

# **US EPA ARCHIVE DOCUMENT**

## Hospital Pollution Prevention

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### or How I Saved My Hospital a Bundle of Money and Saved the Planet before 10 AM





### Hospital Waste Streams – A It Makes a Village

### General

- Water usage
- Energy, HVAC
- Disposables
- Cleaning supplies

### Business

- Supply chain
- Office
- Groundskeeping

Restaurant, Laundry

- Cafeteria
- Linens

Industry

- Safety
- Hazardous substances
- Sharps
- Transportation/fuel
- Lab chemicals

### Unique

- Medical and infectious
- Drugs
- Patient care

Where do I start? Analyze your waste streams What will have the biggest impact? What's easiest to implement? What will affect compliance?

### The low-hanging fruit: Recycling

Find a company to recycle your waste at the North Carolina Recycling Markets Directory: <u>www.p2pays.org/rbac/recycling\_markets.html</u>

Office paper, cardboard

 Cans, bottles, plastic bottles

Plastics - Blue sterile wrap, plastic film, other
Construction waste: carpet, metals, gypsum, wood, concrete, pavers

- Compost food waste -
- > groundskeeping
- X-ray film and fixer
- Electronic waste
- Batteries

• Don't forget to BUY RECYCLED – keep the recycling markets strong!

### Simple - Reduce Waste Generated

- Washable dishes and utensils in cafeteria and rooms
- Eliminate plastic trash liners in offices
- Minimize non-regulated waste in red bags
- Employee discount for using own mug, cup
- Reusable (linen) surgical scrubs, drapes diapers, bed pads, etc.
- Autoclavable plastic bed pans
- Nontoxic x-ray developer

### Reuse



- Reuse linens in cleaning
- Reuse packaging for mailings
- Eliminate disposables ex: Stainless trays and instruments in surgery
- Replace foam mattresses with waterproof, permanent mattresses
- Carpet squares replace only worn areas
- Distill solvents (xylene) for reuse

 Remember Hazards: Mercury
 Our Mercury Webpage: <u>www.p2pays.org/mercury/</u>
 Mercury Topic Hub : http://wrrc.p2pays.org/p2rx/

- Thermometers, thermostats, sphygomanometers
- Esophageal Dilators (Bougies) and Feeding Tubes
- Gastro/Esophageal Tubes Containing Mercury
- Barometers in Respiratory Therapy

- Intraocular Pressure Devices
- B-5 Fixative
- Manage fluorescent
- bulbs universal waste
- Mercury-Free Cleaning Products

### Energy & Water Conservation

Water Conservation info: <a href="http://www.p2pays.org/water/">www.p2pays.org/water/</a>

- Low flow shower heads, toilets, aerators, HVAC, generators, ice machines, leaks
- Xeriscaping, irrigation methods
- Reuse gray water? Capture rain?
- Energy Conservation <u>www.p2pays.org/energy/</u>
- Get an energy audit!

State Energy Office – trainings, loans: <u>www.energync.net</u>

- Lighting –Maximize natural; install motion sensors, check ballasts, use fluorescent bulbs and recycle properly
- HVAC efficient? Proper size? Temp? Intake?
- Other appliances ice makers, light in soda machines
- How do you pay for power? Peak shaving

### Purchasing

- Buy recycled content
- Buy in bulk



- Request reduced or reusable containers, pallets
- Buy from local sources when possible
- Consider supporting local agriculture and healthy eating The Farm to Hospital Program <u>http://www.foodsecurity.org/F2H\_Brochure.pdf</u>

How are purchasing decisions made?

 Upfront cost only, or life-cycle cost considered? (Cost to use, cost of disposal, cost of transportation)

### Look at Source

- Where does our energy come from?
  - Sustainable energy? (<u>www.ncgreenpower.org</u>)
- Where do our materials and supplies come from? Were they made sustainably?
  - Distance transported; green suppliers; recycled content
- Where does our food come from?
  - UEPI Farm to Hospital program
  - Where does our waste food go shelters, composting
- How do the choices you make affect the environment?
- Are you making the right choices?

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### Education = Waste Saved

Print/generate only what is necessary
Put waste in correct container

- Look at operating expenses as well as initial cost = long-term savings
- Train workers at all levels how does my job impact the environment? What choices am I making?

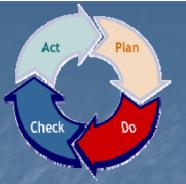
Did I turn off the light or leave the water running?

## How do I get a handle on it all?

- Individual Programs by Section Compliance focused
- or
- Hospital Waste Manager Recycling, facilitywide programs
- Or
  - Environmental Management System
    - □ ISO 14001
- Facility-wide system integrated into business
  - Beyond compliance and continuous improvement

 All employees are part of environmental program

### What is an EMS?



- A tool to improve environmental performance
- Based on Plan-Do-Check-Act Model (PDCA)
- Continual Improvement of system
- Addresses immediate and long-term impact of an organization's products, services and processes on the environment
- ISO 14001 International standard; can become certified by third party auditor

### Why Implement an EMS?

- Compliance and reporting requirements
- Moving beyond compliance
- Vehicle for positive change
  - improved employee morale
  - enhanced public image
- Employee turnover



System to unify multiple environmental programs under one umbrella!

### Getting started - we can help

DPPEA - Free and non-regulatory Technical Assistance – waste, energy, water, recycling and haz help

 DENR Environmental Stewardship Initiative
 Free training and assistance with developing an EMS
 Assigned coach
 Other benefits

### **ESI** Overview

- www.p2pays.org/esi
- Voluntary program Environmental *improvement* & <u>recognition</u> program
  - Promotes & encourages superior environmental performance
- Oversight by DENR Secretary
  - Three levels of membership
    - Partner
    - Rising Steward
    - Steward



## **Membership Status**



- I3 Rising Environmental Stewards
- 6 Environmental Stewards
  - Novozymes North America Inc.
  - \* ASMO North Carolina Inc.
  - City of Gastonia Long Creek Resource Recovery Facility
  - Corning Inc. Wilmington Optical Fiber Facility
  - Naval Air Depot, Cherry Point
  - GKN Driveline Precision Forming, Sanford Plant



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### **Members Successes**

- City of Gastonia Wastewater Treatment Plant reduced noncompliance from a max. of 45 events in 1999 to zero in 2004.
- Smithfield Foods, Wilson: saved over \$200,000 in 2005 due to composting, source reduction and water conservation.
- The NC Zoo has installed a biodiesel processing unit to recycle its fryer grease into fuel for the zoo trams and other vehicles.

ESI Member Cost Savings: \$12,721,772 (2005)

### **Hospital Case Studies**

- Itasca Medical Center in MN saved >\$16,200 per year in purchasing and solid waste costs with an integrated waste management system
- Thomas Jefferson Univ. Hospital in Philadelphia saves \$150,000/year through recycling
- Fletcher Allen Healthcare in Vermont composts 90% of its food scraps and steam table leftovers for a savings of \$1,400 annually
- Norwood Hospital in Boston reduced water usage >14.6 million gallons annually (29%), saving >\$120,000/year with a \$58,000 investment

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## Keeping it in Perspective

OUR FIRST RECONNAISSANCE MISSION TO THE BLUE PLANET INDICATES THAT THE RECTAN-GULAR CREATURES IN PHOTO #1 ARE THE DOMINANT LIFE FORMS, AND FEED PRIMARILY ON THE CREATURES IN PHOTO #2.



### How to Begin

 Pollution Prevention (P2) Assistance: <u>http://www.p2pays.org/</u> for general info and online library of 40,000+ documents or
 <u>http://wrrc.p2pays.org/indsector.asp</u> for hospital best references, case studies
 Hospitals for a Healthy Environment -<u>www.h2e-online.org/</u>

START

 How to Join ESI
 ESI Program: www.p2pays.org/esi/

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We look forward to hearing from you!