

US EPA ARCHIVE DOCUMENT

Master Table of Contents

MASTER TABLE OF CONTENTS i

MASTER LIST OF FIGURES v

MASTER LIST OF TABLES vii

MASTER LIST OF EXHIBITS vii

GLOSSARY x

ACRONYMS AND ABBREVIATIONS xvii

ATTACHMENT A – AREA OF REVIEW

A.1. Introduction 3

A.2. Background 4

 A.2.1 Hydraulic Control 4

 A.2.2 Area of Review 5

A.3. Method of AOR Calculation 6

 A.3.1 MODFLOW Groundwater Flow Equation 7

 A.3.2 MODFLOW/MT3D Groundwater Model 7

 A.3.3 MODFLOW/MT3D Simulation Results 8

 A.3.4 Summary 10

A.4. Proposed AOR 11

A.5. References 12

ATTACHMENT B – MAP OF AREA

B.1 Introduction 2

ATTACHMENT C – CORRECTIVE ACTION PLAN & WELL DATA

C.1 Introduction 2

C.2 Well Data 2

C.3 Corrective Action 2

ATTACHMENT D – MAPS & CROSS SECTIONS OF USDWs

ATTACHMENT F – MAPS & CROSS-SECTIONS OF GEOLOGIC LITHOLOGY

ATTACHMENT H – OPERATING DATA

H.1 Introduction 2

H.2 Background 2

H.3 Rate and Volume of Fluids to be Injected 2

H.4 Average and Maximum Injection Pressure 3

 H.4.1 Average Injection Pressure 3

 H.4.2 Maximum Injection Pressure 3

H.5 Nature of the Annulus Fluid 4

 H.5.1 Injection 4

 H.5.1.1 Pressurized Injection 4

UIC PERMIT APPLICATION
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY
MASTER TABLE OF CONTENTS

H.5.1.2	Injection at Atmospheric Well Head Pressures.....	4
H.5.2	Recovery.....	4
H.6	Qualitative Analysis of Constituents in Injected Fluid.....	4
H.6.1	Injectate (Lixiviant) Solution Composition.....	5
H.6.2	Previous Studies.....	5
H.6.3	Forecast Composition of Raffinate.....	6
H.6.4	Forecast Composition of Pre-Stacked PLS.....	7
H.6.5	Estimated Composition of 98 Percent H ₂ SO ₄	7
H.6.6	Estimated Composition of Make-up Water.....	7

ATTACHMENT I – FORMATION TESTING PROGRAM

I.1	Introduction.....	2
I.2	Background.....	2
I.3	Description of Formation Testing Program Conducted to Date.....	3
I.4	Formation Characterization Data.....	3
I.4.1	Fluid Pressure Data.....	3
I.4.2	Fracture Pressure Data.....	4
I.4.3	Physical and Chemical Characteristics of Formation Fluids.....	4

ATTACHMENT K – INJECTION PROCEDURES

K.1	Introduction.....	2
K.2	ISCR Description.....	2
K.2.1	PTF ISCR Area.....	2
K.2.2	Development of the PTF Well Field Area.....	2
K.2.3	BHP Copper Hydraulic Control Test Facility.....	3
K.3	PTF Injection Procedures.....	3
K.3.1	PTF Facilities and Operations.....	3
K.3.2	Process Flows.....	4
K.3.3	Lixiviant Composition.....	5
K.3.4	PTF Injection Procedures.....	5
K.3.4.1	Pre-Operational Review.....	5
K.3.4.2	Injection System and Monitoring Devices.....	5
K.3.4.3	Recovery System.....	6
K.3.4.4	Procedures for Contingency Conditions.....	7
K.3.4.5	Procedures for Monitoring Hydraulic Control.....	7
K.3.5	Reporting and Maintenance of Records.....	7

ATTACHMENT L – WELL CONSTRUCTION PROCEDURES

Table of Contents.....	1	
L.1	Introduction.....	2
L.2	Well Construction.....	2
L.2.1	Borehole Drilling.....	2
L.2.2	Open-Borehole Geophysics.....	3
L.2.3	Well Casing Installation.....	3
L.2.4	Filter Pack and Intermediate Seal Installation.....	3
L.2.5	Cementing.....	4
L.2.6	Cased-Hole Geophysics.....	5
L.3	Injection Interval.....	5
L.4	Proposed Changes and Workovers.....	5

ATTACHMENT M – WELL CONSTRUCTION DETAILS

M.1	Introduction.....	2
M.2	Well Design.....	2
M.2.1	Well Casing	2
M.2.2	Casing Centralizers	2
M.2.3	Screened Interval.....	3
M.2.4	Annular Seal.....	3
M.2.5	Annular Conductivity Device	3
M.2.6	Fluid Pressure Transducers	3

ATTACHMENT N – CHANGES IN INJECTED FLUID

N.1	Introduction.....	2
N.2	Background.....	2
N.3	Changes in Pressure of Injected Fluid.....	3
N.3.1	Groundwater Model.....	3
N.4	Native Fluid Displacement.....	6
N.4.1	Groundwater Model Simulation of Vertical Migration of Injected Fluid.....	7
N.5	Direction of Movement of Injected Fluid	7
N.6	References	8

ATTACHMENT O – PLANS FOR WELL FAILURES (CONTINGENCY PLAN)

Table of Contents	1	
O.1	Introduction.....	2
O.2	Operational Environment	3
O.3	Contingency Plan Elements	3
O.3.1	Well Failures	4
O.3.1.1	Demonstrating Mechanical Integrity: Part I	4
O.3.1.2	Demonstrating Mechanical Integrity: Part II.....	5
O.3.1.3	Other Well Failures.....	7
O.3.2	Replacement Wells.....	7
O.3.3	Loss of Hydraulic Control.....	7
O.3.4	Water Quality Exceedances at POC Wells	8
O.3.5	Reporting Requirements	8
O.3.5.1	Reporting Requirements Related to Mechanical Integrity.....	9
O.3.5.2	Requirements for Recordkeeping and Reporting	9
O.3.5.3	24-Hour Reporting.....	9
O.3.5.4	Reporting Requirements for Changes and Workovers	10

ATTACHMENT P – MONITORING PROGRAM

P.1	Introduction.....	3
P.2	Injectate (Lixiviant) Fluid Monitoring	3
P.2.1	Background Information	3
P.2.2	Monitoring Organic Constituents in Injectate (Lixiviant) Solutions	4
P.2.3	Monitoring Inorganic Constituents in Injectate (Lixiviant) Solutions	4
P.3	Monitoring of Injection Pressure and Flow Rates.....	4
P.4	Demonstration of Mechanical Integrity	5
P.5	Groundwater Monitoring	5
P.5.1	Groundwater Quality Monitoring.....	5

UIC PERMIT APPLICATION
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY
MASTER TABLE OF CONTENTS

P.5.2	Hydraulic Control Monitoring.....	6
P.5.3	Annular Conductivity Monitoring.....	6
P.5.4	Demonstration of Hydraulic Control.....	6
P.5.5	Injectate (Lixiviant) Solution Monitoring.....	6
P.5.6	Mine Shaft Conductivity Monitoring.....	6
P.6	Manifold Monitoring.....	7
P.7	Reporting and Maintenance of Records.....	7

ATTACHMENT Q – PLUGGING AND ABANDONMENT PLAN

Q.1	Introduction.....	2
Q.1.1	Applicability.....	2
Q.1.2	Objectives.....	3
Q.1.3	Hydrogeologic Setting.....	3
Q.1.4	Overview of PTF Operation.....	3
Q.2	Licenses, Notifications and Approvals.....	4
Q.2.1	Licensed Drillers.....	4
Q.2.2	Abandonment Notification and Authorization.....	4
Q.3	Well and Core Hole Abandonment Procedures.....	4
Q.3.1	Well or Core Hole Preparation.....	4
Q.3.2	Equipment and Materials.....	5
Q.3.3	General Procedure for Sealing Wells and Core Holes.....	5
Q.3.4	Procedures for Special Circumstances.....	5
Q.4	Documentation and Reporting.....	6
Q.4.1	Reporting Responsibilities.....	6
Q.4.2	Reports to ADWR.....	6
Q.4.3	Reports to USEPA.....	6
Q.4.4	Reports to ADEQ.....	7
Q.4.5	Maintenance of Records.....	7

ATTACHMENT R – NECESSARY RESOURCES

R.1	Introduction.....	2
R.2	Basis of the Financial Assurance.....	2
R.3	PTF Closure and Post-Closure Cost Estimates.....	2
R.3.1	Closure.....	2
R.3.1.1	PTF Well Field.....	2
R.3.1.1.1	Groundwater Restoration.....	2
R.3.1.2	Abandon PTF and BHP Well Fields.....	3
R.3.1.3	Pipelines.....	3
R.3.1.4	Soil and Liner Beneath Pipeline Corridor.....	3
R.3.1.5	Tanks.....	3
R.3.1.6	Runoff Pond.....	3
R.3.1.6.1	Liquid Removal.....	3
R.3.1.6.2	Sediment.....	4
R.3.1.6.3	Liner and Earthwork.....	4
R.3.1.7	Water Impoundment.....	4
R.3.1.7.1	Water Evaporation.....	4
R.3.1.7.2	Liner and Earthwork.....	4
R.3.1.8	Miscellaneous Costs.....	4
R.3.1.8.1	Daily Monitoring and Observations.....	4
R.3.1.8.2	Quarterly Well Monitoring.....	5

	R.3.1.8.3 Administrative and Miscellaneous Costs, General Project Support Costs	5
	R.3.2 Post-Closure.....	5
R.4	Contents of the Financial Assurance	5

ATTACHMENT S – AQUIFER EXEMPTION

S.1	Introduction.....	2
S.2	Historical Context.....	2
S.3	Required Criteria for Exempted Aquifers.....	2
S.4	Proposed Aquifer Exemption.....	3
S.5	References	3

ATTACHMENT T – EXISTING EPA PERMITS

T.1	Introduction.....	2
T.2	Existing EPA Permits	2

ATTACHMENT U – DESCRIPTION OF BUSINESS

U.1	Introduction.....	2
U.2	Description of Business	2
U.3	Standard Industrial Classification Code	2

Master List of Figures

Figure A-1	Model Predicted Migration of Lixiviant (north-south) – Scenario 1 (30 Days)	
Figure A-1a	Model Predicted Migration of Lixiviant (east-west) – Scenario 1 (30 Days)	
Figure A-2	Model Predicted Migration of Lixiviant (north-south) – Scenario 1 (48 Hours)	
Figure A-2a	Model Predicted Migration of Lixiviant (east-west) – Scenario 1 (48 Hours)	
Figure A-3	Model Predicted Migration of Lixiviant (north-south) – Scenario 2 (30 Days)	
Figure A-3a	Model Predicted Migration of Lixiviant (east-west) – Scenario 2 (30 Days)	
Figure A-4	Model Predicted Migration of Lixiviant (north-south) – Scenario 3 (30 Days)	
Figure A-4a	Model Predicted Migration of Lixiviant (east-west) – Scenario 3 (30 Days)	
Figure A-5	Model Predicted Migration of Lixiviant (north-south) – Scenario 4 (30 Days)	
Figure A-5a	Model Predicted Migration of Lixiviant (east-west) – Scenario 4 (30 Days)	
Figure A-6	Model Predicted Migration of Lixiviant (north-south) – Scenario 5 (30 Days)	
Figure A-6a	Model Predicted Migration of Lixiviant (east-west) – Scenario 5 (30 Days)	
Figure A-7	Model Predicted Migration of Lixiviant (north-south) – Scenario 6 (30 Days)	
Figure A-7a	Model Predicted Migration of Lixiviant (east-west) – Scenario 6 (30 Days)	
Figure A-8	Model Predicted Migration of Lixiviant (north-south) – Scenario 7 (30 Days)	
Figure A-8a	Model Predicted Migration of Lixiviant (east-west) – Scenario 7 (30 Days)	

UIC PERMIT APPLICATION
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY
MASTER TABLE OF CONTENTS

Figure A-9	Area of Review
Figure B-1	Site Plan
Figure D-1	Regional Cross-Section Location Map
Figure D-2	Florence Copper Site Cross-Section Location Map
Figure D-3	Generalized Regional Geologic Cross Section A-A'
Figure D-4	Generalized Regional Geologic Cross Section B-B'
Figure D-5	Geologic Cross Section B''-B'''
Figure D-6	Generalized Geologic Cross Section C-C'
Figure D-7	Generalized Geologic Cross Section D-D'
Figure D-8	Generalized Geologic Cross Section E-E'
Figure D-9	Generalized Geologic Cross Section F-F'
Figure D-10	Plan Map Showing Location of USDW Cross-Sections
Figure D-11	EW USDW Cross-Section 746167 N Looking North
Figure D-12	NS USDW Cross-Section 647900 E Looking East
Figure F-1	Regional Geology Map
Figure F-2	Regional Cross-Section Location Map
Figure F-3	Florence Copper Site Cross-Section Location Map
Figure F-4	Generalized Regional Geologic Cross Section A-A'
Figure F-5	Generalized Regional Geologic Cross Section B-B'
Figure F-6	Generalized Geologic Cross Section B''-B'''
Figure F-7	Generalized Geologic Cross Section C-C'
Figure F-8	Generalized Geologic Cross Section D-D'
Figure F-9	Generalized Geologic Cross Section E-E'
Figure F-10	Generalized Geologic Cross Section F-F'
Figure F-11	Plan map showing location of Geologic cross-sections
Figure F-12	EW Geologic Cross-Section 746167 N Looking North
Figure F-13	NS Geologic Cross-Section 647900 E Looking EastFigure
Figure K-1	Existing Facilities
Figure K-2	Production Test Facility Layout
Drawing M-1	Typical Injection/Recovery Well Construction Diagram
Drawing M-2	Injection/Recovery Well Head Detail

Drawing M-3	Typical Observation Well Construction Diagram
Drawing M-4	Typical Multi-Level Sampling Well Construction Diagram
Drawing M-5	Typical Supplemental Monitoring Well and Operational Monitoring Well Construction Diagram
Drawing M-6	Annular Conductivity Device Detail 1
Drawing M-7	Annular Conductivity Device Detail 2
Drawing M-8	Conductivity Sensor Device Detail 1
Drawing M-9	Conductivity Sensor Device Detail 2
Figure 9-1	Model Predicted Migration of Lixiviant – Scenario 8 (West Facing Cross-Section)
Figure 9-2	Model Predicted Migration of Lixiviant – Scenario 8 (North-Facing Cross-Section)
Figure P-1	Existing and Proposed Point of Compliance, Operational Monitoring, and Supplemental Monitoring Wells
Figure S-1	Lateral Extent of Aquifer Exemption
Figure S-2	Vertical Extent of Aquifer Exemption Boundary

Master List of Tables

Table A-1	Groundwater Model Results of Selected Injection Scenarios
Table C-1	Wells and Core Holes within 500 Feet of PTF Well Field
Table H-1	Injection Rates and Volumes
Table H-2	Example Calculated Average and Maximum Injection Pressures for Selected Injection Intervals
Table N-1	Aquifer Parameter Value Ranges by Model Layer
Table P-1	Completion Intervals of Groundwater Monitoring Wells
Table P-2	Locations of Groundwater Monitoring Wells
Table P-3	Water Quality Parameters – Level 1
Table P-4	Water Quality Parameters – Level 2
Table P-5	Operational Monitoring Well Parameters (MW-01)

Master List of Exhibits

Exhibit A-1	Hydrologic Study Part A, Groundwater Flow Model (Temporary APP Application Attachment 14A)
Exhibit A-2	Hydrologic Study Part B (Temporary APP Application Attachment 14B)
Exhibit A-3	Hydrologic Study Part C, Supplemental Data (Temporary APP Application Attachment 14C)

UIC PERMIT APPLICATION
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY
MASTER TABLE OF CONTENTS

Exhibit A-4	Florence Copper Groundwater Model Files (provided on CD)
Exhibit B-1	Revised Figures from Temporary APP Application and Previous Comment Responses (Figure 12-1, Existing and Proposed Point of Compliance Wells; Figure Temp APP RTC(E) 18-1 Wells and Core Holes within 500 Feet of PTF; and Figure 8-1 (Revised 072414) Site Plan)
Exhibit C-1	Drilling and Construction Records for Wells and Core Holes Located within 500 Feet of the Proposed Production Test Facility
Exhibit H-1	Geochemical Evaluation to Forecast Composition of Process Solutions for In-Situ Copper Recovery Pilot Test Facility at Florence Copper, Florence, Arizona
Exhibit H-2	Characteristics of Process Fluids and Waste Streams (Table 4.3.1)
Exhibit I-1	Volume II of January 1996 Aquifer Protection Permit Application, Site Characterization Report (Provided on CD)
Exhibit I-2	Fracture Gradient Packer Testing Data (Provided on CD)
Exhibit K-1	ISCR and SX/EW Flow Sheet
Exhibit K-2	Operations Plan
Exhibit M-1	Revised Figures Previously Provided with Comment Responses <ul style="list-style-type: none">– Revised Figure 11-2, Supplemental Monitoring Well M61-LBF Design– Revised Figure 12-1, Supplemental Monitoring Well M57-O Design– Revised Figure 12-2, Supplemental Monitoring Well M58-O Design– Revised Figure 12-3, Supplemental Monitoring Well M59-O Design– Revised Figure 12-4, Supplemental Monitoring Well M60-O Design– Revised Figure 18-2, POC Well Design Well M55-UBF– Revised Figure 18-3, POC Well Design Well M56-LBF– Figure M1-1, Operational Monitoring Well MW-01
Exhibit M-2	Selected Materials from Temporary APP Application Attachment 9, Exhibit 9A
Exhibit P-1	Alert Levels
Exhibit P-2	Revised Figures Previously Provided with Comment Responses <ul style="list-style-type: none">– Revised Figure 11-1, Monitor Well Locations, Proposed Test Facility– Revised Figure 11-2, Supplemental Monitoring Well M61-LBF Design– Revised Figure 12-1, Supplemental Monitoring Well M57-O Design– Revised Figure 12-2, Supplemental Monitoring Well M58-O Design– Revised Figure 12-3, Supplemental Monitoring Well M59-O Design– Revised Figure 12-4, Supplemental Monitoring Well M60-O Design– Figure 18-2, Supplemental Monitoring Well M55-UBF Design– Figure 18-3, Supplemental Monitoring Well M56-LBF Design– Figure M1-1, Operational Monitoring Well MW-01 Proposed Design
Exhibit Q-1	Copy of Aquifer Protection Permit No. 106360 Issued by ADEQ, dated July 3, 2013
Exhibit Q-2	Closure and Post-Closure Plan
Exhibit Q-3	EPA Forms 7520-14, Plugging and Abandonment Plans for Existing Wells and Core Holes

UIC PERMIT APPLICATION
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY
MASTER TABLE OF CONTENTS

Exhibit Q-4	EPA Forms 7520-14, Plugging and Abandonment Plans for Class III Wells
Exhibit R-1	Closure and Post-Closure Cost Estimates
Exhibit R-2	Demonstration of Financial Capability
Exhibit S-1	Aquifer Exemption (May 1, 1997)
Exhibit S-2	NI 43-101 Technical Report Pre-Feasibility Study, Florence, Pinal County, Arizona

Glossary

Alert Level (AL):	A numeric value that expresses the concentration, or physical or chemical properties, of selected groundwater constituents. With the exception of field parameters and common ions which will not be assigned ALs, ALs are established for Level 1 and Level 2 analytes using methods approved by the Director, including the methods for establishing ALs in the April 26, 2000 amendments to the UIC Permit.
Analyte:	A constituent, or a chemical or physical property of a constituent, that is analyzed or measured by chemical or physical means.
Anion:	A negatively charged ion (as a hydroxide, chloride, or acetate ion).
Annulus:	The space between the casing of a well and the well bore. Also, the space between the tubing and casing of a well. The annulus may be referred to as the "annular space."
Aquifer:	<p>A geologic unit that contains sufficient saturated permeable material to yield usable quantities of water to a well or spring Arizona Revised Statutes ([A.R.S.] § 49-201.2). The Aquifer Boundary and Protected Use Classification Rules (Arizona Administrative Code [A.A.C.] R18-11-501.4) have defined "usable quantities" at 5 gallons per day (gpd).</p> <p>Aquifer is defined (40 Code of Federal Regulations [CFR] 144.3) as a geological formation, group of formations, or part of a formation that is capable of yielding a significant amount of water to a well or spring.</p>
Aquifer Exemption:	Term relating to the act of designating an underground source of drinking water as an exempted aquifer. Term is also used to refer to documents designating exempted aquifers and to the three-dimensional space underground that encloses the exempted aquifer.
Aquifer Quality Limit (AQL):	AQLs shall be established for parameters with primary maximum contaminant levels (MCLs) established pursuant to 40 CFR 141. If the calculated AL is less than the MCL, then the AQL shall be set equal to the MCL. If the calculated AL is greater than the MCL, then the AQL shall be set equal to the AL.
Aquifer Water Quality Standards (AWQS):	AWQS means a standard established under A.R.S. §§ 49-221 and 49.223. Narrative AWQS are set forth in A.A.C. R18-11-405 and numeric AWQS are set forth in A.A.C. R18-11-406.
Area of Review:	Area around an injection well or, in case of area permit, the project area plus a circumscribing area the width of which is either ¼ of a mile or a number calculated according to the criteria set forth in 40 CFR 146.6.
Best Available Demonstrated Control Technology (BADCT):	The best available demonstrated control technology, process, operating method, or other alternative to achieve the greatest degree of discharge reduction determined for a facility by the ADEQ Director under A.R.S. § 49-243 and A.A.C. R18-9-101.7.

Calibration:	The process of refining a model representation of the hydrogeologic framework, hydraulic properties and boundary conditions to achieve a desired degree of correspondence between the model simulations and observations of the groundwater flow system.
Cation:	A positively charged ion (as a hydrogen, calcium, or ammonium ion).
Director:	The Regional Administrator of Region 9, United States Environmental Protection Agency (USEPA), or the Director of the Region 9 Water Division acting on behalf of the Regional Administrator.
Discharge:	The addition of a pollutant from a facility either directly to an aquifer or to the land surface or the vadose zone in such a manner that there is a reasonable probability that the pollutant will reach an aquifer (A.R.S. § 49-201.12).
Discharge Impact Area (DIA):	The "potential areal extent of pollutant migration, as projected on the land surface, as the result of a discharge from a facility" (A.R.S. § 49-201.13).
Enrichment:	The supergene processes of mineral deposition, including near-surface oxidation, downward migration, and precipitation (e.g. sulfide enrichment).
Florence Copper Project (FCP):	The land and related facilities owned and operated by Florence Copper Inc. for the production of copper using in-situ copper recovery (ISCR) technologies.
Fracture Gradient:	The fracture gradient is a measure of how the pressure required to fracture rock in the earth changes with depth. It is usually measured in units of "pounds per square inch per foot" (psi/ft) and varies with the type of rock and the stress history of the rock.
Formation:	A body of consolidated or unconsolidated rock characterized by a degree of lithologic homogeneity which is prevailingly, but not necessarily, tabular and is mappable on the earth's surface or traceable in the subsurface
Formation Fluid:	A fluid present in a formation under natural conditions, as opposed to introduced fluids, such as drilling mud.
Granodiorite:	A group of coarse-grained plutonic rocks intermediate in composition between quartz diorite and quartz monzonite, containing quartz, plagioclase (oligoclase or andesine), and potassium feldspar, with biotite, hornblende, or more rarely, pyroxene, as the mafic components. The ratio of plagioclase to total feldspar is at least 2 to 1 but less than 9 to 10. With less alkali feldspar it grades into quartz diorite, and with more alkali feldspar, into granite or quartz monzonite.
Hydraulic Conductivity:	Hydraulic conductivity describes the ease with which water can pass through an aquifer. The hydraulic conductivity multiplied by the thickness of the aquifer is equal to the transmissivity.
Hydraulic Control:	Inward hydraulic gradient that prevents in-situ solutions from migrating beyond the portion of the oxide zone where injection and recovery of in-situ solutions is occurring.

Hydraulic Gradient:	(a) In an aquifer, the rate of change of pressure head per unit of distance of flow at a given point and in a given direction. (b) In a stream, the slope of the hydraulic grade line.
Hydraulic Head:	(a) The height of the free surface of a body of water above a given subsurface point. (b) The water level at a point upstream from a given point downstream. (c) The elevation of the hydraulic grade line at a given point above a given point of a pressure pipe.
Injection Well:	A well through which injectate is injected into the oxide zone under applied pressure or gravity flow.
In-Situ Copper Recovery (ISCR) Area:	The portion of the FCP in which the installation and operation of injection and recovery wells was authorized by the USEPA in Underground Injection Control (UIC) Permit No. AZ 396000001 (UIC Permit) issued May 1, 1997. ISCR area is within the area for which USEPA issued an aquifer exemption in conjunction with the UIC Permit. The ISCR area was referred to as the “mine area” in the APP and in the UIC Permit issued in 1997.
In-Situ Copper Recovery (ISCR) Process:	Process involving (1) the injection of an injectate solution or lixiviant into the oxide zone for the purpose of dissolving copper and (2) pumping the resulting copper-bearing solution (pregnant leach solution or PLS) to the surface for the recovery of the copper in an SX/EW plant.
In-Situ Copper Recovery (ISCR) Solutions:	Also referred to as in-situ solutions and includes any injectate, raffinate, PLS, pre-stacked PLS, rinse water, solutions containing neutralization agents, or HCS.
Leak Collection and Removal System (LCRS):	An engineered assembly of components installed between the upper and lower liner of a double liner system that is designed to drain and remove liquids that may pass through the upper liner.
Level 1 Water Quality Parameters:	Parameters are based on Level 1 analytes, which include constituents of ISCR solutions that are monitored to provide an early indication of groundwater effects associated with the operation of the SX/EW plant and the ISCR facilities. Level 1 analytes are shown in Table 1 of the UIC Permit and are to be sampled at least once quarterly from each point of compliance (POC) well in accordance with the schedule described in Part II.F.4 of the UIC Permit.
Level 2 Water Quality Parameters:	Parameters are based on Level 2 analytes, which include conservative constituents most likely to be present in ISCR solutions and for which primary MCLs have been established pursuant to 40 CFR 141 and other relatively conservative constituents which are likely to appear in greater concentrations in ISCR-affected groundwater than in non-affected groundwater. Level 2 analytes are shown in Table 2 of the UIC Permit and are to be sampled at least once every two years from each POC well in accordance with the schedule described in Part II.F.4 of the UIC Permit.

Lixiviant:	Solution specifically prepared for injection into the oxide zone for the purpose of dissolving and recovering the copper from the oxide zone. Solution is also referred to as injectate solution. Lixiviant will be prepared from raffinate once the SX/EW plant begins operations; until that time, lixiviant will be prepared from groundwater.
Maximum Contaminant Level (MCL):	The maximum permissible level of a contaminant in water which is delivered to any user of a public water system. MCLs are established by the USEPA in accordance with the Safe Drinking Water Act and 40 CFR 141.
Mechanical Integrity:	Pursuant to 40 CFR 146.8, an injection well has mechanical integrity if: <ul style="list-style-type: none">• Part I tests indicate there is no significant leak in the casing, tubing or packer (internal mechanical integrity); and• Part II tests indicate there is no significant fluid movement into an underground source of drinking water through vertical channels adjacent to the injection well bore (external mechanical integrity).
MODFLOW:	The United States Geologic Survey (USGS) Modular Three-Dimensional Finite Difference Groundwater Flow Model. McDonald and Harbaugh, 1988.
MT3D:	A Modular Three-Dimensional Finite Difference Chemical Transport Model. Chunmiao Zheng (Papadopulos and Associates), 1990.
Observation Well:	Well installed and/or operated for the purpose of collecting samples and/or monitoring the hydraulic head (water level) in the immediate vicinity of an injection or recovery well.
Oxide:	A mineral compound such as cuprite, rutile, or spinel $MgAl_2O_4$ that is characterized by the linkage of oxygen with metallic elements.
Oxide Exclusion Zone:	The upper 40 feet of the oxide zone in which the injection of lixiviant is prohibited unless the permittee has received written approval from the USEPA to inject less than 40 feet from the top of the oxide zone (Part II.D.5 of APP and Part II.A.2 of UIC Permit).
Oxide Zone:	An area of mineral deposits modified by surface waters (e.g. sulfides altered to oxides and carbonates) such as has occurred in the upper portion of the bedrock beneath the site of the FCP.
Parameter:	A variable, measurable property whose value is a determinant of a system.
PATH3D:	A Ground-Water Path and Travel-Time Simulator by Chunmiao Zheng (Papadopulos and Associates) 1992. A general particle tracking program for calculating groundwater paths and travel times in steady-state or transient two-or three-dimensional flow fields.
Perimeter Wells:	Wells installed along perimeter of operational unit and operated for the purpose of maintaining hydraulic control.
Plant Run-off Pond:	Lined pond located near SX/EW plant and designed to hold for short periods of time, process solutions released due to process upsets and direct precipitation that falls within the lined drainage area of the SX/EW plant.
Point of Compliance	A point or points designated by ADEQ director for identifying the point(s) at

(POC):	which compliance with aquifer water quality standards shall be determined. The POC shall be a vertical plane downgradient of the facility that extends through the uppermost aquifer(s) underlying the facility (A.R.S. § 49-244).
Point of Compliance Well:	Well installed at a POC for the purpose of collecting groundwater samples for compliance monitoring in accordance with requirements of the APP and UIC Permit.
Porosity:	The percentage of the bulk volume of rock or soil that is occupied by interstices, whether isolated or connected.
Porphyry:	An igneous rock of a composition that contains conspicuous phenocrysts in a fine-grained groundmass; a porphyritic igneous rock.
Porphyry Copper:	A copper deposit in which the copper-bearing minerals occur in disseminated grains and/or in veinlets through a large volume of rock. The term implies a large low-grade disseminated copper deposit which may be also in schist, silicated limestone, and volcanic rocks, with quartz-bearing igneous rocks always being in close association.
Pregnant Leach Solution (PLS):	A solution containing dissolved copper recovered from recovery wells during in-situ copper recovery operations for delivery to a SX/EW plant.
Public Water System:	A public water system is defined (40 CFR 142.2(k)) as a system for the provision to the public of piped water for human consumption, if such system has at least 15 service connections or regularly serves an average of at least 20 individuals daily at least 60 days out of the year.
Quartz Monzonite:	Granitic rock in which quartz comprise 10 percent to 20 percent of the felsic constituents, and in which the alkali feldspar/total feldspar ratio is between 35 percent and 65 percent; the approximate intrusive equivalent of rhyodacite. With an increase in plagioclase and femic minerals, it grades into granodiorite, and with more alkali feldspar, into a granite.
Raffinate:	PLS from which copper has been removed in a SX/EW plant. Also referred to as “barren” PLS. Raffinate is acidified to form injectate solution (lixiviant).
Recovery Well:	Well used to pump PLS to surface.
Solvent Extraction and Electrowinning (SX/EW):	A two-stage process that first extracts and upgrades copper ions from low-grade leach solutions into a concentrated electrolyte, and then deposits pure copper onto cathodes using an electrolytic procedure.

Substances, Hazardous:	<p>Means:</p> <ul style="list-style-type: none">• Any substance designated pursuant to §§ 311(b)(2)(a) and 307(a) of the Clean Water Act.• Any element, compound, mixture, solution or substance designated pursuant to § 102 of the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA).• Any hazardous waste having the characteristics identified under or listed pursuant to § 49-922.• Any hazardous air pollutant listed under § 112 of the Federal Clean Air Act (42 United States Code [U.S.C.] § 7412).• Any imminently hazardous chemical substance or mixture with respect to which the administrator has taken action pursuant to § 7 of the Federal Toxic Substances Control Act (15 U.S.C. § 2606).• Any substance which the director of the ADEQ, by rule, designates as a hazardous substance.
Sulfides:	Mineral compounds such as galena, PbS, or pyrite, FeS ₂ , characterized by the linkage of sulfur with a metal or semi-metal
Sulfide Zone:	An area of enrichment of sulfide deposits that have not yet been oxidized by near-surface waters.
Supergene:	A mineral deposit or enrichment formed by descending solutions; also, refers to those solutions of that environment.
Surface Impoundment:	A pit, pond or lagoon, having a surface dimension that is equal to or greater than its depth, which is used for the storage, holding, settling, treatment or discharge of liquid pollutants or pollutants containing free liquids.
Storativity/Specific Yield:	Storativity and specific yield are related parameters. Storativity is defined as the amount of water released or added to storage per change in pressure due to pumping or recharge in a confined aquifer. Specific yield is the percentage of water that would drain from a unit volume of aquifer material (i.e., 1 cubic foot) in an unconfined aquifer. For coarse sands and gravel, the specific yield is roughly equal to the porosity. Storativity and specific yield control the time it will take for changes in pumping or recharge to propagate throughout an aquifer system.
Temporary Cessation:	Any cessation of operation of a facility for a period of greater than 60 days but which is not intended to be permanent (A.A.C. R18-9-A209.A.1).
Transmissivity:	In an aquifer, the rate at which water of the prevailing kinematic viscosity is transmitted through a unit width under a unit hydraulic gradient. Though spoken of as a property of the aquifer, it embodies also the saturated thickness and the properties of the contained liquid.
Vadose Zone:	A subsurface zone containing water under pressure less than that of the atmosphere, including water held by capillarity; and containing air or gases generally under atmospheric pressure. This zone is limited above by the land surface and below by the surface of the zone of saturation, i.e. the water table.

- Water Impoundment:** The existing impoundment plus six proposed impoundments at the FCP that will receive neutralized ISCR solutions and associated sediments.
- Well Field:** Refers to the surface and subsurface area in which injection and recovery wells are, will be, or have been operating.
- Zone of Endangering Influence (ZEI):** Term used in one of two methods recognized in 40 CFR 146.6 for determining area of review around a well or project area. The ZEI is the lateral distance from the point of injection in which the pressures in the injection zone may cause the migration of injected or formation solutions into an underground source of drinking water.

Acronyms and Abbreviations

1996 Application	The Aquifer Protection Program Permit application submitted by BHP Copper Inc. to the Arizona Department of Environmental Quality in January 1996
A.A.C.	Arizona Administrative Code
A.R.S.	Arizona Revised Statutes
ACD	annular conductivity device
ADEQ	Arizona Department of Environmental Quality
ADWR	Arizona Department of Water Resources
AL	alert level
AOR	Area of Review
APP	Aquifer Protection Permit
AQL	aquifer quality limit
ASTM	American Society for Testing and Materials
AWQS	aquifer water quality standard
BADCT	best available demonstrated control technology
bgs	below ground surface
BHP Copper	BHP Copper Inc.
CBL	cement bond log
CFR	Code of Federal Regulations
Conoco	Continental Oil Company
CS	conductivity sensor
Florence Copper	Florence Copper Inc.
FRP	fiberglass reinforced pipe
FCP	Florence Copper Project
GIS	geographic information system
gpd	gallons per day
gpm/ft	gallons per minute per foot
gpm	gallons per minute
HDI	Hunter Dickinson Inc.
HDPE	high density polyethylene
ISCR	In-Situ Copper Recovery
LBFU	Lower Basin Fill Unit
LCRS	leak collection and removal system
MCL	maximum contaminant level
MFGU	Middle Fine-Grained Unit
mg/L	milligrams per liter
NAICS	North American Industry Classification System
pCi/L	pico Curies per liter

UIC PERMIT APPLICATION
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY
GLOSSARY AND LIST OF ACRONYMS

PLS	pregnant leach solution
POC	point of compliance
PQL	practical quantitation limit
psi/ft	pounds per square inch per foot
PTF	Production Test Facility
PVC	polyvinyl chloride
QA	quality assurance
QC	quality control
RTS	radioactive tracer study
SCIDD	San Carlos Irrigation and Drainage District
SCIP	San Carlos Irrigation Project
SIC	Standard Industrial Classification
SWS	Schlumberger Water Services
SX/EW	solvent extraction/electrowinning
UBFU	Upper Basin Fill Unit
UIC	Underground Injection Control
USDW	Underground Source of Drinking Water
USEPA	United States Environmental Protection Agency
ZEI	Zone of Endangering Influence