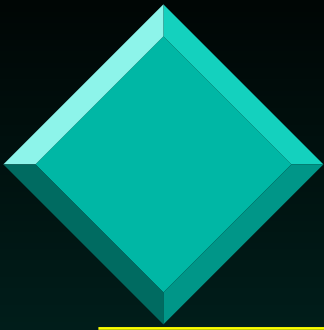


US EPA ARCHIVE DOCUMENT



The Bluestem Bioreactor

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Introduction

- ❖ Background
- ❖ Construction
- ❖ Features
- ❖ Operational Experience
- ❖ Data Collection
- ❖ Results
- ❖ Future

Background

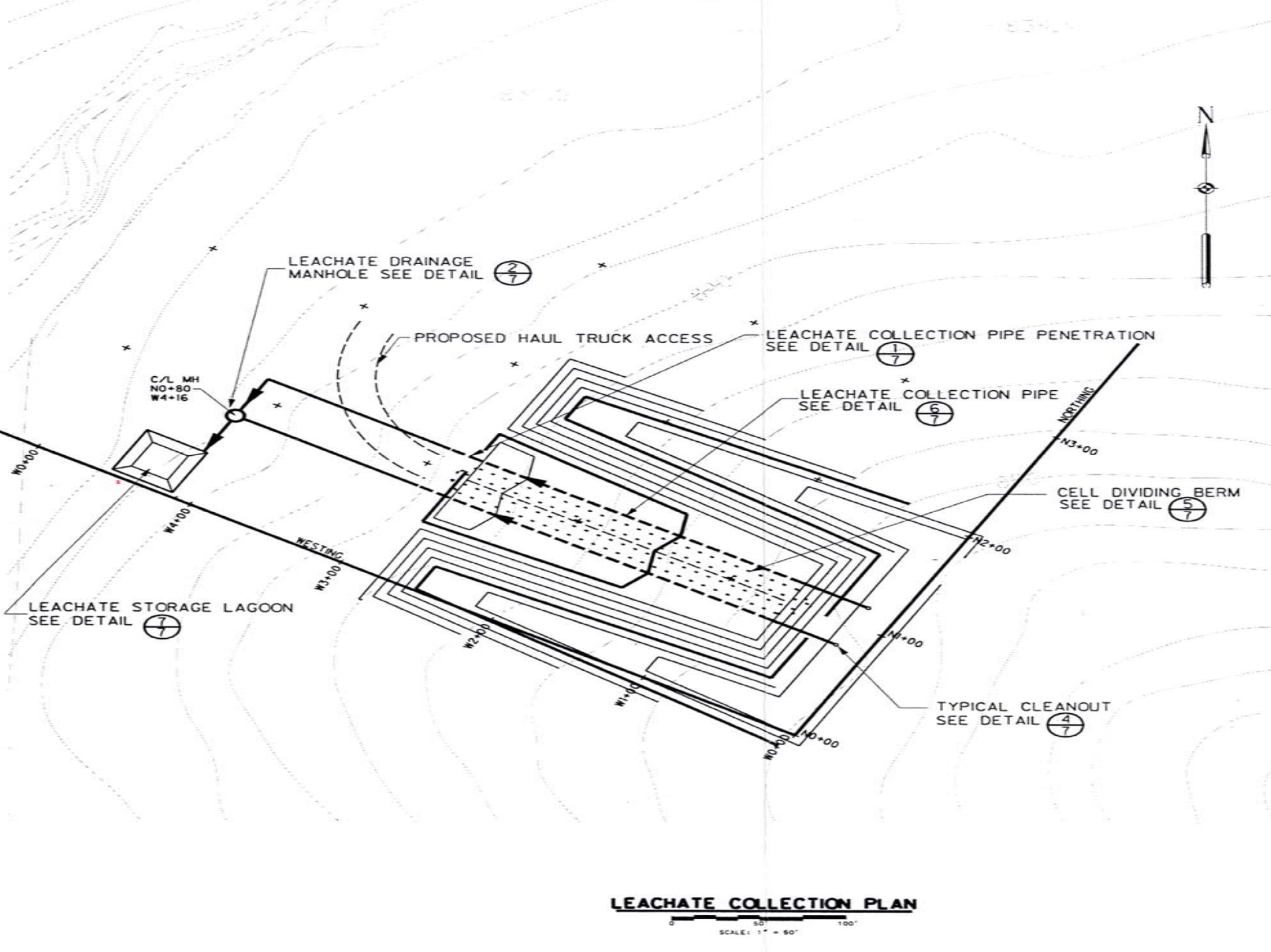
- ❖ Intergovernmental Agency (City of Cedar Rapids and Linn County).
- ❖ Formed in 1994
- ❖ Expanded composting in 1995
- ❖ Developed an ISWM Plan in 1996
- ❖ Began landfill siting in 1996
- ❖ Applied for and received Iowa DNR grant for bioreactor pilot project in 1997

Background

- ❖ Construct a series of bioreactor cells, each capable of holding one year's waste.
- ❖ Fill a cell each year with mixed MSW (and potentially wastewater biosolids)
- ❖ After a number of years (six to eight?) excavate a cell, screen the degraded organics from the non- organic materials
- ❖ Organics to be used for beneficial use, non-organics to be landfilled in conventional landfill
- ❖ SUSTAINABLE LANDFILLING

Background

- ❖ Constructed bioreactor in 1998
- ❖ Filled bioreactor in 1999
- ❖ Capped bioreactor in 2000
- ❖ First full year of operation in 2001



LEACHATE COLLECTION PLAN

0 50 100
SCALE: 1" = 50'

Construction



Construction



Construction



Features

- ❖ Two distinct cells. Cell A and Cell B
- ❖ Cell B received cake and liquid sludges
- ❖ Temperature probes each side
- ❖ Horizontal gas collection system
- ❖ Targeted leachate recirculation system
- ❖ Exposed R-PP cap
- ❖ 6 Time capsules to monitor progress

Construction

❖ Bioreactor Filling

– Cell A

- ◆ MSW 6092 tons
- ◆ Woodchips 360 tons
- ◆ Paper sludge 40 tons

– Cell B

- ◆ Same as Cell A
- ◆ Also 26 tons of WWTP liquid sludge
- ◆ Also 71 tons WWTP cake sludge



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