

US EPA ARCHIVE DOCUMENT



Nanoscale Chemistry Platforms in Perfluoropolyether-Based Microfluidic Devices

Environmental Issue

Why Use Microfluidic Technology?

Potential to greatly reduce organic solvent consumption (currently 177 million pounds waste generated yearly by pharmaceutical manufacturing alone¹)
 Interesting dynamics in yoctoliter (10^{-24}) scale volumes
 Increase application speed $\sim 10^2$
 Potential for automation
 High quality data



www.device-link.com/ivdt/archive/00/11/008.html

Applications of Microfluidics

Inkjet printing technology
 Medical diagnosis
 Genetic sequencing
 Drug discovery
 Fuel cells
 Chemical process engineering
 Environmental sensors

Scientific Approach

Hypothesis: Perfluoropolyether (PFPE) devices will outperform traditional polydimethylsiloxane (PDMS) materials in organic solvent microfluidic applications

PDMS

Advantages

- Elastomeric material \rightarrow conforms to surfaces and forms reversible seals
- Low surface energy \rightarrow allows easy release from molds after patterning
- Good gas permeability \rightarrow ability to sustain living cells inside features

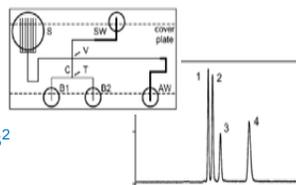
Disadvantages

- Readily adsorbs hydrophobics from solution
- Surface is relatively nonpolar \rightarrow low wetting capability with water
- Surface has no ionizable groups \rightarrow impossible to generate electroosmotic flow
- Swells in organic solvents

PFPE

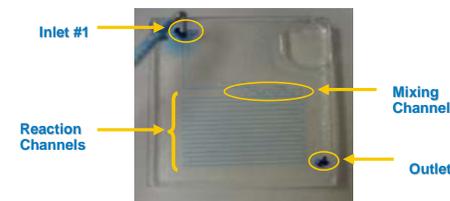
Research Goals:

- Perform a suite of reactions in PFPE and PDMS devices
 - Compare device performance and reaction yield
- Perform multiple operations on one PFPE chip
 - Single chip filtration, concentration, separation, and detection of four PAH's²



(1) <http://www.epa.gov/compliance/resources/publications/assistance/sectors/notebooks/pharmapt2.pdf>
 (2) Broyles, *Anal Chem*, 2003, 75, 2761.

PFPE Microfluidic Reactor



Impact

- Use of PFPE as a device material opens the door for commercially viable microfluidic organic solvent applications
 - PFPE is easy to fabricate and inexpensive compared to silica-based devices
 - PFPE is chemically resistant towards organic solvents
 - PFPE devices could potentially replace macroscale organic solvent processes, thus drastically reducing organic solvent consumption and waste generation
- Development of PFPE material to construct inexpensive environmental sensors

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