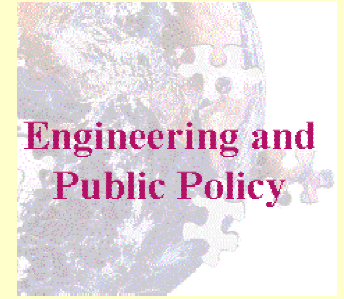


US EPA ARCHIVE DOCUMENT



A Life Cycle Assessment Approach for Evaluating Future Nanotechnology Applications

Shannon M. Lloyd

U.S. EPA 2004 Nanotechnology Science to
Achieve Results (STAR) Progress Review
Workshop – Nanotechnology and the Environment II
Philadelphia, Pennsylvania
August 18-20,2004

Motivation for Applying LCA

- Reduce material and energy consumption
- Reduce environmental discharge
- Use LCD early in product life cycle
- Optimize economic and social value
- Identify regulatory needs
- Address public concerns

Update as necessary

1. Define scope of analysis

Process & design variables

Environmental metrics

Technology scenarios

Available information

Purpose

Scope

Boundaries

2. Model performance

Current performance

Mathematical models

First principles

Expert judgment

Product performance

Technical challenges

Performance tradeoffs

3. Conduct LCA

Technology assessment

Economic assessment

Life cycle assessment

Resources required

Life cycle cost

Environmental impact

4. Estimate value

Product valuation

Environmental valuation

Value/cost to producers

Value/cost to consumers

Value/cost to society

5. Assess projects

R&D goals

Ability to meet goals

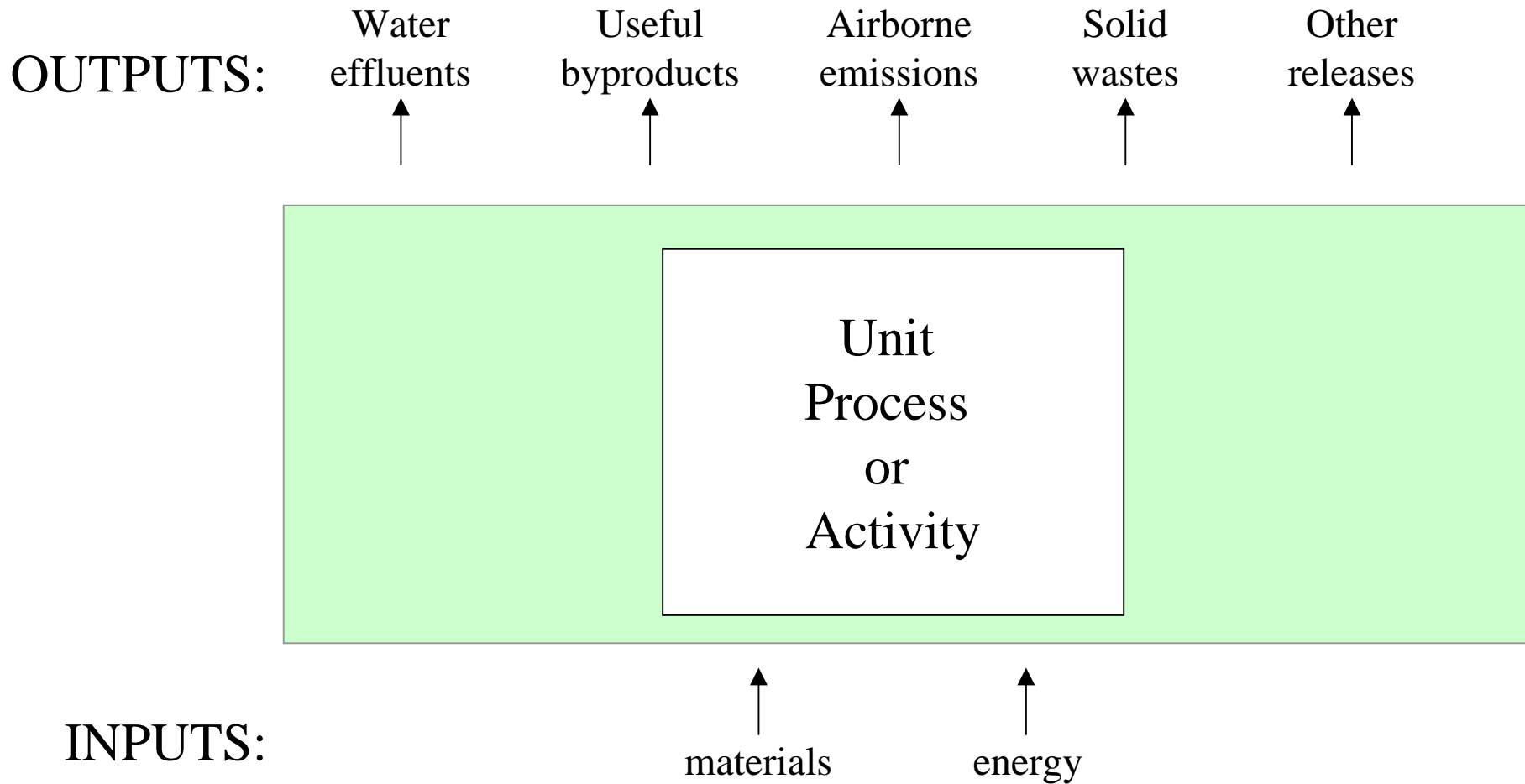
Expected returns

Attractiveness of project

LCA Methods Used

- **Process-based**
 - developed by SETAC, U.S. EPA and ISO
 - quantifies physical flows of energy, resources and environmental effects
 - Captures direct effects
- **Streamlined software**
- **EIO-LCA**
 - developed by CMU's Green Design Initiative
 - driven by the interrelationships among 491 sectors of the US economy
 - quantifies inputs and effects by relating economic activity to public datasets
 - captures direct and indirect effects

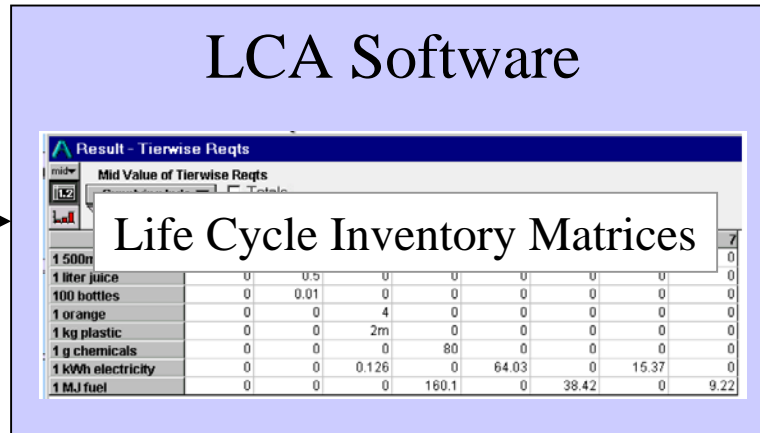
Process-based LCA



Streamlined Software

INPUTS:

- Bill of materials
- Process details
- Product output



OUTPUTS:

- Materials used
- Energy used
- Water effluents
- Airborne emissions
- Solid waste
- Other releases

EIO-LCA

EIO-LCA Matrix											
Product	Material	Construction	Manufacturing	Trade	Transportation	Electricity	Gas	Water	Other	Other	Other
...

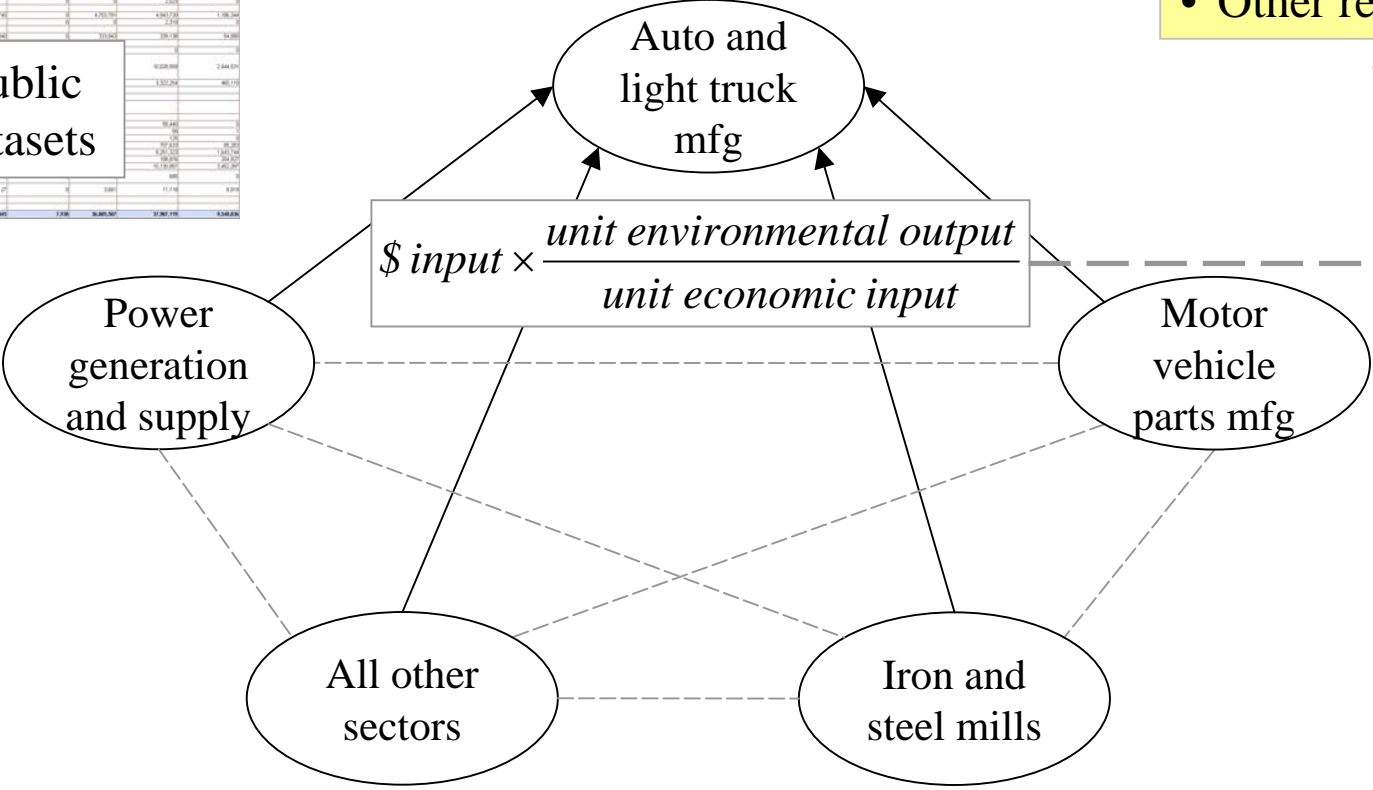
Economic Input-Output Matrix

Product	Material	Construction	Manufacturing	Trade	Transportation	Electricity	Gas	Water	Other	Other	Other
...

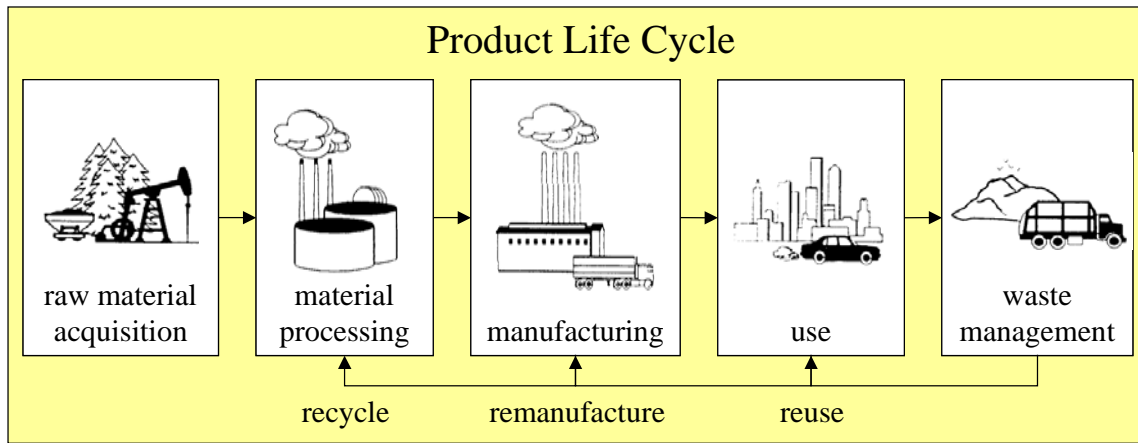
Public datasets

$$\$ \text{ output} \times \frac{\text{unit environmental output}}{\text{unit economic output}}$$

- Materials used
- Energy used
- Water effluents
- Airborne emissions
- Solid waste
- Other releases



Hybrid LCA

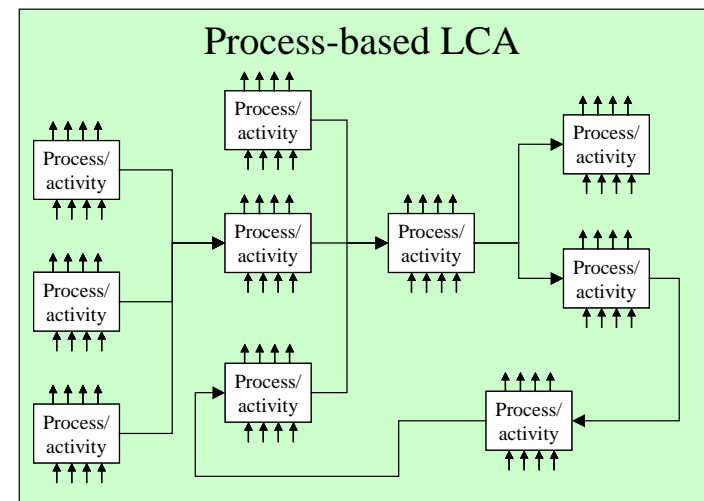
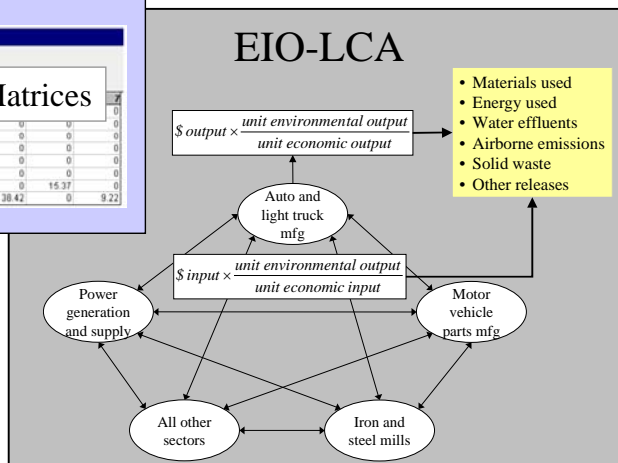


LCA Software

Life Cycle Inventory Matrices

	U	U ^S	U ^M	U ^C	U ^E	U ^A	U ^W	U ^{SW}	U ^{Other}
1 500lb	0	0	0	0	0	0	0	0	0
1 liter juice	0	0.01	0	0	0	0	0	0	0
1000 bottles	0	0	4	0	0	0	0	0	0
1 orange	0	0	2m	0	0	0	0	0	0
1 kg plastic	0	0	0	80	0	0	0	0	0
1 g chemicals	0	0	0.126	0	84.03	0	15.37	0	0
1 kWh electricity	0	0	0	160.1	0	38.42	0	9.22	0
1 MJ Fuel	0	0	0	0	0	0	0	0	0

Standard Materials and Processes



Unique Materials and Processes 8

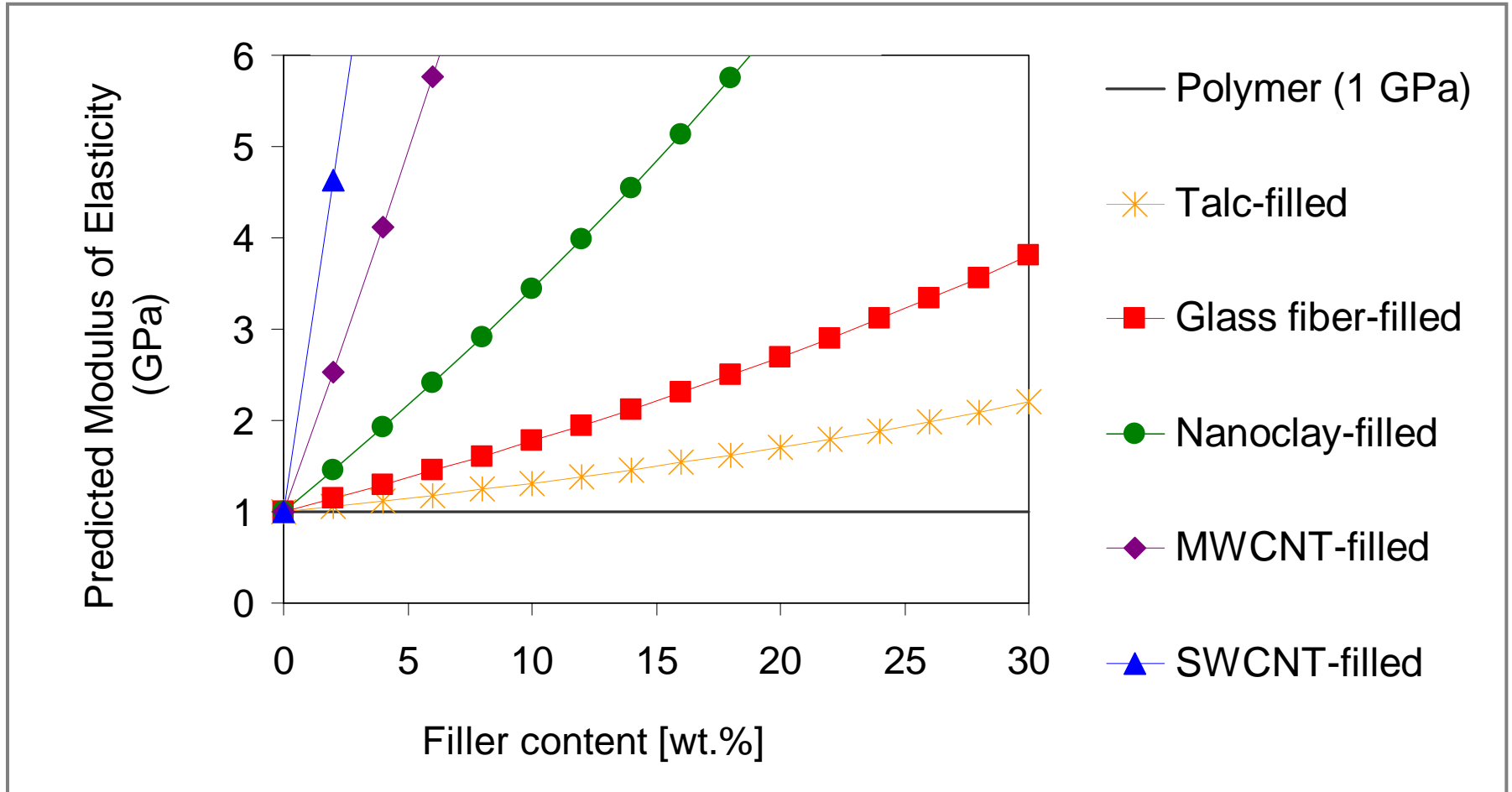
Applications

- Life Cycle Implications of Using Nanocomposites for Automotive Body Panel Weight Reduction
- Life Cycle Implications of Using Nanofabrication to Position and Stabilize Nanoscale PGM Particles in Automotive Catalysts

Life Cycle Implications of Using Nanocomposites for Automotive Body Panel Weight Reduction

- Example Results -

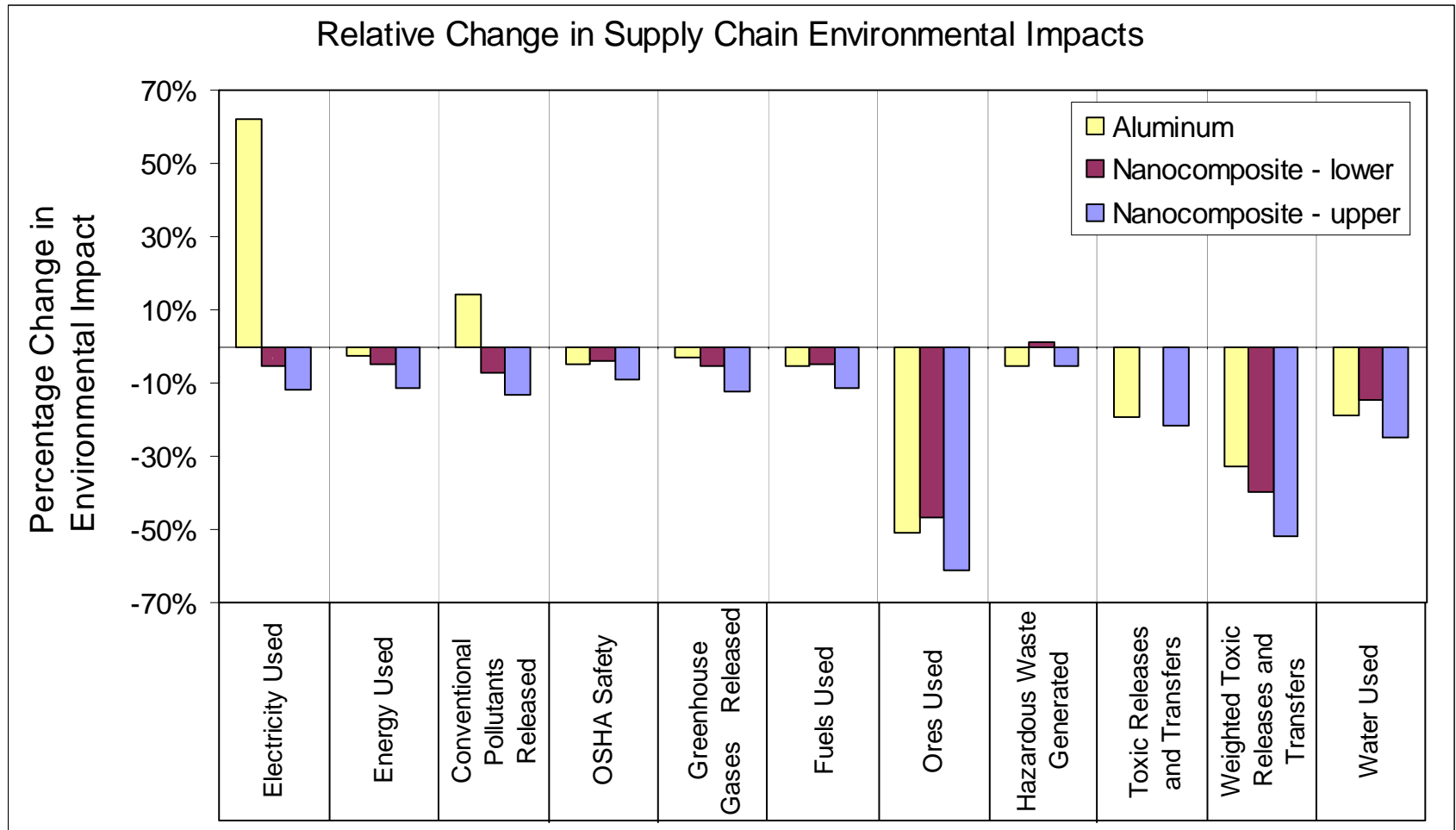
Modeled Product Performance



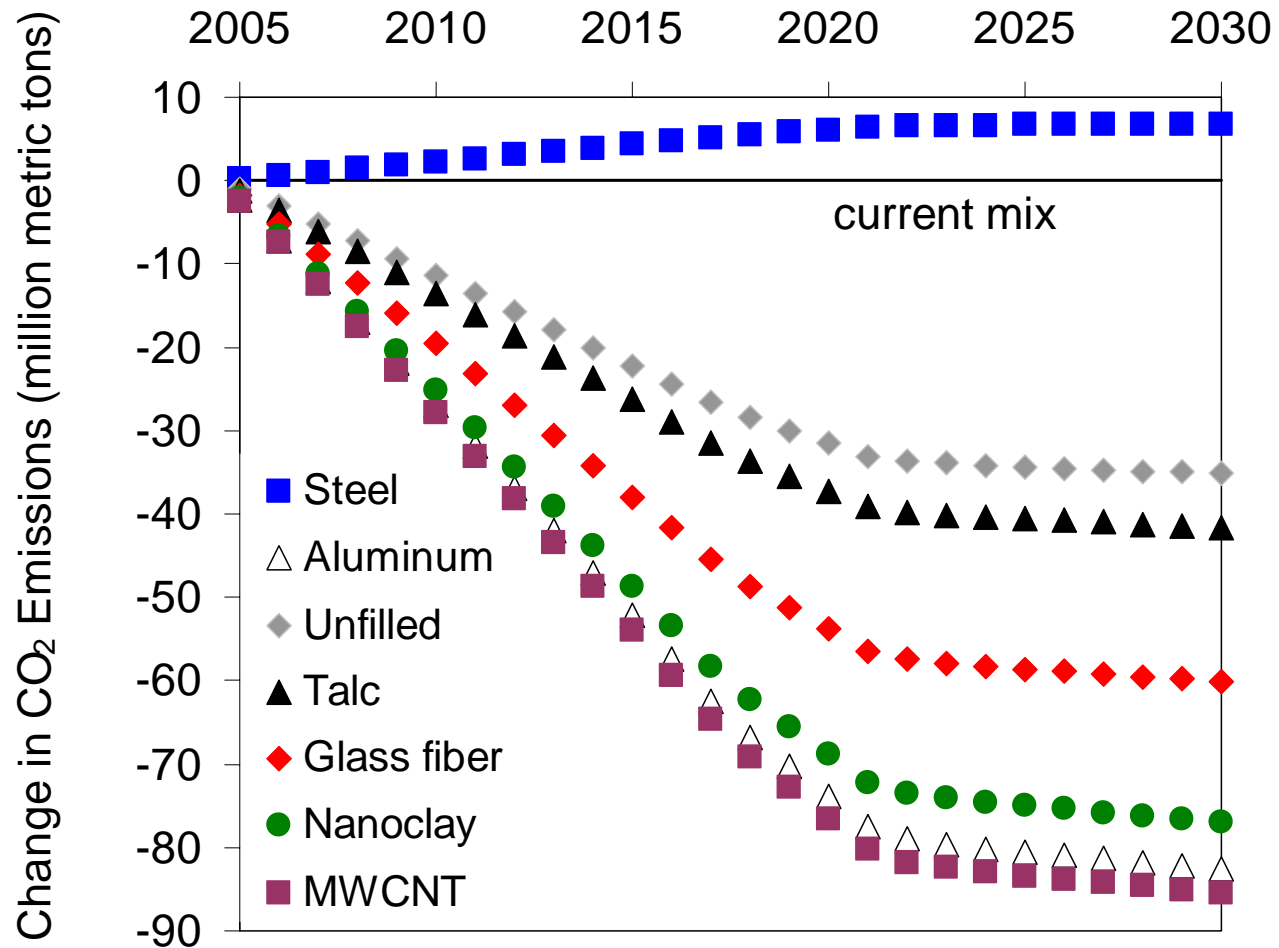
Predicted elastic modulus vs. filler content based on general Halpin-Tsai model

Life Cycle Supply Chain Effects

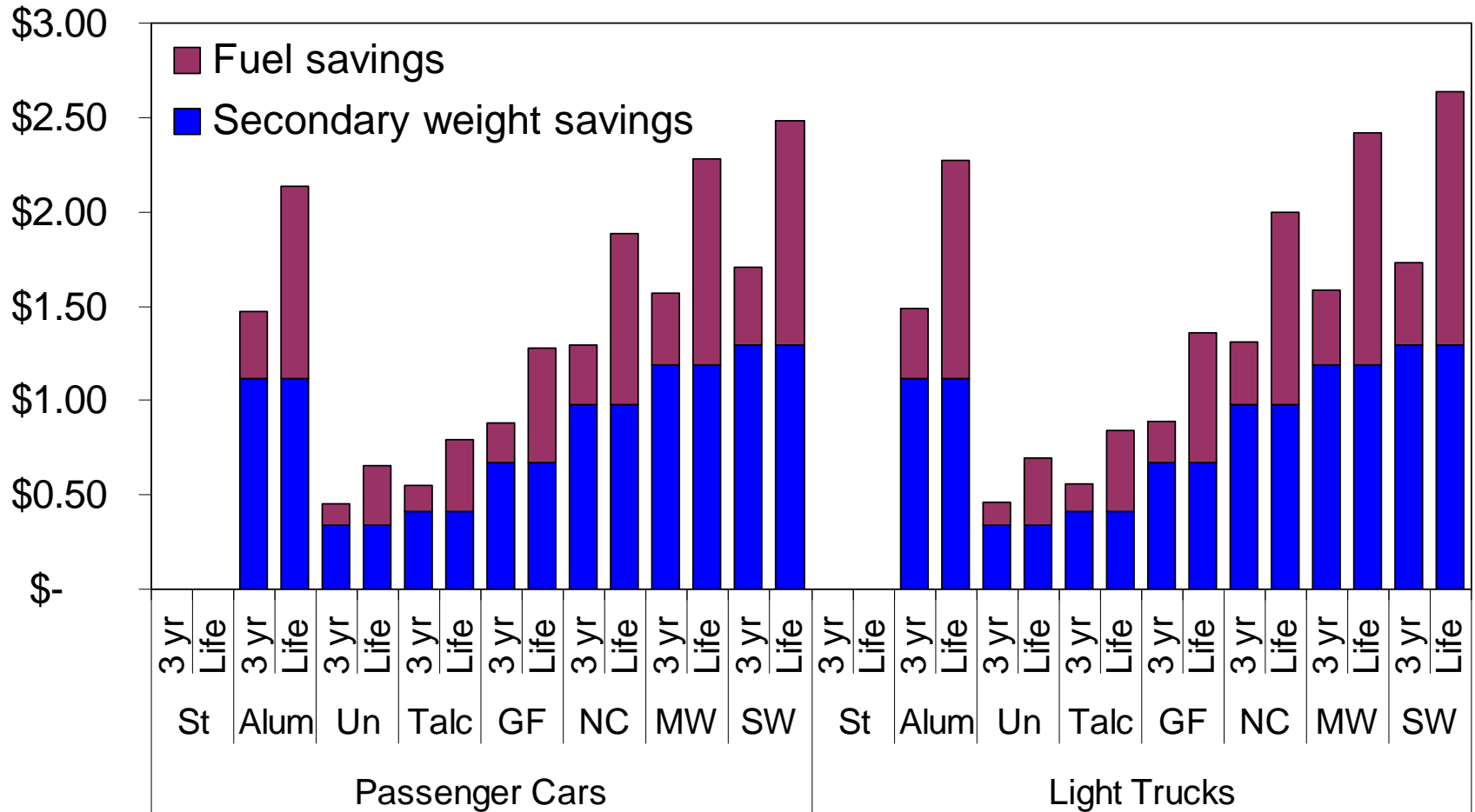
(one year's fleet of vehicles)



Petroleum Production & Combustion

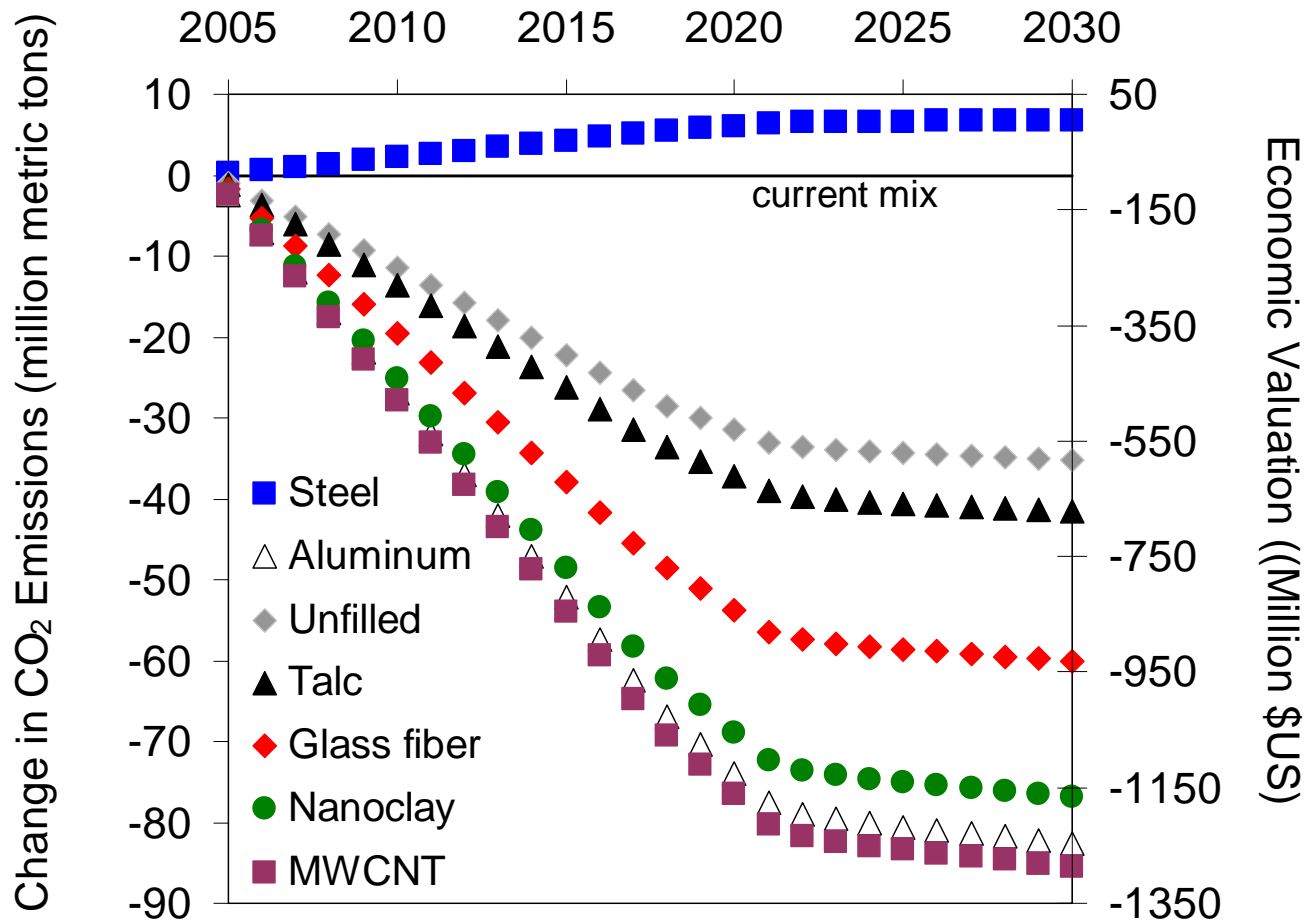


Value to Producers/Consumers



Social Value

(using \$15/tC)



Assessment of LCA Framework

Incorporated:

- multiple LCA models.
- technology forecasting to extend beyond current products.
- valuation techniques to extend beyond environmental inventories.
- expert elicitation to characterize expected impacts.

Established a framework that can be used to:

- make more informed decisions throughout R&D.
- compare current products to those expected from emerging technologies.
- help address public concerns about emerging technologies.

Contributed:

- a new approach for performing anticipatory LCA.

Assessment of LCA Framework

Available Information

- General LCA Modeling
- Prospective LCA Modeling
- Nanotechnology LCA Modeling

Available Information

General LCA Challenges

- Data management and access
- Uncertainty in deterministic LCA
- Transparency
- Time requirements
- Incorporating into nanotechnology risk analysis
- Collaborative design
- Spatial considerations
- Linear relationship
- Occupational safety and health

Available Information

Prospective LCA Challenges

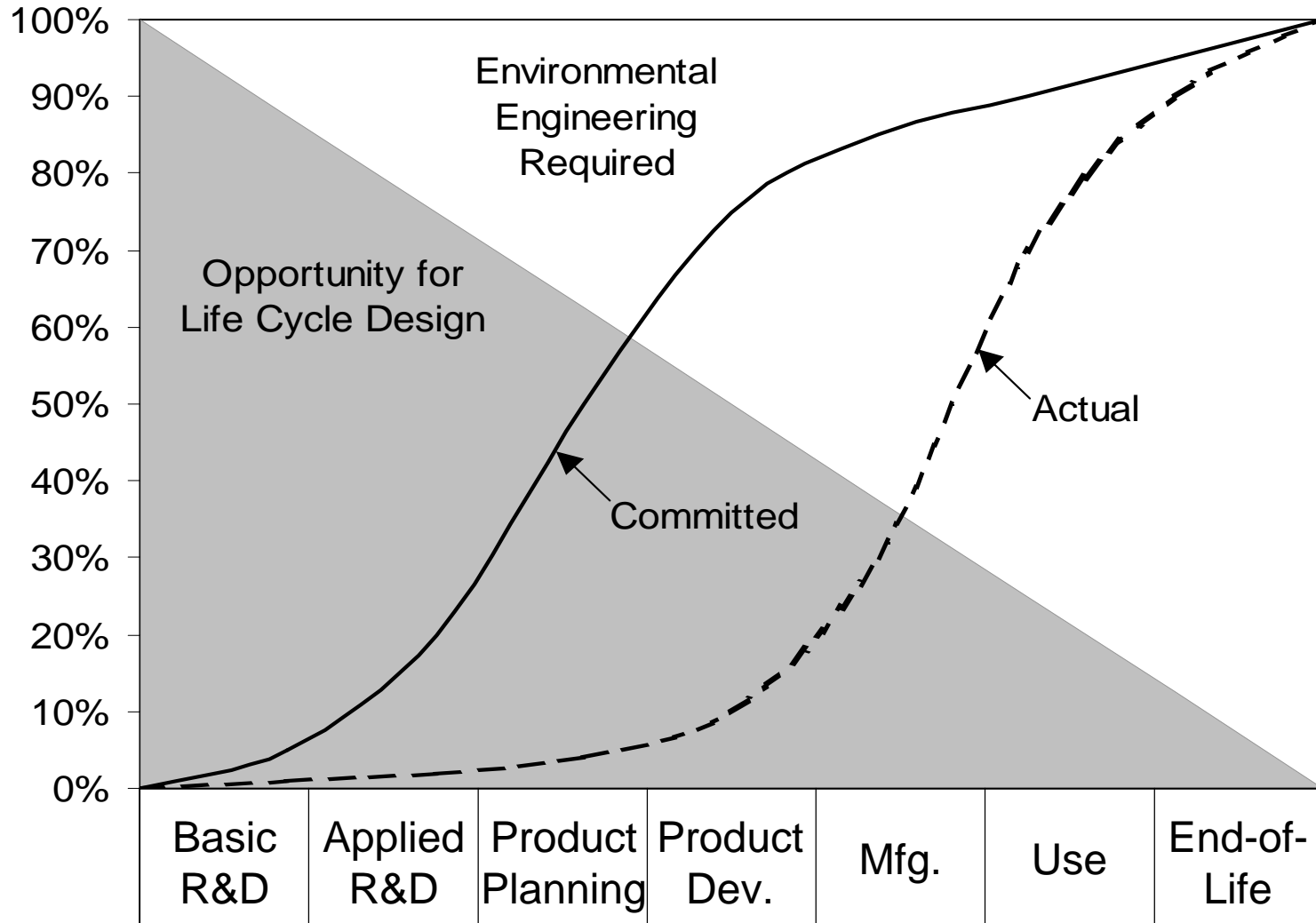
- Defining relevant future states
- Incorporating learning curves
- Technology adoption
- Technology interactions
- Forecasting life cycle processes and activities
- Radically different technologies
- Gap between scientific knowledge and understanding of environmental and human

Available Information

Nanotechnology LCA Challenges

- Establishing an inventory for nanomaterials and nanoproceses
- Determine if risks are qualitatively/quantitatively different

Incorporating LCA product life cycle



Incorporating LCA in nanotechnology risk assessment

