

SRI/USEPA-GHG-QAP-45 July, 2008

# Test and Quality Assurance Plan

# Building Energy Solutions, LLP Tecogen DG / CHP Installation

**Prepared by:** 



#### **Greenhouse Gas Technology Center**

Operated by Southern Research Institute



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# The Package Version and Pa

### Greenhouse Gas Technology Center

A U.S. EPA Sponsored Environmental Technology Verification (ETV) Organization

#### Test and Quality Assurance Plan Building Energy Solutions, LLP Tecogen DG / CHP Installation

This Test and Quality Assurance Plan has been reviewed and approved by the Greenhouse Gas Technology Center Project Manager and Center Director, the U.S. EPA APPCD Project Officer, and the U.S. EPA APPCD Quality Assurance Manager.

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#### **ACRONYMS AND ABBREVIATIONS**

А	ampere	mmBtu/h	million British thermal units per
APPCD	Air Pollution Prevention and		hour
	Control Division	MQO	measurement quality objective
BES	Building Energy Solutions, LLC	MTG	microturbine generator
BOCES	Board of Cooperative Educa-	NDIR `	non-dispersive infrared
	tional Services	NDUV	non-dispersive ultraviolet
Btu/h	British thermal units per hour	NMHC	non-methane hydrocarbons
Btu/scf	British thermal units per standard cubic foot	NIST	National Institutes of Standards and Technology
CHP	combined heat and power	$NO_X$	nitrogen oxides
CLD	chemiluminescensce detector	NYSERDA	New York State Energy
$CO_2$	carbon dioxide		Research and Development
CO	carbon monoxide		Authority
CT	current transformer	$O_2$	oxygen
DG	distributed generation	PEMS	portable emissions measurement
DG / CHP	distributed generation /		system
	combined heat and power	ppmv	volume parts per million
DHW	domestic hot water	QA / QC	quality assurance / quality
DQO	data quality objective		control
EPA	U. S. Environmental Protection	RTD	resistance temperature device
	Agency	scfh	standard cubic feet per hour
ETV	Environmental Technology	THC	total hydrocarbons
	Verification	THD	total harmonic distortion
FID	flame ionization detector	T <sub>r</sub>	return temperature
GHG	greenhouse gas	T <sub>s</sub>	supply temperature
gpm	gallons per minute	V	volt
$HR_{LHV}$	heat rate, LHV basis, Btu/kWh		
Hz	Hertz		
IC	internal combustion	°F	degrees Fahrenheit
kW	kilowatt	" $H_2O$	inches of water column
LHV	lower heating value	η	efficiency, percent

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#### **1.0 INTRODUCTION**

The intent of this Test and Quality Assurance Plan (test plan) is to guide the planning, execution, data analysis, and reporting for performance verification of a Tecogen reciprocating internal combustion (IC) engine distributed electrical generation and combined heat and power (DG / CHP) installation designed and commissioned by Building Energy Solutions, LLP.

Building Energy Solutions (BES) has installed six natural gas-fired Tecogen Model CM-100 Premium Power CHP modules as part of a DG / CHP upgrade at the Madison-Oneida Board of Cooperative Educational Services (BOCES) campus located in Verona, NY. Appendix B provides CHP module specifications.

The CHP array will operate in response to electrical demand; power will not be exported to the grid. Control of the host facility's peak demand, as seen by the grid, is a fundamental economic driver for the system. Operators will adjust each module between 40 and 100 percent power, with 110 percent peaking power available for short periods. Operators will be able to dispatch all six units for power demands between 660 kilowatts (kW) (at peak power) and 264 kW. They will take CHP modules offline for lower power demands, down to a minimum of 40 kW with one module in operation.

The installation will recover substantial amounts of thermal energy from the IC engine jacket coolant, oil cooler, and exhaust. Design specifications indicate that the recovered energy will supply up to 4.4 million British thermal units per hour (mmBtu/h) to the following district heating and cooling applications:

- year-round domestic hot water (DHW)
- heat supply to two 100-ton absorption chillers for air-conditioning during warm weather
- hydronic space heating during cold weather

The facility also incorporates two 7500-gallon insulated thermal storage tanks. Their function is to provide approximately 2.5 mmBtu carry-through capacity for space heating and DHW needs during cold weather periods when electrical demand is low.

The CHP heating and cooling applications will displace fuel consumption at five existing natural gas-fired boilers rated at 1.94 mmBtu/h each. Two of the boilers are located adjacent to the CHP installation while the remaining three are located elsewhere on the campus. Hydronic heating, DHW, and chilled water piping is generally located in the ceiling spaces and corridors which connect the various building sections. The electrical generators, panel boards, circulation pumps, and most other parasitic loads are connected to the main service bus located in the building "Section H" mechanical room.

The test campaign will determine the emissions performance, electrical performance, and electrical efficiency of one CHP module during a "controlled test period".

Assessment of how the overall BOCES facility uses the CHP heat would likely require at least one year of monitoring, which is beyond this project's current scope. This is because the system permits dispatching of the CHP heat to five types of loads:

- domestic hot water (year round)
- two 100-ton chillers (summer)
- hydronic space heating (winter)
- thermal storage (primarily winter)
- heat rejection (any time CHP heat production exceeds demand or thermal storage)

This test campaign will determine the CHP heat production as it leaves the 6-unit Tecogen system boundary without quantifying its ultimate use. A one-month "long-term monitoring period" will quantify the power production, CHP thermal energy (heat) production, electrical efficiency, thermal efficiency, and total efficiency of the as-dispatched system. The project may be modified to incorporate monitoring of heat and power production and use for a full calendar year should additional funding be secured to do so.

#### 1.1. PURPOSE

The New York State Energy Research and Development Authority (NYSERDA) and the U.S. Environmental Protection Agency (EPA) Environmental Technology Verification (ETV) program have commissioned this test campaign. Test results also are of interest to the ETV program because previous CHP verifications have not included either the Tecogen Model CM-100 Premium Power CHP modules or multi-IC engine arrays. Also, few integrated chiller, hydronic heating, and DHW applications such as those served by this installation have been tested previously.

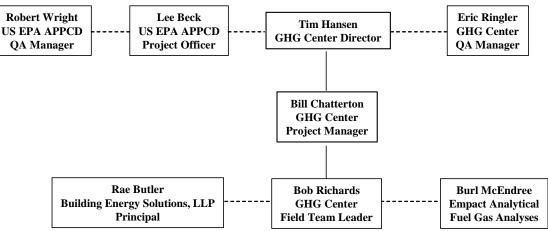
#### 1.2. PARTICIPANTS, ROLES, AND RESPONSIBILITIES

Southern Research Institute's (Southern's) Greenhouse Gas (GHG) Technology Center will manage the test campaign. Responsibilities include:

- test strategy development and documentation
- coordination and execution of all field testing, including:
  - o installation, operation, and removal of emissions testing equipment
  - o providing electrical power monitoring, CHP heat production, and data logging equipment
  - o subcontract management for installation and removal of electrical power monitors
- inspection of calibrations, performance of crosschecks, and other activities
- data validation, quality assurance and quality control (QA / QC), and reporting

The Madison-Oneida BOCES building complex located at 4937 Spring Road in Verona, NY will serve as the host facility. Southern will work closely with BES personnel to ensure reasonable access to the host facility and minimal effects on the facility's normal operations.

Figure 1-1 lists test participants and their titles.



**Figure 1-1. Test Participants** 

Tim Hansen is the GHG Technology Center Director. He will:

- ensure the resources are available to complete this verification
- review the test plan and verification report to ensure they conform to ETV principles
- oversee GHG Technology Center staff and provide management support where needed
- sign the verification statement, along with the EPA Office of Research and Development laboratory director.

Bill Chatterton will serve as the Project Manager for the GHG Center. He will have authority to suspend testing in response to health or safety issues or if data quality indicator goals are not met. His responsibilities also include:

- drafting the test plan and verification report
- overseeing the field team leader's data collection activities
- ensuring that data quality objectives (DQO) are met prior to completion of testing
- maintaining effective communications between all test participants

Bob Richards will serve as the Field Team Leader. He will:

- provide field support for activities related to all measurements and data collected
- install and operate the measurement instruments
- collect gas samples and coordinate sample analysis with the laboratory
- ensure that QA / QC procedures outlined in this test plan are followed
- submit all results to the Project Manager to facilitate his determination that DQOs are met

The GHG Technology Center QA Manager, Eric Ringler, is administratively independent from the GHG Center Director and the field testing staff. Mr. Ringler will:

- ensure that all verification tests are performed in compliance with the QA requirements of the GHG Center quality management plan, the generic protocol [1], and this test plan
- review the verification test results and ensure that applicable internal assessments are conducted as described in the test plan
- reconcile the DQOs at the conclusion of testing
- conduct or supervise an audit of data quality
- review and validate subcontractor-generated data
- report all internal reviews, DQO reconciliation, the audit of data quality, and any corrective action results directly to the GHG Center Director, who will provide copies to the project manager for corrective action as applicable and citation in the final verification report
- review and approve the final verification report and statement

Fuel gas analyses will be conducted by Empact Analytical of Brighton, Colorado under the management of Burl McEndree.

EPA Office of Research and Development will provide oversight and QA support for this verification. The Air Pollution Prevention and Control Division (APPCD) Project Officer, Lee Beck, is responsible for obtaining final approval of the Test Plan and Report. The APPCD QA Manager will review this test plan and the final Report to ensure they meet the GHG Center Quality Management Plan requirements and represent sound scientific practices.

Rae Butler is the principal of BES, which is located at 4133 Griffin Road, Syracuse, NY. She is responsible for the DG / CHP system design and will serve as the primary contact for the host facility. She will also work with the Southern field team leader to coordinate test activities.

#### **1.3. TEST SCHEDULE**

The host facility's electrical design normally requires that the six CHP modules follow the electrical load as it varies throughout the day. The controlled test periods, however, will require operations at only one module. Dispatchers will shut down the other five CHP modules during the controlled test period. Normal dispatching will resume as soon as this test period is finished. All long-term monitoring will occur under normal operating conditions.

Southern will install electric power production and parasitic electric load monitoring equipment for use during the controlled test period. Installers will de-energize the electrical feed briefly during installation and removal. Southern will temporarily install heat transfer fluid flow and temperature monitoring equipment for use during the long-term monitoring periods.

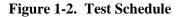
Figure 1-2 shows the intended test schedule.	Building Energy Solutions and Southern will specify the test
dates upon completion of the installation and	l commissioning process.

Day 1	Test Schedule Day 2	Day 3
Arrive at site Conduct orientation, safety, and other conferences Unpack Southern's test equipment, mobilize, and perform preliminary setups Hoist portable emissions monitoring sys- tem (PEMS), umbilical, calibration gases, and accessory equipment to roof level Prepare and install electric power produc- tion and parasitic load monitoring equip- ment Install CHP heat transfer fluid flow and temperature monitoring equipment	Complete the monitoring equipment installations	Withdraw 5 Tecogen modules from normal dispatching and shut them down Start selected module, load it at 100 % of capacity, and equilibrate for at least 10 minutes Perform 3 controlled test runs, at least ½ hour each at 100 % of capacity Adjust loading to 75 % of capacity and equilibrate for at least 10 minutes Perform 3 controlled test runs Adjust loading to 50 % of capacity and equilibrate for at least 10 minutes Perform 3 controlled test runs Return all Tecogen modules to operation and restore normal dispatching

#### Day 4

Reconfigure test equipment for long-term monitoring period Begin 1-month long term monitoring period Remove and demobilize PEMS and other unneeded test equipment

Pack for shipping and closeout



#### 2.0 TEST PROCEDURES

The ETV program has published the <u>Distributed Generation and Combined Heat and Power Field Testing</u> <u>Protocol</u> [1] (generic protocol). The generic protocol contains detailed test procedures, instrument specifications, analytical methods, and QA / QC procedures. This test campaign will generally conform to the generic protocol specifications, with modifications or special considerations as listed in the following subsections. Appendix A provides field data forms as derived from the generic protocol.

#### 2.1. TEST CONCEPTS AND OBJECTIVES

The test campaign will proceed in two phases:

- controlled test period
- one-month long-term monitoring period

#### 2.1.1. Controlled Test Period

Southern test personnel will be on-site during the controlled test period to perform the following determinations on the selected Tecogen CHP module:

- electrical performance (see generic protocol §2.0 for parameters and specifications; Appendix D1 for definitions and equations)
- electrical efficiency (see generic protocol §3.0 for parameters and specifications; Appendix D2 for definitions and equations)
- gaseous carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>), nitrogen oxides (NO<sub>X</sub>) and total hydrocarbons (THC) emissions performance (see generic protocol §5.0)

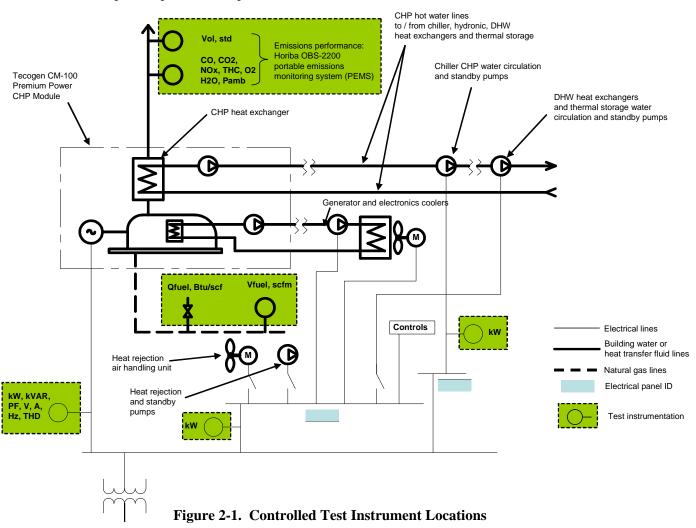
The generic protocol recommends testing at 100, 75, 50, and 25 percent of capacity, but Tecogen specifies a minimum 40 percent operating level. Power levels during the controlled test period will therefore be 100, 75, and 50 percent of capacity. The generic protocol recommends 1-hour test runs for internal combustion engines and 30-minute test runs for microturbines. Southern has found that 30-minute test runs provide stable data with narrow confidence intervals for both types of power plants. The controlled test period will therefore consist of three (3) test runs, each 30 minutes long, at each power level. A 10-minute warmup and equilibration period will precede each test run.

Southern will coordinate the temporary installation of independent electrical power analyzers on the selected module's output bus. Figure 2-1 shows the instrument locations for the controlled test period. The analyzers will record the electrical performance parameters at 1-minute intervals or shorter. The configuration of the host facility electrical buses will require that the heat rejection air handling unit, heat rejection pumps, and the CHP circulation pumps to and from the hydronic and DHW heat exchangers be disconnected as shown in Figure 2-1 during the controlled test periods. These instruments will allow proper quantification of the generator and electronics cooling parasitic loads.

Southern will determine gaseous emissions as CO,  $CO_2$ ,  $NO_x$ , and THC concentrations with a Horiba OBS-2200 portable emissions monitoring system (PEMS). The PEMS also measures exhaust gas flow with a stack flow tube. Test personnel will temporarily install the PEMS and flow tube on the selected unit's exhaust stack. The mean concentration for each gas during each individual test run, integrated with

Final

the mean exhaust gas volumetric flow rate observed during that test run, will yield the run's gaseous emission rate in pounds per hour. Reported results will consist of the mean of three valid test runs.



Southern will log natural gas consumption data directly from the utility revenue meter located in the Section H mechanical room. Appendix A-5 provides a field form. Test personnel will also collect natural gas samples for lower heating value (LHV) analysis.

#### 2.1.2. Long-term Monitoring Period

**US EPA ARCHIVE DOCUMENT** 

The long-term monitoring period will provide assessments of the following:

- electric power production, net
- electrical efficiency
- CHP thermal performance (see generic protocol §4.0 for parameters and specifications, Appendix D3 for definitions and equations)
- CHP and total efficiency (see generic protocol Appendix D3 for definitions and equations)

Southern will coordinate the temporary installation of three independent electrical power monitors as shown in Figure 2-2. The monitors will log the CHP array total generated power and parasitic loads at 1-minute intervals or shorter throughout the long-term monitoring period.

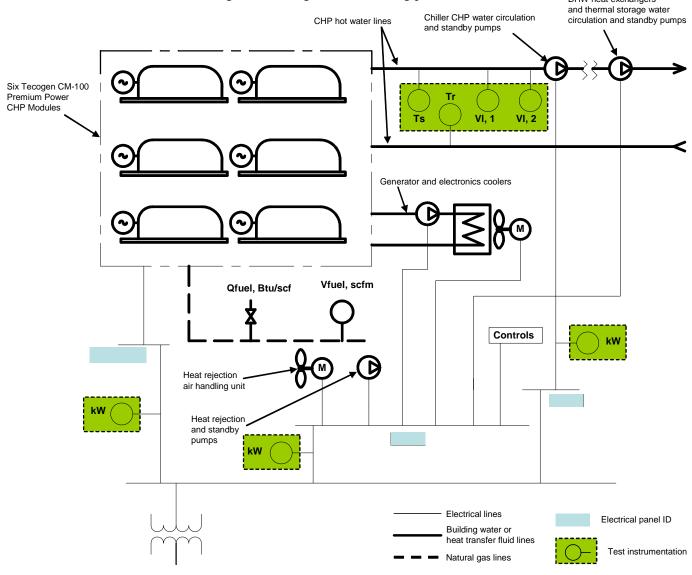


Figure 2-2. Long-term Monitoring Period Instrument Locations

Water serves as the CHP heat transfer fluid. Southern will temporarily install supply and return temperature sensors and an ultrasonic fluid flow meter at locations  $T_s$ ,  $T_r$ , and  $Vl_1$ , as shown in Figure 2-2. The host site has a paddlewheel flow sensor at location  $Vl_2$ . Southern will monitor this flow meter's output during the long-term monitoring period as a crosscheck.

Electrical efficiency determinations require acquisition of natural gas LHV data. Test personnel will collect a round of gas samples during the controlled test period and a second round at the end of the long-term monitoring period. Analysts will use the mean of all valid samples in the efficiency calculation.

Gas consumption will be determined by a datalogger connected to a revenue-grade gas meter. Southern will temporarily install a Dresser brand Roots meter, model 11M175, in the CHP array gas line. This meter will incorporate a high-frequency pulse output for flow rate determinations. Test personnel will

connect the meter output to the datalogger and record the gas flow rate at least once per minute during all test periods.

#### 2.1.3. Instrument Specifications

The generic protocol provides detailed specifications for all instruments or analyses. Table 2-1 provides a synopsis while Table 2-2 provides additional details.

Table 2-1. Instrument and Analysis Accuracy Specifications <sup>a</sup>			
Parameter	Accuracy		
Voltage	$\pm 0.5$ %		
Current	$\pm 0.4$ %		
Real Power	$\pm 0.6$ %		
Reactive power	± 1.5 %		
Frequency	$\pm 0.01$ Hertz (Hz)		
Power Factor	± 2.0 %		
Voltage total harmonic distortion (THD)	± 5.0 %		
Current THD	± 4.9 % to 360 Hz		
Current transformer (CT)	± 0.3 % at 60 Hz		
СТ	± 1.0 % at 360 Hz		
Temperature	±1 °F		
Barometric pressure	$\pm$ 0.1 inches of mercury ( $\pm$ 0.05 pounds per square inch, absolute)		
Gas flow	$\pm 1.0 \%^{b}$		
LHV analysis by ASTM D1945 [2] and D3588 [3]	± 1.0 %		
Heat transfer fluid flow	± 1.0 %		
T <sub>supply</sub> , T <sub>return</sub> temperature sensors	± 0.6 °F		
Gaseous emissions concentrations	$\pm 2.0$ % of span <sup>c</sup>		
Method 2 volumetric flow rate	± 5.0 %		
<sup><i>a</i></sup> All accuracy specifications are percent of reading unless otherwise noted. <sup><i>b</i></sup> Utility gas meter is temperature- and pressure-compensated. <sup><i>c</i></sup> PEMS conforms to or exceeds Table 1 of Title 40 CFR 1065.915 specifications.			

Index	Ch_ID (channel identifier)	Parm_ID (parameter identifier)	Description	Nominal rating / expected value	Location	Sensor manufacturer, model number
1	01	Flow_1	Heat transfer fluid (water) flow rate	180 gallons per minute (gpm)	Outlet of CHP circulation pump and standby pump (P-H-CGD- 1, P-H-CGD-2)	Hedland model HTTN large pipe ultrasonic flowmeter
2	02	Flow_2	Heat transfer fluid (water) flow rate	180 gpm	Existing: Outlet of CHP circulation pump and standby pump (P-H-CGD-1, P-H-CGD- 2)	Onicon model F-1110 paddlewheel flow meter <sup>a</sup>
3	03	Ts	Supply temperature	80 - 140 °F	Outlet of CHP circulation pump and standby pump (P-H-CGD- 1, P-H-CGD-2) <sup>b</sup>	Omega PR-14-3-100 4-wire resistance temperature device (RTD)
4	04	Tr	Return temperature	80 - 140 °F	Heat transfer fluid return line to Tecogen array <sup><math>b</math></sup>	Omega PR-14-3-100 4-wire RTI
5	05	Chill_kW	Chiller CHP pump (P-H-CGD-3) and standby pump (P-H-CGD-4) parasitic load real power	≈ 6 kW, maximum (7.2 A/ph)	MCC-1 40-amp breakers <sup>c</sup>	Flex-Core WL-55 watt meter wit (3) Flex-Core 191-151 solid-core CTs
6	06	Fuel	Natural gas consumption, 0.025 scf per pulse	111 Hz at 600 kW	Revenue gas meter	Dresser CEX
7		Fuel_LHV	Natural gas lower heating value	910 British thermal units per standard cubic foot (Btu/scf)	Revenue gas meter	Empact Analytical sampling bottles
8		Pwr_Gen	Generated real power, reactive power, power factor, voltage, current, frequency, total harmonic distortion	$100 \text{ kW}^d$ - $600 \text{ kW}^e$	Single module disconnect <sup>d</sup> P-COGEN bus <sup>e</sup>	Power Logic ION 7500 with (3) Flex-core 606-201 split-core CT and (3) Flex-core 19-801 solid- core CTs <sup>e</sup>
9		Pwr_Par	Parasitic load real power consumption	≈38 kW, maximum (46 A/ph)	MCC-2 main bus	Power Logic ION 7600 with (3) Flex-core 606-401 split-core CT

#### 2.2. SITE-SPECIFIC CONSIDERATIONS

Section 6.0 of the generic protocol lists step-by-step procedures for the controlled test period. This subsection considers site-specific testing, safety, or other actions which the field team will implement. Appendix A of this test plan provides the necessary field data forms.

#### Emissions testing

Southern will coordinate hoisting the PEMS, heated umbilical, calibration gases, and power supply to the roof for the controlled tests. This may require rental of a personnel lift.

The 3" diameter exhaust stacks for each CHP module exit the building through the roof. Each stack terminates in a U-bend section located about 24" above the roof surface. Test personnel will temporarily install an elbow, a horizontal 30" stack extension, and the PEMS exhaust flow and sampling tube at the stack mouth of the selected CHP module during the controlled test period. The stack extension will provide 10 upstream diameters to the closest disturbance, as recommended by the PEMS manufacturer. It will rest on metal or brick supports to protect the roof surface from heat.

#### Electrical power monitors

Southern will coordinate the temporary installation of the electric power sensors by a qualified electrician. The generic protocol, Figure F-1 of Appendix F2, provides a wiring schematic. Southern will provide the power monitors, shorting switches, current transmitters (CT), and miscellaneous supplies. These tests will employ both split-core and solid-core CTs. The electrician must remove and reinstall the bus conductors for the solid-core CTs. The power meters will require direct voltage connection to each phase. The electrical feeds must be shut down briefly during the connection procedure and while installing the CTs and voltage connections.

#### Natural gas sampling

Southern will collect at least three natural gas samples during the controlled test period and three additional samples at the end of the long-term monitoring period. Southern will coordinate installation of sampling petcocks if required. The expected 12 - 20 inches of water column (" $H_2O$ ) pressure will require the use of Southern's low pressure gas sampling pump and manifold. Test personnel will temporarily connect the sampling manifold inlet to the petcock. They will connect an evacuated sample bottle to the outlet port and purge the bottle for at least 60 seconds prior to capping and sealing during each sampling event. Analysts will compare the mean LHV between the two sets of samples to evaluate potential changes in the gas supply. They will also use the mean LHV in the electrical and CHP efficiency determinations. Appendices A6 and A7 provide a sampling log and chain of custody form, respectively

#### 3.0 DATA QUALITY

Southern operates the GHG Technology Center for the EPA ETV program. Southern's analysis and QA / QC procedures conform to the Quality Management Plan, Version 1.4, developed for the GHG Technology Center.

#### **3.1. DATA ACQUISITION**

Test personnel will collect the following electronic data files:

- power output and power quality parameters
- ION 7500 power meter database
- parasitic loads
  - o ION 7600 power meter database
  - Flex-Core WL-55 watt meter connected to datalogger
  - o clamp-type real power meter for manual measurements of controls power consumption
- emissions concentrations (controlled test only)
   o PEMS
- heat transfer fluid temperature and flow rate
   o datalogger
- long-term monitoring period fuel consumption (if gas meter pulse output is available)

The power meters and datalogger will poll their sensors once per second during the controlled test period. The power meters will then calculate and record one-minute averages. The field team leader will download the one-minute power meter and one second datalogger data directly to a laptop computer during the short-term tests.

Test personnel will adjust the datalogger logging interval to 10 seconds at the start of the long-term monitoring period. A telephone line or wireless connection will allow Southern to download the data files on a weekly basis from the datalogger and power meters during the long-term monitoring period.

Test personnel will record printed or written documentation on the log forms provided in Appendix A, including:

- daily test log, including test run starting and ending times, notes, gas meter readings, etc.
- appendix A forms which show the results of QA / QC checks
- copies of calibrations and manufacturers' certificates

The GHG Center will archive all electronic data, paper files, analyses, and reports at their Durham, NC office in accordance with their quality management plan.

#### **3.2. DATA QUALITY OBJECTIVES**

The generic protocol [1] provides the basis for the data quality objectives (DQO) to be achieved in this verification. Previous DG / CHP verifications and peer-reviewed input from EPA and other stakeholders contributed to the development of those specifications. Tests which meet the following quantitative DQOs will provide an acceptable level of data quality to meet the needs of technology users and decision-

makers. The DQO specifications are in terms of relative measurement uncertainty. The DQOs do not address sampling variability.

Verification Parameter	DQO (relative uncertainty)
electrical performance as generated power	$\pm 2.0$ %
electrical efficiency	$\pm 2.5$ %
CHP thermal efficiency	$\pm 3.5$ %

Each test measurement that contributes to a verification parameter has stated measurement quality objectives (MQO) which, if met, ensure achievement of that parameter's DQO. Table 2-2 summarizes the generic protocol MQOs as accuracy specifications for each instrument or measurement.

The gaseous emissions DQO is qualitative in that this verification will produce emission rate data that satisfies the QA / QC requirements for EPA Title 40 CFR 1065 field test methods [4]. The verification report will provide sufficient documentation of the QA / QC checks to evaluate whether the qualitative DQO was met.

The completeness goal for this verification is to obtain valid data for 90 percent of each controlled test period and 80 percent of the long-term monitoring period.

A fundamental component of all verifications is the reconciliation of the collected data with its DQO. The DQO reconciliation will consist of evaluation of whether the stated methods were followed, MQOs achieved, and overall accuracy is as specified in the generic protocol and this test plan. The field team leader and project manager will initially review the collected data to ensure that they are valid and consistent with expectations. They will assess the data's accuracy and completeness as they relate to the stated QA / QC goals. If review of the test data shows that QA / QC goals were not met, then immediate corrective action may be feasible, and will be considered by the project manager. DQOs will be reconciled after completion of corrective actions. As part of the internal audit of data quality, the GHG Center QA Manager will include an assessment of DQO attainment.

#### 3.3. DATA REVIEW, VALIDATION, AND VERIFICATION

The project manager will initiate the data review, validation, and analysis process. Analysts will employ the QA / QC criteria specified in §3.5 to classify all collected data as valid, suspect, or invalid.

In general, valid data results from measurements which:

- meet the specified QA / QC checks
- were collected when an instrument was verified as being properly calibrated
- are consistent with reasonable expectations, manufacturers' specifications, and professional judgment

The report will incorporate all valid data. Analysts may or may not consider suspect data, or it may receive special treatment as will be specifically indicated. If the DQO cannot be met, the project manager will decide to continue the test, collect additional data, or terminate the test and report the data obtained.

Data review and validation will primarily occur at the following stages:

- on site -- by the field team leader
- upon receiving subcontractor or laboratory deliverables

- before writing the draft report -- by the project manager
- during draft report QA review and audits -- by the GHG Center QA Manager

#### 3.4. INSPECTION AND ACCEPTANCE OF SUPPLIES, CONSUMABLES, AND SERVICES

Procurement documents shall contain information clearly describing the item or service needed and the associated technical and quality requirements. Consumables for this verification will primarily consist of NIST-traceable calibration gases. Fuel analysis will be the only purchased service. The procurement documents will specify the QA / QC requirements for which the supplier is responsible and how conformance to those requirements will be verified.

Procurement documents shall be reviewed for accuracy and completeness by the project manager and QA manager. Appropriate measures will be established to ensure that the procured items and services satisfy all stated requirements and specifications.

#### 3.5. CALIBRATIONS AND PERFORMANCE CHECKS

Sections 7.1 through 7.3 of the generic protocol specify a variety of technical system audits and QA / QC checks for the electrical performance, electrical efficiency, and CHP performance determinations. This test campaign will perform those that are applicable to the host facility. The final test report will cite the results for each QA / QC check.

The generic protocol specifies Title 40 CFR 60 Appendix A source test methods to determine gaseous pollutant emissions. This test campaign, however, will employ a Horiba OBS-2200 PEMS that meets Title 40 CFR 1065 [4] specifications. Southern will also deploy a Testo 350 multi-gas combustion analyzer as a backup instrument. Test personnel will conduct the technical system audits, calibrations, performance checks, and cross checks listed in Table 3-1.

Table 3-1. Recommended Calibrations and Performance Checks				
System or Parameter	Description / Procedure	Frequency	Meets Spec.?	Date Completed
Pressure transducers Cross-check with NIST-traceable <sup>a</sup> , transfer standard		Within 12 months		
$\begin{tabular}{ c c c c c }\hline Temperature \\ transducers (T_{intake}, \\ T_{exh}, T_s, T_r) \end{tabular} Ice bath / boiling water bath \\ (adjusted for altitude) cross check \end{tabular} With \end{tabular}$		Within 12 months		
CHP heat transfer fluid flow meter	NIST-traceable <sup><i>a</i></sup> calibration	Within 12 months		
All instrumental analyzers	11-point linearity check	Within 12 months		
$CO_2$ (NDIR detectors) <sup>b</sup>	H <sub>2</sub> O interference			
CO (NDIR detectors)	$CO_2$ , $H_2O$ interference			
	Propane ( $C_3H_8$ ) calibration			
	FID response optimization			
Hydrocarbon analyzer	$C_3H_8$ / methyl radical (CH <sub>3</sub> )	Within 12 months		
$(FID)^{c}$	response factor determination			
	C <sub>3</sub> H <sub>8</sub> / CH <sub>3</sub> response factor check			
	O <sub>2</sub> interference check			
NO <sub>X</sub> analyzer	$CO_2$ and $H_2O$ quench $(CLD)^d$			
NO <sub>X</sub> analyzer	Non-methane hydrocarbons (NMHC) and $H_2O$ interference (NDUV detectors) <sup>e</sup>	Within 12 months		

Table 3-1. Recommended Calibrations and Performance Checks					
System or Parameter	Description / Procedure	Frequency	Meets Spec.?	Date Completed	
	Ammonia interference and NO <sub>2</sub> response (zirconium dioxide detectors)	Within 12 months			
$NO_X$ analyzer	Chiller NO <sub>2</sub> penetration (PEMS with chillers for sample moisture removal)	Within 12 months			
	NO <sub>2</sub> to NO converter efficiency	Within 6 months or immediately prior to departure for field tests			
	Comparison against laboratory CVS system	At purchase / installation; after major modifications			
	Zero / span analyzers (zero $\le \pm 2.0$ % of span, span $\le \pm 4.0$ % of point)	Before and after each test run			
Complete PEMS	Perform analyzer drift check ( $\leq \pm$ 4.0 % of cal gas point)	After each test run			
	NMHC contamination check ( $\leq 2.0$ % of expected conc. or $\leq 2$ ppmv)	Once per test day	A2, "Test ay Run Record"		
	100 ppm CO cal gas crosscheck with Testo	At least once per test day	Record		
	Zero / span analyzers (zero $\le \pm 2.0$ % of span, span $\le \pm 4.0$ % of point)	Before and after each test run			
Testo (if used)	Perform analyzer drift check ( $\leq \pm$ 4.0 % of cal gas point)	After each test run			
	100 ppm CO cal gas crosscheck with PEMS	At least once per test day			
Exhaust gas or intake air flow measurement device Differential pressure line leak check (delta-P stable for 15 seconds at 3 "H <sub>2</sub> O)		Once per test day			
<sup>a</sup> National Institutes of Standards and Technology (NIST) <sup>b</sup> non-dispersive infrared (NDIR) <sup>c</sup> flame ionization detector (FID) <sup>d</sup> chemiluminescence detector (CLD) <sup>e</sup> non-dispersive ultraviolet (NDUV)					

#### 3.6. AUDITS OF DATA QUALITY

The reported results will include many contributing measurements from numerous sources. Data processing will require different algorithms, formulae, and other procedures. Original datalogger text files, power meter database Excel-format file outputs, signed logbook entries, signed field data forms, and documented laboratory analyses for fuel LHV will be the source for all Excel worksheets used as analysis tools. The GHG Center QA manager will:

- manually check the formulae and results for each data stream from raw data to results
- compare the spreadsheet results with data that is reported in the draft report
- in the event that errors are found, the auditor will track problems to their source and resolve the errors.

#### **3.7. INDEPENDENT REVIEW**

The GHG Center QA manager will examine this test plan, the report text, and all test results. The analyst or author who produces a result table or text will submit it (and the associated raw data files) to him or to an independent technical or editorial reviewer. Reviewers will be Southern employees with different lines of management supervision and responsibility from those directly involved with test activities.

#### 4.0 ANALYSIS AND REPORTS

The test report will summarize field activities and present results. Attachments will include sufficient raw data to support the findings and allow reviewers to assess data trends, completeness, and quality. The report will clearly characterize the test parameters, their results, and supporting measurements as determined during the test campaign. It will present raw data and analyses as tables, charts, or text as is best suited to the data type.

The report will group the results separately for the controlled test runs and long-term monitoring period.

Reported results will include:

- run-specific mean, maximum, minimum, and standard deviation
- run-specific assessment of the permissible variations within the run for the controlled test period
- overall mean, maximum, minimum, and standard deviation for all valid test runs
- ambient conditions (temperature, barometric pressure) observed during each controlled test run
- description of measurement instruments and a comparison of their accuracies with those specified in the generic protocol
- summary of data quality procedures, results of QA / QC checks, the achieved accuracy for each parameter, and the method for citing or calculating achieved accuracy
- copies of fuel analysis and other QA documentation, including calibration data sheets, duplicate analysis results, etc.
- results of data validation procedures including a summary of invalid or suspect data and the reasons for the validation status
- information regarding any variations from the procedures specified in this test plan
- narrative description of the DG installation, site operations, and field test activities including observations of site details that may impact performance. These include thermal insulation presence, quality, mounting methods that may cause parasitic thermal loads etc.

The following subsections itemize the reported parameters. Appendix D of the generic protocol provides the relevant definitions and equations.

#### 4.1. ELECTRICAL PERFORMANCE

The electrical performance test reports will include the mean:

- total real power without external parasitic loads, kW
- total reactive power, kilovolt-amperes reactive
- total power factor, percent
- voltage (for each phase and average of all three phases), volts (V)
- current (for each phase and average of all three phases), amperes (A)
- frequency, Hertz (Hz)
- Voltage total harmonic distortion (THD) (for each phase and average of all three phases), percent

- Current THD (for each phase and average of all three phases), percent
- real power consumption for the external parasitic loads, kW
- total real power including debits from all external parasitic loads, kW

#### 4.2. ELECTRICAL EFFICIENCY

Electrical efficiency test reports will include:

- electrical generation efficiency  $(\eta_{e,LHV})$  without external parasitic loads
- electrical generation efficiency  $(\eta_{e,LHV})$  including external parasitic loads
- heat rate (HR<sub>LHV</sub>) without external parasitic loads
- heat rate (HR<sub>LHV</sub>) including external parasitic loads
- total kW
- heat input, British thermal units per hour (Btu/h) at a given electrical power output
- fuel input, standard cubic feet per hour (scfh)

The report will quote all laboratory analyses for the fuel LHV in Btu/scf.

Note that electrical generation efficiency uncertainty will be reported in absolute terms. For example, if  $\eta_{e,LHV}$  for gaseous fuel is 26.0 percent and all measurements meet the accuracy specifications, the relative error is  $\pm$  3.0 percent (see generic protocol Table 7-4). The absolute error is 26.0 times 0.030, or  $\pm$  0.78 percent. The report, then, will correctly state  $\eta_{e,LHV}$  as "26.0  $\pm$  0.8 percent".

#### 4.3. CHP THERMAL PERFORMANCE

The thermal performance report for the CHP system in heating service will include the mean:

- thermal performance (Q<sub>out</sub>), Btu/h
- thermal efficiency  $(\eta_{th,LHV})$
- total system efficiency ( $\eta_{tot,LHV}$ ) as the sum of  $\eta_{th,LHV}$  and  $\eta_{e,LHV}$
- heat transfer fluid supply and return temperatures, degrees Fahrenheit (°F), and flow rate, gallons per minute (gpm)

The report will cite the achieved accuracies for  $\eta_{th}$  and  $\eta_{tot}$  in absolute terms

#### 4.4. ATMOSPHERIC EMISSIONS

Reported parameters for each test run will include the following:

- emission concentrations for CO, NO<sub>x</sub>, and THC evaluated in volume parts per million (ppmv) corrected to 15 percent oxygen (O<sub>2</sub>)
- emission concentration for CO<sub>2</sub> corrected to 15 percent O<sub>2</sub>
  - Note: the correction equation is:
  - 0

$$c_{corr} = c_i \left[ \frac{20.9 - 15}{20.9 - O_2} \right]$$

Final

#### Where:

- $c_{corr}$  = concentration corrected to 15 percent O<sub>2</sub>, ppmv or percent
- $c_i$  = mean concentration of the constituent i, ppmv or percent
- $20.9 = atmospheric O_2 content, percent$
- $O_2 =$  mean exhaust gas  $O_2$  content, percent
- emission rates for CO, CO<sub>2</sub>, NO<sub>X</sub>, and THC evaluated as pounds per hour and normalized to generated power as pounds per kilowatt-hour
- exhaust gas dry standard flow rate, actual flow rate, and temperature
- exhaust gas composition, moisture content, and molecular weight

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#### 5.0 REFERENCES

[1] Generic Verification Protocol -- Distributed Generation and Combined Heat and Power Field Testing Protocol, Version 1.0, SRI/USEPA-GHG-GVP-04, Southern Research Institute and US EPA Environmental Technology Verification (ETV) Program, available at: <a href="http://www.epa.gov/etv/pubs/sriusepaghggvp04.pdf">http://www.epa.gov/etv/pubs/sriusepaghggvp04.pdf</a>, Washington, DC 2005

[2] ASTM D1945-98—Standard Test Method for Analysis of Natural Gas by Gas Chromatography. American Society for Testing and Materials, West Conshohocken, PA. 2001

[3] ASTM D3588-98—Standard Practice for Calculating Heat Value, Compressibility Factor, and Relative Density of Gaseous Fuels. American Society for Testing and Materials, West Conshohocken, PA. 2001

[4] *Engine-Testing Procedures*, Title 40 CFR 1065, Environmental Protection Agency, Washington, DC, adopted at 70 FR 40410, 13 July, 2005

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Appendix A Field Data Forms

Project Name: <u>N</u>	YSERDA Tecogen 124	94.02	Date:		
Compiled by: (Co	mpany)	Signature:			
1 2 1	1 , ,	0			
		Site Information			
Address 1:		Owner Company: _			
Address 2:		Contact Person:			
City, State, Zip: _		Address (if differen	t):		
Op'r or Technicia	n:	Company Phone: _	Fax:		
Modem Phone (if	used):	Contact Person:			
Altitude 510 (fee	et) Utilit	y Phone:			
Installation (check	cone): Indoor Outdo	or Utility Enclosure Other	(describe)		
Sketch of HVAC	systems attached (if Ind	loor) Controls: Continuo	usThermostaticOther		
		, <u> </u>			
Primary Confi	guration, Service Mod	le, and CHP Application	Site DescriptionFuel(Check one)(Check one)		
(check all that apply;	an asterisk, * )	CHP application information with	(Check one)		
Delta	Wye	Grounded Wye	Hospital Nat'l Gas X		
Single Phase	Three Phase		University Biogas		
Inverter	Induction	Synchronous	Resident'l Landfill G		
Grid Parallel	Grid Independent	Peak Shaving	Industrial Diesel #2		
Demand	Prime Power	Load Following	Utility Other (desc.)		
Management	Backup Power	VAR Support	Hotel		
Hot water	Steam	Direct-fired chiller	Other (desc.)		
Indirect chiller	Other DG or CHP (	describe)	Office building		
			bundhig		
		Generator Nameplate Data			
Date:	Local Time (24-ho	our): Hour mete	r:		
Commissioning D	ate:				
Manufacturer:		Model:	Serial #:		
Prime mover (che	ck one): IC generator_	MTG			
Range: to	(kW: kVA) Adjust	able? $(v/n)$ Power Factor R	ange: to Adjustable? (y/n)		
	( ·· , · · · · / · · · · · · · · · · · · ·				
Namanlata Voltaa	a (phasa/phasa).	Amperes:Frequency:	U <sub>7</sub>		
Trancplate Voltag	c (phase/phase)	rmperesrrequency.	112		
Controller (ab cal	one), feator internet	d 2 <sup>rd</sup> months in stall a	austom (deceribe)		
Controller (check one): factory integrated 3 <sup>rd</sup> -party installed custom (describe)					

#### **Appendix A1: Distributed Generator Installation Data**

#### Appendix A1: Distributed Generator Installation Data (cont.)

BoP Heat Transfer Fluid L	oop			
Describe:				
Nominal Capacity:	(Btu/h)	Supply Temp.	_ (°F) Return Temp	(°F)
Low Grade Heat loop				
Describe:				
Nominal Capacity:	(Btu/h)	Supply Temp.	(°F) Return Temp.	(°F)
Chilling loop				
Describe:				
Nominal Capacity:	(Btu/h)	Supply Temp	_ (°F) Return Temp	(°F)
Other loop(s): Describe: _				
Nominal Capacity:	(	Btu/h) Supply Temp.	(°F) Return Ter	np (°F)

#### **Parasitic Loads**

Enter nameplate horsepower and estimated power consumption. Check whether internal or external. Internal parasitic loads are on the DG-side of the power meter. External parasitic loads are connected outside the system such that the energy production power meter does not measure their effects on net DG power generation. Additional power meters or procedures are required to quantify external parasitic loads.

Description	kW, A, or hp	Internal (♥)	External (♥)
CHP heat transfer fluid pump, one per CHP module	n/a	>	
generator / electronics coolant pump, one per CHP module	n/a	K	
generator / electronics coolant pump, 2 incl. spare	0.5 hp		~
generator / electronics coolant air handling unit	6.5 A		<
CHP heat transfer fluid pump to chillers, 2, incl. spare	5 hp		<
CHP heat transfer fluid pump to DHW and hydronic heating, 2, incl. spare	15 hp		٢
energy rejection circulation pump, 2, incl. spare	3 hp		>
energy rejection air handling unit	25 hp		>
control system <sup>a</sup>	0.5 kW		~
<sup><i>a</i></sup> To be manually logged with clamp-type real power meter power meters will log all other parasitic loads.	r (see field boo	k). Datalogg	ger or

#### **Appendix A2. Power Meter Commissioning Procedure**

- 1. Obtain and read the power meter installation and setup manual. It is the source of the items outlined below and is the reference for detailed information.
- 2. Verify that the power meter calibration certificate, CT manufacturer's accuracy certification, supplementary instrument calibration certificates, and supporting data are on hand.
- 3. Mount the power meter in a well-ventilated location free of moisture, oil, dust, corrosive vapors, and excessive temperatures.
- 4. Mount the ambient temperature sensor near to but outside the direct air flow to the DG combustion air inlet plenum but in a location that is representative of the inlet air. Shield it from solar and ambient radiation.
- 5. Mount the ambient pressure sensor near the DG but outside any forced air flows. Note: This test will use the Horiba OBS-2200 ambient pressure sensor.
- 6. Ensure that the fuel consumption metering scheme is in place and functioning properly.
- 7. Verify that the power meter supply source is appropriate for the meter (usually 110 VAC) with the DVM and is protected by a switch or circuit breaker.
- 8. Connect the ground terminal (usually the "Vref" terminal) directly to the switchgear earth ground with a dedicated AWG 12 gauge wire or larger. Refer to the manual for specific instructions.
- 9. Choose the proper CTs for the application. Install them on the phase conductors and connect them to the power meter through a shorting switch to the proper meter terminals. Be sure to properly tighten the phase conductor or busbar fittings after installing solid-core CTs.
- 10. Install the voltage sensing leads to each phase in turn. Connect them to the power meter terminals through individual fuses.
- 11. Trace or color code each CT and voltage circuit to ensure that they go to the proper meter terminals. Each CT must match its corresponding voltage lead. For example, connect the CT for phase A to meter terminals  $I_{A1}$  and  $I_{A2}$  and connect the voltage lead for phase A to meter terminal  $V_{A}$ .
- 12. Energize the power meter and the DG power circuits in turn. Observe the power meter display (if present), datalogger output, and personal computer (PC) display while energizing the DG power circuits.
- 13. Perform the power meter sensor function checks. Use the DVM to measure each phase voltage and current. Acquire at least five separate voltage and current readings for each phase. Enter the data on the Power Meter Sensor Function Checks form and compare with the power meter output as displayed on the datalogger output (or PC display), power meter display (if present), and logged data files. All power meter voltage readings must be within 2% of the corresponding digital volt meter (DVM) reading. All power meter current readings must be within 3% of the corresponding DVM reading.
- 14. Verify that the power meter is properly logging and storing data by downloading data to the PC and reviewing it.

#### Appendix A2a. Power Meter Sensor Function Checks

Project Name: NYSERDA Tecogen 1	2494.02 Location (city, state): Vero	na, NY
Date:	Signature:	
DUT Description: <u>Tecogen C</u>	M-100 IC engine CHP Power output	
Nameplate kW: <u>100</u>	Expected max. kW: <u>100; 110 kVA</u>	peaking at unit
Type (delta, wye): Wye	Voltage, Line/Line: 480	Line/Neutral: 277
Power Meter Mfr:	Model:	_Serial No.:
Last NIST Cal. Date:		
Current (at expected max. kW):121; 130 k	<u>VA peaking</u> Conductor type & size: <u>3/0</u> ≈	0.65" at unit; 600 MCM ≈ 1.14" at bus
Current Transformer (CT) Mfg: Fl	exCore Mod	el: <u>606-201 at unit; 606-1000 at bus</u>
CT Accuracy: (0.3 %, other):	Ratio (100:5, 200:5, other):	200:5 at unit; 1000:5 at bus

#### **Sensor Function Checks**

Note: Acquire at least five separate readings for each phase. All power meter voltage readings must be within 2% of the corresponding digital volt meter (DVM) reading. % Diff = ([PowerMeter/DVM] - 1)\*100

Voltage												
	Time		Phase A			Phase B			Phase C			
Date	(24 hr)	Power Meter	DVM	%Diff	Power Meter	DVM	%Diff	Power Meter	DVM	%Diff		

Note: Acquire at least five separate readings for each phase. All power meter current readings must be within 3% of the corresponding DVM reading.

Current												
	Time		Phase A		Phase B				Phase C			
Date	(24 hr)	Power Meter	DVM	%Diff	Power Meter	DVM	%Diff	Power Meter	DVM	%Diff		

#### Appendix A2b. Power Meter Sensor Function Checks

Project Name:	NYSERDA Tecoger	n 12494.02 Location	n (city, state): Vero	na, NY	
Date:		Signature:			
DUT Description:	Tecogen C	M-100 IC engine CHF	Parasitic loads		
Nameplate kW:		Expected max. kW:_		_	
Type (delta, wye)	Wye	Voltage, Line/Line:	480	Line/Neutral:	277
Power Meter Mfr:		Model:	S	Serial No.:	
Last NIST Cal. Da	ate:				
Current (at expect	ed max. kW): 40	) Condu	actor type & size:		
Current Transform	ner (CT) Mfg: <u>Fl</u>	exCore	Model:	606-201	
CT Accuracy: (0.	3 %, other): <u>0.2</u>	<u>%</u> Ratio (10	0:5, 200:5, other):	200:5	

#### **Sensor Function Checks**

Note: Acquire at least five separate readings for each phase. All power meter voltage readings must be within 2% of the corresponding digital volt meter (DVM) reading. % Diff = ([PowerMeter/DVM] - 1)\*100

	Voltage												
	Time		Phase A			Phase B			Phase C				
Date	e (24 hr) Power Meter		DVM	%Diff	Power Meter	DVM	%Diff	Power Meter	DVM	%Diff			

Note: Acquire at least five separate readings for each phase. All power meter current readings must be within 3% of the corresponding DVM reading.

	Current												
	Time		Phase A		Phase B				Phase C				
Date	Date (24 hr)		DVM	%Diff	Power Meter	DVM	%Diff	Power Meter	DVM	%Diff			

#### Appendix A3. Horiba OBS-2200 Test Run Record

Project Name: <u>NYSERDA Tecogen 12494.02</u> Test_	ID: <u>CntrlTest</u> Date:
Site_ID: <u>Madison-Oneida BOCES</u> Equip_ID: _	Run_ID:
Name (printed):	Signature:
PEMS       S/N:       Last 11-point Calibration Date:         Test Run       Host facility operator name:	
Start time (hh:mm:ss; use 24-hour clock):	
Describe ambient conditions:	
Wind speed (estimate): Direction:	Fair  Overcast  Precipitation

IMPORTANT: Refer to the OBS-2200 "...\_b.csv" worksheets after each test run for the following entries. Cell references are provided.

Enter " $\checkmark$ " if a parameter is acceptable, "Fail" if it is unacceptable. Discuss all "Fail" entries and indicate whether the run is invalid because of them in the Notes below.

	PEMS Zero and Span Drift Checks										
Analyte	Cal. Gas Value and Span (ppmv or %)	2 % of Span	✓ if Zero drift OK (≤±2% of span Cells I3 : I6)	4 % of Span	✓ if Span drift OK (≤±4% of span Cells J3 : J6)						
CO											
$CO_2$											
THC											
NO <sub>X</sub>											

Parameter	Criteria	✓ if OK
Allowable ambient temperature range	within $\pm$ 10 °F (6 °C) for T <sub>amb</sub> $\leq$ 80 °F (27 °C)	
(see _b.csv worksheet Cells M16 : EOF)	within $\pm$ 5 °F (3 °C) for T <sub>amb</sub> > 80 °F (27 °C)	
Allowable barometric pressure range (see _b.csv worksheet Cells N16 : EOF)	within $\pm$ 1" Hg (3.4 kPa)	
Allowable "Hangup" (NMHC	Enter expected THC concentration, ppmv as C	
contamination) (see _b.csv worksheet	Enter 2 % of expected concentration	
Cell Z5)	"Hangup must be $< 2$ % of expected concentration	

NMHC contamination and background check  $\leq$  2ppmv or  $\leq$  2 % of conc.  $\Delta P$  line leak check must be stable for 15 seconds at 3" H<sub>2</sub>O. Mean P<sub>bar</sub> within  $\pm$  1.0" Hg of mean for all test runs. Mean T<sub>amb</sub> within  $\pm$  10 °F of mean for all test runs if T<sub>amb</sub> is < 80 °F. Mean T<sub>amb</sub> within  $\pm$  5 °F of mean for all test runs if T<sub>amb</sub> is  $\geq$  80 °F. Drift = (Post-test span minus Pre-test span); must be  $\leq$  4.0 %.

Notes: \_\_\_\_

#### Appendix A4: Load Test Run Log

Project Name:	NYSERDA Tecogen 12494.02	
•		

Location (city, state): Verona, NY

SUT Description: Tecogen CM-100 IC engine CHP

Clock synchronization performed (Initials):

Data file names/locations (incl. path): File:\_\_\_\_\_

IMPORTANT: For ambient temperature and pressure, record one set of readings at the beginning and one at the end of each test run. Also record at least two sets of readings at evenly spaced times throughout the test run.

<b>B3-1.</b> Ambient Temperature and Pressure					
Time (24-hr)	Amb. Temperature,	Α	mbient Pressure		
	°F	" Hg	PSIA = "Hg * 0.491		
Average					

#### **Permissible Variations**

- 1. Each observation of the variables below should differ from the average of all observations by less than the maximum permissible variation.
- 2. Acquire kW and Power Factor data from the power meter data file at the end of the test run. Transfer fuel flow data from the Fuel Flow Log form. Obtain ambient temperature and pressure from Table A3-2 below. Obtain gas temperature and pressure from Appendix B4.
- 3. Choose the maximum or minimum with the largest difference compared to the average for each value.
- 4. Use the maximum or minimum to calculate the %Diff for kW, Power Factor, Fuel Flow, and Ambient Pressure: % $Diff = (\frac{(MaxorMin) - Average}{Average})*100$  Eqn. B3-1
- 5. For Ambient Temperature, *Difference* = (*Max or Min*)-Average

Variable	Average	Maximum	Minimum	%Diff or Difference	Acceptable? (see below)
Ambient air temperature					
Ambient pressure					
Fuel flow					
Power factor					
Power output (kW)					
Gas pressure					
Gas temperature					

Permissible Variations						
Measured Parameter	MTG Allowed Range	IC Generator Allowed Range				
Ambient air temperature	$\pm 4 {}^{\rm o}{\rm F}$	$\pm$ 5 $^{\rm o}$ F				
Ambient pressure (barometric station pressure)	± 0.5 %	± 1.0 %				
Fuel flow	$\pm 2.0$ % <sup>a</sup>	n/a				
Power factor	$\pm 2.0$ %	n/a				
Power output (kW)	$\pm 2.0$ %	$\pm$ 5.0 %				
Gas pressure	n/a	$\pm$ 2.0 % $^b$				
Gas temperature	n/a	$\pm 5 {}^{\mathrm{o}}\mathrm{F}^{b}$				
<sup><i>a</i></sup> Not applicable for liquid-fueled <sup><i>b</i></sup> Gas-fired units only	applications < 30 kW.	·				

Project Name:	NYSERDA Tecogen 124	494.02	Location (city, state):	Verona, NY	
Date:			Signature:		
Test Description:	Tecogen CM-100 CHP	Run_ID:		Load kW:	
Meter A Mfg:		Model:		S/N:	

#### **Appendix A5: Fuel Consumption Determination**

This procedure assumes that the 11M roots meter odometer resolution is 1 scf. This means that the meter reading error will be  $\pm$  1 scf. Use the following time durations between each meter reading to ensure that the relative meter reading error will be approximately  $\pm$  1.0 % throughout the operating range.

Time duration between each odometer reading depends on the CHP array power setting as follows:

# of CHP modules online	Nom. kW	Nom. scfm	Minutes between readings	✓ used for this run
1	50 - 100	11 - 21	8 - 4	
2	200	43	3	
3	300	64	2	
4	400	85	1	
5	500	107	1	
6	600	128	1	

1. Start the test run by logging an initial gas meter reading and the exact time of day to 1 seconds. The initial reading consists of the last 3 or 4 odometer digits. The last digit to the right on the meter reads as "0.01" Ccf. This means that each integer reading amounts to 1 scf. The odometer wheel to the right of the last digit has a hash mark which, when it passes by the window, indicates the exact instant of the integer reading. Log that time of day by holding a timepiece next to the odometer and watching for the hash mark. Try to be as consistent as possible in determining where the hash mark crosses the window.

2. Observe the timepiece according to the interval specified in the table above. Log the exact time of day, to 1 seconds, and the meter integer reading when hash mark crosses the window.

3. Continue until at least 7 complete readings (including the first reading) have been collected.

4. Perform the calculations as indicated.

Ref. (n)	Odometer (scf)	Time (mm:ss.s)	Time (decimal minutes)	Gas Used (scf) (Odm <sub>n</sub> - Odm <sub>n-1</sub> )	Elapsed Time (Time <sub>n</sub> - Time <sub>n-1</sub> )	Rate (scfm) (Gas Used / Elapsed Time)
1 (initial)						
2						
3						
4						
5						
6						
7						
8						
		L		I	Average	
					Standard Dev.	
					COV (Std.Dev / Avg)	

#### **Appendix A6: Fuel Sampling Log**

IMPORTANT: Use separate sampling log and Chain of Custody forms for each sample type (gas fuel, liquid fuel, heat transfer fluid).

Project Name: <u>NYSERDA Tecogen 12494.02</u>	Location (city, state): Verona, NY			
Date:	Signature:			
SUT Description: IC engine CHP array	Run ID: Load Setting: % kW			
Fuel Source (pipeline, digester): pipeline				
Sample Type (gas fuel, liquid fuel, heat transfer fluid):	gas fuel			
Fuel Type (natural gas, biogas, diesel, etc.):	natural gas			

Note: Obtain fuel gas sample pressure and temperature from gas meter pressure and temperature sensors or sampling equipment.

			Gas Fu	el Samples		
Date	24-hr Time	Run ID	Canister ID	Initial Vacuum, " Hg	Sample Pressure (from gas meter pressure sensor or sampling train pressure gage)	Sample Temperature (from gas meter temperature sensor or estimated)

#### Appendix A7: Sample Chain-of-Custody Record

#### Important: Use separate Chain-of-Custody Record for each laboratory and/or sample type.

Project Name: NYS	ERDA Tecogen 12494.	<u>.02</u> L	ocation (city, state): <u>\</u>	/erona, NY			
Test Manager/Contractor Southern Research Institute Phone: 919.282.1050 Fax: 919.282.1060							
Address: <u>5201 International Drive</u> City,State / Zip: <u>Durham, NC 27712</u>							
Originator's signature:		Un	it description: MTG and	<u>rray</u>			
Sample description &	type (gas, liquid, other.)	:					
Laboratory: Emp	act Analytical P	hone: 303.637.015	0 Fax:	303.637.7512			
Address: 365	<u>S. Main</u> C	City: <u>Brighton</u>	State:	<u>CO</u> Zip: <u>80601</u>			
Run ID	Bottle/Canister ID	Sample Pressure	Sample Temp. or T <sub>Avg</sub> , (°F)	Analyses Req'd			
				ASTM D1945, D3588			
Relinquished by: Received by:				Time: Time:			
Relinquished by: Received by:		Date:		Time: Time:			
Relinquished by: Received by:		Date: Date:		Time: Time:			
Notas: (shippor trackin	- H - ( <b>1</b>						

Notes: (shipper tracking #, other)

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#### Appendix B Tecogen CM-100 Specifications

# **TECOGEN<sup>®</sup>**

## 100 kW Premium Power CHP Module

#### Features & Benefits

- 100 kW Continuous/125 kW Peaking
- Standardized Interconnection
- Black-Start Grid-Independent Operation
- Premium Quality Wave Form, Voltage and Power Factor for Special Applications (e.g. computer server farms or precision instrumentation)
- Power Boost for Demand-Side Response
- Enhanced Efficiency from Variable Speed Operation
- Simplified Inter-Unit Controls for either Mode of Operation (parallel or standby)
- Renewable Energy Compatible



#### **TECOGEN**, Inc.

- Over 25 years experience in packaged cogeneration, chillers and refrigeration systems
- More than 1,400 operating units in the field
- Extensive service network with factory-trained technicians exclusively servicing Tecogen products

#### Appendix B, Continued Tecogen CM-100 Specifications

She	cifications:	
Spe	cifications.	

Engine	Proven Low-Emission Natural Gas V-8 Engine, 454 cid, 1000-3000 rpm	
Generator	Water-Cooled, Amorphous Metal, Permanent Magnet Generator	
Inverter	Customized Power Electronics with Patented Topology for Variable Speed and Standby Operation	
Controls	TecoNet <sup>™</sup> Microprocessor-Based System, Fully Automatic, Fault Monitoring, Lead/Lag Multiple Unit Control, Modbus Networking & Remote Telecommunications	
Electric Output		100 kW 125 kW Peaking
Standalone Electric Capacity		125 kVA
Thermal Output		732,000 Btu/hr
Electric Efficiency @ LHV of 905 Btu/scf @ HHV of 1020 Btu/scf System Efficiency @ LHV of 905 Btu/scf		29.4% 26.1% 92.5%
@ HHV of 1020 Btu/scf Gas Input		82.1% 1280 scfh 1660 scfh Peaking
Required Gas Pressure		10-28" wc
Hot Water Flow		30 gpm
Maximum Water Temperature		230 °F
Air Emissions • NOx • CO • VOC		0.21 lb/MWh² 1.8 lb/MWh .48 lb/MWh
Weight		4,500 lb
Base Dimensions		$7'L \times 4'W \times 5.5' H$ (length w/ ventilation hood is 8')

1. Specifications subject to change.

2. Lower emissions levels than shown may be available for certain applications and project locations. Also, above emissions levels are before any credit for heat recovery is applied. With this credit applied, the unit's air emissions can be significantly lower than shown.

