	
SUN LOCATION LINE				Observer's Signature Date 2/2.9/28							
				Organization							
			GR			ĴÉ	α		T	Data	
Additional Information			Certifie	Mr Ryan Brown 10-25-07							
			Contin	Continue on reverse side							
			Contain								





- Completed inspection report
- Internal meetings discussing enforcement action
 - Review of regulating authorities
 - Facility background and track record
 - Many factors
 - Decision on enforcement route in accordance with AQMP
- Issued three (3) NOVs
 - Offered an opportunity to meet to discuss corrective actions

Number: 08-001

GILA RIVER INDIAN COMMUNITY DEPARTMENT OF ENVIRONMENTAL QUALITY P.O. BOX 97 SACATON, AZ 85247 (520) 562-2234

NOTICE OF VIOLATION

May 20, 2008

The Gila River Indian Community, Department of Environmental Quality (DEQ) has determined that the owner and operator of the Hot Mix Asphalt Plant, United Metro Inc. dba Cemex is in violation of the Gila River Indian Community Code, Title 17, Chapter 9, Air Quality Management Plan, Part VII. Section 3.0, Subsection 3.2 (A).

I. NATURE OF VIOLATION

A. Citation of Authority:

The Gilâ River Air Quality Management Plan. Title 17. Chapter 9. Part VII. Section 3.0, Subsection 3.2 states that "No person shall cause, permit or allow to be discharged into the ambient air, emissions in excess of the following limitations:

- A. Visible emissions from any dryer exceeding (20) percent opacity.
- B. PM emissions from any dryer exceeding 0.04 gr/dscf (g/dscm).
- B. Description of Violation:

United Metro Inc. dha Cemex currently operates a Hot Mix Asphalt Plant located within the borders of the Gila River Indian Community (GRIC) at 2126 North Tanner Road, Sacaton, Arizona 85247 (San Tan Plant). United Metro Inc. dba Cemex is the owner/operator of the Hot Mix Asphalt Plant and is the party responsible for compliance with all requirements of the GRIC Code, Title 17, Chapter 9, Air Quality Management Plan. On February 25, 2008 at 10:25 a.m. United Metro Inc, dba Cemex caused allowed visible emissions in excess of the twenty (20) percent opacity limition (see attached Visible Emission Observation Sheet) from the pollution control equipment (baghouse) attached to the pug mill/dryer. GRIC Air Quality staff observed a detached blue gray plume of emissions exiting the baghouse stack and positioned themselves in accordance with EPA Method 9 protocol. Visible emission readings were collected every fifteen (15) seconds for twenty two (22) minutes resulting in the highest six (6) minute average reading of thirty five (35) percent Opacity. This constitutes a violation of the Gila River Indian Community Code, Title 17, Chapter 9, Air Quality Management Plan, Part VII, Section 3.0, Subsection 3.2 (A).

OFFER TO MEET

To schedule a meeting to discuss the specific violation (s), contact Daniel Blair or Willard Antone III at (520) 562-2234.

Disposition of Violation

Daniel Blair, Compliance and Enforcement Mgr. GRIC Department of Environmental Quality

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INCHES OF WATER

MAX. PRESSURE 15 PSIG IN STREET CHIE AN

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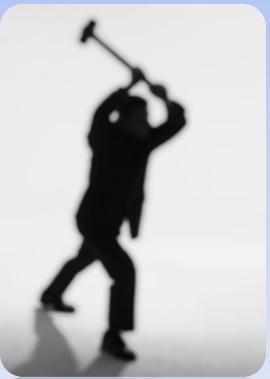
397,318

3.862.416

CAT. NO. 2010

06/13/2008

- GRIC received no response from CEMEX
- GRIC proceeded with an Order and \$15K in Administrative Penalties
 - \$5K per violation
- Letter to CEO of CEMEX





GILA RIVER INDIAN COMMUNITY Department of Environmental Quality



Post Office Box 97 Sacaton, Arizona 85247 (520) 562-2234 · Fax (520) 562-2245

July 10, 2008

Gilberto Perez President CEMEX U.C. Operations 840 Gessner, Suite 1400 Houston, TX 77024

Re: June 20, 2008 Compliance Order Issued by the Gila River Indian Community to United Metro Inc, d.b.a. CEMEX

Dear Mr. Perez:

I am writing you in my capacity as Director of the Department of Environmental Quality for the Gila River Indian Community. The Community is located immediately South of Phoenix, Arizona and is the nation's fourth most populous on-reservation tribe. CEMEX has two operations on Community land.

Ordinarily an enforcement action of the magnitude of the Compliance Order described above would not be the subject of a letter to the President of the company that is the subject of the Order. However, in this case I wish to bring the Order to your attention for two reasons. First, from statements made on your company's website and the actions your company has undertaken in a number of countries, it is clear that your company gives sustainable development and respect and care for the environment a high priority. However, while it is one thing to have annual sustainability reports and declare your commitment to environmental compliance, those concepts must be carried through on the ground.

Second, my agency's attempt to resolve the noncompliance that was the subject of the Order has been ignored. Specifically, on May 16, 2008, CEMEX was informed of the violations and asked to meet with Community representatives to discuss corrective actions. That meeting never occurred because CEMEX failed to contact us to schedule it. Page 2 G. Perez, CEMEX

The Gila River Indian Community takes its responsibility as far as protection of the health of Community members and the environment of the Community very seriously and we hope that these are values that we share with your company. With that in mind, I am asking that you personally become involved to ensure that this matter is addressed promptly and appropriately and that actions are taken to ensure that it does not recur. Thank you for your attention.

Very truly yours,

Margaret Cook

Director, Gila River Indian Community Department of Environmental Quality

cc: Dan Blair, Environmental Enforcement and Compliance Manager

...2

- Met with CEMEX Environmental personnel
- CEMEX signed order and paid \$15K penalty
 - CEMEX submitted a Corrective Action Plan



Sacaton and Maricopa Site Operations Revised Corrective Action Plan and Progress Report

SACATON OPERATIONS								
Issue	Corrective Action	Status	Comment					
ASPHALT PLAN	Т							
Dryer Emissions NOV 08-001	Connected magnehelic gauge on the baghouse and will properly maintain.	Completed						
1	Replaced delective baghouse bags.	Completed April 2008	Improved preventative maintenance program.					
Asphall Storage Silo NOV 08 003	Enclosed slat conveyors transporting asphalt into storage silos to prevent visible emissions from escaping out of the open elevator.	Completed Marsh/April 2008						
	Cosed observation hatches on top of asphalt storage sills to prevent visible emissions from oscaping cut of the top of the storage sills.	Completed Marsh/April 2008						
	Repaired hole in the side of the asphalt silo to prevent visible amissions from escaping out of the open hole.	Completed March/April 2008						
	Cleaned excessive amounts of baghouse fines and time that have collected underneath and around the asphalt plant equipment to prevent excess emissions.	Completed Ongoing 2 times/week	Procedures to clean plant areas have been improved.					
	Improved and implemented the following measures to control the deposition of bag house fines: 1) Implemented procedures to wet down baghouse fines in the pit area during wind events and for loading/unloading lines for disposal. 2) Filled in the fines pit to decrease the fines fail from 3 (futo 4 II), for rejecting dust. 3) Installed a pit cover to be used during discharge of dust reject or during high wind events. 4) Additional burlab canopy/cover over the pit opening will be installed. 5) Install new concrete pit and loader cleanout with cover.	Completed March/ April 2008 Burlap Cover To Be Installed By August 15, 2008 Concrete pit and loader cleanout to be completed in 2009.	New water line from CEMEX RM was installed to supply water at plant Procedures have been implemented to either manually spray water in pit area or use a sprinkler system to control emissions during wind events and fines rejector process. Burtap cover, when installed, will provide additional control for pit opening. Hern S to be submitted as a capital expenditure (CAPEX) project and is subject to Comporte approval process. CEMEX will provide a project completion timeline once the project is approved in 20002.					



Elements of Compliance Order

Introduction

- Parties
- Facilities
- Jurisdiction
- Finding of Facts
 - Details of inspection/complaint
- Finding of Violations
 - Visible Emissions Violations

Elements of Compliance Order

Order to Comply

- Corrective actions
- Schedule
- Progress Reports
- Civil Penalty

Terms and Conditions

- Compliance with Applicable Laws
- Communications from DEQ
- Communications to DEQ
- DEQ review and approval
- Subsequent Modifications
- Reservations of Rights

Elements of Compliance Order

Final Order

- Final Order
- Right of Appeal
- Enforcement
 - Community Court
 - Consequences of Violating the Order

Attachments

• List of corrective actions that must be taken in order to be in compliance with the AQMP







Highlights

- Conducted enforcement actions using tribes inherent sovereign authority
- Other jurisdictions all had enforcement actions against CEMEX
 - Tribe was asked how we got them into compliance
- Achieved compliance and working relationship with CEMEX

Contact Information

- Will Antone III, Air Quality Specialist
 - PO Box 97 Sacaton, AZ 85147
 - (520)562-2234
 - wantone3@gilanet.net
- Dan Blair, Compliance & Enforcement Manager
 - PO Box 97 Sacaton, AZ 85147
 - (520)562-2234
 - air@gilanet.net