

US EPA ARCHIVE DOCUMENT



Facts & Stats

Kansas City Plant
National Security Asset

COMMITMENTS MADE, COMMITMENTS KEPT

For more than 60 years, the National Nuclear Security Administration's Kansas City Plant has served as one of our nation's foremost national security assets. Managed and operated by Honeywell Federal Manufacturing & Technologies LLC, the Kansas City Plant manufactures a wide array of sophisticated, nonnuclear mechanical, electronic and engineered material components to ensure the safety and security of our national defense systems.

The Kansas City Plant resides on 136 acres in Kansas City, Missouri. The 3 million sq.ft. facility, along with operations in New Mexico and Arkansas, serves the NNSA, DOE, national labs, DoD, other government agencies, United Kingdom and industry partners. As the NNSA's highest rated production facility, the Kansas City Plant is recognized for its innovation, quality and safety performance. We support 40 technically demanding product families, including arming devices, microcircuits, polymers, plastics, and radars. We engage 90 advanced technologies, including forgings, concurrent engineering environments, laminates and optics.

Our unique expertise extends beyond the nuclear security enterprise to benefit national security, enhance the global competitiveness of U.S. businesses, and promote nonproliferation. Our Work for Others program helps others develop new processes and products, while defraying NNSA costs.

EMPLOYMENT

Primary Location: Kansas City, MO

Total No. of Employees 2,567

Employment by Location

Missouri / Kansas	2,350
Los Alamos	11
New Mexico	169
Arkansas	22
Other	15

* MO residents: 1,746; KS residents: 607

ECONOMIC IMPACT

Dollars in Millions

Payroll CY2010	\$303.2
Kansas City Earnings Tax	\$1.7
Gross Operating Costs	\$538.4
Construction and Capital	\$7.3
Equipment Cost CY2010	
MO/KS Procurements CY2010	\$34.4
Kansas	\$13.8
Missouri	\$20.6
MO/KS Small Business	
Procurements CY2010	\$19
Kansas	\$10.3
Missouri	\$8.7

MODERN FACILITY

The new Kansas City Plant security campus is being constructed eight miles south of the NNSA's current location at the Bannister Federal Complex. A phased move is scheduled to begin in late 2012.

The smaller, more efficient facility maintains the capability to assure the reliability, safety, and security for any forecasted stockpile size.

- Reduces the cost of the non-nuclear component production mission by 25% (\$100M annually) and reduces the footprint by two-thirds (2M ft²).
- Reduces energy consumption by over 50%, one of the first LEED Gold manufacturing campuses.
- Generates 1,500 new construction jobs to the region and hundreds of millions of dollars in needed economic development.

We strive to be the most admired team within the NNSA for our relentless drive to convert ideas into the highest quality national security products and services by applying the right technology, outstanding program management and the best commercial practices.

AWARDS AND RECOGNITION

- 2009 Malcolm Baldrige National Quality Award
- NNSA's Administrator's Gold Medal for Procurement Excellence
- ISO 9001 and 14001 Certifications
- Voluntary Protection Program Star of Excellence
- National Operations Security Multimedia Achievement Award
- DOE Energy Quality Achievement Award
- Missouri Water Environmental Association Silver Award for Water Quality
- Missouri Water Environmental Association Industry Water Quality Achievement
- Missouri Quality and Missouri Team Awards
- R&D 100 Awards
- Minority Enterprise Development Corporation of the Year Award
- Capability Maturity Model Integration Maturity Level 3 Certified

COMMUNITY INVOLVEMENT

- 20,000 hours to educational and community outreach in 2010 (equivalent to more than \$400,000)
- Community support to: Blue River Rescue, Children's Center for the Visually Impaired (Trolley Run), Crittenton Center, Christmas in October, Community Blood Center (Blood Drives), Habitat for Humanity (Home Build), Harvester's, KCPT (Pledge Drive), SAFEHOME (Flag Football), Salvation Army (Angel Tree Program), Susan G. Komen Breast Cancer Foundation (Race for the Cure)
- Annual Employee Giving Campaign: approximately \$470,000 to Honeywell Space Academy, National Center for Missing and Exploited Children, Rebuilding Together and United Way
- Education support to: Career Fairs, FIRST Robotics, FMA Live!, Got 2B Safe, National Engineer's Week, Nyeland-Shuth Scholarships, Project Lead the Way, Science Bowl, Science & Engineering Fairs, Science Olympiad, Skills USA, Speaker's Bureau & Mentors, University Design Teams, and World in Motion

LEADERSHIP

Kansas City Site Office

Mark Holecek	Manager
Jeff Shoulta	Assistant Manager, Office of Stockpile Management
Pat Hoopes	Deputy Manager
Sherry Kinsey-Cannon	Assistant Manager, Office of Business Management
Mike Roberts	Assistant Manager, Office of Operations

Honeywell FM&T

Chris Gentile	President
Robin Stubenhofer	Vice President Operations
Gloria Zarrella	Chief Financial Officer
Brian Fischer	Human Resources
Therese LeBlanc	General Counsel
Brad Hughes	Integrated Supply Chain
Sandra Rogers	Supply Chain Management Center
Jim Jeffries	Facility Management Services
Don Fitzpatrick	Health, Safety & Environment Operations
John Murray	Business Development
David Feather	Program Management
Kurt Lorenzen	Engineering
David Schoenherr	Quality
Bob Ottesen	Information Systems
Bill Ross	Applied Technologies
Jeff Fuller	New Mexico Operations



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