US ERA ARCHIVE DOCUMENT

# **Coal Combustion Waste Impoundment Round 7 - Dam Assessment Report**

Sibley Generating Station (Site 05)

Fly Ash Pond

Kansas City Power and Light

Sibley, Missouri

#### **Prepared for:**

United States Environmental Protection Agency Office of Resource Conservation and Recovery

#### Prepared by:

Dewberry & Davis, LLC Fairfax, Virginia



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#### INTRODUCTION, SUMMARY CONCLUSIONS AND RECOMMENDATIONS

The release of over five million cubic yards from the Tennessee Valley Authority's Kingston, Tennessee facility in December 2008, which flooded more than 300 acres of land, damaging homes and property, is a wake-up call for diligence on coal combustion waste disposal units. We must marshal our best efforts to prevent such catastrophic failure and damage. A first step toward this goal is to assess the stability and functionality of the ash impoundments and other units, then quickly take any needed corrective measures.

This assessment of the stability and functionality of the Sibley Generating Station Fly Ash Pond management unit is based on a review of available documents and on the site assessment conducted by Dewberry personnel on Wednesday, September 22, 2010. We found the supporting technical documentation adequate (Section 1.1.3). As detailed in Section 1.2.5, there are three recommendations based on field observations that may help to maintain a safe and trouble-free operation,

In summary, the Sibley Generating Station Fly Ash Pond is **SATISFACTORY** for continued safe and reliable operation, with no recognized existing or potential management unit safety deficiencies.

#### PURPOSE AND SCOPE

The U.S. Environmental Protection Agency (EPA) is embarking on an initiative to investigate the potential for catastrophic failure of Coal Combustion Surface Impoundments (i.e., management unit) from occurring at electric utilities in an effort to protect lives and property from the consequences of a dam failure or the improper release of impounded slurry. The EPA initiative is intended to identify conditions that may adversely affect the structural stability and functionality of a management unit and its appurtenant structures (if present); to note the extent of deterioration (if present), status of maintenance and/or a need for immediate repair; to evaluate conformity with current design and construction practices; and to determine the hazard potential classification for units not currently classified by the management unit owner or by a state or federal agency. The initiative will address management units that are classified as having a Less-than-Low, Low, Significant or High Hazard Potential ranking. (For Classification, see pp. 3-8 of the 2004 Federal Guidelines for Dam Safety)

In February 2009, the EPA sent letters to coal-fired electric utilities seeking information on the safety of surface impoundments and similar facilities that receive liquid-borne material that store or dispose of coal combustion waste. This letter was issued under the authority of the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA)

Section 104(e), to assist the Agency in assessing the structural stability and functionality of such management units, including which facilities should be visited to perform a safety assessment of the berms, dikes, and dams used in the construction of these impoundments.

EPA requested that utility companies identify all management units including surface impoundments or similar diked or bermed management units or management units designated as landfills that receive liquid-borne material used for the storage or disposal of residuals or byproducts from the combustion of coal, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residuals. Utility companies provided information on the size, design, age and the amount of material placed in the units. The EPA used the information received from the utilities to determine preliminarily which management units had or potentially could have High Hazard Potential ranking.

The purpose of this report is to evaluate the condition and potential of waste release from management units that have not been rated for hazard potential classification. This evaluation included a site visit. Prior to conducting the site visit, a two-person team reviewed the information submitted to EPA, reviewed any relevant publicly available information from state or federal agencies regarding the unit hazard potential classification (if any) and accepted information provided via telephone communication with the management unit owner. Also, after the field visit additional information were received by Dewberry & Davis LLC about the Sibley Generating Station Fly Ash Pond that were reviewed and used in preparation of this report.

Factors considered in determining the hazard potential classification of the management units(s) included the age and size of the impoundment, the quantity of coal combustion residuals or byproducts that were stored or disposed of in these impoundments, its past operating history, and its geographic location relative to down gradient population centers and/or sensitive environmental systems.

This report presents the opinion of the assessment team as to the potential of catastrophic failure and reports on the condition of the management unit(s).

#### **LIMITATIONS**

The assessment of dam safety reported herein is based on field observations and review of readily available information provided by the owner/operator of the subject coal combustion waste management unit(s). Qualified Dewberry engineering personnel performed the field observations and review and made the assessment in conformance with the required scope of work and in accordance with reasonable and acceptable engineering practices. No other warranty, either written or implied, is made with regard to our assessment of dam safety.

#### **Table of Contents**

		rage
	DUCTION, SUMMARY CONCLUSIONS AND RECOMMENDATIONS	
PUR	SE AND SCOPE	II
1.0	CONCLUSIONS AND RECOMMENDATIONS	1-1
1.1	CONCLUSIONS	1-1
	.1 Conclusions Regarding the Structural Soundness of the Management Unit(s)	1-1
	.2 Conclusions Regarding the Hydrologic/Hydraulic Safety of the Management Unit(s)	
	.3 Conclusions Regarding the Adequacy of Supporting Technical Documentation	
	.4 Conclusions Regarding the Description of the Management Unit(s)	1-1
	.5 Conclusions Regarding the Field Observations	1-1
	.6 Conclusions Regarding the Adequacy of Maintenance and Methods of Operation	1-2
	.7 Conclusions Regarding the Adequacy of the Surveillance and Monitoring Program	1-2
	.8 Classification Regarding Suitability for Continued Safe and Reliable Operation	1-2
1.2	RECOMMENDATIONS	1-2
	.1 Recommendations Regarding the Structural Stability	1-2
	.2 Recommendations Regarding the Hydrologic/Hydraulic Safety	1-2
	.3 Recommendations Regarding the Supporting Technical Documentation	1-2
	.4 Recommendations Regarding the Description of the Management Unit(s)	1-2
	.5 Recommendations Regarding the Field Observations	1-3
	.6 Recommendations Regarding the Maintenance and Methods of Operation	1-3
	.7 Recommendations Regarding the Surveillance and Monitoring Program	1-3
	.8 Recommendations Regarding Continued Safe and Reliable Operation	1-3
1.3	PARTICIPANTS AND ACKNOWLEDGEMENT	1-3
	.1 List of Participants	1-3
	.2 Acknowledgement and Signature	1-3
2.0	DESCRIPTION OF THE COAL COMBUSTION WASTE MANAGEMENT UNIT(S)	2-1
2.1	LOCATION AND GENERAL DESCRIPTION	2-1
2.2	SIZE AND HAZARD CLASSIFICATION	2-1
2.3	AMOUNT AND TYPE OF RESIDUALS CURRENTLY CONTAINED IN THE UNIT(S) AND MAXIMUM	CAPACITY 2-2
2.4	PRINCIPAL PROJECT STRUCTURES	2-3
	.1 Earth Embankment	2-3
	.2 Outlet Structures	2-4
2.5	CRITICAL INFRASTRUCTURE WITHIN FIVE MILES DOWN GRADIENT	2-4
3.0	SUMMARY OF RELEVANT REPORTS, PERMITS, AND INCIDENTS	3-1
3.1	SUMMARY OF REPORTS ON THE SAFETY OF THE MANAGEMENT UNIT	3-1
3.2	SUMMARY OF LOCAL, STATE, AND FEDERAL ENVIRONMENTAL PERMITS.	3-1
3.3	SUMMARY OF SPILL/RELEASE INCIDENTS	3-1

4.0	SUMMARY OF HISTORY OF CONSTRUCTION AND OPERATION	4-1
4.1	1 SUMMARY OF CONSTRUCTION HISTORY	4-1
	4.1.1 Original Construction	4-1
	4.1.2 Significant Changes/Modifications in Design since Original Construction	
4.2	2 SUMMARY OF OPERATIONAL PROCEDURES	4-1
	4.2.1 Original Operational Procedures	4-1
	4.2.2 Significant Changes in Operational Procedures and Original Startup	4-1
	4.2.3 Current Operational Procedures	4-1
	4.2.4 Other Notable Events since Original Startup	4-1
5.0	FIELD OBSERVATIONS	5-1
5.1	1 PROJECT OVERVIEW AND SIGNIFICANT FINDINGS	5-1
5.2	2 South Dike	5-1
	5.2.1 Crest	5-1
	5.2.2 Inside Slope	5-2
5.3	3 EAST DIKE	5-2
	5.3.1 Crest	5-2
	5.3.2 Upstream/Inside Slope	5-2
	5.3.3 Downstream/Outside Slope and Toe	5-3
5.4	4 North Dike	5-3
	5.4.1 Crest	5-3
	5.4.2 Upstream/Inside Slope	5-4
	5.4.3 Outside Slope and Toe	5-4
5.5	5 West Dike	5-6
	5.5.1 Crest	5-6
	5.5.2 Outside Slope	5-6
5.6	6 OUTLET STRUCTURES	5-7
	5.6.1 Overflow Structure	5-7
	5.6.2 Outlet Conduit	5-7
	5.6.3 Emergency Spillway	5-8
	5.6.4 Low Level Outlet	5-8
6.0	HYDROLOGIC/HYDRAULIC SAFETY	6-1
6.1	1 SUPPORTING TECHNICAL DOCUMENTATION	6-1
	6.1.1 Flood of Record	6-1
	6.1.2 Inflow Design Flood	6-1
	6.1.3 Spillway Rating	6-1
	6.1.4 Downstream Flood Analysis	6-1
6.2	2 ADEQUACY OF SUPPORTING TECHNICAL DOCUMENTATION	6-1
6.3	3 ASSESSMENT OF HYDROLOGIC/HYDRAULIC SAFETY	6-1

7.0	STRUCTURAL S	TABILITY	7-1
7.1	SUPPORTING	TECHNICAL DOCUMENTATION	7-1
Ź	7.1.1 Stability A	nalyses and Load Cases Analyzed	7-1
,	7.1.2 Design Pa	rameters and Parameters of Materials	7-1
2	7.1.3 Uplift and	Vor Phreatic Surface Assumptions	7-1
,	7.1.4 Factors of	f Safety and Base Stresses	7-1
,	7.1.5 Liquefacti	on Potential	7-3
2		eological Conditions	
7.2		OF SUPPORTING TECHNICAL DOCUMENTATION	
7.3	ASSESSMENT	OF STRUCTURAL STABILITY	7-3
8.0	ADEQUACY OF	MAINTENANCE AND METHODS OF OPERATION	8-1
8.1	OPERATIONA	L Procedures	8-1
8.2	MAINTENAN	CE OF THE DAM AND PROJECT FACILITIES	8-1
8.3		OF MAINTENANCE AND METHODS OF OPERATIONS	
ć	8.3.1 Adequacy	of Operational Procedures	8-1
d	8.3.2 Adequacy	of Maintenance	8-1
9.0	ADEQUACY OF	SURVEILLANCE AND MONITORING PROGRAM	9-1
9.1	Surveillan	CE PROCEDURES	9-1
9.2	Instrument	ATION MONITORING	9-1
9.3	ASSESSMENT	OF SURVEILLANCE AND MONITORING PROGRAM	9-1
9	9.3.1 Adequacy	of Inspection Program	9-1
9	9.3.2 Adequacy	of Instrumentation Monitoring Program	9-1
Appe	endix A		
	Doc 01:	Aerial Map	
	Doc 02:	Site Plan	
	Doc 03:	Steam Electric Questionnaire	
	Doc 03a:	Kansas City Power & Light Response to EPA RFI	
	Doc 04:	Grading Plan Area II, Drawing Y3 dated December 29, 1976	
	Doc 05:	Grading Plan Area III, Drawing Y4 dated December 29, 1976	
	Doc 06:	Inspection Report, dated March 5, 2009	
	Doc 07:	Missouri Operating Permit	
	Doc 08:	Fly Ash Silo-As Built Drawing S103 dated August 8, 1992	
	Doc 09:	Construction permit for fly ash pond modification	
	Doc 10:	Outfall Structure, Drawing Y13 dated December 29, 1976	
	Doc 11:	Inflow design flood analysis (by Dewberry)	
	Doc 12:	Slope stability analysis	
	Doc 13	Dam breach analysis	
	Doc.14:	Soil Boring Logs	

#### Appendix B

Doc. 15: Photographs

Appendix C

Doc. 16: Dam Inspection Check List Form- Fly ash pond
Doc. 17: Dam Inspection Check List Form- Slag settling pond

#### 1.0 CONCLUSIONS AND RECOMMENDATIONS

#### 1.1 CONCLUSIONS

Conclusions are based on visual observations from a one-day site visit and review of technical documentation provided by Kansas City Power and Light.

1.1.1 Conclusions Regarding the Structural Soundness of the Management Unit(s)

The dike embankments and spillway appear to be structurally sound based on a review of the engineering data provided by the owner's technical staff and Dewberry engineers' observations during the site visit.

1.1.2 Conclusions Regarding the Hydrologic/Hydraulic Safety of the Management Unit(s)

Hydrologic and hydraulic data performed by Dewberry indicate adequate impoundment capacity to contain the 1 percent probability design storm without overtopping the dikes.

1.1.3 Conclusions Regarding the Adequacy of Supporting Technical Documentation

The supporting technical documentation is adequate. Engineering documentation reviewed is referenced in Appendix A.

1.1.4 Conclusions Regarding the Description of the Management Unit(s)

The description of the management unit provided by Kansas City Power and Light was an accurate representation of what Dewberry observed in the field.

1.1.5 Conclusions Regarding the Field Observations

Dewberry staff was provided access to all areas in the vicinity of the management units required to conduct a thorough field observation. The visible parts of the dike embankments and outlet structure were observed to have no signs of overstress, significant settlement, shear failure, or other signs of instability, although visual observations were hampered by the presence of thick vegetation in some areas. Embankments visually appeared structurally sound. There are no indications of unsafe conditions or conditions needing remedial action.

1.1.6 Conclusions Regarding the Adequacy of Maintenance and Methods of Operation

The current maintenance and methods of operation appear to be adequate for the fly ash management unit. There was no evidence of repaired embankments or prior releases observed during the field inspection. Other than the need for brush clearing and re-sodding on the Northern dike.

1.1.7 Conclusions Regarding the Adequacy of the Surveillance and Monitoring Program

The surveillance program appears to be adequate. The management unit dikes are not instrumented. Based on the size of the dikes, the history of satisfactory performance and the current inspection program, installation of a dike monitoring system is not needed at this time.

1.1.8 Classification Regarding Suitability for Continued Safe and Reliable Operation

The facility is SATISFACTORY for continued safe and reliable operation. No existing or potential management unit safety deficiencies are recognized. Acceptable performance is expected under all applicable loading conditions (static, hydrologic, seismic) in accordance with the applicable criteria.

#### 1.2 RECOMMENDATIONS

1.2.1 Recommendations Regarding the Structural Stability

No recommendations appear warranted at this time.

1.2.2 Recommendations Regarding the Hydrologic/Hydraulic Safety

No recommendations appear warranted at this time

1.2.3 Recommendations Regarding the Supporting Technical Documentation

Recommend performing a stability analysis for seismic loading applied to the steady state loading and a static analysis under rapid draw down condition.

1.2.4 Recommendations Regarding the Description of the Management Unit(s)

No recommendations appear warranted at this time.

1.2.5 Recommendations Regarding the Field Observations

No recommendations appear warranted at this time.

1.2.6 Recommendations Regarding the Maintenance and Methods of Operation

The following recommendations may help maintain safe and trouble-free operation:

- Monitor encroachment of vegetation.
- Employ a Geotechnical Engineer to support a program to safely remove large trees and woody brush and replace with grasses.
- 1.2.7 Recommendations Regarding the Surveillance and Monitoring Program
  No recommendations appear warranted at this time.
- 1.2.8 Recommendations Regarding Continued Safe and Reliable Operation
  No recommendations appear warranted at this time.

#### 1.3 PARTICIPANTS AND ACKNOWLEDGEMENT

1.3.1 List of Participants

Paul Ling, Kansas City Power & Light Steve Brooks, Kansas City Power & Light Bob Beck, Kansas City Power & Light Michael McLaren, S.E., P.E., PSA-Dewberry Andrew Cueto, P.E., Dewberry

1.3.2 Acknowledgement and Signature

We acknowledge that the management unit referenced herein has been assessed on September 22, 2010.

Michael J McLaren, PE (MO 2007032432)	Andrew Cueto, PE, PMP

# 2.0 DESCRIPTION OF THE COAL COMBUSTION WASTE MANAGEMENT UNIT(S)

#### 2.1 LOCATION AND GENERAL DESCRIPTION

The Sibley Generating Station is located by the Missouri River bank near Sibley, MO. The plant is operated by Kansas City Power & Light. The Fly Ash Pond is adjacent to the plant. A project location map is provided in Appendix A – Doc. 01. An aerial photograph of the impoundment is provided in Appendix A – Doc. 2

The Sibley Generating Station Fly Ash Pond is a continuous native clayey fill embankment that impounds fly ash and pond water. It was constructed in 1977.

The maximum height of the dike is 22 feet. The impoundment area is approximately 15.8 acres and has a storage capacity of 380,000 cubic yards (235.5 acre-feet) (See Appendix A – Doc. 3). Construction began on the dike in 1977 and the plant opened for operation in 1977. Between 1993 and 1994 the west end of the pond was filled (about 9,000 sq ft area) for placement of a new silo.

A second pond was observed on site that was used for slag settling; since the pond was incised no dike assessment was required. (See Appendix C- Doc. 16)

#### 2.2 SIZE AND HAZARD CLASSIFICATION

The classification for size based on the height of the dam is "Small", and based on the storage capacity is "Small", in accordance with the USACE Recommended Guidelines for Safety Inspection of Dams ER 1110-2-106 criteria summarized in Table 2.2a.

Table 2.2a: USACE ER 1110-2-106 Size Classification				
	Impoundment	Impoundment		
Category	Storage (Ac-ft)	Height (ft)		
Small	50 and < 1,000	25 and < 40		
Intermediate	1,000 and < 50,000	40 and < 100		
Large	> 50,000	> 100		

Missouri does not have a dam safety program, and the Sibley Generating Station Fly Ash Pond is not in the National Inventory of Dams, therefore the dike does not have an established hazard classification. Dewberry conducted a qualitative hazard classification based on the 2004 Federal Guidelines for Dam Safety classification system (shown in Table 2.2b).

Table 2.2b: FEMA Federal Guidelines for Dam Safety Hazard Classification				
	Loss of Human Life	Economic, Environmental, Lifeline Losses		
Low	None Expected	Low and generally limited to owner		
Significant	None Expected	Yes		
High	Probable. One or more expected	Yes (but not necessary for classification)		

Loss of human life is not probable in the event of a catastrophic failure of the dikes and a failure of the dikes is expected to have a low economic and environmental impact (see Section 2.5). Therefore, Dewberry evaluated the north dike as "low hazard potential."

# 2.3 AMOUNT AND TYPE OF RESIDUALS CURRENTLY CONTAINED IN THE UNIT(S) AND MAXIMUM CAPACITY

The data reviewed by Dewberry included the volume of residuals stored in the fly ash pond at the time of inspection. The pool elevation is approximately 722 feet, and the surface area of the pond is approximately 15.8 acres. Additional information is provided in Table 2.3.

Table 2.3: Amount of Residuals and Maximum Capacity of Unit			
Sibley Generating Station Fly Ash Pond			
Surface Area (acre) <sup>1</sup>	15.8		
Current Storage Capacity (cubic yards) <sup>1</sup>	9,747,000		
<b>Current Storage Capacity (acre-feet)</b>	223.8		
Total Storage Capacity (cubic yards) <sup>1</sup>	10,260,000		
Total Storage Capacity (acre-feet)	235.5		
Crest Elevation (feet)	725		
Normal Pond Level (feet)	722		

<sup>&</sup>lt;sup>1</sup> See Appendix A – Doc. 03

#### 2.4 PRINCIPAL PROJECT STRUCTURES

#### 2.4.1 Earth Embankment

The dike is an earthen embankment. The crest width is approximately 20 feet. The perimeter of the dike is approximately 520 feet. The inside slope of the dike embankment is approximately 2:1 on each dike. The outside slopes of the dike embankment range from approximately 2:1 to 3:1 on the east and west dikes. The outside slope embankment is approximately 3:1 on the north dike and 2:1 on the south dike (See Appendix A – Doc. 04, 05). Much of the south embankment is covered in various species of grasses. The outside slope of the east and north embankments and portions of south embankment are covered in dense vegetation (various species of tall grass, trees and other plants). A small portion of the north embankment is also covered in rip-rap. Table 2.4.1 provides dike dimension data.

Table 2.4.1: Summary of Dike Dimensions and Size					
	East Dike	South Dike	West Dike	North Dike	
Dam Height	22'	22'	22'	22'	
Crest Width	20'	20'	20'	20'	
Length	500'	2350'	150'	2250'	
Side Slopes (inside)	2:1	2:1	2:1	2:1	
Side Slopes (outside)	2:1 to 3:1	2:1	3:1	3:1	
Hazard Classification	low	low	low	low	

#### 2.4.2 Outlet Structures

The impoundment has a 48" sharp crested weir inlet elevation at 716.0' which discharges through a spillway into the Missouri River.

The impoundment has no emergency spillway.

#### 2.5 CRITICAL INFRASTRUCTURE WITHIN FIVE MILES DOWN GRADIENT

Critical infrastructure inventory data was not provided to Dewberry for review.

Based on available area topographic maps, surface drainage in the area of the Fly Ash Pond is to the northeast. A bend in the Missouri river intercepts surface runoff at the east side of the Fly Ash Pond (See Appendix A, Docs. 04, 05). Releases from the east side of the impoundment will discharge into the Missouri River. Based on available aerial photographs and a brief driving tour of the area Dewberry did not identify critical infrastructure assets down gradient of the Fly Ash Pond.

The nearest town, Napoleon, is approximately 7 miles down gradient from the impoundment.

#### 3.0 SUMMARY OF RELEVANT REPORTS, PERMITS, AND INCIDENTS

#### 3.1 SUMMARY OF REPORTS ON THE SAFETY OF THE MANAGEMENT UNIT

Kansas City Power & Light provided one dam safety inspection report conducted by State of Missouri Department of Natural Resources:

 Utilicorp-Sibley Generating Station, routine inspection, March 5, 2009,(See Appendix A – Doc.06)

The 2009 report concluded that the structures appeared to be performing adequately and no conditions were observed that would affect the continued safe operation of the impoundment.

3.2 SUMMARY OF LOCAL, STATE, AND FEDERAL ENVIRONMENTAL PERMITS.

The State of Missouri has not implemented a dam safety program; therefore there is no local or state permit. However, a discharge from the impoundment is regulated by the Missouri Department of Natural Resources.

The impoundment has been issued a Missouri State Operating Permit No. MO 0004871 issued November 3, 2000, and expires November 02, 2005 (See Appendix A – Doc 07). The Operating Permit is issued under the National Pollutant Discharge Elimination System requirements.

#### 3.3 SUMMARY OF SPILL/RELEASE INCIDENTS

Data reviewed by Dewberry did not indicate any spills, unpermitted release, or other performance related problems with the dam

#### 4.0 SUMMARY OF HISTORY OF CONSTRUCTION AND OPERATION

#### 4.1 SUMMARY OF CONSTRUCTION HISTORY

#### 4.1.1 Original Construction

The Sibley Generating Station Fly Ash Pond was constructed beginning in 1977, and was completed in 1977. The original design crest elevation was 725 feet (See Appendix A – Doc. 04, 05).

#### 4.1.2 Significant Changes/Modifications in Design since Original Construction

Between 1993 and 1994, the west end of the pond was filled (75x125 feet) for placement of a new silo. An internal dike was added to enhance dewatering (See Appendix A- Doc. 8).

#### 4.2 SUMMARY OF OPERATIONAL PROCEDURES

#### 4.2.1 Original Operational Procedures

The impoundment was designed and operated for fly ash sedimentation and control. The pond receives plant process waste water, and coal combustion waste slurry. Treated (via sedimentation) process water is discharged through an overflow outlet structure.

#### 4.2.2 Significant Changes in Operational Procedures and Original Startup

No documents were provided to indicate any operational procedures have changed.

#### 4.2.3 Current Operational Procedures

A modification in 1994 added a fly ash silo that redirected precipitator ash pneumatically to the new silo. (See Appendix A- Doc. 9)

#### 4.2.4 Other Notable Events since Original Startup

No additional information was provided to Dewberry of other notable events impacting the operation of the impoundment.

#### 5.0 FIELD OBSERVATIONS

#### 5.1 PROJECT OVERVIEW AND SIGNIFICANT FINDINGS

Dewberry personnel Michael McLaren, P.E. and Andrew Cueto, P.E. performed a site visit on Wednesday, September 22, 2010 in company with the participants listed in Section 1.3.1.

The site visit began at 9:00 AM. The weather was warm and cloudy. Photographs were taken of conditions observed. Please refer to photographs in Appendix B and the Dam Inspection Checklist in Appendix C. Selected photographs are included here for ease of visual reference. All pictures were taken by Dewberry personnel during the site visit.

The overall assessment of the dam was that it was in satisfactory condition and no significant findings were noted.

#### 5.2 SOUTH DIKE

#### 5.2.1 Crest

The crest of the south dike had no signs of depressions, tension cracks, or other indications of settlement or shear failure, and appeared to be in satisfactory conditions. Figure 5.2.1-1 shows the conditions of the crest of the east dike.



Figure 5.2.1-1. Photo Showing Crest/inside slope of South Dike.

#### 5.2.2 Inside Slope

The inside dike embankments include areas of bare earth. Figure 5.2.1-1 shows the general condition of the unprotected bare earth interior slope of the east dike. Photographs 2 and 6, Appendix B provide additional views of the crest and inside slope of the south dike.

#### 5.3 EAST DIKE

#### 5.3.1 Crest

The crest of the south dike had no signs of any depressions, tension cracks, or other indications of settlement or shear failure; some minor signs of tire rutting; and appeared to be in satisfactory condition. Figure 5.3.1-1 shows the conditions of the dike crest.



Figure 5.3.1-1. East Dike Crest

#### 5.3.2 Upstream/Inside Slope

The inside slope of the east dike is covered with limited vegetation. There were no observed scarps, sloughs, bulging, cracks, or depressions or other indications of slope instability or signs of erosion. Figure 5.3.1-1 shows the general condition of the inside slope of the east dike.

#### 5.3.3 Downstream/Outside Slope and Toe

There were no observed scarps, sloughs, bulging, cracks, or depressions or other indications of slope instability or signs of erosion. The outside slope borders areas of dense vegetation including trees. Figure 5.3.3-1 shows the general condition of the outside slope. Appendix B provides additional views of the outside slopes of the east dike.



Figure 5.3.3-1. Photo Showing Typical Condition of Outside Slope of East Dike

#### 5.4 NORTH DIKE

#### 5.4.1 Crest

The crest of the west dike had no signs of depressions, tension cracks, or other indications of settlement or shear failure, and appeared to be in satisfactory condition. Figure 5.4.1-1 shows the conditions of the north dike crest. Photographs 15 - 22, Appendix B provide additional views of the crest of the north dike.



Figure 5.4.1-1. Crest of North Dike

#### 5.4.2 Upstream/Inside Slope

Most of the inside slope of the west dike embankment is covered with limited vegetation. There were no observed scarps, sloughs, bulging, cracks, or depressions or other indications of slope instability or signs of erosion. Figure 5.4.1-1 shows the general condition of the inside slope of the north dike.

#### 5.4.3 Outside Slope and Toe

The outside slope is covered in various species of tall grass, trees and rip rap (see Figure 5.4.3-1). There were no observed scarps, sloughs, bulging, cracks, or depressions or other indications of slope instability. Some limited signs of erosion were observed (see Figure 5.4.3-2). The outside slope borders the Missouri River.



Figure 5.4.3-1. Outside Slope of North Dike.



Figure 5.4.3-2. Outside Slope of North Dike Erosion.

#### 5.5 WEST DIKE

#### 5.5.1 Crest

The crest of the west dike had no signs of any depressions, tension cracks, or other indications of settlement or shear failure, and appeared to be in satisfactory conditions. Figure 5.5.1-1 shows the conditions of the dike crest.



Figure 5.5.1-1. Crest of West Dike

#### 5.5.2 Outside Slope

Most of the outside slope is covered in various species of tall grass, and large trees. In one area, the outside slope is covered in riprap. There were no observed scarps, sloughs, bulging, cracks, scarps, or depressions or other indications of slope instability or signs of erosion. Figure 5.5.1-1 shows the general condition of the outside dike.

#### 5.6 OUTLET STRUCTURES

#### 5.6.1 Overflow Structure

As described on the discharge stream assembly drawings (See Appendix A- Doc. 10), the impoundment has an 8'0"x 9'4" concrete inlet structure with an invert elevation at 722.0' and a 12-in diameter steel pipe that discharges through a spillway into the Missouri River.

The primary overflow structure was observed to be working properly, discharging flow from the pond, and visually appeared to be in satisfactory condition. There was no sign of clogging of the spillway and the water exiting the outlet was flowing clear. Figure 5.6.1-1 shows the main outlet structure. Photographs 12 and 13, Appendix B provide additional views of the spillway riser.



Figure 5.6.1-1. Main Outlet Structure.

#### 5.6.2 Outlet Conduit

Water flows into the main outlet structure and through the dam in a 12 in diameter pipe to a spillway and weir on the other side of the crest. The outlet weir appeared to be in good shape and operating normally with no sign of clogging and the water exiting the outlet was flowing clear. Figure 5.6.2-1 shows the water discharging from the main spillway tunnel outfall.

Photographs 12 and 13, Appendix B provide additional views of the spillway outfall conduit and channel.



Figure 5.6.2-1. Main Spillway Outfall.

5.6.3 Emergency Spillway

No emergency spillway is present.

5.6.4 Low Level Outlet

No low level outlet is present.

#### 6.0 HYDROLOGIC/HYDRAULIC SAFETY

#### 6.1 SUPPORTING TECHNICAL DOCUMENTATION

#### 6.1.1 Flood of Record

No documentation has been provided about the flood of record.

#### 6.1.2 Inflow Design Flood

Dewberry conducted a hydrologic and hydraulic analysis of the capacity of the Fly Ash Pond to store water from the design storm event (See Appendix A – Doc. 11). The design storm was determined to be a 100-year (1 percent probability in a given year), 24 hour event with an estimated intensity of 11.32-inches. The report estimates that the 1 percent probability storm can be retained in the Fly Ash Pond, raising the spillway pond water elevation to about 723 feet, leaving a freeboard of at least 2.0 feet.

#### 6.1.3 Spillway Rating

No spillway hydraulic data was provided for review.

#### 6.1.4 Downstream Flood Analysis

No downstream flood analysis data or breach analysis was provided.

#### 6.2 ADEQUACY OF SUPPORTING TECHNICAL DOCUMENTATION

There was no hydrologic or hydraulic data provided by the utility. However Dewberry was able to perform a flood analysis.

#### 6.3 ASSESSMENT OF HYDROLOGIC/HYDRAULIC SAFETY

Based on the calculations provided in the hydrologic and hydraulic study (See Appendix A – Doc 11) the Fly Ash Pond can retain the 1 percent design storm event with a freeboard safety of at least 2.0 feet. Hence dike failure by overtopping seems improbable.

#### 7.0 STRUCTURAL STABILITY

#### 7.1 SUPPORTING TECHNICAL DOCUMENTATION

7.1.1 Stability Analyses and Load Cases Analyzed

The January 26, 1977 Memorandum Subsurface Recommendation for Fly Ash Pond Missouri Public Service - Sibley (See Appendix A – Doc. 12) includes the original stability analysis for the pond.

The stability analyses included the results of a single loading condition:

• Steady state conditions based on ground water levels measured at the time of the borings.

Seismic loading applied to the steady state loading condition was not performed; a static analysis under rapid draw down conditions was not performed.

Based on the results of the steady state stability analyses it was concluded that the embankments have stability safety factors at or above the minimum recommended values (see Section 7.1.4).

7.1.2 Design Parameters and Parameters of Materials

Documentation provided to Dewberry for review was the January 26, 1977 Memorandum Subsurface Recommendation for Fly Ash Pond Missouri Public Service - Sibley (See Appendix A – Doc. 12).

7.1.3 Uplift and/or Phreatic Surface Assumptions

No documentation of uplift calculations was provided to Dewberry for review. Based on the Geotechnical Findings (See Appendix A – Doc. 14) the initial phreatic surface was assumed to be at the elevation measured in the borings.

7.1.4 Factors of Safety and Base Stresses

The safety factors computed in the Slope Stability Analysis report (See Appendix A - Doc. 12) are listed in Table 7.1.4.

Table 7.1.4 Factor of Safety Sibley Fly Ash Pond					
Location	Loading Condition	US Corps of Engineers Recommended Minimum Safety Factors	Inside Slope	Outside Slope	
North Dike	Steady State	1.5	1.9	1.77	
DIKC	Sta 31+00				
North	Steady State	1.5	1.36*	1.21*	
Dike	Sta 46+00				
North Dike	Steady State				
DIKC	Sta 34+50	1.5	2.23	1.6	

<sup>\* 15</sup> foot bench was added to increase slope stability factor of safety.

Based on Dewberry's observations at the site, the 12-in diameter pipe that discharges to the overflow weir discussed in the slope stability analysis report is the only discharge location provided for the impoundment. As the pipe is small and the weir outlet is uncontrolled, it does not provide the capability to conduct a rapid drawdown. Therefore Dewberry concurs with the conclusion that the probability of a catastrophic failure due to a rapid drawdown event is low.

#### 7.1.5 Liquefaction Potential

The documentation reviewed by Dewberry did not include an evaluation of liquefaction potential. Foundation soil conditions do not appear to be susceptible to liquefaction.

#### 7.1.6 Critical Geological Conditions

There was no documentation provided to Dewberry that included an evaluation of Critical Geological Conditions.

#### 7.2 ADEQUACY OF SUPPORTING TECHNICAL DOCUMENTATION

Structural stability documentation is marginal.

#### 7.3 ASSESSMENT OF STRUCTURAL STABILITY

Overall, the structural stability of the dikes appears to be satisfactory based on the following observations during the September 22, 2010 filed visit and dam inspection by Dewberry, available dam inspection report (See Appendix A - Doc.12):

- The crest appeared free of depressions and no significant vertical or horizontal alignment variations were observed,
- There were no indication of major scarps, sloughs or bulging along the dikes,
- Boils, sinks or uncontrolled seepage was not observed along the slopes, groins or toe of the dikes,
- The computed factors of safety comply with accepted criteria.

However there is no analysis under seismic conditions.

#### 8.0 ADEQUACY OF MAINTENANCE AND METHODS OF OPERATION

#### 8.1 OPERATIONAL PROCEDURES

The facility is operated as a settling pond and for storage of fly ash deposits. Treated coal combustion process waste water is discharged through an overflow outlet structure.

#### 8.2 MAINTENANCE OF THE DAM AND PROJECT FACILITIES

No maintenance plan was supplied to Dewberry for review.

#### 8.3 ASSESSMENT OF MAINTENANCE AND METHODS OF OPERATIONS

8.3.1 Adequacy of Operational Procedures

No operational procedures were supplied to Dewberry for review.

8.3.2 Adequacy of Maintenance

No record of maintenance was supplied to Dewberry for review.

#### 9.0 ADEQUACY OF SURVEILLANCE AND MONITORING PROGRAM

#### 9.1 SURVEILLANCE PROCEDURES

#### Weekly Inspections

Weekly inspections are conducted by plant personnel, but inspection reports are not generated. When corrective actions are needed a work order is created and acted upon, as required.

#### **Annual Inspections**

Annual inspections are conducted by Department of Natural Resources. The 2009 inspection report was submitted June 16, 2009 (See Appendix A – Doc. 13).

#### **Special Inspections**

No special inspections have been conducted at the Sibley fly ash pond.

#### 9.2 INSTRUMENTATION MONITORING

The Sibley Generating Station fly ash impoundment dikes do not have an instrumentation monitoring system.

#### 9.3 ASSESSMENT OF SURVEILLANCE AND MONITORING PROGRAM

#### 9.3.1 Adequacy of Inspection Program

Based on the data reviewed by Dewberry, including observations during the site visit, the inspection program is adequate, but should be documented.

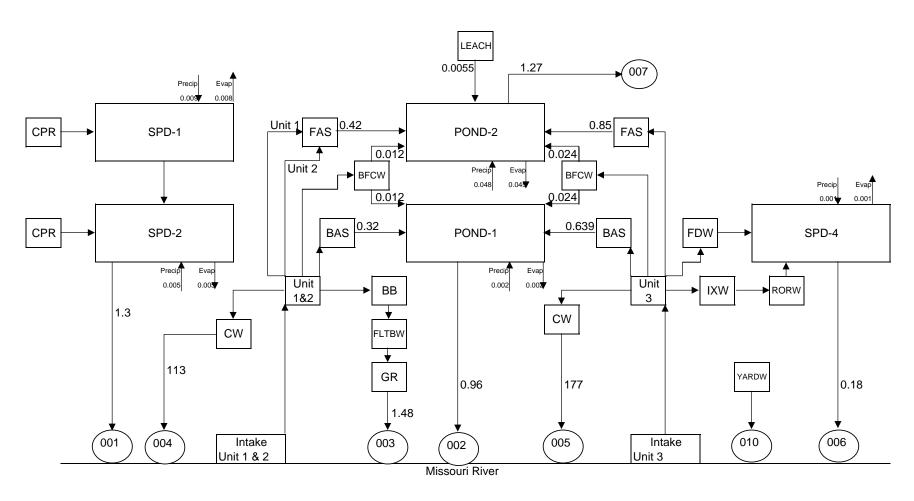
#### 9.3.2 Adequacy of Instrumentation Monitoring Program

The Sibley fly ash dikes are not instrumented. Based on the size of the dikes, the portion of the impoundment currently used to store wet fly ash and stormwater, the history of satisfactory performance and the current inspection program, installation of a dike monitoring system is not needed at this time

Plant Name: Sibley Generating Station Plant ID: 06984 Map 1 Traffic More... Мар Satellite Earth Hayes Park ue Mills Rd

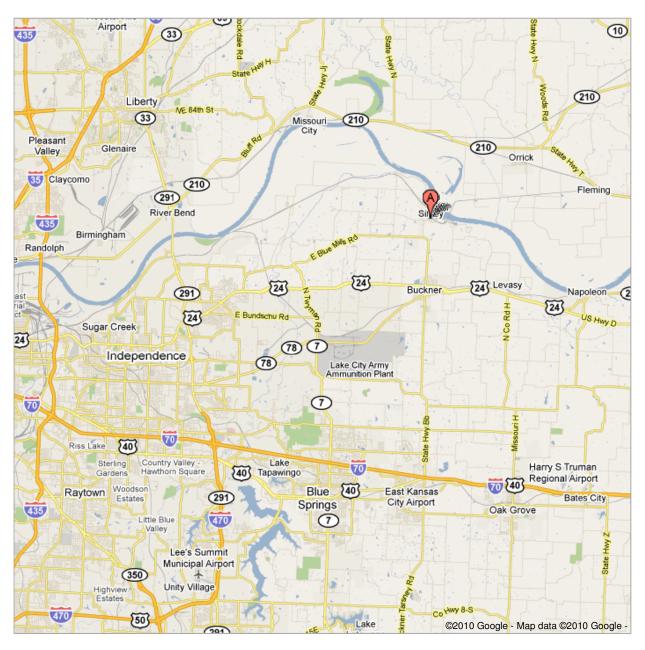
Plant Name: Sibley Generating Station

Plant ID: 06984 WB-1











Daniel F. Rembold Sibley Generating Station 33200 East Johnson Road Sibley, MO 64088

May 15, 2009

Mr. Richard Kinch
US Environmental Protection Agency
Two Potomac Yard
2733 S. Crystal Dr.
5th Floor; N-5738
Arlington, VA 22202-2733

Re: Request for Information Under Section 104(e) of the Comprehensive Environmental Response, Compensation, and Liability Act, 42 U.S.C. 9604(e)

Dear Mr. Kinch:

Enclosed is the response of KCP&L Greater Missouri Operations Company (KCP&L GMO) to EPA's Section 104 (e) request for information not dated that was received May 4, 2009 regarding an ash settling pond and slag settling pond at KCP&L GMO's Sibley Generating Station. Both ponds are currently being operated for settling and not disposal. Slag is removed from the slag settling pond and beneficially used off-site. Fly ash is removed from the fly ash settling pond and deposited in an on-site permitted landfill.

I certify that the information contained in this response to EPA's request for information and the accompanying documents is true, accurate, and complete. As to the identified portions of this response for which I cannot personally verify their accuracy, I certify under penalty of law that this response and all attachments were prepared in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations.

If you have any questions regarding this response, please contact me at 816-650-2900.

Sincerely,

Daniel F. Rembold Plant Manager

Sibley Generating Station

Enclosure A

#### Enclosure A

KCP&L Greater Missouri Operations Company Sibley Generating Station Management Unit: Slag Settling Pond May 15, 2009

Please provide the information requested below for each surface impoundment or similar diked or bermed management unit(s) or management units designated as landfills which receive liquid-borne material for the storage or disposal of residuals or by-products from the combustion of coal, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residuals. This includes units that no longer receive coal combustion residues or by-products, but still contain free liquids.

1. Relative to the National Inventory of Dams criteria for High, Significant, Low, or Less-than-Low, please provide the potential hazard rating for each management unit and indicate who established the rating, what the basis of the rating is, and what federal or state agency regulates the unit(s). If the unit(s) does not have a rating, please note that fact.

The Management Unit does not have a known rating. The Missouri Department of Natural Resources - Solid Waste Management Program regulates solid waste facilities in Missouri.

2. What year was each management unit commissioned and expanded?

The Management Unit was commissioned approximately in 1986 and has not been expanded. Slag is removed from the Management Unit and beneficially used off-site.

3. What materials are temporarily or permanently contained in the unit? Use the following categories to respond to this question: (1) fly ash; (2) bottom ash: (3) boiler slag; (4) flue gas emission control residuals; (5) other. If the management unit contains more than one type of material, please identify all that apply. Also, if you identify "other," please specify the other types of materials that are temporarily or permanently contained in the unit(s).

#### Slag.

4. Was the management unit(s) designed by a Professional Engineer? Is or was the construction of the waste management unit(s) under the supervision of a Professional Engineer? Is inspection and monitoring of the safety of the waste management unit(s) under the supervision of a Professional Engineer?

The Management Unit is in ground without dikes or berms. The Management Unit was designed by a Professional Engineer. The construction drawings for the Management Unit were sealed by a Professional Engineer. Inspection and monitoring of the safety of the Management Unit is not completed under the supervision of a Professional Engineer.

5. When did the company last assess or evaluate the safety (i.e., structural integrity) of the management unit(s)? Briefly describe the credentials of those conducting the structural integrity

assessments/evaluations. Identify actions taken or planned by facility personnel as a result of these assessments or evaluations. If corrective actions were taken, briefly describe the credentials of those performing the corrective actions, whether they were company employees or contractors. If the company plans an assessment or evaluation in the future, when is it expected to occur?

The Management Unit is visually inspected on approximately a weekly basis by operational or security personnel. There has been no known assessment or evaluation of the safety (i.e., structural integrity) of the Management Unit beyond the visual inspection. There have been no known actions taken or planned by facility personnel as a result of the visual inspections of the Management Unit. There are no planned assessments or evaluation of this Management Unit in the future beyond the visual inspections.

6. When did a State or a Federal regulatory official last inspect or evaluate the safety (structural integrity) of the management unit(s)? If you are aware of a planned state or federal inspection or evaluation in the future, when is it expected to occur? Please identify the Federal or State regulatory agency or department which conducted or is planning the inspection or evaluation. Please provide a copy of the most recent official inspection report or evaluation.

There have been no known State or Federal regulatory official inspection or evaluation of the safety (structural integrity) the Management Unit. We are not aware of a planned state or federal inspection or evaluation in the future.

7. Have assessments or evaluations, or inspections conducted by State or Federal regulatory officials conducted within the past year uncovered a safety issue(s) with the management unit(s), and, if so, describe the actions that have been or are being taken to deal with the issue or issues. Please provide any documentation that you have for these actions.

There have been no known assessments or evaluations, or inspections conducted by State or Federal regulatory officials conducted within the past year that uncovered a safety issue(s) with the Management Unit.

8. What is the surface area (acres) and total storage capacity of each of the management units? What is the volume of material currently stored in each of the management unit(s)? Please provide the date that the volume measurement(s) was taken. Please provide the maximum height of the management units(s). The basis for determining the maximum height is explained later in this Enclosure.

The Management Unit's surface area is less than one acre and the total storage capacity is approximately 500 cubic yards. The capacity measurements were made as of 1986. The volume of material currently stored in the Management Unit is estimated today to be approximately 300 cubic yards. The Management Unit is in ground without dikes or berms and therefore has no Dam Height.

9. Please provide a brief history of known spills or unpermitted releases from the unit within the last ten years, whether or not these were reported to State or federal regulatory agencies. For

purposes of this question, please include only releases to surface water or to the land (do not include releases to groundwater).

There have been no known spills or unpermitted releases from the Management Unit within the last ten years.

10. Please identify all current legal owner(s) and operator(s) at the facility.

The current legal owner of the Sibley Generating Station is KCP&L Greater Missouri Operations Company. The current operator of Sibley Generating Station is KCP&L Greater Missouri Operations.

KCP&L Greater Missouri Operations Company Sibley Generating Station Management Unit: Fly Ash Settling Pond May 15, 2009

Please provide the information requested below for each surface impoundment or similar diked or bermed management unit(s) or management units designated as landfills which receive liquid-borne material for the storage or disposal of residuals or by-products from the combustion of coal, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residuals. This includes units that no longer receive coal combustion residues or by-products, but still contain free liquids.

1. Relative to the National Inventory of Dams criteria for High, Significant, Low, or Less-than-Low, please provide the potential hazard rating for each management unit and indicate who established the rating, what the basis of the rating is, and what federal or state agency regulates the unit(s). If the unit(s) does not have a rating, please note that fact.

The Management Unit does not have a known rating. The Missouri Department of Natural Resources - Solid Waste Management Program regulates solid waste facilities in Missouri.

2. What year was each management unit commissioned and expanded?

The Management Unit was commissioned approximately in 1979 and has not been expanded. Fly ash is periodically removed from the Management Unit and deposited into an on-site permitted landfill.

3. What materials are temporarily or permanently contained in the unit? Use the following categories to respond to this question: (1) fly ash; (2) bottom ash: (3) boiler slag; (4) flue gas emission control residuals; (5) other. If the management unit contains more than one type of material, please identify all that apply. Also, if you identify "other," please specify the other types of materials that are temporarily or permanently contained in the unit(s).

#### Fly ash.

4. Was the management unit(s) designed by a Professional Engineer? Is or was the construction of the waste management unit(s) under the supervision of a Professional Engineer? Is inspection and monitoring of the safety of the waste management unit(s) under the supervision of a Professional Engineer?

The Management Unit was designed by a Professional Engineer. The construction drawings for the Management Unit were sealed by a Professional Engineer. Inspection and monitoring of the safety of the Management Unit is not completed under the supervision of a Professional Engineer.

5. When did the company last assess or evaluate the safety (i.e., structural integrity) of the

management unit(s)? Briefly describe the credentials of those conducting the structural integrity assessments/evaluations. Identify actions taken or planned by facility personnel as a result of these assessments or evaluations. If corrective actions were taken, briefly describe the credentials of those performing the corrective actions, whether they were company employees or contractors. If the company plans an assessment or evaluation in the future, when is it expected to occur?

The Management Unit is visually inspected on approximately a weekly basis by operational or security personnel. There has been no known assessment or evaluation of the safety (i.e., structural integrity) of the Management Unit beyond the visual inspection. There have been no known actions taken or planned by facility personnel as a result of the visual inspections of the Management Unit. There are no planned assessments or evaluation of this Management Unit in the future beyond the visual inspections.

6. When did a State or a Federal regulatory official last inspect or evaluate the safety (structural integrity) of the management unit(s)? If you are aware of a planned state or federal inspection or evaluation in the future, when is it expected to occur? Please identify the Federal or State regulatory agency or department which conducted or is planning the inspection or evaluation. Please provide a copy of the most recent official inspection report or evaluation.

There have been no known State or Federal regulatory official inspection or evaluation of the safety (structural integrity) the Management Unit. We are not aware of a planned state or federal inspection or evaluation in the future.

7. Have assessments or evaluations, or inspections conducted by State or Federal regulatory officials conducted within the past year uncovered a safety issue(s) with the management unit(s), and, if so, describe the actions that have been or are being taken to deal with the issue or issues. Please provide any documentation that you have for these actions.

There have been no known assessments or evaluations, or inspections conducted by State or Federal regulatory officials conducted within the past year that uncovered a safety issue(s) with the Management Unit.

8. What is the surface area (acres) and total storage capacity of each of the management units? What is the volume of material currently stored in each of the management unit(s)? Please provide the date that the volume measurement(s) was taken. Please provide the maximum height of the management units(s). The basis for determining the maximum height is explained later in this Enclosure.

The Management Unit's surface area is approximately 15 acres and the total storage capacity is approximately 361,000 cubic yards. The volume measurement was taken approximately January 1987. The volume of material currently stored in the Management Unit is estimated today to be approximately 220,000 cubic yards. The Management Unit's Dam Height, pursuant to Enclosure A, is approximately 18 feet.

9. Please provide a brief history of known spills or unpermitted releases from the unit within the

last ten years, whether or not these were reported to State or federal regulatory agencies. For purposes of this question, please include only releases to surface water or to the land (do not include releases to groundwater).

There have been no known spills or unpermitted releases from the Management Unit within the last ten years.

10. Please identify all current legal owner(s) and operator(s) at the facility.

The current legal owner of the Sibley Generating Station is KCP&L Greater Missouri Operations Company. The current operator of Sibley Generating Station is KCP&L Greater Missouri Operations.



Jeremiah W. (Jay) Nixon, Governor • Mark N. Templeton, Director

## Γ OF NATURAL RESOURCES

www.dnr.mo.gov

JUN 16 2009

Mr. Bob Beck Utilicorp-Sibley Generating Station 33200 East Johnson Road Sibley, MO 64088

Dear Mr. Beck:

On March 5, 2009, Patrick Peltz and Ryan Kivett from the Missouri Department of Natural Resources, Kansas City Regional Office (the department), conducted a routine inspection of Utilicorp-Sibley Generating. Station #2. The purpose of the inspection was to assess compliance with the Missouri Clean Water Law, Missouri Clean Water Commission regulations, and the facility's Missouri State Operating Permit.

The inspector's report is enclosed for your review. The facility was found to be in compliance. If you have any questions or comments regarding this report, please feel free to contact Patrick Peltz at the Kansas City Regional Office, 500 Northeast Colbern Road, Lee's Summit, Road, 64086 at (816) 622-7013 or Richard Sanders at the same address, (816) 622-7000. Thank you.

Sincerely

KANSAS CITY REGIONAL OFFICE

Dorothy E. Franklin

**Environmental Manager** 

Dorathy Franklis

DEF/pkp

Enclosures

c: Water Pollution Control Program

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Missouri Department of Natural Resources
Kansas City Regional Office/Water Pollution Program
Utilicorp-Sibley Generating Station
Report of Inspection
33200 E Johnson Road
Sibley, MO 64088
MO-0004871

#### INTRODUCTION

On March 5, 2009, Patrick Peltz and Ryan Kivett of the Missouri Department of Natural Resources Kansas City Regional Office (the department), conducted a routine inspection of Utilicorp-Sibley Generating Station. The purpose of the inspection was to assess compliance with the Missouri Clean Water Law (MCWL), Missouri Clean Water Commission (MCWC) regulations, and the facility's Missouri State Operating Permit (MSOP); and conducted with the authority granted to the department by the Missouri Clean Water Commission [644.026.1 (21) RSMo]. The inspection also served to promote proper operation and to provide technical assistance where necessary. At the time of the inspection the facility was found to be in compliance.

#### **PARTICIPANTS**

Missouri Department of Natural Resources, Kansas City Regional Office Patrick Peltz, Environmental Specialist Ryan Kivett, Environmental Specialist

Independence Power and Light Bob Beck, Engineer Steve Brooks, Engineer

#### **FACILITY DESCRIPTION**

Utilicorp-Sibley is a Coal Fired Steam Electricity Generating Plant. The back-up energy source is fuel oil. This facility is owned by Utilicorp United, Inc. in Kansas City Missouri. The Standard Industrial Codes for this Utilicorp-Sibley Electrical Generating Plant is 4911.

Utilicorp Sibley has three electrical power generators at the Sibley location. The first generator was placed on line in 1960. In 1962 Utilicorp-Sibley placed the second generator on line. In 1963 generator number three was brought into service.

Utilicorp-Sibley has a total of ten outfalls in its Missouri State Operating Permit. Eight outfalls are being utilized as listed below. Outfalls 008 and 009 have been closed.

- 1. Outfall 001 serves the settling ponds for coal solids from the coal pile runoff/.settling pond.
- 2. Outfall 002 serves the slag settling pond for Generator 1, 2, and 3 slag sluice.
- 3. Outfall 003 serves various sources including boiler number one and number two, boiler blowdown, slag tank overflow, manhole stormwater drains, aerator basin overflow, roof stormwater and slag tank seals.

- 4. Outfall 004 discharges, once-through, non-contact cooling water for boiler number one and number two.
- 5. Outfall 005 discharges, once-through, non-contact cooling water for boiler number three, slag tank overflow.
- 6. Outfall 006 accepts the effluent from multiple sources. The bulk of the effluent comes from the machinery maintenance and plant effluent, carbon filter backwash, chemical cleaning wastes. The effluent is stabilized in a lagoon prior to discharge in a manner to extract the liquid and leave the oil and grease on the lagoon.
- 7. Outfall 007 serves the fly ash pond and the landfill leachate effluent.
- 8. Outfall 008 has been eliminated.
- 9. Outfall 009 has been eliminated.
- 10. Outfall 010 discharges stormwater from the plant area.

On June 13, 1997, Utilicorp-Sibley constructed a 24 inch thick base-pad from 22,000 tons of fly ash. This flexible, six acre fly ash pad is being used to support the coal stockpile. Constructing the fly ash base gave Utilicorp a place to use fly ash as well as create a coal storage base pad that would resist cracking and material leaching.

Utilicorp-Sibley maintains a fly ash landfill. This closed landfill is at capacity, and is not accepting fly ash. The facility has been capped with an impervious layer of clay, stabilized with top soil and heavy grasses. The spillways are profoundly engineered to stabilize erosion created by stormwater runoff from the massive landfill.

Utilicorp Sibley no longer treats its own domestic wastewater but pumps it to the main. Waste disposal for used oil and hazardous wastes are handled by licensed haulers.

#### **COMPLIANCE HISTORY**

The DNR issued Missouri State Operating Permit, MO0004588, to Utilicorp-Sibley on November 1, 2002. This permit expired on October 31, 2007. Utilicorp is presently operating on the expired permit while the department is processing the new permit. Clean Water Commission regulations at 10 CSR 20-6.010(5)(C) require that an application for renewal be submitted within 180 days prior to expiration of the permit. Utilicorp-Sibley submitted the application within proper time frames.

In the January 26, 2001, inspection, the department detected an oily ring and sheen on the lagoon berm serving outfall #006. Because the design of the outfall and catch lagoon was to retain oily wastes, the department found outfall #006 to be in compliance. During the March 9, 2009 inspection, the department detected a similar ring around the lagoon and a minute sheen on the lagoon surface of about 3 square feet. The department found outfall #006 to be in compliance. In April 30, 2006 outfall #006 showed a TSS exceedence level of 31 mg/L.

Utilicorp-Sibley is presently engineering a landfill expansion. On April 17, 2009, the department's solid waste management program acknowledged Sibley's request for a construction permit for the expansion.

A review of the facility's Discharge Monitoring Reports (DMR) in the WQIS database was conducted. The monthly Discharge Monitoring Reports are submitted to the Kansas City Regional Office on a Quarterly Basis. Utilicorp's MSOP requires that the Discharge Monitoring Reports be submitted to the department no later than the 28th of each month. The review covered the previous sixty months. The DMRs were analyzed for the permitted parameters and effluent limitations. Each outfall has different monitoring requirements, parameters, final effluent limits, units and frequencies because of the conditions, requirements, and the location of the outfall. These conditions are outlined in the Missouri State Operating Permit. The table below lists the measured values that exceeded the permitted effluent limits.

REPORT PERIOD	PARAMETER	OUTFALL	PERMIT LIMIT	REPORTED VALUE
20050831	TSS	001	30 mg/l	63 mg/l
20070430	TSS	001	30 mg/L	126 mg/L
20060430	TSS	002	30 mg/L	64 mg/L
20070831	SO4	002	30 mg/L	
20070930	TSS	002	30 mg/L	39 mg/L
20071031	WET Violation	002	30 mg/L	
20080731	TSS	002	30 mg/L	40 mg/L
20050131	WET Violation	003		
20060131	WET Violation	003		
20060531	TSS	003	30 mg/L	34 mg/L
20060630	WET Violation	003	30 mg/L	mg/L
20070131	WET Violation	003	30 mg/L	mg/L
20080131	TSS	003	30 mg/L	96 mg/L
20070131	WET Violation	004		
20060630	TSS	006	30mg/L	31mg/L
20070131	WET Violation	006		
20040930	pН	007	6.0-9.0	9.05
20060430	pH	007	6.0-9.0	9.1
20060731	pH	007	6.0-9.0	9.1
20061031	pН	007	6.0-9.0	9.29
20070131	pH	007	6.0-9.0	9.5
20070831	pH	007	6.0-9.0	9.2
20070930	pH	007	6.0-9.0	9.1
20070930	WET Violation	007		
20071130	pН	007	6.0-9.0	9.1
20080131	pH	007	6.0-9.0	9.1
20080430	pH	007	6.0-9.0	9.2
20080531	pH	007	6.0-9.0	9.2
20080630	pH	007	6.0-9.0	9.5
20080831	pH	007	6.0-9.0	9.3
20080930	TSS	007	30 mg/L	62

#### **OBSERVATIONS**

Utilicorp-Sibley Generating Plant has 10 Outfalls, all outfalls were inspected.

- 1. Outfall 002 serves the slag settling pond for Generator 1, 2, and 3 slag sluice. At the time of the inspection, the pond had ample storage space available.
- 2. Outfall 007 serves the fly ash pond and the landfill leachate effluent. At the time of the inspection, effluent was not discharging from the landfill. The landfill is in good shape and well maintained. The black fly ash is stored in patterns in the pond. The pond is not stressed but nearing optimal storage capacity Utilicorp-Sibley uses low sulphur coal which creates high pH in this wet storage area. This is a contributing factor for multiple exceedences on the pH parameter.
- 3. Utilicorp-Sibley maintains a closed fly ash landfill. Leachate from the landfill is collected in the fly ash, wet storage pond and discharged through outfall #007.
- 4. Clean, dry fly ash is stored in a silo and sold for commercial purposes.
- 5. The coal stock piles are maintained on top of a fly ash structure. This provides a flexible, crack resistant, protective cap, and a stabile base to store the coal on. It also provides a place to use the fly ash.
- 6. Fly ash is stored in a heavily constructed, uniformly built, wet pond. The storage is approaching capacity. Presently, the fly ash remains at a level that is below berm tops. There is adequate freeboard. There appears to be room for further safe storage. Utilicorp-Sibley annually performs a TCLP on the fly ash stored in the pond. Recently the pH has demonstrated a trend of being over the permitted limit of 9.0. Sibley reports that its engineers are continuing to work towards a solution to the high pH.
- 7. On March 5, 2009 the department inspected the inside of the facility and examined the floor drains, contents, materials and work performed in the shed of each drain. The drains were found to be protected from contaminants.
- 8. Materials and liquids display the supplier's label, showing material type, characteristics, and manufacture contact information in case of a spill. Utilicorp-Sibley utilizes booms and spill prevention practices to protect the floor drains. The power plant has a spill team. It is the practice of Utilicorp to refrain from using drains to catch liquid. All material is recovered as opposed to being disposed of in the drains. The wastes and sludge are handled through a licensed hauler. As a final protection, the drains terminate into a lagoon supporting outfall #006.

#### UNSATISFACTORY FEATURES

Some of the outfall markers were not acceptable. One was held down to a culvert with rocks.

#### REQUIRED ACTIONS

Continue to monitor pH levels and progress toward maintaining a pH no higher than 9.0 for outfall 007. Utilicorp-Sibley has attempted to adjust the pH by metering acid into the discharge. Success was limited therefore Utilicorp-Sibley should seek a solution for maintaining the pH limitation within the permitted limit.

Monitor the capacity of fly ash pond. The pond was engineered for a limited amount of fly ash and water. Disallow the structure to become stressed, putting it at risk for a release or failure.

Position and display outfall markers so that they can be seen from both directions and make them permanent.

#### **COMMENTS**

Utilicorp-Sibley is a large complicated facility. It maintains a diverse series of outfalls with many environmental exposures and varied parameters. Commonly, the parameter limits are being met.

DMRs for outfall #007 exhibit consistent exceedences with the pH limits since September 2004. The managers expressed that the pH has risen with the switch to low sulfur coal and that the limit of 9.0 is difficult to maintain. They have endeavored to implement new methods to seek solutions. In a Utilicorp-Sibley report, the Missouri River consistently displays a pH of 8.44 in the intake water. The permitted effluent limit is 9.0. Continued attention should be given to lowering the pH and stabilizing outfall #007 effluent limitations.

Overall, Utilicorp-Sibley Power Generating Station is well managed environmentally. The managers have a good knowledge of all issues and management of these issues.

#### CONCLUSION

The overall operation and appearance of the facility is satisfactory, and the facility was determined to be in compliance with the Missouri Clean Water Law and the Missouri Clean Water Commission Regulations.

If you have any questions or comments regarding this report, please feel free to contact Patrick Peltz or Richard Sanders at the Kansas City Regional Office, 500 NE Colbern Road, Lee's Summit, MO 64086 or by telephone at (816) 622-7013 or (816) 622-7000. Thank you.

Reported By

Patrick Peltz

Environmental Specialist Water Pollution Program

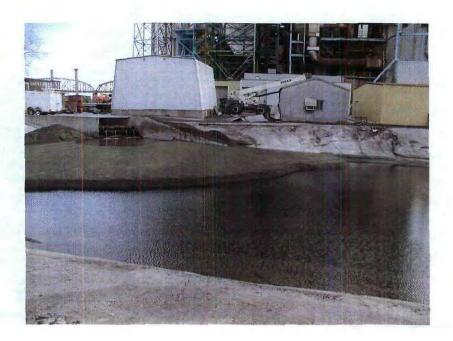
Kansas City Regional Office

Approved By:

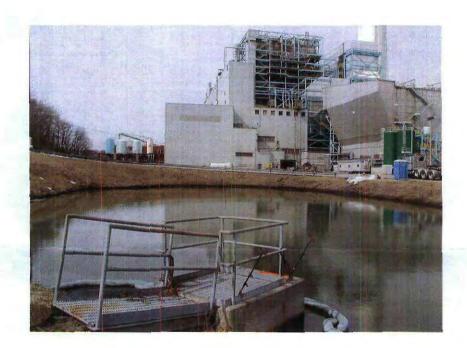
Richard W Sanders II

Unit Chief

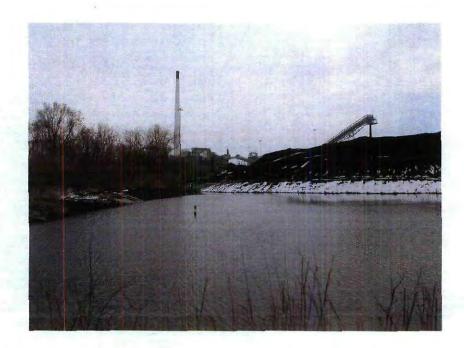
Water Pollution Program Kansas City Regional Office



Photograph 001, Ryan Kivett. March 5, 2009. Ash sluice and boiler slag. The Missouri River is protected from products and by-products of the plant operations.



Photograph 002, Ryan Kivett. March 5, 2009. Outfall 006. This pond catches oil and grease from the floor drains in the building and service areas, inside and outside. It serves to settle solids and to trap oil and grease before water is discharged through outfall 006.



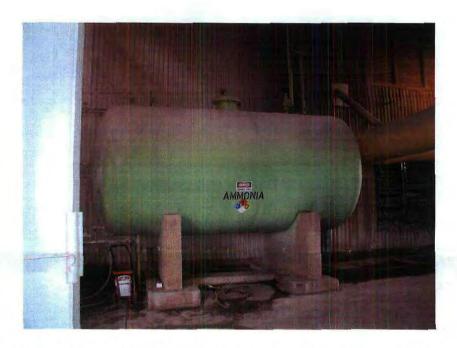
Photograph 003, Ryan Kivett. March 5, 2009. Coal runoff settling pond. Utilicorp monitors its settling ponds and maintains its outfalls.



Photograph 004, Ryan Kivett. March 5, 2009. Fly ash storage pond. The outfall serving the flyash pond has consistently been a challenge for Utilicorp to maintain the pH levels. They have continued to research and implement methods to control levels.



Photograph 005, Ryan Kivett. March 5, 2009. Closed fly ash landfill. Leachate is discharged to the fly ash storage pond. This landfill is well maintained.



Photograph 006, Ryan Kivett. March 5, 2009. Chemicals are stored inside the generating plant. Utilicorp has spill emergency plan with trained personnel. The plant floor drains terminate into the storage lagoon at the outfall 006. Utilicorp is careful to monitor all agents and chemicals stored within the building to keep them from spilling or tracking into the environment. Utilicorp captures all agents before discharging from outfall 006.



Photograph 007, Ryan Kivett. March 5, 2009. This outfall marking designates that this is certainly outfall 002, however it is less than the department requires. Utilicorp's Missouri State Operating Permit does not specifically tell Utilicorp, exactly how to place and make the outfall sign but the method of attempting to adhere tape to a structure obviously may be improved upon. Outfalls must be marked so that they can be seen from both sides in letters that are legible at a distance. The department recommends to elevate the sign at least two feet from the ground and to use letters at least two inches tall. It is a good idea to make certain that signage is fastened more permanently.

;8166502986

#### STATE OF MISSOURI

#### DEPARTMENT OF NATURAL RESOURCES

MISSOURI CLEAN WATER COMMISSION



### MISSOURI STATE OPERATING PERMIT

Polistion Control Act (Public Law 5 Fermit No.	MO-0004871	**************************************	
Owner.	Utilicorp United	<b>*</b>	
Address:		, Inc. ighway, Kansas City, MO 64138	
Commany Authority:	Same as above		
Address: .	Same as above	·*.	
Fundiny Name:	Utilicorp - Sible	ey Station	
Faudity Address.		on Road, Sibley, MO 64088	
Legal Description:	SW W, NW W, Sec.	2, T50N, R30W, Jackson County	
Little de/Longitude:	See Page 2	•	
Receiving Stream	Missouri River (F	?)	
First Classified Streom and ID:	Missouri River (E	P) (00356)	
UNICS Basin & Sub-watershed No.	(10300101-080002)		
	critity described herein, in ac	cordance with the effluent limitations and monitoring requirences	45
as sel torch beceny			
at a comparative to the comparation con-	•		
FACILITY DESCRIPTION Outfall #001 - Coal Pile	D	·	
North settling pond/south			
Design flow is 5.364 MGD.			
Actual flow is 2.89 MGD.		•	
Outfall #002 - Slag Settl	ing Pond - SIC #491	1	
Unit 1 and 2 slag sluice/	unit 3 slag sluice		
Design flow is 8.386 MGD.			
Actual flow is 1.446 MGD.	and the same and about		
the period and order they wasteway	er mednarges doder the Mass.	our Clean Water have and the National Pullutoni Discheriste is permit may be appealed in accordance with Section 644 %; : :	
— Сороления ручения и став инструку — при Сеж	n som rogulaten ment, 111	is bequite outs on appeared at appointment and profited force at it.	٠
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November 3, 2000	<del></del>	hea to relation 3. Oinman Communication of Square, Superiors	
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2/ 16

Page 2 of 11 Permit No. MO-0004871,

#### LATITUDE/LONDITUDE

#001 +3910445/-09411238 #002 +3910463/-09411079 #003 +3910476/-09411106 #004 +3910443/-09411020 #005 +3910418/-09411276 #006 +3910400/-09410591 #007 +3910293/-09410211 #008 & #009 eliminated #010 +3910447/-09411261

#### FACILITY DESCRIPTION (continued)

Outfall #003 - Various Sources - SIC #4911 Units 1 and 2 slag tank overflow/boiler blowdown/roof stormwater drains/aerator basin overflow/electric manbole stormwater drains/slag tank seals. Design flow is 1.844 MGD. Actual flow is 0.677 MGD.

Outfall #004 - Non-contract Cooling Water - SIC #4911 Units 1 and 2 once-through cooling water. Design flow is 174.65 MGD. Actual flow is 96.923 MGD.

Outfall #005 - Non-contact Cooling Water - SIC #4911 Unit 3 once-through cooling/unit 3 slag tank overflow/slag tank seals. Design flow is 266.40 mad. Actual flow is 164.05 mad.

Outfall #006 - Various Sources - SIC #4911, including:
Overflow, including carbon filter backwash/demineralizer - effluent samples/chemical
cleaning wastes/units 1 and 2 control room treated sanitary waste/unit 3 control room
treated sanitary waste/laboratory drain/units 1 and 2 floor drains/units 3 floor
drain/all non-PCB oil filled transformer containment drains/condensate polishers backwash
/neutralization tank overflow.

Design flow is 0.313 MGD. Actual flow is 0.159 MGD.

#### Outfall #007

Units 1 and 2 fly ash sluice/units 3 fly ash sluice/filter backwash/clarifier sluice/chemical feed area floor drains/neutralization tank discharge/fly ash landfill sedimentation pond.

Design flow is 5.6 MGD. Actual flow is 1.32 MGD.

Outfall #008 - Bliminated.

Outfall #009 - Bliminated.

#### Outfall #010

Stormwater from various plant areas.

Design flow is 0.007 MGD. Actual flow is 0.003 MGD.

2/14

PAGE NUMBER 3 of 11

PERMIT NUMBER MO-0004871

#### A. EFFLUENT LIMITATIONS AND MONITORING REQUIREMENTS

The permittee is authorized to discharge from outfail(s) with serial number(s) as specified in the application for this permit. The final effluent limitations shall become effective upon issuance and remain in effect until expiration of the permit. Such discharges shall be controlled, limited and monitored by the permittee as specified below:

OUTFALL NUMBER AND EFFLUENT				MITATIONS.	MONITORING REQU	
PARAMETER(S)	UNITS	DAILY	WEEKLY	AVERAGE	MEASUREMENT FREQUENCY	SAMPLE
Outfall #001 - Coal Pile Runoff		11111111111		1		
OUTTAIL #001 - Coal Pile Runoff	ſ	!	1	ļ	1	
Flow	MGD		ĺ	1 .	once/month 24 h	
FIOM	) MGD	1 -	}	Ì	Once/Monch 24 h	r. cotar
Total Suspended Solids	mg/L	50	ļ	50	once/month	grab
Total baspended bollas	g/_	1 -0	Ī	1 -50	once, money.	grap
pH - Units	su-	***	ì	***	once/month	grab
F		1	i	1	1	32.00
Oil and Grease	mg/L	20	1	15	once/quarter****	grab
	]3, -	}	ì	]	1	3
Outfall #002-Slag Settling Pond	<del> </del>				1.	
	i	1	1	i .	<b>{</b>	
Plow 32/4" 1 25	MGD	) •	)	•	once/month 24 hr	. total
32/4 4	Ł		Ì	ł		
Intake Suspended Solids	mg/L	•		•	once/month	grab
Effluent Total Suspended	1	Ì	- 1	ì		
Effluent Total Suspended	mg/L	•			once/month	grab
Bolids		1				į
•		]				
Net Total Suspended Solids****	mg/L	100		30	once/month	grab
			1			_ [
pH - Units 7,19	្ន	***	]	***	once/month	grab
	4		Ĭ			
Oil and Grease	mg/L	20	· •	15	once/quarter****	grab
Oil and Grease Sulfate		]		i	once/quarter****	
	mg/L			7 10 5115 16		grab
MONITORING REPORTS SHALL BE SUBMITTE	D QUARTE	RLY; THE F	HS! REPUH	I IS DOE 1	shuary 28, 2001.	
Whole Effluent Toxicity & Su	rvival	(8	ee Speci	al	once/year	yrab 💮
(WET) Test	ľ	Co	nditions	1)		- 1
MONITORING REPORTS SHALL BE SUBMITTED	D ANNITAT:	LY: THE FIR	ST REPORT	IS DUE ON	oher 28, 2001.	
Outfall # 003-Various Sources	1	i	4	- 1		į
		. 1	į	1		<u>.</u> [

	Outfall # 003-Various Sources		T				
	Flow	MGD	•	}	•	conce/month 24 hr.	total
i	Intake Suspended Solids	mg/L		•	•	once/month	grab
	Effluent Total Suspended Solids	mg/L	•		•	once/month	grab
	Net Total Suspended Solids****	mg/L	100		30	once/month	grab
	pH - Units	BU	***		***	once/month	grab
l	Oil and Grease	mg/L	20		15	once/quarter****	grab
ı		. <b>.</b>	, ,	' <b>!</b>	t	•	,

MONITORING REPORTS SHALL BE SUBMITTED QUARTERLY; THE FIRST REPORT IS DUE January 28, 2001. THERE SHALL BE NO DISCHARGE OF FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

#### B. STANDARD CONDITIONS

IN ADDITION TO SPECIFIED CONDITIONS STATED HEREIN, THIS PERMIT IS SUBJECT TO THE ATTACHED PARTS I & III. STANDARD CONDITIONS DATED October 1, 1980 and August 15, 1994, AND HEREBY INCORPORATED AS THOUGH FULLY SET FORTH HEREIN.

4/ 16

#### PAGE NUMBER 4 of 11 PERMIT NUMBER MO-0004871 A. EFFLUENT LIMITATIONS AND MONITORING REQUIREMENTS The permittee is authorized to discharge from outfall(s) with serial number(s) as specified in the application for this permit. The final effluent limitations shall become effective upon Issuance and remain in effect until expiration of the permit. Such discharges shall be controlled, limited and monitored by the permittee as specified below: FINAL FEELLIENT LIMITATIONS DAILY WEEKLY MONTHLY MONITORING REQUIREMENTS MEASUREMENT SAMPLE **OUTFALL NUMBER AND EFFLUENT** UNITS PARAMETER(S) AVERAGE MAXIMUM AVERAGE FREQUENCY Outfall #004 - Non-contact Cooling Water Units 1 & 2 MGD once/week 24 hr. total Flow ۰F once/week grab Intake Temperature ٥P once/week grab Effluent Temperature Thermal Discharge \* of River flow over 5°F (Note 1) once/week calculated MONITORING REPORTS SHALL BE SUBMITTED QUARTERLY; THE FIRST REPORT IS DUE January 28, 2001. Whole Effluent Toxicity \*Survival (See Special Conditions) grab (WET) Test MONITORING REPORTS SHALL BE SUBMITTED ANNUALLY: THE FIRST REPORT IS DUE October 28, 2001. Outfall #005 - Non-contact Cooling Water Unit 3 MCD once/week 24 hr. Plow total Intake Temperature 97 once/week grab Effluent Temperature οø once/week grab Thermal Discharge t of river flow over 5°F (Note 1) once/week calculated MONITORING REPORTS SHALL BE SUBMITTED QUARTERLY; THE FIRST REPORT IS DUE January 28, 2001. Whole Effluent Toxicity t Survival (See Special once/year grab (WET) Test Conditions) MONITORING REPORTS SHALL BE SUBMITTED ANNUALLY; THE FIRST REPORT IS DUE October 28, 2001. Outfall #006 - Various MGD once/month 24 hr. total F7OW Intake Total Suspended Solids mg/L once/month grab Effluent Total Suspended Solids mg/L once/month grab Net Total Suspended Solids\*\*\*\* ng/L once/month 100 30 dirab grab Oil and Grease mg/L 20 15 once/quarter\*\*\*\* Biochemical Oxygen Demand mg/L 30 once/month grab pH - Units once/month grab MONITORING REPORTS SHALL BE SUBMITTED QUARTERLY; THE FIRST REPORT IS DUE January 28, 2001. Whole Effluent Toxicity tsurvival (Special Conditions) once/year (WET) Test

MONITORING REPORTS SHALL BE SUBMITTED ANNUALLY; THE FIRST REPORT IS DUE October 28, 2001. . THERE

SHALL BE NO DISCHARGE OF FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

#### A. EFFLUENT LIMITATIONS AND MONITORING REQUIREMENTS

PAGE NUMBER 5 of 11

PERMIT NUMBER MO-0004871 The permittee is authorized to discharge from outfall(s) with serial number(s) as specified in the application for this permit. The final iffluent limitations shall become effective upon issuance and remain in effect until expiration of the permit. Such discharges shall be controlled, limited and monitored by the permittee as specified below:

ALTERIA MINISTER AND CERTIFIE	1	FINAL EFF	LUENT LIM	ITATIONS	MONITORING REQUIREMENTS		
OUTFALL NUMBER AND EFFLUENT PARAMETER(S)	UNITS	DAILY MAXIMUM	WEEKLY AVERAGE	MONTHLY AVERAGE	MEASUREMENT FREQUENCY	SAMPLE TYPE	
Outfall #007 - Fly Ash Pond							
Flow '	MGD	•		•	once/month 24 hr.	total	
Intake Total Suspended Solids	mg/L	•		•	once/month	grab	
Rffluent Total Suspended Solids	mg/L	100		30	once/month	grab	
Net Total Suspended Solide****	mg/L	•	,	•	once/month	grab	
Oil and Grease	mg/L	20	}	15	once/quarter****	grab	
pH - Units	បន	***	į	***	once/month	grab	
Sulfate	mg/L				once/ quarter****	grab	

MONITORING REPORTS SHALL BE SUBMITTED QUARTERLY; THE FIRST REPORT IS DUE January 28, 2001.

Whole Effluent Toxicity	* Survival	(See Special	once/year	grab
(WET) Test		Conditions)	<u></u>	

MONITORING REPORTS SHALL BE SUBMITTED ANNUALLY: THE FIRST REPORT IS DUE October 28, 2001.

<u>.</u>				
Outfall # 10 - Stormwater Flow	cfs			once/quarter**** 24 hr.
Oil and Grease	mg/L	20	] 15	once/quarter**** grab
Settleable Solids	mL/L/hx	2.0	1.0	once/quarter**** grab
pH - Units	gu	***		once/quarter**** grab
Total Suspended Solids	mg/L	•	•	once/quarter**** grab

MONITORING REPORTS SHALL BE SUBMITTED QUARTERLY: THE FIRST REPORT IS DUE January 28, 2001. THERE SHALL BE NO DISCHARGE OF FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

#### **B. STANDARD CONDITIONS**

IN ADDITION TO SPECIFIED CONDITIONS STATED HEREIN, THIS PERMIT IS SUBJECT TO THE ATTACHED Parts I & III STANDARD CONDITIONS DATED October 1, 1980 and August 15, 1994, AND HEREBY INCORPORATED AS THOUGH FULLY SET FORTH HEREIN.

Bank Dalby (816) 622-7044

Page 6 of 11 Permit No. MO-0004871

#### A. EFFLUENT LIMITATIONS AND MONITORING REQUIREMENTS (continued)

- \* Monitoring requirement only.
- \*\* Reserved
- \*\*\* pR is measured in pH units and is not to be averaged. The pR is limited to the range of 6.0-9.0 pH units.
- \*\*\*\* Intake Total Suspended Solids values should be utilized to calculate \*net\* effluent limitations. (Effluent value influent value = net value).
- \*\*\*\*\* Sample once per quarter in the months of February, May, August, and November.
- Note 1 The percent of concurrent receiving-stream flow that exceeds a 5°F increase shall be computed weekly and the results reported quarterly. Complete and uniform mixing shall be assumed, using the following formula:
  - \* stream flow = avexage daily btus/hour exceeding 5°F increase stream flow (cfs) x 11,200\*

USGS stream-flow records for the Missouri River at Kansas City shall be used.

#### C. SPECIAL CONDITIONS

1. Whole Effluent Toxicity (WET) tests will be conducted as follows:

	SUMMARY O	F WET TESTING FOR T	THIS PERMIT	
OUTFALL	A.E.C.	Prequency	SAMPLE TYPE	MONTH
#002, #004, #005, #006, & #007	104	See Special Conditions	24 hr. Composite	January

Whole Effluent Toxicity (WET) tests will be required for Outfalls #004 and #005 only if biocides are used. The WET test will only be required in the first year if the initial test passes. If the WET test does not pass in the first year, the test must be run annually for the duration of the permit or until biocide use is discontinued.

An initial WET test will be required for Outfalls #002, #006, and #007. The WET test will only be required in the first year if it passes at all effluent concentrations. If the WET test does fail at any concentration in the first year, the rest must be run annually for the duration of the permit on Outfall #002, #006 and #007.

- Test Schedule and Follow-Up Requirements
  - Perform a single-dilution test in the months and at the frequency specified above.

If the test passes the effluent limit do not repeat test until the next test period. Submit results with the annual report.

If the test fails the effluent limit a multiple dilution test shall be performed within 30 days, and biweekly thereafter until one of the following conditions are met:

- (a) THREE CONSECUTIVE MULTIPLE-DILUTION TESTS PASS. No further tests need to be performed until next regularly scheduled test period.
- (b) A TOTAL OF THREE MULTIPLE-DILUTION TESTS FAIL. DNR's letter. This plan must be approved by DNR before the TIE or TRE is begun. A schedule for completing the TIE or TRE shall be established in the plan approval.

Page 7 of 11 Permit No. MO-0004871

- C. SPECIAL CONDITIONS (continued)
- 1. Whole Effluent Toxicity (WET) (continued)
- a. Test Schedule and Follow-Up Requirements (continued)
  - (2) The permittee shall submit a summary of all test results for the test series to the Planning Section of the WPCP, DNR, Box 176, Jefferson City, MO within 14 days of the third failed test. DNR will contact the permittee with initial guidance on conducting a toxicity identification evaluation (TTE) or toxicity reduction evaluation (TRE). The permittee shall submit a plan for conducting a TIE or TRE to the Planning Section of the WPCP within 60 days of the date of DNR's letter. This plan must be approved by DNR before the TIE or TRE is begun. A schedule for completing the TIE or TRE shall be established in the plan approval.
  - (3) Upon DNR's approval, the TIE/TRE schedule may be modified if toxicity is intermittent during the TIE/TRE investigations. A revised WET test schedule may be established by DNR for this period.
  - (4) If a previously completed TIE has clearly identified the cause of toxicity, additional TIEs will not be required as long as effluent characteristics remain essentially unchanged and the permittee is proceeding according to a DNR approved schedule to complete a TRE and reduce toxicity. Regularly scheduled WET testing as required in part b.(1) will be required during this period.
  - (5) In addition to the WET test summary report required in part (2), all failing test results shall be reported to DNR within 14 days of the availability of results.
  - (6) All WET test results for the reporting period shall be summarized and submitted to DNR by the end of the following October. When WET test sampling is required to run over one DMR period, each DMR report shall contain information generated during the reporting period.
  - b. PASS/FAIL procedure and effluent limitations
    - (1) To pass a single-dilution test, mortality observed in the AEC test concentration shall not be significantly different (at the 95% confidence level; p = 0.05) than that observed in the upstream receiving-water control. The appropriate statistical tests of significance will be those outlined in the most current USEPA acute toxicity manual or those specified by the MDNR.
    - (2) To pass a multiple-dilution test:
      - (a) the computed percent effluent at the edge of the zone of initial dilution (AEC) must be less than three-tenths (0.3) of the  $LC_{50}$  concentration for the most sensitive of the test organisms, or,
      - (b) all dilutions equal to or greater than the AEC must be nontoxic. Failure of one multiple-dilution test is considered an effluent limit violation.

Page 8 of 11 Permit No. MO-0004871

- C. SPECIAL CONDITIONS (continued)
- 1. Whole Effluent Toxicity (WET) (continued)
  - c. Test Conditions
    - (1) Test species: Ceriodaphnia dubia and fathead minnows, Pimephales promelas.

      Organisms used in WET testing should come from cultures reared for the
      purpose of conducting toxicity tests and should be cultured in a manner
      consistent with the most current USEPA guidelines. All test animals should
      be cultured as described in EPA-600/4-90/027.
    - (2) Test period: 48 hours at the "Acceptable Effluent Concentration" (AEC) specified above.
    - (3) When dilutions are required, upstream receiving stream water will be used as dilution water. If upstream water is unavailable or if mortality in the upstream water exceeds 10%, "reconstituted" water will be used. Procedures for generating reconstituted water will be supplied by the Department of Natural Resources (DNR).
    - (4) Tests should be initiated immediately after the sample is collected, but tests must be initiated no later than 36 hours after collection.
    - (5) Single-dilution tests will be run with:
      - (a) Effluent at the AEC concentration;
      - (b) 100% receiving-stream water (if available), collected upstream of the outfall at a point beyond any influence of the effluent; and
      - (c) reconstituted water.
    - (6) Multiple-dilution tests will be rum with:
      - (a) 100%, 50%, 25%, 12.5%, and 6.25% effluent, unless the AEC is less than 25% effluent, in which case dilutions will be 4 times the AEC, two times the AEC, AEC, 1/2 AEC and 1/4 AEC.
      - (b) 100% receiving-stream water (if available), collected upstream of the outfall at a point beyond any influence of the effluent; and
      - (c) reconstituted water.
    - (7) If reconstituted-water control mortality for a test species exceeds 10%, the entire test will be rerun.
- 2. Report as no-discharge when a discharge does not occur during the report period.
- 3. This permit may be reopened and modified, or alternatively revoked and reissued, to: (a) Comply with any applicable effluent standard or limitation issued or approved under Sections 301(b)(2)(C) and (D), 304(b)(2), and 307(a) (2) of the Clean Water Act, if the effluent standard or limitation so issued or approved:
  - (1) contains different conditions or is otherwise more stringent than any effluent limitation in the permit; or
  - (2) controls any pollutant not limited in the permit.
  - (b) Incorporate new or modified effluent limitations or other conditions, if the result of a waste load allocation study, toxicity test or other information indicates changes are necessary to assure compliance with Missouri's Water Quality Standards.
  - (c) Incorporate new or modified effluent limitations or other conditions if, as the result of a watershed analysis, a Total Maximum Daily Load (TMDL) limitation is developed for the receiving waters which are currently included in Missouri's list of waters of the state not fully achieving the state's water quality standards, also called the 303(d) list.

The permit as modified or reissued under this paragraph shall also contain any other requirements of the Clean Water Act then applicable.

4. There shall be no discharge of polychlorinated biphenyl compounds.

Page 9 of 11 Permit No. MO-0004871

#### C. SPECIAL CONDITIONS (continued)

- 5. Discharge of wastewater from this facility must not alone or in combination with other sources cause the receiving stream to violate the following:
  - (a) Water temperature and temperature differentials specified in Missouri Water Quality Standards shall be met.
- 6. Any pesticide discharge from any point source shall comply with the requirements of the Federal Insecticide, Fungicide, and Rodenticide Act, as amended (7 U.S.C. 136 et. seq.) and the use of such pesticides shall be in a manner consistent with its label.
- 7. Neither free available chlorine nor total residual chlorine may be discharge from any unit for more than two hours in any one day.
- An upset provision, identical to the upset provision set forth at 40 CSR 122.41(n), is hereby incorporated in this permit.
- 9. Changes in Discharges of Toxic Substances

The permittee shall notify the Director as soon as it knows or has reason to believe:

- a. That any activity has occurred or will occur which would result in the discharge of any toxic pollutant which is not limited in the permit, if that discharge will exceed the highest of the following :notification levels:
  - . (1) One hundred micrograms per liter (100 ug/L);
    - (2) Two hundred micrograms per liter (200 ug/L) for acrolein and acrylonitrile; five hundred micrograms per liter (500 ug/L) for 2, 5 dinitrophenol and for 2-methyl-4, 6-dinitrophenol; and one milligram per liter (1 mg/L) for antimony;
    - (3) Five (5) times the maximum concentration value reported for the pollutant in the permit application;
  - (4) The level established in Part A of the permit by the Director.
- b. That they have begun or expect to begin to use or manufacture as an intermediate or final product or byproduct any toxic pollutant which was not reported in the permit application.
- 10. Permittee is to abandon the domestic waste facilities described herein and shall connect the tributary waste load to trunk sewers within 90 days of notice of availability if trunk sewers operated by one of the authorities outlined in Section (3)(B) 1 or 2 of Clean Water Commission Regulation 10 CSR 6.010 are made available to the site during the time a valid discharge permit exists.
- 11. Sludge and Biosolids Use for Domestic Wastewater Treatment Facilities
  - a. Permittee shall comply with the pollutant limitations, monitoring, reporting, and other requirements in accordance with the attached permit Standard Conditions.

Page 10 of 11 Permit No. MO-0004871

#### C. SPECIAL CONDITIONS (continued)

- 12. Use or Disposal of Ash from Power Plants
  - a. Disposal of ash is not authorized by this permit.
  - b. This permit does not pertain to permits for disposal of ash or exemptions for beneficial uses of ash under the Missouri Solid Waste Management Law and regulations.
  - c. This permit does not authorize off-site storage, use of disposal of ash in regard to water pollution control permits required under 10 CSR 20-6.015 and 10 CSR 20-6.200.
  - d. Ash stored in on-site treatment ponds (ash ponds) shall not cause a discharge to subsurface waters of the state. Ash ponds which have a leakage rate exceeding the limitations under 10 CSR 20-8.020 and 10 CSR 20-8.200 are discharges to waters of the state and must by authorized by permit.
  - e. An annual report shall be submitted by January 28 each year for the previous calendar year period. The report shall include the quantity of ash generated; the cumulative quantity of ash stored on-site at the end of the year, including ash ponds; the quantity of ash sold or given away to each customer, and the intended use of the ash.
- 13. General Criteria. The following water quality criteria shall be applicable to all waters of the state at all times including mixing zones. No water contaminant, by itself or in combination with other substances, shall prevent the waters of the state from meeting the following conditions:
  - a. Waters shall be free from substances in sufficient amounts to cause the formation of putrescent, unsightly or harmful bottom deposits or prevent full maintenance of beneficial uses;
  - b. Waters shall be free from oil, scum and floating debris in sufficient amounts to be unsightly or prevent full maintenance of beneficial uses:
  - c. Waters shall be free from substances in sufficient amounts to cause unsightly color or turbidity, offensive odor or prevent full maintenance of beneficial uses:
  - d. Waters shall be free from substances or conditions in sufficient amounts of result in toxicity to human, animal or aquatic life;
  - e. There shall be no acute toxicity to livestock or wildlife watering;
  - f. Waters shall be free from physical, chemical or hydrologic changes that would impair the natural biological community;
  - g. Waters shall be free from used tires, car bodies, appliances, demolition debris, used vehicles or equipment and solid waste as defined in Missouri's Solid Waste Law, section 260.200, RSMo, except as the use of such material is specifically permitted pursuant to section 260.200-260.247;
- 14. Once per year, permittee will inspect soil covered ash pile to ascertain that erosion has not occurred and that vegetation is adequate to control erosion. This should be submitted to the department annually.

Page 11 of 11 Permit No. MO-0004871

#### SUMMARY OF TEST METHODOLOGY FOR WHOLE-EFFLUENT TOXICITY TESTS

Whole-effluent-toxicity test required in NFDES permits shall use the following test conditions when performing single or multiple dilution methods. Any future changes in methodology will be supplied to the permittee by the Missouri Department of Natural Resources (MDNR). Unless otherwise specified by MDNR, procedures should be consistent with Methods for Measuring the Acute Toxicity of Effluents and Receiving Waters to Freshwater and Marine Organisms, RPA/600/4-90/027.

#### Test conditions for Ceriodaphnia dubia:

Test duration:
Temperature:
Light Quality:
Photoperiod:
Size of test vessel:
Volume of test solution:
Age of test organisms:
No. of animals/test vessel:
No. of replicates/concentration:
No. of organisms/concentration:
Feeding regime:

Feeding regime: Aeration: Dilution water:

Endpoint:

Test acceptability criterion:

48 h 25 ± 2°C

Ambient laboratory illumination

16 h light, 8 h dark 30 mL (minimum) 15 mL (minimum) <24 h old

5

20 (minimum)

None (feed prior to test)

None

Upstream receiving water; if no upstream flow, synthetic water modified to reflect

effluent hardness.

Mortality (Statistically significant difference from upstream receiving water

control at ps 0.05)

90% or greater survival in controls

#### Test conditions for (Pimephales promelas):

Test duration:
T mperature:
Light Quality:
Photoperiod:
Size of test vessel:
Volume of test solution:
Age of test organisms:
No. of animals/test vessel:
No. of replicates/concentration:

No. of organisms/concentration:

Feeding regime: Aeration:

Dilution water:

Endpoint:

Test Acceptability criterion:

48 h 25 ± 2°C

Ambient laboratory illumination

16 h light/8 h dark 250 mL (minimum) 200 mL (minimum)

1-14 days (all same age)

10

4 (minimum) single dilution method 2 (minimum) multiple dilution method 40 (minimum) single dilution method 20 (minimum) multiple dilution method

None (feed prior to test)

None, unless DO concentration falls below 4.0 mg/L; rate should not exceed 100 bubbles/min. Upstream receiving water; if no upstream flow, synthetic water modified to reflect

effluent hardness.

Mortality (Statistically significant difference from upstream receiving water

control at ps 0.05)

90% or greater survival in controls

Date of Fact Sheet: June 21, 2000

## STANDARD CONDITIONS FOR NPDES PERMITS ISSUED BY

# THE MISSOURI DEPARTMENT OF NATURAL RESOURCES MISSOURI CLEAN WATER COMMISSION AUGUST 15, 1994

#### PART III - SLUDGE & BIOSOLIDS FROM DOMESTIC WASTEWATER TREATMENT FACILITIES

#### **SECTION A - GENERAL REQUIREMENTS**

- 1. This permit pertains to sludge requirements under the Missouri Clean Water Law and regulations and incorporates applicable federal sludge disposal requirements under 40 CFR 503. The Environmental Protection Agency (EPA) has principal authority for permitting and enforcement of the federal sludge regulations under 40 CFS 503 until such time as Missouri is delegated the new EPA sludge program. EPA has reviewed and accepted these standard sludge conditions. EPA may choose to issue a separate sludge addendum to this permit or a separate federal sludge permit at their discretion to further address federal requirements.
- These PART III Standard Conditions apply only to sludge and biosolids generated at domestic wastewater treatment facilities, including public owned treatment works (POTW) and privately owned facilities.
- 3. Sludge and Biosolids Use and Disposal Practices.
  - a. Permittee is authorized to operate the sludge and biosolids treatment, storage, use, and disposal facilities listed in the facility description of this permit.
  - b. Permittee shall not exceed the design studge volume listed in the facility description and shall not use studge disposal methods that are not listed in the facility description, without prior approval of the permitting authority.
  - Permittee is authorized to operate the storage, treatment or generating sites listed in the Facility Description section of this
    permit.
  - d. A separate operating permit is required for each operating location where sludge or biosolids are generated, stored, treated, or disposed, unless specifically exempted in this permit or in 10 CSR 20, Chapter 6 regulations. For land application, see section H, subsection 3 of these standard conditions.
- 4. Sludge Received From Other Facilities
  - a. Permittees may accept domestic wastewater sludge from other facilities including septic tank pumpings from residential sources as long as the design sludge volume is not exceeded and the treatment facility performance is not impaired.
  - b. The permittee shall obtain a signed statement from the sludge generator or hauler that certifies the type and source of the sludge.
  - c. Shudge received from out-of-state generators shall receive prior approval of the permitting authority and shall be listed in the facility description or special conditions section of the permit.
- 5. These permit requirements do not supersede nor remove liability for compliance with county and other local ordinances.
- These permit requirements do not supersede nor remove liability for compliance with other environmental regulations such as odor emissions under the Missouri Air Pollution Control Law and regulations.
- 7. This permit may (after due process) be modified, or alternatively revoked and reissued, to comply with any applicable sludge disposal standard or limitation issued or approved under Section 405(d) of the Clean Water Act or under Chapter 644 RsMo.
- 8. In addition to these STANDARD CONDITIONS, the department may include shadge limitations in the special conditions portion or other sections of this permit.
- 9. Alternate Limits in Site Specific Permit.
  - Where deemed appropriate, the department may require an individual site specific permit in order to authorize alternate limitations:
  - a. An individual permit must be obtained for each operating location, including application sites.
  - b. To request a site specific permit, an individual permit application, permit fees, and supporting documents shall be submitted for each operating location. This shall include a detailed shudge/biosolids management plan or engineering report.
- 10. Exceptions to these Standard Conditions may be authorized on a case-by-case basis by the department, as follows:
  - a. The department will prepare a permit modification and follow permit public notice provisions as applicable under 10 CSR 20-6.020, 40 CFR 124.10, and 40 CFR 501.15(a)(2)(ix)(E). This includes notification of the owners of property located adjacent to each land application site, where appropriate.
  - Exceptions cannot be granted where prohibited by the federal sludge regulations under 40 CFR 503.
- Compliance Period
  - Compliance shall be achieved as expeditiously as possible but no later than the compliance dates under 40 CFR 503.2.

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#### MISSOURI DEPARTMENT OF NATURAL RESOURCES WATER POLLUTION CONTROL PROGRAM

#### FORM S - SECTION 1. DOMESTIC SLUDGE REPORTING

SENERAL INFORMATION		
EPORTING PERIOD: (YEAR)		
ACILITY NAME	CITY NAME	
	•	•
ERMIT NUMBER	COUNTY NAME	
istructions: See Instruction Sheet for directions.		
Sludge Production, including sludge received from others:  ACTUAL DRY TONS/YEAR	ACTUAL POPULATION EQUIVALENT	
•		•
. Sludge Treatment:		
☐ Anaerobic Digester ☐ Aerobic Digester	Compositing	
☐ Storage Tank ☐ Air or Heat Drying	_ · · · · ·	
☐ Lime Stabilization ☐ Other, Describe: _	:	
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☐ Studge Hauled to Incinerator (IO) Compl	ite Section e	
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Certification: I certify under penalty of law that the information of termination has been made under my direction or supervision in ac	ordance with a system designed to assure that qualified person	une unic
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	OFFICIAL TITLE	
ATURE .	DATE PHONE	

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WOP 109 Rev. 10/01



# NPDES MONITORING REPORT FOR NON-MUNICIPAL WASTEWATER DISCHARGES MISSOURI DEPARTMENT OF NATURAL RESOURCES DIVISION OF ENVIRONMENTAL QUALITY

INSTRUCTIONS

Mail to the appropriate DNR regional office as noted in your permit.

2. Report must be signed by owner and by analyst. Report should be typed or neatly printed.

Part A of the permit specifies the parameters to be monitored, frequency of monitoring and frequency of reporting results. If quarterly reports are required, they are due on April 28, July 28, October 28, and January 28, each report covering the preceding 3-month period not including the reporting month. See the permit for reporting dates

Report results of all analyses, even if performed more frequently than required by Part A of the permit.

5. File a report even it discharge is intermittant and no discharge occurred during the monitoring period. Complete the identification section, write "ND" in the appropriate columns for the dates the facility was checked, and sign the report. NOTE: If a discharge occurs any time during the monitoring period, it must be reported.

Under "Sample Type" Indicate whether sample analyzed was: (a) grab sample; (b) 24-hour composite sample; or (c) modified composite sample. NOTE: See permit for type

Under "Sample Type" for Flow indicate whether figures shown are based on (a) instantaneous measurements or (b) actual 24-hour measured flow. Figure recorded is to represent the total 24-hour flow for the date shown or a reasonable estimate.

8. Indicate whether samples were collected by owner or by personnel of the lab performing the analyses.

Industries and individuals who have their own report forms designed for their specific needs are encouraged to substitute their forms. A suitable substitute must meet the following NOTE: This reporting form is a universal reporting form for non-municipal sewage treatment plants, industries, and other point-source discharges.

(a) Form must be 8½" x 11".

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#### STANDARD CONDITIONS FOR NPDES PERMITS ISSUED BY THE MISSOURI DEPARTMENT OF NATURAL RESOURCES

MISSOURI CLEAN WATER COMMISSION

Revised

October 1, 1980

#### PART I - GENERAL CONDITIONS SECTION A - MONITORING AND REPORTING

#### Representative Sampling

- Samples and measurement taken as required herein shall be representative of the nature and volume, respectively, of the monitored discharge. All samples shall be taken at the outfall(s), and unless specified, before the effluent joins or is diluted by any other body of water or pubsilines.
- Monitoring results shall be recorded and reported on forms provided by the Department, postmarked no later than the 18th day of the month following the completed reporting period. Signed copies of these, and all other reports required herein, shall be submitted to the concerive Department Regional Office, the Regional Office address is indicated in the cover letter transmitting the permit,

#### Schedule of Compliance

No later than fourteen (14) calendar days following each date identified in the "Schedule of Compliance", the permittee shall submit to the respective Department Regional Office as required therein, either a report of progress or, in the case of specific actions being required by identified dates, a written notice of compliance or noncompliance. In the latter case, the notice shall melade the cause of noncompliance, any remedial actions taken, and the probability of meeting the next scheduled requirements, or if there are no process exhaulted requirements, when such assessmplianes will be corrected.

The Regional Office address is indicated in the cover letter renumitting be

Definitions as set forth in the Missouri Clean Water Law and Missouri Clean Water Commission Definition Regulation 10 CSR 20-2-010 shall apply to terms used herein.

#### Test Procedures

Test procedures for the analysis of pollutum shall be in accordance with the Mistouri Clene Water Commission Effluent Regulation 10 CSR 20-7015.

#### Recording of Results

- For each measurement or sample taken pursuant to the requirements of this permit, the permittee shall record the following information:
  - the date, exact place, and time of sampling or measurements, the individual(s) who performed the sampling or measurements;

  - (iii) the date(s) enalyses were performed; (iv) the individual(s) who performed the snalyses;
  - the analytical techniques or methods used; and
  - (vi) the results of such analyses.
- The Federal Clean Water Act provides that any person who falsifies. tampers with, or knowingly readers insecurate any monitoring device or method required to be assistained under this permit shall, upon conviction, be purished by a fine of not more than \$10,000 per violation, or by imprisonment for not more than six (6) mouths per
- Calculations for all limitations which require averaging of measurements shall utilize an arithmetic mean unless otherwise specified by the Director in the permit.

#### Additional Monitoring by Permittee

If the permittee munitors any pollutant at the location(s) designated herein more frequently than required by this permit, using approved analytical methods as specified above, the results of such monitoring shall be included in the calculation and reporting of the values required in the Monitoring Report Form. Such increased frequency shall also be indicated.

#### Records Retendon

Records neverture. The permitter shall recain records of all monitoring information, including all calibration and maintenance records and all original strip chart recording for continuous monitoring instrumentation, copies of all reports required by this permit, and records of all data used to complete the application for this this permit, and records of all main used to confidence one apparential for the sample, measurement, report or application. This period may be extended by request of the Department at any time.

#### SECTION B - MANAGEMENT REQUIREMENTS

#### Change in Discharge

- All discharges authorized herein shall be consistent with the terms and An increase a automated nature state of any pollutant not terms conditions of this permit. The discharge of any pollutant not authorized by this permit or any pollutant identified in this permit more frequently than or at a level in excess of that authorized shall constitute a violation of the permit.
- Any facility expunsions, production increases, or process modific which will result in new, different, or increased discharges of pollutants shall be reported by submission of a new NPDES application at least sixty (60) days before each such changes, or, if they will not violete the offluent limitations specified in the permit, by notice to the Department at least thirty (30) days before such changes.

- If, for any reason, the permittee does not comply with or will be unable it, for any reason, the permittee date of comply with or with se inside to comply with any daily maximum efficient limitation specified in this permit, the permittee shall provide the Department with the following information, in writing within five (5) days of becoming sware of such
  - (i) a description of the discharge and cause of noncompliance, and
  - the period of noncompliance, including exact dates and times or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate
- and prevent 'recurrence of the noncomplying discharge.
  Twenty-four hour reporting. The permittee shall report any noncompliance which may endanger beauth or the cavicoccoest. Any information shall be provided orally with 24 hours from the time the permittee becomes aware of the circumstances. A writen submission shall also be provided with five (5) days of the sime the permittee becomes sware of the circumstances. The Department may waive the written report on a case-by-case basis if the oral report has been received within 24 hours.

#### Facilities Operation

Permittees shall operate and maintain facilities to comply with the Missouri Clean Water Law and applicable permit conditions. Operators or supervisors of operations at publicly owned or publicly regulated wastewater treatment facilities shall be certified in accordance with 10 CSR 209.020(2) and any other applicable law or regulation. Operators of other westerwater treatment facilities, water communitant source or point sources, shall, upon request by the Department, demonstrate that wastewater treatment equipment and facilities are effectively operated and maintained by competent personnel.

#### Adverse Impact

The permittee shall take all necessary steps to minimize any selverse impact to waters of the state resulting from noncompliance with any effluent limitations specified in this permit or set forth in the Missouri Clean Water Law and Angulations (hereinafter the Law and Regulations), including such accelerated or additional monitoring as necessary to determine the cantre and impact of the noncomplying discharge.

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#### MISSOURI DEPARTMENT OF NATURAL RESOURCES DIVISION OF ENVIRONMENTAL QUALITY

ANNUAL NPDES OPERATION REPORT FOR NON-MUNICIPAL WASTEWATER DISCHARGES

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# MISSOURI DEPARTMENT OF NATURAL RESOURCES WATER PROTECTION PROGRAM, WATER POLLUTION BRANCH (SEE MAP FOR APPROPRIATE REGIONAL OFFICE)

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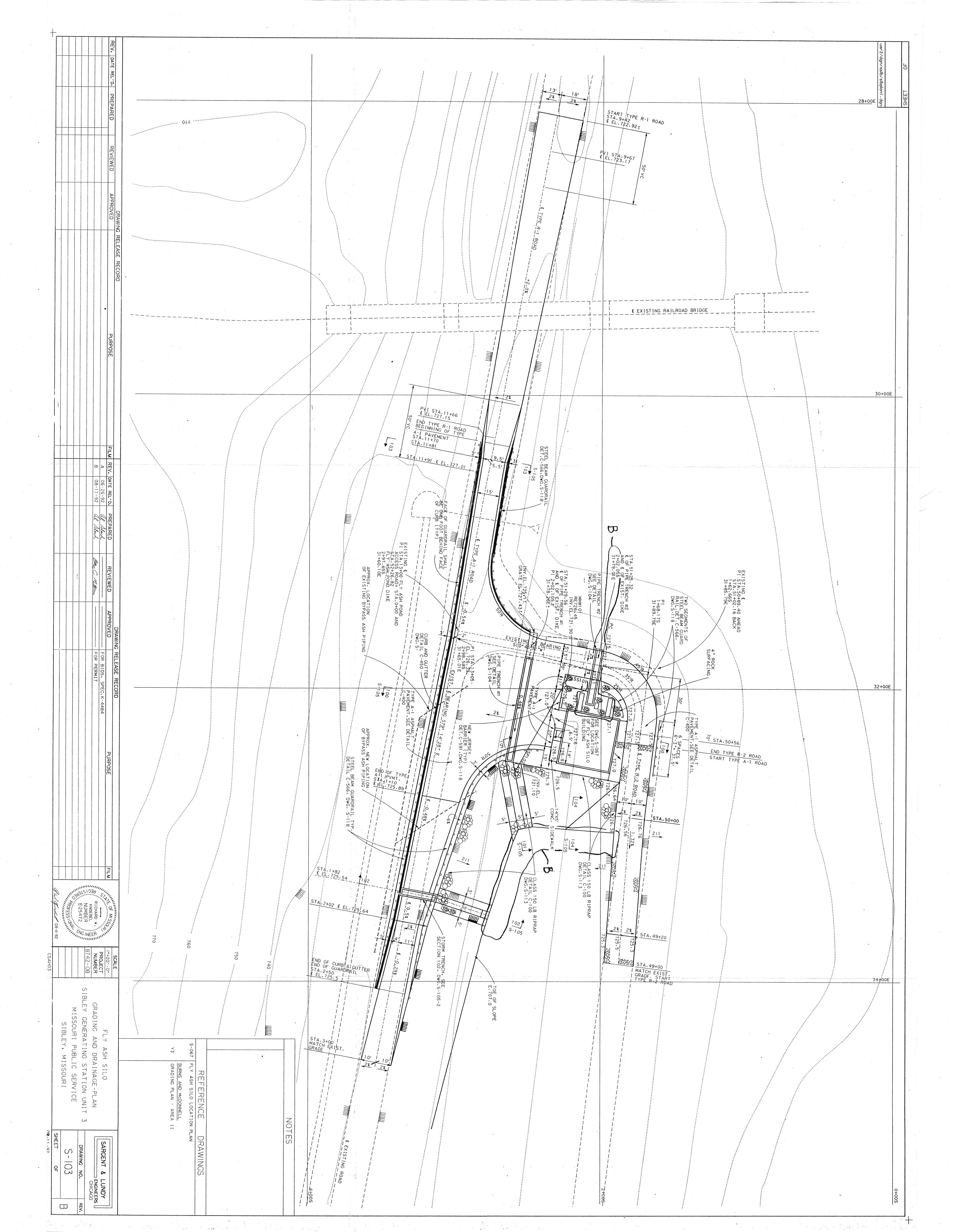
APPLICATION FOR TRANSFER OF OPERATING PERMIT	ATE REC

EIVED FEE SUBMITTED

NOTE > PLEASE READ THE ACCOMPANYING	3 INSTRU	CTIONS BEFORE COMPLETING	G THIS	FORM.			
1.00 - 4.00 TO BE COMPLETED BY CURRENT PERMITTEE THIS FACILITY: (SEE INSTRUCTIONS FOR APPROPRIATE I				AS PRESE	NTLY APPLY TO		
1.00 FACILITY							
NAME SIBLEY GENERATING STATION				TELEPHONE NUMBER 816-650-2900			
ADDRESS 33200 EAST JOHNSON ROAD	SIBLEY				<sup>ZIP</sup> 64088		
2.00 CURRENT OWNER							
AQUILA, INC.			,	PHONE E-MAIL	816-467-3321 steve.brooks@		
ADDRESS 20 WEST 9 <sup>TH</sup>		CITY KANSAS CITY		aquila. STATE MO	zip 64105		
3.00 CONTINUING AUTHORITY: (If same as owner,	. write san						
NAME SAME			TELEPHONE NUMBER		1		
ADORESS	CITY		STATE		ZIP		
4.00 SIGNATURE							
I CERTIFY THAT I AM FAMILIAR WITH THE INFORMA' BELIEF SUCH INFORMATION IS TRUE, COMPLETE A CONTINUE TO ABIDE BY THE MISSOURI CLEAN WAT SUBJECT TO ANY LEGITIMATE APPEAL AVAILABLE ICLEAN WATER COMMISSION.	ND ACCU TER LAW	RATE, AND UNTIL TRANSFER AND ALL RULES, REGULATION	APPRO NS, ORE	VAL, I AC DERS AN	GREE TO D DECISIONS,		
NAME AND OFFICIAL TITLE (TYPE OR PRINT)				PHONE NO. (AREA CODE & NO.)			
SCOTT HEIDTBRINK VICE PRESIDENT POWER GEN AND ENERGY RESOURCES					816-467-3830		
SIGNATURE					DATE SIGNED		
MO 780-1517 (3-05)	GE 1						

THE FOLLOWING ITEMS (5.00-10-00) WILL APPLY A COMPLETED BY THE APPLICANT FOR TRANSFER	AFTER COMP OF OPERATI	LETION OF TRANSFER NG PERMIT (BUYER) O	(SALE) AND ARE	TO BE AGENT.		
5.00 FACILITY						
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BLEY GENERATING STATION MO-0004871		MO-0004871	816-650-2	816-650-2900		
ADDRESS	слу		STATE	ZIP		
33200 EAST JOHNSON ROAD	SIBLEY		МО	64088		
6.00 FUTURE OWNER						
NAME		,	TELEPHONE NU	IMBER		
KANSAS CITY POWER & LIGHT COMPANY			816-556-2200			
ADDRESS	CITY		STATE	ZIP		
1201 WALNUT STREET	KANSAS CITY		МО	64106-2124		
7.00 CONTINUING AUTHORITY: (if same as ow	mer, write sa	ne)				
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8.00 FACILITY CONTACT						
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9.00 ADDITIONAL INFORMATION						
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ARE ANY CHANGES IN PRODUCTION, RAW MATERIALS OR IN THANTICPATED?	IE QUANTITY OR	QUALITY OF THE DISCHARG	ES FROM THIS FACIL!	TY PLANNED OR		
YES NO IF YES EXPLAIN (IF ADDITIONAL SPACE IS	REQUIRED, ATTA	CH SHEET)				
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10.00 SIGNATURE	<u> </u>	<del></del>				
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KNOWLEDGE AND BELIEF SUCH INFORMATION						
APPROVAL, I AGREE TO ABIDE BY THE MISSO	OURI CLEAN	WATER LAW AND A	LL RULES, REG	ULATIONS,		
ORDERS AND DECISIONS, SUBJECT TO ANY WATER LAW, OF THE MISSOURI CLEAN WATER			E UNDER THE M	ISSOURI CLEAN		
NAME AND OFFICIAL TITLE (TYPE OR PRINT)	<u> </u>		PHONE NO. (AR	EA CODE & NO.)		
SIGNATURE			DATE SIGNED			

MO 780-1517 (3-05)



## MISSOURI PUBLIC SERVICE SIBLEY GENERATING STATION CONSTRUCTION PERMIT FOR FLY ASH POND MODIFICATIONS

As part of its acid rain compliance plan at the Sibley Generating Station, Missouri Public Service (MPS) is planning to switch from a high-sulfur Illinois coal to a low sulfur western coal blend by the year 1995. The Sibley Generating Station is located along the Missouri River in Jackson County approximately one-half mile east of Sibley, Missouri.

Although the Sibley Generating Station will not begin burning the blended coal on a permanent basis until 1995, construction for modifying plant systems to burn the blended fuel will begin in September of this year. As part of the plant modifications, the existing fly ash handling and pond disposal system will be altered. These fly ash pond modifications will require a construction permit. Proposed fly ash pond and ash disposal system modifications are as follows.

#### 1. Fly Ash Handling System Modifications:

Precipitator ash will be pneumatically conveyed from the plant to a new fly ash silo located at the west end of the existing fly ash pond. Precipitator ash is currently sluiced from the plant and discharged directly into the west end of the fly ash pond. New ash lines will be routed along the existing ash piping corridor.

Economizer ash will continue to be sluiced to the fly ash pond through the existing ash conveying system. Slag will continue to be sluiced to existing dewatering pond facilities located west of the plant.

#### 2. Fly Ash Pond and Disposal Modifications:

The western side of the fly ash pond will be filled with slag or soil for siting the new fly ash silo (see construction drawings accompanying this letter). An area approximately 75 feet by 120 feet will be reclaimed for silo placement. The silo foundation will be placed on driven steel piles. The existing ash sluice lines will be extended in a concrete pipe trench to the relocated west pond slope.

Precipitator ash can be handled three ways from the silo to provide disposal flexibility; 1) the fly ash can be mixed with water and sluiced into the fly ash pond; 2) the fly ash can be loaded dry onto bulk trucks for potential sell; or 3) the fly ash can be conditioned with water in a pugmill and loaded onto trucks for disposal at the existing fly ash landfill.

Several improvements were made to the fly ash pond as part of pond cleanout and ash landfill operations in 1988 and 1989. The cleanout and landfill operations were permitted through MDNR waste management program. As part

of this construction permit application, MPS is proposing to revise the existing permit to incorporate these improvements. Existing fly ash pond improvements (see Dwg. Y5) made as part of the pond cleaning project are as follows:

#### 1. Additional Pond Overflow Pipe:

A pond overflow pipe was placed north of the existing fly ash pond outfall structure. The pipe discharges into the limestone bed structure just north of where the existing pond overflow pipe enters the structure (See Drawing Y8).

The new overflow pipe was placed at a lower elevation than the existing outfall to enable lowering of the fly ash pond water level. The pond water level is lowered during pond cleanout operations to facilitate dewatering and removal of deposited ash. The overflow pipe is provided with adjustable risers to allow fluctuation of the water level. This enables the pond level to be incrementally increased as the pond is filled which promotes better distribution of deposited ash.

#### 2. Center Dewatering Dike:

An earthen dewatering dike was constructed across the center of the fly ash pond. The dike divides the pond into an east and west cell, and enables the west cell to be taken out of service, dewatered, and cleaned. The center dike also acts as a weir to improve sedimentation of ash in the west cell. Care was taken during construction of the center dike to avoid excavation of the pond's clay liner. Deposited ash was removed as the earthen dike was extended.

#### 3. Fly Ash Sluice Line Extension:

Two 16-inch diameter High Density Polyethylene (HDPE) pipes were placed abovegrade along the outer shoulder of the south fly ash pond dike. The pipes discharge into the east pond cell so that the west cell is bypassed during pond cleaning operations. The HDPE extension pipes are connected to the existing fiberglass ash lines during pond cleanings with a flanged connection.

#### 4. Floating Silt Fences:

Floating silt fences are placed along the flow path of the east cell during pond cleaning operations when the fly ash sluice line extensions are used. The silt fences filter the pond flow to improve pond discharge quality. The silt fences consist of a geotextile fabric suspended from a series of floats.

#### 5. Shot Rock Work Pads:

Work pads constructed out of quarried limestone were placed in the west pond cell to access the center of the fly ash pond for removal of deposited fly ash. Rock is transferred between work pads as required to extend pads to desired cleanout locations. Deposited ash is removed as the pads are extended. Care is taken not to excavate into the clay liner as the rock is placed.

### 6. Landfill Return Water Line:

A 12-inch diameter HDPE pipe was placed from the landfill sedimentation pond to the fly ash pond. Landfill stormwater runoff and leachate overflows from the sedimentation pond into the return water line where it drains by gravity to the fly ash pond and is discharged through NPDES permitted Outfall 007. The return water line runs both above and below grade along the fly ash haul road. The routing and function of this line was included in the landfill operation permit application.

### 7. Pond pH Adjustment:

The method of pH adjustment in the fly ash pond was modified due to ongoing pluggage problems occurring in the limestone bed structure. The structure was constructed when the pond was built in 1976. Overflow from the pond flowed through a limestone bed in the structure to raise the pH. However, lower pH pond water reacted with the limestone and formed a gel which plugged the limestone bed.

Pond pH adjustment is now performed at the plant by chemical injection. Lime is occasionally added to the fly ash pond when pond pH is low. Fly ash pond overflow continues to flow through the limestone bed structure without the limestone bed. The NPDES sampling point continues to be at the limestone bed structure discharge.

The fly ash pond modifications are not anticipated to have an adverse effect on pond performance. Though the fly ash silo, center dewatering dike and work pads consume a small percentage of the fly ash pond storage capacity, the treatment capability of the pond has been enhanced by the center dike, additional overflow pipe and silt fences. No significant increase in flow to or solids loading in the pond is anticipated. Historically the fly ash pond has met NPDES effluent limitations and should continue to meet these limits in the future provided periodic removal of deposited ash continues in the west pond cell.



# Calculation Shee

Designer	MCLAREN	)	Date	-19-10	Checker	Date	
Title						lob No.	
On the same	TALFLOW	DX 5/14-1U	FLOWD	ANAL	45/6	~	*

NO RUN OFF FROM AROUND POND CAN contribute TO PUND /ovel.

POND 15 LOCATED MISSOURI DEPORTMENT OF TRANSPORMATION DISTRICT 4.

RAWFAL INTESTY - DURADOW - FREQUENCY CURVES FROM MODOT DISTRICT Y (SEE AHACHED)

CREST 725'

MORMAL POOL 722'

FREE BURRD 3'

100 YEAR 24 hour Duration i = A/(B+Er) (1% Design STORM)

A= 1719

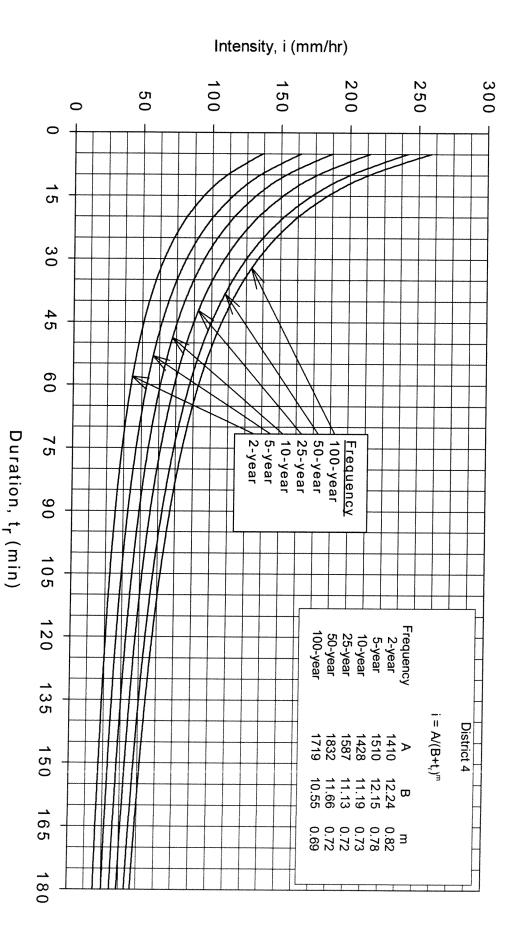
B= 10.55

M = 169

tr= 24 hn x 6000 = 1440 min

C= 1719 (10.55+1440).69 = 11.32in

3'- 11.32/2 = 2.05' of FREE GOARD
After storm of



Rainfall Intensity-Duration-Frequency Curves for MoDOT District 4

### MEMORANDUM

January 26, 1977

To: Bill Torres

From: Patrick Goeke

Re: Subsurface Recommendation for Fly Ash Pond

Missouri Public Service - Sibley

Project: 73-062-1-005

#### I. DRILLING AND TESTING RESULTS

### Subsurface Investigation: Fly Ash Pond

The subsurface investigation for the proposed Ash Disposal Pond consisted of nineteen auger borings with bag samples taken at approximately 5 foot intervals. Laboratory testing included classification tests and strength tests. The resistivity survey conducted by staff geologists was unreliable due to the heterogeneous deposits in the river valley. The locations of the borings are shown on the attached drawings.

The borings in the fly ash pond indicate that the soil is an alluvial deposit consisting mainly of clean sands, silty sands, and silts of low plasticity. Some highly plastic and varved clays were found. These clay deposits are usually isolated lenses. The amount and distribution of clay found on the site will not be sufficient to prevent seepage from the pond.

To prevent seepage from the pond, an impervious liner will be required.

### Subsurface Investigation: Borrow Area

Five preliminary borings were drilled in the field in the vicinity of line E 75+00. Each boring was drilled approximately 20 feet with bag samples taken at 5 foot intervals. These borings indicate that at least 20 feet of clayey silts (loess) exist over the site.

Laboratory tests were run on bag samples obtained from the borrow area. Atterburg limit tests indicate that the soil is a CL type soil with a liquid limit from 37 to 46 and a plastic index from 14 to 21.

Standard proctor tests indicate that this material has a maximum dry density of 103 pcf and an optimum moisture content of 18%.

Four permeability tests were run on combined samples with the calculated

Sibley 1-26-1977 permeability coefficient (k) ranging from  $10^{-6}$  to  $10^{-7}$  cm/sec. These samples were compacted to approximately 90% of maximum density.

One sieve and hydrometer test is being run with no results as of this date.

As of this date, final drilling for contract 100 is complete. Seven 30 foot borings were drilled in the proposed borrow area as shown on Drawing No. 3. The borings indicate that the soil in the borrow area is as good as that found in the preliminary borings. Laboratory tests will be assigned this week. When the laboratory tests are complete, the subsurface investigation work for this contract will be concluded.

### II. DESIGN RECOMMENDATIONS

### Liner Requirements

The preliminary tests run on samples from the borrow area indicate that the soils in the borrow area will be suitable for use as a pond liner.

Liquid Limits: ranges

ranges from 44 to 37

Plastic Limits:

ranges from 22 to 24

Plastic Index:

ranges from 13 to 21

Maximum Dry Density: 102 pcf

Permeability:

 $10^{-6}$  to  $10^{-7}$  cm/sec

Hydrometer Analysis: Incomplete

In discussing the problem with Dr. Roy Leonard, he felt that the loess from the borrow area would provide an adequate liner if it is compacted to  $92\% \pm 5\%$  of the maximum dry density. Moisture should be held between optimum and optimum plus 4%.

The thickness of the liner will be dependent on the seepage requirements set down by the state.

### Dike Requirements

Construction of dikes between Sta. 0+00 and Sta. 23+50 will be as shown in Figure #1.

Construction of dikes between Sta. 23+50 and Sta. 51+00 will be as shown in Figure #2.

The following requirements shall apply:

Type A soil shall be limited to soil taken from the designated borrow areas. Type A sections of the dike should be compacted using sheeps foot rollers to  $92\% \pm 5\%$  of the maximum dry density as determined by the Standard proctor. Moisture control is necessary and should be held between optimum and optimum plus 4%. Compactions will be in 6" uncompacted lifts.

Type B material can be any material removed from the pond area as waste material. Type B sections of the dike shall be compacted in 6" uncompacted lifts. Compaction shall be specified by a performance specification with the contractor making 5 passes with a sheeps foot roller.

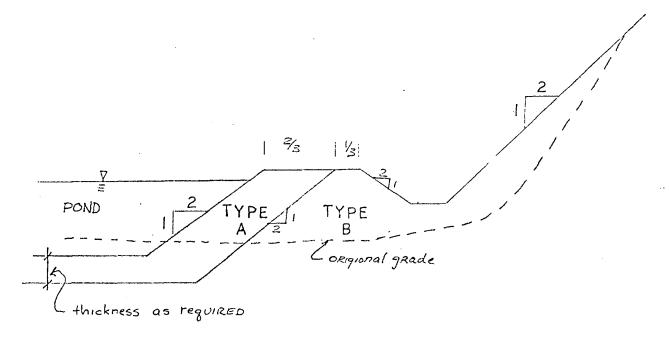
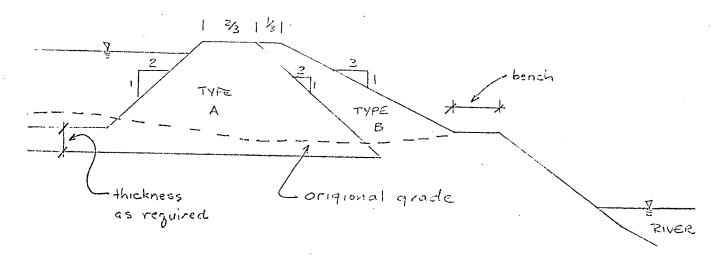


FIGURE | STA 0+00 TO 23+50



### FIGURE 2 STA 23+50 TO 51+00

### III. ASH POND DIKE STABILITY

A preliminary analysis of the stability of the proposed dikes for the fly ash pond has been completed. Three locations considered to be the least stable were investigated. The stations investigated were 31+00, 34+50 and 46+00.

### Sta. 31+00

The factor of safety for the dike depends on the soil values given the loess fill and the underlying strata. Test samples from boring AP-5 indicate that the underlying clay strata has an undrained shear strength of 300 psf. The sand strata has an estimated value of  $30^{\circ}$  for the friction angle.

The loess fill was given a cohesion of 500 psf and a  $\emptyset$  of 10 degrees. Subsequent direct shear test on a remolded sample of loess indicates that the loess may act as a sand with a  $\emptyset$  of  $26^\circ$  and a cohesion of 100 psf.

For the 2:1 dike at Sta. 31+00 without a bench the factor of safety was 0.89 for the clayey loess ( $\emptyset = 10^{\circ}$ , c = 500). The factor of safety decreased to 0.91 for the sandy loess ( $\emptyset = 26^{\circ}$ , c = 100).

When the dike is moved away from the river to provide a 15 foot bench between the dike and the river bank, the factor of safety for the clayey

loess dike increases to 1.90. For the sandy loess fill the factor of safety with the 15 foot bench was computed to be 1.77.

### Sta. 46+00

The soil at Sta. 46+00 is similar to that of Sta. 31+00 except for a decrease in the thickness of the clay layer. The strength values for the soil remain the same.

For the 2:1 dike without a bench, the factor of safety was computed to be 1.36 for the clayey loess. With sandy loess, the factor of safety decreased to 1.21. The addition of a 15 foot bench increases the factor of safety additionally.

### Sta. 34+50

Two borings were taken approximately 150 feet from Sta. 34+50. Boring AP-7, to the east, consisted of 20 feet of poorly graded medium sand. Boring AP-9, to the west, consisted of 9 feet of sandy silty, overlying  $11^+$  feet of medium stiff silty clay (c = 500 psf). Dikes were analyzed with clayey loess.

### No Bench

The sand was estimated to have a  $\emptyset$  of  $28^{\circ}$ . The computed factor of safety for the sand profile was found to be 1.31.

When analyzing the profile with an 11 foot clay layer overlying sand, the factor of safety decreased to 1.01.

### 15 Foot Bench

When analyzing the sand profile with a 15 foot bench, the factor of safety was computed to be 1.56. The same profile with an 11 foot clay layer, resulted in a factor of safety of 1.15.

The minimum factor of safety for a 2:1 dike consisting of sandy loess constructed on the clay profile with a 15 foot bench was found to be 1.07.

The above analysis was primarily directed at a deep failure circle which moves large masses of soil on long failure arcs.

The stability of the dikes on 2:1 slopes has been studied. It was determined that the minimum factor of safety for loess dikes with  $\emptyset$  = 26° and

c = 100 psf was 1.60. The minimum factor of safety with  $\emptyset = 10^{\circ}$  and c = 500 psf was computed to be 2.23.

-6-

### Affect of Clay Seams on Slope Stability

In analyzing the data from the slope stability programs, it can be seen that the presence of subsurface clay seams can decrease the stability of the dike slopes. The shear strength of samples tested indicate that the undrained shear strength is 300 to 500 psf.

Taking into consideration the deposition process in an alluvial valley, it is to be anticipated that the clay found in some of the borings are plugs. These clay plugs can be bridged by the width of the dike base and not adversely affect the stability of the slopes.

By controlling the placement rate of the fill, the pore pressure in the clay can be reduced and the shear strength of the clay increased.

### Conclusions:

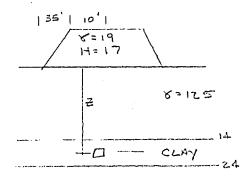
- 1) The stability of 2:1 dikes made from loessial type soils has an adequate factor of safety against shallow (slope) failure circles.
- 2) Providing a minimum bench of 15 feet between the toe of the dike and the top of the river bank increases the factor of safety of the slope.
- 3) The factor most incluencing the factor of safety is the presence of compressible clay seams.

By controlling the rate of fill, the possibility of a slope failure due to increased pore pressures is reduced. The dikes should be constructed in a manner such that all portions of the dikes are about the same height.

### Settlement Considerations

For normally loaded clays, the settlement due to an increased load can be predicted based on the Compression Index  $-C_c$  (Terzaghi and Peck - Article 13).

Memorandum



$$S = H \frac{C_c}{1+e_s} \log_{10} \frac{P_0 + \Delta P}{P_0}$$

$$S = 10 \frac{.432}{1.98} \log_{10} \frac{1.72}{1.02}$$

$$= .53 \text{ feet}$$

$$= 6 \text{ inches}$$

-7-

January 26, 1977

From Naufac (7-5-7)

I = .435

P = 17×95 = .80 TSP

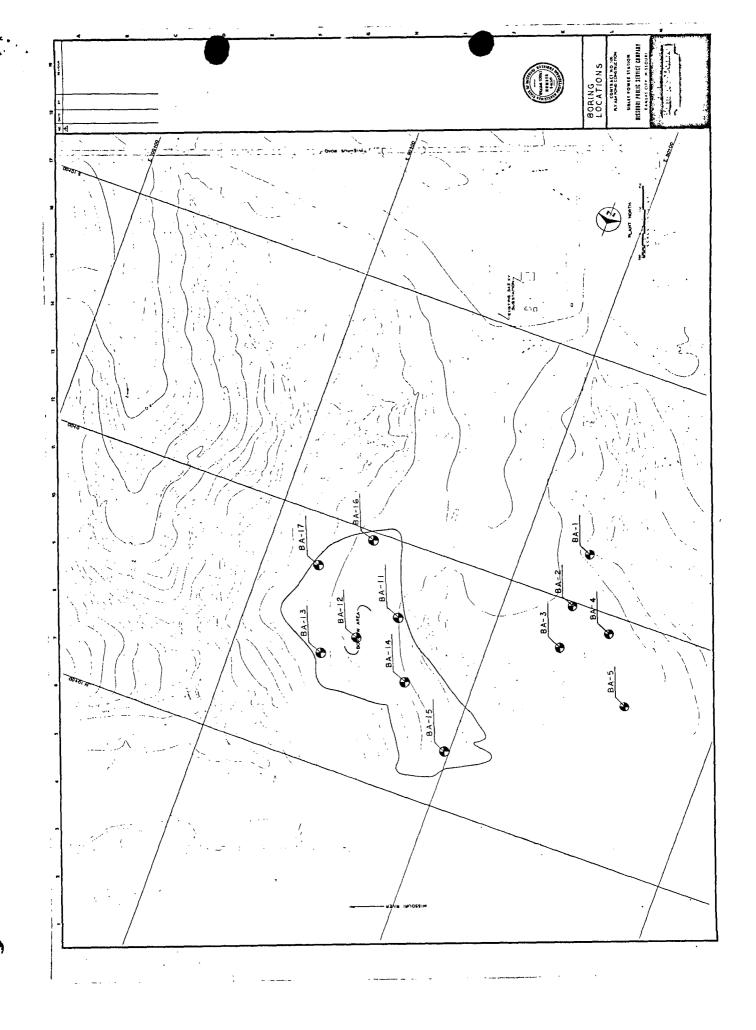
$$T_3 = 2IP = 2 \times .435 \times .80 = .70 + sf = \Delta P$$
 $P_0 = 1.02 + sf$ 
 $P_0 = 1.02 + sf$ 

Possible settlement of the dike is 6 inches and will occur at unpredictable locations due to the nature of the deposits.

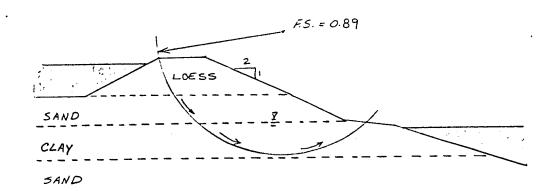
e= , 98

The locations of the dikes shown on this drawing class not conform to the contract documents. BOR. NG LOCATIONS BISSERI PURIC SCRICE CONTRACTOR
SESSERI PURIC SCRICE CONTRACTOR SERVICE CONTRACTOR SERVICES CONTRACTOR SER - 097 . 120 --730 740 - 760 770 NOTE: THIS DRAWING HAS BEEN PEVISED AND IS NOT PART/OF THE CONTRACT DOCUMENTS-1 33.54 TO EAST STATE OF CHERWISE HOTTO TO EL 7/7 5 UNITS CENERWISE HOTTO (SEE DIKE RIP DETAIL DIES Y 10) MISOUR RNCR AP-12 As of the morton order € AP-26 AP-25

The location of dikes c shown on this drawing does not conform to the contract documents **建设区** States Power station with the service of the servic BORING LOCATIONS 150 --PAGE OVER SHE SIZE OF OUR PAGE OF THE STATE MESSOUR RINER THIS DRAWNG HAS BEET SENTED AND IS NOT PART OF THE CONTRACT DESCRIPTION A TOTAL 100.50 100.50



# Summary of dike analysis



Sta 31+00

No BENCH

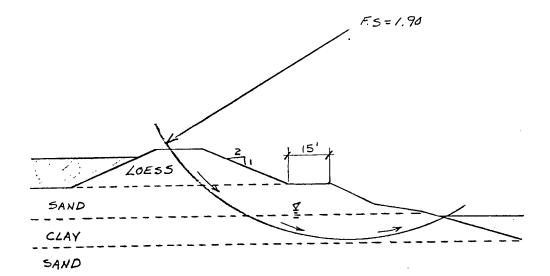
Clay: C: 300 psf

p: 0°

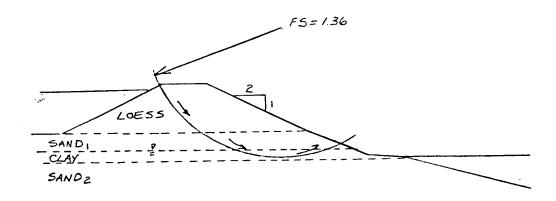
Sand: C: 0 psf

p: 30°

3



5ta 31+00 15 foot bench Clay: C= 300 psf 6= 0° Sand: C=0 psf \$\$\phi=30^{\circ}\$\$



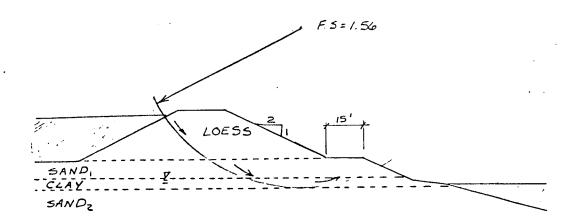
Sta 46+00

No BENCH

Sand; \$\phi = 28 \cdot c = 0

Clay: \$C = 300 psf \\
\$\phi = 0^{\cdot}

Sand \$\frac{1}{2} \phi = 30^{\cdot} \cdot c = 0



Sta 46+00

2

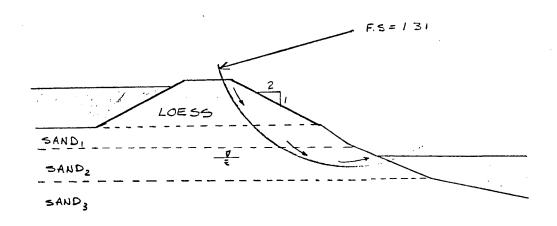
ょ

15' BENCH

Sand, : \$=28, C=0

Clay: C = 300 \$ = 0

Sandz: \$=30, C=0



Sta 34+50

No BENCH

Sand : 0=28 C=0

Sandz: 0:28 (:0

Sand; : \$=30 C=0

SAND, CLAY SAND 2

5+a 34+50

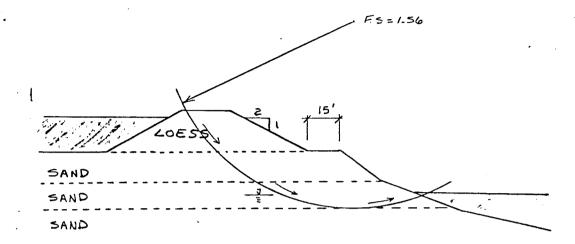
NO BENCH

Sand, : \$= 28°

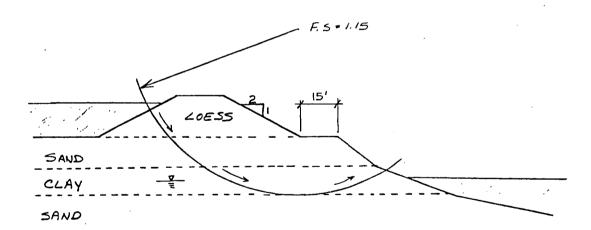
Clay: 0.0°

C = 500 psf

Sandz : \$ = 30° C = 0



Sta 34+50 15' BENCH Sand, : \$\phi = 28 C=0 Sandz: \$\phi = 28 C=0 Sandz: \$\phi = 30 C=0



Sta 34+50

15' BENCH

Sand, : \$=28 C=0

Clay : C = 500 psf

φ = 0

Sand: \$=30° c=c

# **Breach Impact Analysis: Sibley Generating Plant Ash Settling Ponds**

### **Facility Description**

There are two ponds at the KCP&L Company Greater Missouri Operations Sibley Generating Plant that receive coal combustion products. One is small, about 500 cubic yards and settles out slag. The other settles out fly ash and is about 361,000 cubic yards in capacity. Since both ponds are routinely dredged, no solid material is permanently deposited in the ponds. The ponds contain varying levels of water depending upon rainfall and operations. Discharge from both ponds is regulated under the plant's NPDES permit.

### **Breach Scenarios**

The ponds are located alongside the Missouri River. Any surface release would be contained on the property, which is bounded by low bluffs on three sides, or it would go to the Missouri River after traveling across the land between the ponds and river. Flow toward the bluff area would be against a rising terrain so would have negligible impact. Flow toward the river would result in water runoff of the released water that did not soak into the ground at the river and solids deposited on the river bank and into the river. Due to the cementious nature of the solid material in the ponds, the solid material is not expected to be flowable; it would simply slump toward the river. Some solid material would be carried by the water outflow by erosion of the surface of the solid material. For a release toward the river, a significant failure of the ground between the pond and river would have to occur. There appears to be little or no trigger to cause the magnitude of ground failure.

Even though a release is unlikely, an impact is calculated based on the total instant release of the full capacity of both ponds into the river with no residual left on land. The calculations are based on a lower river level of 15.6 feet at Kansas City against a flood stage at that station of 32 feet. The impact of a release to the river would be greatest at lower flows.

### **Impact Calculations**

Total capacity of both ponds is 361,500 cubic yards. The length along the river of the combined ponds is approximately 2700 feet. River flow is taken as 2 miles per hour with a flow rate of 74,884 cubic feet per second. The surface area of the river along the ponds scales to be approximately 675,000 square feet.

Total pond Capacity ÷ surface area of adjoining river = rise in river due to sudden total release.

 $(361,500 \text{ cubic yards x } 27) \div 675,000 \text{ square feet} = 14.46 \text{ feet increase in depth}$ . This would not put the river into flood stage along the plant and the effect would rapidly dissipate.

The result of a total release would be a momentary rise in the river. The amount of the rise in river would be dependent on the level of the river at the time, the flow rate, and the speed of release. The north side of the river across from the ponds is a low marshy area which would absorb any wave action from the release while most of the surge would simply spread out up and down the river. At higher river levels the impact would create a much lower rise in the river because of the resulting higher river flow volumes and wider expanse of the river into low areas across from the plant which would dilute the impact of the release because of the greater volume of water in the river and much greater surface area of the river at higher levels. While seemingly counter intuitive, the higher the river level, the

lower the impact of any release. The aerial photo of the river, with the plant outlined, shows the river at high level. The old channel marshy area north of the river is covered showing the river over twice as wide adjacent to the plant than it was for the calculations.

The impact to the river would be a layer of inert ash along the bank and an addition of water to the river which would be absorbed quickly. No environmental damage or property damage should result. The area south of the river is occupied by the plant which is surrounded by bluffs, so any rise would be contained in the plant. The area north of the river is mostly fields, as the attached aerial shows.

There is no known scenario that could result in the immediate release of all the material. Much of the solids would not flow and remain in the plant area. The ponds are routinely dredged so the amount of material available for release would be much lower than the calculated case.

# MISSOURI PUBLIC SERVICE COMPANY KANSAS CITY, MISSOURI

SIBLEY POWER STATION, SIBLEY, MISSOURI
SUBSURFACE INFORMATION
(BOOK NO. 1)
(FLY ASH POND AND BORROW AREA)

### NOTICE

THERE IS NO EXPRESS OR IMPLIED GUARANTEE AS TO THE ACCURACY OR COMPLETENESS OF THE INFORMATION AND DATA CONTAINED IN THIS DOCUMENT, NOR OF THE INTERPRETATION THEREOF BY MISSOURI PUBLIC SERVICE COMPANY, THE BURNS & McDONNELL ENGINEERING COMPANY, KANSAS CITY, MISSOURI, OR ANY OF THEIR REPRESENTATIVES.

THE SUBSURFACE INFORMATION AND DATA CONTAINED HEREIN DO NOT FORM A PART OF ANY CONTRACT DOCUMENT ISSUED BY THE MISSOURI PUBLIC SERVICE COMPANY.

Burns & M'Donneil Engineers-Architects - Consultants KANSAS CITY, MISSOURI 1977

73-062-1-005

Date

Burns & McDonnell Engineering Company P.O. Box 173 Kansas City, Missouri 64141

Re: Sibley Power Station

Contract 100

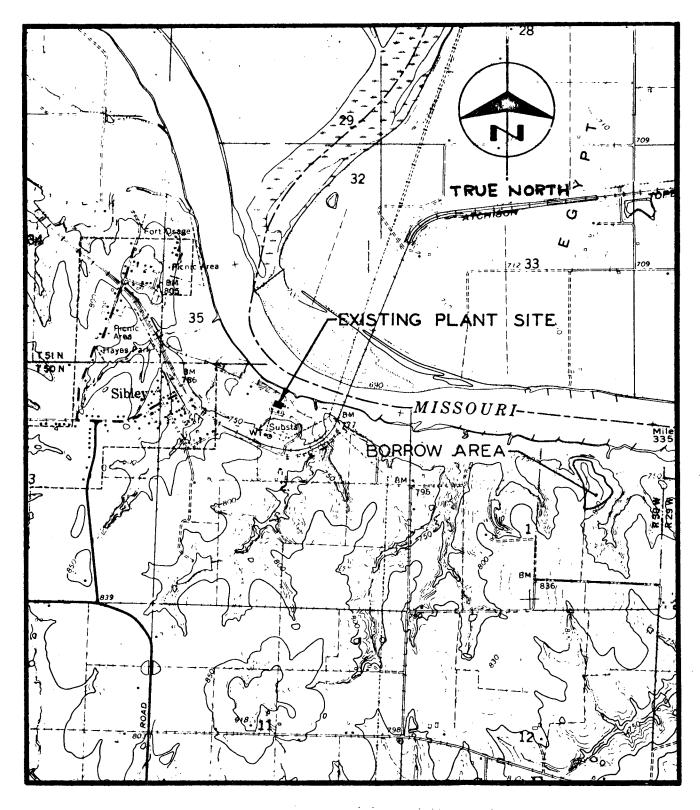
Project: 73-062-1-005

The undersigned acknowledges receipt of the SUBSURFACE INFOR-MATION requested for the contract identified above and acknowledges that such SUBSURFACE INFORMATION must be returned to Burns & McDonnell to obtain refund of deposit on the Contract Documents.

The undersigned further acknowledges and agrees there is no express or implied guarantee as to the accuracy or completeness of the information and data received, nor of the interpretation thereof by the Owner, Burns & McDonnell Engineering Company, or any of their representatives; and, the subsurface information and data received herein DO NOT form a part of any contract document issued by the Owner.

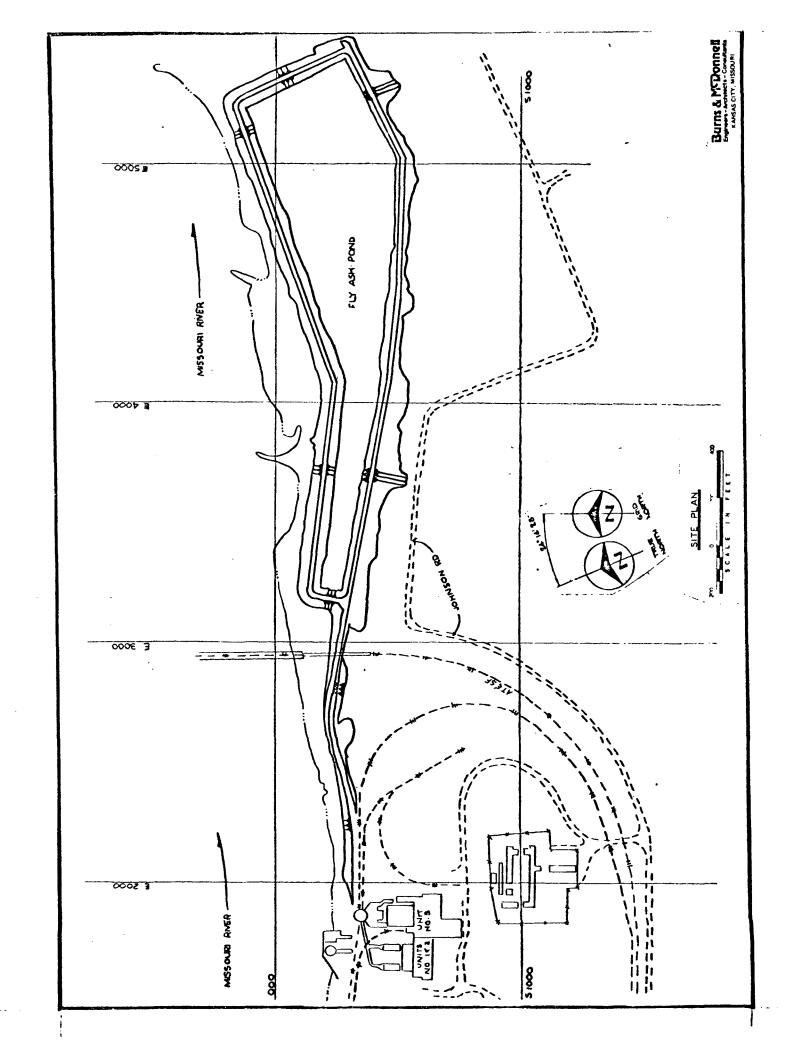
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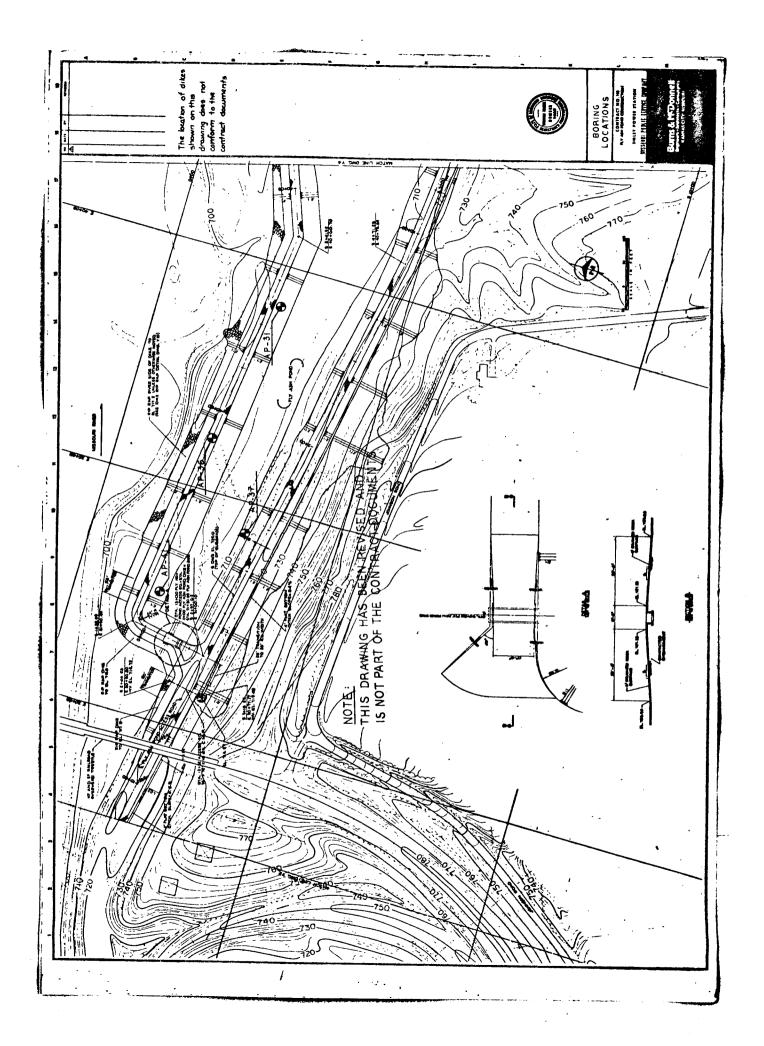
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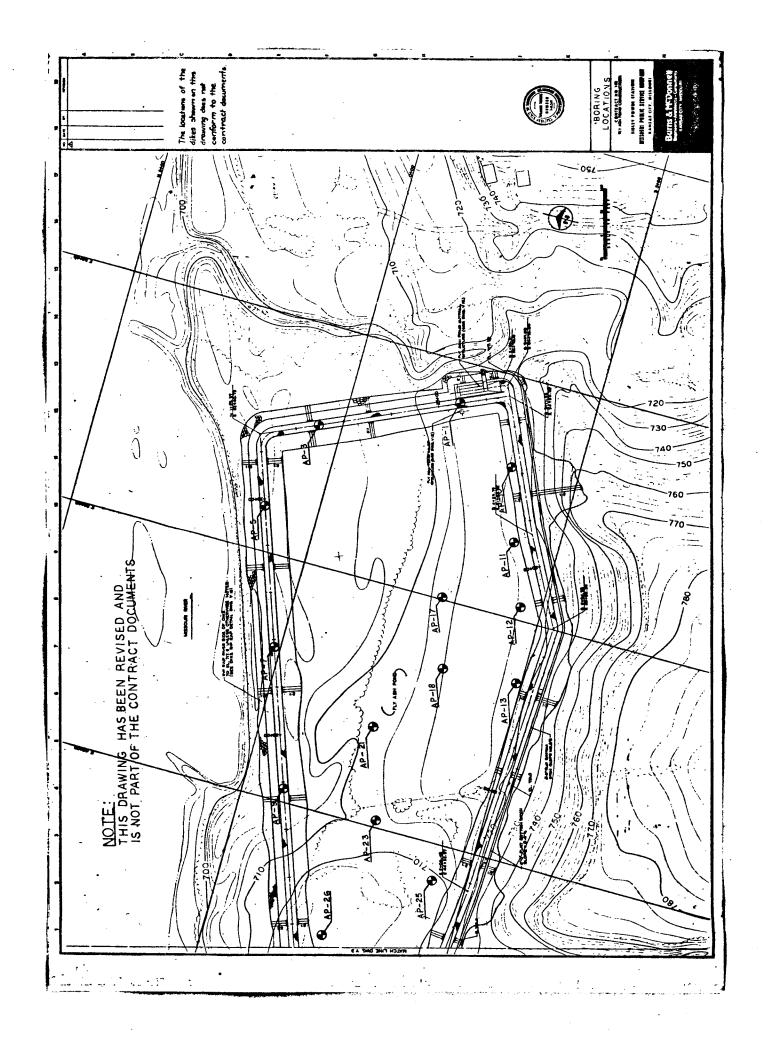


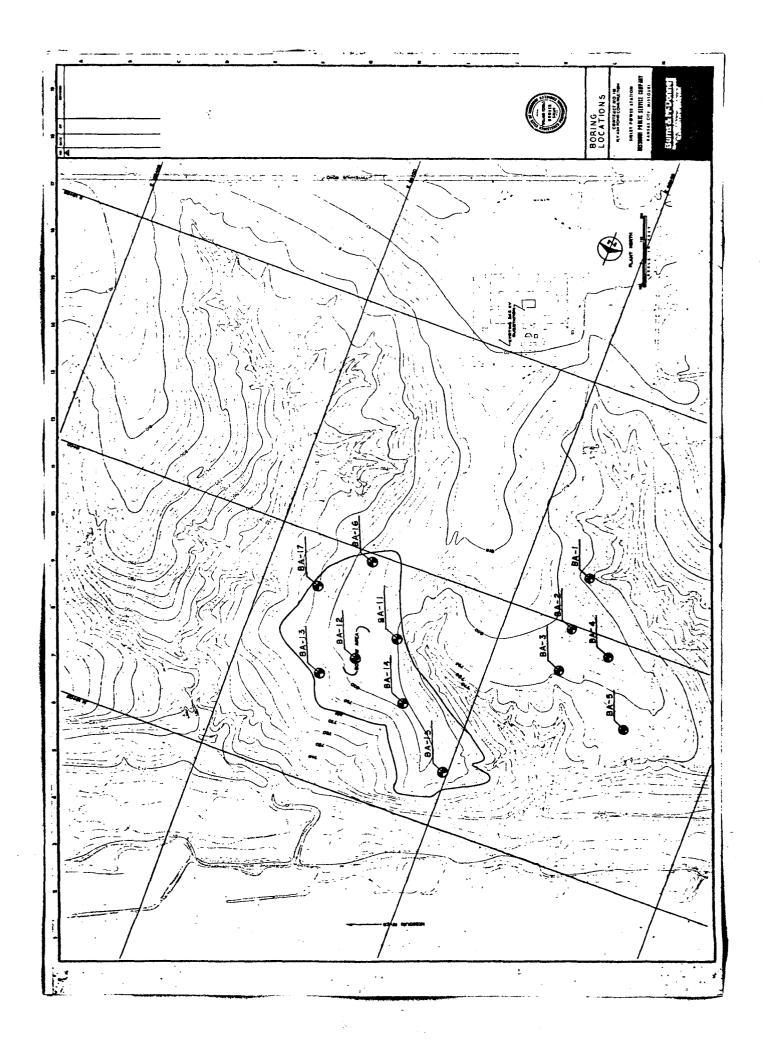
VICINITY MAP







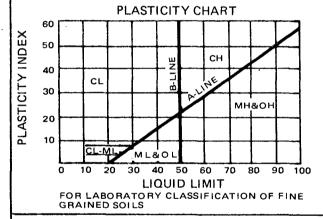




### BURNS & McDONNELL DRILLING LOGS

The material classifications and stratagraphic sequence presented herein reflect the observations of personnel present during drilling and sampling operations. The boring logs are based on <u>VISUAL</u> classifications and constitute only an opinion of the personnel making the observation. The Unified Soil Classification system is used for all soil descriptions.

	UNIFIED SOIL CLASSIFICATION SYSTEM								
	MAJOR D	IVISIONS	LETTER SYMBOL			DESCRIPTION			
		CLEAN GRAVELS	GW OP.		0.1	WELL-GRADED GRAVEL, GRAVEL-SAND MIXTURE			
OILS RGER SIZE	GRAVEL AND	LITTLE OR NO FINES	GP		•	POORLY-GRADED GRAVEL, GRAVEL-SAND MIXTURE			
D SO LAP EVE	GRAVELLY SOILS	GRAVELS WITH FINES	GM	\$	\$	SILTY GRAVEL, GRAVEL-SAND-SILT MIXTURE			
AINE 50% 00 SII		APPRECIABLE FINES	GC	6		CLAYEY-GRAVEL, GRAVEL-SAND-CLAY MIXTURE			
COARSE-GRAINED SC MORE THAN 50% LAF THAN NO. 200 SIEVE		CLEAN SANDS	SW	000	00	WELL-GRADED SAND, GRAVELLY SAND			
ARSE AN N	SAND AND SANDY SOILS	LITTLE OR NO FINES	SP	••	<i>•</i> :	POORLY-GRADED SAND, GRAVELLY SÄND			
98±		SANDS WITH FINES	SM	ô	0	SILTY SAND, SAND-SILT MIXTURE			
		APPRECIABLE FINES	SC %%		6	CLAYEY SAND, SAND-CLAY MIXTURE			
OILS SMALL- SIEVE			ML			SILT, CLAYEY SILT, SILTY OR CLAYEY VERY FINE SAND, SLIGHT PLASTICITY			
SOILS % SMA 30 SIE	SILTS AND CLAYS	LIQUID LIMIT LESS THAN 50	CL			CLAY, SANDY CLAY, SILTY CLAY, LOW TO MEDIUM PLASTICITY			
	CLATS		OL			ORGANIC SILTS OR SILTY CLAYS OF LOW PLASTICITY			
RAINED THAN 50			СН			SILT, FINE SANDY OR SILTY SOIL WITH HIGH PLASTICITY			
1 × 111 F	SILTS AND CLAYS	LIQUID LIMIT MORE THAN 50	СН			CLAY, HIGH PLASTICITY			
FINE MORI ER TI SIZE	JEA 10		ОН	1/		ORGANIC CLAY OF MEDIUM TO HIGH PLASTICITY			
HIGHLY ORGANIC SOILS			PT	$\approx$	333	PEÄT, HUMUS, SWAMP SOIL			



### **RELATIVE PLASTICITY**

NONPLASTIC
TRACE PLASTICITY
MEDIUM PLASTIC
HIGHLY PLASTIC

CANNOT ROLL INTO BALL
BARELY ROLL INTO BALL
CAN BE ROLLED INTO BALL
NO RUPTURE BY KNEADING

RELATIVE MOISTURE								
DRY	POWDERY							
DAMP	BELOW PLASTIC LIMIT							
MOIST	PL TO LL RANGE							
WET	ABOVE LIQUID LIMIT							

DENSITY	N- VALUE
VERY LOOSE	0-4
LOOSE	5-10
MEDIUM	11-30
DENSE	31-50
VERY DENSE	>50

# RELATIVE PARTICLE SIZE

BOULDER	LARGER THAN 12"
COBBLE	3" TO 12"
GRAVEL COARSE	3/4" TO 3"
FINE	4.76MM TO 3/4"
SAND COARSE	2MM TO 4.76MM
MEDIUM	0.42MM to 2MM
FINE	0.074MM TO 0,42MM
SILTS AND CLAY	SMALLER THAN
	0.074MM

RELATIVE COMPOSITION							
TRACE	0-10%						
SOME	11-35%						
AND/WITH	36-50%						
	L						

RELATIVE CONSISTENCY							
VERY SOFT	< 1/4 TSF						
SOFT	1/4-1/2 TSF						
MEDIUM	1/2-1 TSF						
STIFF	1-2 TSF						
VERY STIFF	2-4 TSF						
HARD	> 4 TSF						

N-VALUE (BLOW COUNT) IS THE STANDARD PENETRATION RESISTANCE BASED ON THE TOTAL NUMBER OF BLOWS, USING A 140-LB HAMMER WITH 30-INCH FREE FALL, REQUIRED TO DRIVE A SPLIT-SPOON THE LAST TWO OF THREE 6-INCH DRIVE INCREMENTS. (EXAMPLE: 4/7/9, N  $\approx 7+9=16$ )

		J	RILLII	ע ע	LUU		e schipe schie		2 <del></del>		
Јов No. 73	-062-1-005	PROJECT	MPS Ash Por	d				.Hole	NoAP-	-1	
GROUND ELEV	712	LOCATION	2697, 4828	0 E	• • • • • • •			". Shee	SHEET OF		
DRILLING TYPE	Hole Depth	Overburden Footage	Bedrock Footage		BURDEN PLES		CORE		% Core . ECOVERY	WATER Table	
Auger	20.0	20.0	0		5 		<u> </u>			19.8'	
DRILLING CO	Layne Wes	tern		DRILLE	R(s)	Jack	Hig	gh1ey			
Drilling Ri	<sub>G.</sub> CME-55			PENETR	ation T	EST				# ** # 10 ** ** ** ** ** ** ** *	
DRILLING DA	те. 12/76	то	*******	. INSPEC	TOR(S).	Jo	hn Z	Zey			
DEPTH	Desc	RIPTION		Log OR CLASS	No. BLows	CORE RECOV. & LOSS	SQ1X	BOX OR SAMPLE No.	REMARKS		
1	Silty clay, plasticity,						1 _	1	LL= 43	PI= 23	
] ] 1	Clayey silt, plasticity, sand						4 <u>-</u>	2			
1	Interbedded clayey silt,	-									
	Fat clay, st plasticity,						9 _	3			
	Silty clay, medium plast						15	4			
16 =											
18 = 20 = 20	Same - wet		·				20	5			
ائے ا	Total Depth	= 20.0"	-				- V			·	
= = = = =							-				

GROUND ELEV	
GROUND ELEV. 707  DRILLING HOLE OVERBURDEN BEDROCK OVERBURDEN BOXES  Auger 20.0 20.0 0 4  DRILLING CO. Layne Western DEPTH STATE OF THE DEPTH BOXES  DRILLING CO. Jack Highle	% CORE WATER RECOVERY TABLE Dry
Type Depth FOOTAGE FOOTAGE SAMPLES BOXES  Auger 20.0 20.0 0 4  DRILLING CO. Layne Western DRILLER(S). Jack Highle	RECOVERY TABLE Dry
DRILLING CO. Layne Western DRILLER(s) Jack Highle	·y
DRILLING RIG. CME-55	
	pp eo tel 15 ,2 eo en 10 eo 60 10 eo
DRILLING DATE. 12/76 TO. INSPECTOR(S). John Zey	
DEPTH DESCRIPTION LOG NO. RECOV. SAMPL CLASS BLOWS & LOSS NO.	
Silty sand, medium dense, nonplastic, damp, light brown  Silty clay, medium stiff, medium plasticity, wet, blue gray, trace of sand  Total Depth = 20.0'	

2-1-005	PROJECTMF	OC Ach Dond							1
		S ASII FORG			<u> </u>		. HOLE	NoA	P-5
GROUND ELEV. 708 LOCATION 53135 N. 48130							. Ѕнее1	1	OF1
HOLE DEPTH	Overburden Footage	BEDROCK FOOTAGE	OVERB Samp	URDEN LES	No. Box	Core (ES		CORE	WATER TABLE
20.0	20.0	0	4				-		Dry
.ayneWes	tern		DRILLER	R(s),,	Jack	High	ley		
CME-55		• • • • • • • • • • • • • • • • • •	PENETRA	ATION T	EST				
12/76	TO	· · · · · · · · · · · · · · · · · · ·	INSPECT	ror(s)	John	Zey			
DESC	RIPTION		LOG OR	No. Blows	CORE RECOV.		BOX OR SAMPLE	REMARK	5
se, damp,	light brow		CLASS	BLOWS	10''		SS-1		
stic, moi	ist, blue g							UL=58  90 = 0  Vary =  QP 1  LL=56  90 =	1.25 PI = 38 31 tsf 82 pcf ess than 1 PI = 31 30 tsf = 77 pcf
	d, poorly se, damp, lum grain	d, poorly graded, mose, damp, light browlium grained	Agyne Western  CME-55  12/76  Description  d, poorly graded, medium see, damp, light brown, lum grained  ty clay, soft, medium stic, moist, blue gray  eWet	Ayne Western  CME-55  PENETRA  12/76  DESCRIPTION  LOG OR CLASS  1, poorly graded, medium se, damp, light brown, lum grained  ty clay, soft, medium stic, moist, blue gray  e - Wet	DRILLER(S)  CME-55	Agyne Western  CME-55  Penetration Test.  12/76  Description  Log OR NO. Recov.  CLass Blows & Loss  10"  1, poorly graded, medium se, damp, light brown, lum grained  ty clay, soft, medium stic, moist, blue gray  10"  10"	Agyne Western  CME-55  PENETRATION TEST.  10" 5-  10" 5-  11, poorly graded, medium se, damp, light brown, lum grained  ty clay, soft, medium stic, moist, blue gray  10" 15-  10" 15-  11" 20-	Agyne Western  DRILLER(S). Jack Highley  PENETRATION TEST.  12/76	Agyne Western  DRILLER(S)  Jack Highley  PENETRATION TEST.  12/16

		ا لا	RILLIN	u	LUG				<del> </del>			
JOB NO 73	3-062-1-005	PROJECT	MPS Ash Po	nd		·/ · · · · · · · · · · ·		. HOLE	No. AP-	-7		
GROUND ELEV704 LOCATION53165 N. 4783						7832 E				SHEET OF 1		
DRILLING TYPE	LING HOLE OVERBURDEN BEDROCK				BURDEN		CORE		% CORE	WATER Table		
Auger	20.0	20.0	0	4	<b>,</b>					17'?		
	************	************	*****			1			* * * * * * * * * * * * * * * * * * * *			
DRILLING CO	Layne We	stern		DRILLE	R(S)	Jack	Hig	hley				
DRILLING RI	cCME-55	0 -0 -0 -0 -0 -0 -0 -0 -0 -0 -0 -0 -0 -0							1 # TE 40 40 40 40 40 40 40			
DRILLING DA	тв. 12/76	то	9 40 41 70 to 10 to 10 to 10 to 10 to 10 to	INSPEC	TOR(S).	John	Zey	7 				
DEPTH	Desc	RIPTION		Log OR	No.	Core Recov.		BOX OR SAMPLE	REMARKS			
0				CLASS	BLOWS	& Loss		No.				
	01	مسائد المسم	addm	•			-					
	S <mark>and, poorl</mark> y dense, mediu						1					
	light brown	· ·	• •									
4 =							_					
						6''	5 -	SS-1				
6 =							_					
					! 							
8 🚽	Same - moist	<b>-</b>					=					
	Same - mois	-		, .			=					
10						10"	10_	SS-2				
]				, •								
12							_					
1 =				• • •			_					
14							=					
17							=					
						8"	15_	ss-3				
16 🚽		المقاد كالمداد المقداد المقداد المقولين المؤلف المقولين والمادات		† <del>.</del>	<del>                                     </del>	<del>                                     </del>						
,	Same - wet,		t				=		11-1-	oorrod		
18	content, gr	ay					=		Hole below			
							-	]		= -		
20 =	Same - satu	rated				7"	20_	ss-4				
	Total Depth	= 20.0°					=					
		<del></del> -			1		=					
								]				
								1				
-							=	1				
1 1							=	1				
=							-	]	ļ			
]								1	1			
1 -				1		1	-	-				

		D	R I		L	l N	U	LOG		6 7 7 A			
JOB NO73-062-1-005 PROJECT							1				.Hole	NoAP-	-9
· · · · · · · · · · · · · · · · · · ·						<del>,</del>					SHEET1 OF		
NG E	HOLE Depth	OVERBURDEN BEDROCK FOOTAGE FOOTAGE									WATER Table		
Auger 20.0 20.0 0					0			<del>.</del>			<u></u>		Dry
Drilling Co. Layne Western						DRILLE	R(S)	Jack	Hig	gh1ey	* ** ** ** ** ** ** **	• • • • • • • • • • • • • • • • • • • •	
DRILLING RIG. CME-55						PENETR	ATION T	EST	• • • • •		• • • • • • • • • • • •		
DRILLING DATE 12/76					INSPECTOR(S). John Zey								
	Desc	RIPTION					LOG OR CLASS	No. Blows	CORE RECOV. & Loss		BOX OR SAMPLE No.	REMARKS	
s: m b	ine grained ilty clay, edium plast	medium sti	ff,	Prov	wn,					10	2		
	S:  S:  S:  Mo  Br  Br  Br  Br  Br  Br  Br  Br  Br  B	Silty sand, nonplastic, fine grained  Silty clay, medium plast blue gray, s	73-062-1-005  ELEV. 707. LOCATION	T3-062-1-005  PROJECT	T3-062-1-005  PROJECT. MPS AS  LOCATION. 53192  LOCATION. 53192  TO 20.0 20.0  G Co. Layne Western  G RIG. CME-55  G DATE 12/76  DESCRIPTION   Silty sand, medium dense, nonplastic, damp, light browfine grained  Silty clay, medium stiff, medium plasticity, moist, blue gray, some sand	T3-062-1-005  PROJECT. MPS Ash F PROJECT. S3192 N,  ING HOLE OVERBURDEN FOOTAGE  PROTAGE FOOTAGE  TO 20.0 0  G CO. Layne Western  G RIG. CME-55  G DATE 12/76  DESCRIPTION  Silty sand, medium dense, nonplastic, damp, light brown, fine grained  Silty clay, medium stiff, medium plasticity, moist, blue gray, some sand	T3-062-1-005  PROJECT. MPS Ash Pond PROJECT. S192 N. 47.  LOCATION. 53192 N. 47.  ING HOLE OVERBURDEN FOOTAGE PROTAGE  POOTAGE  TO 20.0 0  G CO. Layne Western  G RIG. CME-55  G DATE 12/76  Description  Silty sand, medium dense, nonplastic, damp, light brown, fine grained  Silty clay, medium stiff, medium plasticity, moist, blue gray, some sand	T3-062-1-005 PROJECT MPS Ash Pond  ELEV. 707 LOCATION. 53192 N, 47533 E.  ING HOLE DEPTH FOOTAGE FOOTAGE SAM ET 20.0 20.0 0  G CO. Layne Western DRILLE  G RIG. CME-55  G DATE 12/76 TO. INSPEC  Description  Silty sand, medium dense, nonplastic, damp, light brown, fine grained  Silty clay, medium stiff, medium plasticity, moist, blue gray, some sand	T3-062-1-005 PROJECT. MPS Ash Pond  ELEV. 7.07 LOCATION. 53192 N. 47533 E  ING HOLE DEPTH FOOTAGE FOOTAGE SAMPLES  20.0 20.0 0 4  G CO. Layne Western  G RIG. CME-55  D E S C R I P T I O N  Silty sand, medium dense, nonplastic, damp, light brown, fine grained  Silty clay, medium stiff, medium plasticity, moist, blue gray, some sand	T3-062-1-005 PROJECT. MPS Ash Pond  Location. 53192.N. 47533.E.  NG HOLE DEPTH FOOTAGE FOOTAGE SAMPLES BOOK FOOTAGE POTAGE FOOTAGE SAMPLES BOOK SAMPLES SA	T3-062-1-005 PROJECT. MPS Ash Pond    Comparison   Compar	T3-062-1-005 PROJECT MPS Ash Pond  HOLE  LOCATION 53192 N, 47533 E SHEE  NG HOLE OVERBURDEN BEABORCK SAMPLES BOXES RESERVED PROTAGE SAMPLES RESERVED PROTAGE SAMPLE	T3-062-1-005 PROJECT. MPS Ash Pond HOLE NO. AP.  LOCATION

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		ָ ט	RILL	l N	U I	. O G	بريبية سايمس	al companion		<del></del>					
JOB No.	73-062-1-005	PROJECTM	PS Ash P	ond		10 00 10 10 15 17 1	f		. Hole	No. AP-	10				
GROUND E	716	LOCATION5									of1				
DRILLII TYPE		Overburden Footage	BEDROC FOOTAG		OVERB Samp		No. Box	CORE		COVERY	WATER Table				
Auge	Auger 13.0' 13.0' 0							<del>-</del>			Dry				
DRILLING	DRILLING Co Layne Western						DRILLER(S)Jack Highley								
DRILLING	RIG CME-55	of ye 10 ga at 40 gd og ck 40 gd to 40 g			PENETRA	TION T	EST	SPI							
DRILLING	DRILLING DATE. 12/76					INSPECTOR(S)John Zey									
DEР ТН <b>О</b>	Dεsc	RIPTION			LOG OR CLASS	No. Blows	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS					
2	Silty clay, plasticity,			um											
4 =	Sandy silt,		se,					4-	1						
6 =		ennedadhyng, ar y Synny (dh'allig si et l hans Shill	ing i glad diliga, anagoma ka kata a kili												
8 =	6414							8 <u>-</u> 8	2						
10 =	Silty clay, stiff, medi moist brown	um plastici	ty,												
12 =	Broken rock	nne gamagaa syus synnaasaan-auni usoo anagaban	artin antario de la companya artis de la companya a					-							
14 =	Auger refus	al						-							
16	Total Depth	= 13.0°						-							
18 =								-  -  -							
20 =															
								-							
								-							
								-							
								-							
-						1	1	1 -	1.	1					

			KILLIN		LUG								
Jов No7	3-062-1-005	PROJECTM	PS Ash Pond	, in in we see it w		/ a a a a a a a a		. Hole	No. AP-1	1			
GROUND ELEV	,984 E				. Ѕнее	SHEET . 1 OF 1							
DRILLING TYPE	PE DEPTH FOOTAGE FOOTAGE				Overburden No. Core Samples Boxes			Ri	WATER Table				
Auger	Auger 20.0 20.0 0						<del>-</del>		Dry				
DRILLING CO	Layne We	stern	• • • • • • • • • • • • • • • • • • • •	DRILLE	R(S)	Jack	High	ley	****************				
DRILLING RI	CME-55	4 ** P3 04 05 15 15 16 16 16 16 16 16 16 16 16 16		PENETRATION TEST.									
					INSPECTOR(S). John Zey								
DEP TH	Desc	RIPTION		LOG OR CLASS	No. BLows	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS				
] , 📑 :	Silty clay, medium plast trace of san	icity, mois					1 -	1					
4 -	Clayey silt,	TIT			3 _	2	LL=37	PI= /2					
6 =   8 =   10 =   12 =   14 =	Silty sand, low plastici brown	ity, moist,					10	3					
20 -	Same - gray						20	5					

		<u>U</u>	KILLIN	U U	LUG									
JOB NO	73-062-1-005	PROJECT	MS Ash Pon	<u>d</u>	***********	of m 10 10 10 10 10 10 10 10 10 10 10 10 10		. HOLE	No. AP-	-12				
GROUND E	716	LOCATION	2,661 N, 4	7,836	E			SHEE	SHEET . 1 of 1					
DRILLIN TYPE	IG HOLE DEPTH	Overburden Footage	BEDROCK FOOTAGE	OVERBURDEN NO. CORE SAMPLES BOXES				CORE	WATER TABLE					
Auger	Auger 20.0 20.0 0								Dry					
DRILLING	coLayne Wes	DRILLER(S). Jack Highley												
DRILLING														
DRILLING	DRILLING DATE. 12/76					INSPECTOR(S) John Zey								
DEPTH 0	Desc	RIPTION		LOG OR CLASS	No. BLOWS	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS					
	Clayey silt,	, moist, dk	. brown				=							
2				• • .										
4 =	Silty sand, non plastic,						_							
	fine to medi	ium grained					5 -	1						
6 =				.  .			=							
8				<u> </u>	]		] =							
° <del> </del>		neder in de la participa de la participa de la la participa de la la participa de la la participa de la participa del la participa de la parti				<u> </u>								
10	Silty clay, plasticity,						10	2						
	sand	,	·				-							
12					:									
14														
]		•		].].			15_	3		•				
16					1		=	]						
1, 1	0 - 1 - 1			ووو	1		<del>                                     </del>							
18	Sandy clay, plasticity,	moist brow			1									
20	fine graine			2000	7		20.	4						
	Total Depth	= 20.0					=							
	_ 1							]						
]														
=							-	1						
=							=	1						
=							-							
=				1			-	1						

-		U	RILLII	1 4	i permatrupas	LUG	E grant to the contract of		· / 0/60 0					
JOB NO.	73-062-1-005	PROJECTMI	S Ash Pond	··- ···			of sq. ep or 40 er er e		. HOLE	NoAP-	-13			
	GROUND ELEV. 717 LOCATION. 52,682 N, 47,										of1			
DRILLI! TYPE						OVERBURDEN NO. CORE Samples Boxes				% CORE ECOVERY	WATER Table			
Auge	Auger 20.0 20.0 0										Dry			
DRILLING	co. Layne Wes	tern	1 et et es	DRILLER(s) Jack Highley										
DRILLING RIG. CME-55						PENETRATION TEST.								
DRILLING DATE. 12/76						INSPECTOR(S) John Zey								
DEP TH	Desc	RIPTION		1	LOG OR LASS	No. Blows	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS				
	Silty sand, moist light		ise,					-						
2 =					9			-						
4 =	Clavev sand	medium de	nse.					-						
	Clayey sand, medium dense, medium plasticity, moist brown					'	'	5 _	1	LL= 36	PI=18			
6 =								=						
				1				-						
8 7	Silty clay, stiff, medium to high plasticity, moist							-		<b> </b> 				
10	brown	ocicity, m					<u> </u>	10 -	2	 				
					/			-						
12							  -  -	-						
14				E				=						
	Silty clay, medium plas			E	/			15 _	3					
16	brown	crercy, mo.			//			-						
18 =								-						
10 =								-			ĺ			
20 =				1	//			20	4		İ			
	Total Depth	= 20.0°						-						
=														
=								] =	1					
=								-	1					
=								=	1					
<u> </u>						l 			<u>.</u>					

		D	RILLI	NG	LOG		استدادوهم	****		
Joa No7	3-062-1-005	PROJECTMF	S Ash Pon	1		# a u n = 4 *		. Hole	No. AP-1	.7
	v713	LOCATION52		<del></del>		<del></del>				of1
DRILLING TYPE	HOLE DEPTH	Overburden Footage	Bedrock Footage		BURDEN PLES		CORE		% CORE ECOVERY	WATER Table
Auger	20.0	20.0	0		3					14'
DRILLING C	o Layne Wes	tern	9 16 16 16 16 16 16 17 16 17 16 16 16 16 16 16	DRILLE	R(S)	Jack	Hig	gh1ey	16 00 15 10 10 16 16 17 17 17	
DRILLING R	<sub>IG.</sub> CME-55			PENETR	ATION T	EST	*		10 es to st et 12 ez et es eb	
DRILLING D	ате. 12/76		9 10° 10° 11° 11° 11° 11° 11° 11° 11° 11°	INSPEC	TOR(S).	John	Zey	7	ng up as hé sé sé to to as an id s	
DEP TH	Desc	RIPTION	-	LOG OR CLASS	No. Blows	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS	
							-			
2 =							=			
4 =	Clayey sand						=			
"	medium plas brown, very						5 -	1	LL= 90 PI= 70	
6 =						<u> </u>	=		7 2 70	
8							-   -			
° <del> </del>						<b> </b>				
10	Silty sand,	modium dor	200				10 =	2		
" ]	medium plas	ticity, wet					=	_		
12 =	brown, fine	grained					=			i
]							_			
14	Silty clay,	medium sti	ff.			<u> </u>				
16	medium plas						15 <u> </u>	3		
	Cond ad 1 to		aler amadad	1.						
18	Sand, silty medium to o			<b>"</b> [:: :			=			
	brown			1-1:1-			-			
20 -	W-4-1 D-41	_ 20 0!		101 0			=			
	Total Depth	1 = 20.0					-			
							=			
							-	1		
=							-	1		'
					L.		-			

			KILLIN		LUG	X COMPANY CONTRACTOR	10 mg			W
73 Job No	-062-1-005	MPS PROJECT	S Ash Pond	· · · · · · · · · ·				. Hole	AP-	-18
GROUND ELEV.	714		.831 N. 47.						1	OF1
DRILLING TYPE	Hole Depth	Overburden Footage	Bedrock Footage	OVERB	URDEN	No.	Core xes	%	CORE	WATER Table
Auger	20.0	20.0	0		4		_			Dry
Drilling Co.	Layne We	stern	· · · · · · · · · · · · · · · · · · ·	DRILLEI	₹(s)	Jac	k Hi	igh1ey		*********
Drilling Rig	CME-55			PENETR	ATION T	EST				** ** ** ** ** ** ** ** ** ** **
DRILLING DAT	12/76			INSPEC	ror(s)	John	Zey	7		
DEP TH	Desc	RIPTION		Log or Class	No. Blows	Core Recov. & Loss		BOX OR SAMPLE No.	REMARKS	
2										
- - S 4 <u>-</u> m	andy clay, edium plast rown, some	icity, mois					5-	1.		
6 -						-		-		
12 <u> </u>	ilty clay, edium plast ight brown,	icity, mois	st,				10	2		
18	ilty sand, et, brown g ine grained	gray, very	se,				20	4		

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73-	-062-1-005	PROJECTMF	S Ash Pond	f a 10 a 70 t			******		. HOLE	No. AP-	21
LÉV.,	711	LOCATION53	3,00 <b>0</b> N, 47	, 585	Ē						
V G	HOLE Depth	Overburden Footage	BEDROCK FOOTAGE	S.	AMP		1				WATER Table
r 	20.0	20.0	0		4		<u> </u>				Dry
Co.	Layne West	ern		DRIL	LER	(s)	Jack I	ligh	ley		
RIG	CME-55	or 16 ag ag an an ar ar at at at ag ac ar ar	7 93 Od od 40 og 20 94 Od 60 05 95 yk n	PENE	TRA	TION T	EST		18 06 19 00 CF 18 40 F		
DAT	E12/76		5 45 60 40 59 50 45 60 45 64 48 64 66 66	INSP	ECT	OR(S)	John	Zey	7		06 99 00 00 00 00 00 10 19 00 00 0
	Desc	RIPTION		OR	1	No. Blows	CORE RECOV. & LOSS		BOX OR Sample No.	REMARKS	
1	ow plastici		se,								
1	ight brown					<u></u>					
					•	:		5 – –	1		
						,		_			
								_			
			st,		7			10_	2		
								_			ļ
					4			_			
		gray trace	of					-			
-	, and							15-	3		
								_			
	7414	moddim don						-			
1	low plastic							-	]		
	gray		_	1:1-1				20_	4		
ŗ	Total Depth	= 20.0°						-	1		
								=	1		
		•						] =	1		
								=	1		!
								=	1		
	CO. RIG	TILEV	T3-062-1-005 PROJECT. ME  LEV. 711 LOCATION. 53  G HOLE OVERBURDEN FOOTAGE  T 20.0 20.0  Co. Layne Western  RIG. CME-55  DATE. 12/76 TO.  DESCRIPTION  Sandy silt, medium dens low plasticity, moist, light brown  Silty sand, medium dens low plasticity, moist, brown, very fine grains  Silty clay, medium sti medium plasticity, moist medium plasticity, moibrown, some sand  Same - blue gray trace sand  Silty sand, medium dens low plasticity, wet, brown, some sand	T3-062-1-005 PROJECT. MPS Ash Pond  LEV. 711 LOCATION. 53,000 N, 47  HOLE DEPTH FOOTAGE FOOTAGE  T 20.0 20.0 0  Co. Layne Western  RIG. CME-55  DATE. 12/76 TO.  Sandy silt, medium dense, low plasticity, moist, light brown  Silty sand, medium dense, low plasticity, moist, light brown, very fine grained  Silty clay, medium stiff, medium plasticity, moist, brown, some sand  Same - blue gray trace of sand  Silty sand, medium dense, low plasticity, wet, blue gray	T3-062-1-005 PROJECT. MPS Ash Pond  LEV. 711 LOCATION. 53,000 N, 47,585  HOLE OVERBURDEN FOOTAGE FOOTAGE  T 20.0 20.0 0  Co. Layne Western DATE. 12/76 INSP  DESCRIPTION CORRESPONDEN  Sandy silt, medium dense, low plasticity, moist, light brown  Silty sand, medium dense, low plasticity, moist, light brown, very fine grained  Silty clay, medium stiff, medium plasticity, moist, brown, some sand  Same - blue gray trace of sand  Silty sand, medium dense, low plasticity, wet, blue gray	LEV. 711 LOCATION. 53,000 N, 47,585 E  LEV. 711 LOCATION. 53,000 N, 47,585 E  BEDROCK FOOTAGE FOOTAGE  T 20.0 20.0 0 4  Co. Layne Western. DRILLER  RIG. CMF-55 PENETRA  DESCRIPTION CASS  Sandy silt, medium dense, low plasticity, moist, light brown  Silty sand, medium dense, low plasticity, moist, light brown, very fine grained  Silty clay, medium stiff, medium plasticity, moist, brown, some sand  Same - blue gray trace of sand  Silty sand, medium dense, low plasticity, wet, blue gray	LEV. 711  LOCATION 53,000 N, 47,585 E  WHOLE PEPTH FOOTAGE FOO	LEV. 711 LOCATION. 53,000 N, 47,585 E  TO THE PROJECT. MPS Ash Pond  LEV. 711 LOCATION. 53,000 N, 47,585 E  GO HOLE OVERBURDEN FOOTAGE FOOTAGE FOOTAGE FOOTAGE FOOTAGE FOOTAGE FOOTAGE FOOTAGE SAMPLES BOOK SAMPLES B	LEV. 711 LOCATION 53,000 N, 47,585 E  TOTAL COLUMN FOOTAGE BEDROCK SAMPLES BOXES  TOTAL COLUMN COLUMN FOOTAGE SAMPLES COLUMN	LEV. 711 LOCATION. 53,000 N, 47,585 E SHEE  LEV. 711 LOCATION. 53,000 N, 47,585 E SHEE  GOTH FOOTAGE FOOTAGE FOOTAGE TOOTAGE T	LEV. 711. LOCATION. 53,000 N, 47,585 E  LOCATION. 53,000 N, 47,585 E  SHEET 1.  SHEET

		CONTRACTOR OF THE STREET	KILLIN			L U G	بيسيد باليار عدد				
JOB NO7	3-062-1-005	PROJECT.	MPS Ash Po	ond			·		.Hole	AP-2	3
GROUND ELEV.	711*	LOCATION	N 53,005, E	47,	44	8			. SHEET	1	of1
DRILLING TYPE	HOLE DEPTH	OVERBURDEN FOOTAGE	BEDROCK FOOTAGE			URDEN LES		CORE		CORE COVERY	WATER Table
Auger	20.0	20.0	0		4	<b>.</b>					Dry
Drilling Co.	Layne We	stern		DRIL	LEF	R(S),,	Jack	High	ley		
DRILLING RIG	CME-55			PENE	TRA	ATION T	EST			* * * * * * * * * * * * *	
Drilling dat	12/20/76	то,	12/20/76	INSP	E C 1	TOR(S)	C.A.	Buh	r		
DEPTH	Desc	RIPTION		Log OR CLAS	-	No. BLOWS	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS	
6 🕇 🗜	ight brown ine sand, moft, low dr	oist, low p	plasticity,					5	2		
16	Gray clayey sand, moist	to wet, lo	w plasticit	У		·		15	3		•
	Gray silty o		to wet,		-				<u> </u>		
18 🗒 (	Gray sand si	llt, trace	of clay,					20_	4		
1 4	otal Depth =	= 20.0°			İ			-			
111111111111											

			D I	RILLIN	انا	LOG		والمساوعة	د مسادر شواستید		
JOB NO	73-0	062-1-005	PROJECT	S Ash Pond	*******				.Hole	NoA	P-25
GROUND E	LEV.,	709'	LOCATION,N	52,925, E	47,28	)					of1
DRILLII TYPE	NG	Hole Depth	Overburden Footage	BEDROCK Footage		BURDEN PLES	No. ( Box			COVERY	WATER Table
Auge	r	20.0	20.0	0		4 <u></u>		-			11.0
DRILLING	Co.,	Layne Wes	tern		DRILLE	R(S)	Jack	Hig	hley		
DRILLING	RIG.	CME-55	* ** ** ** ** ** **		PENETR	ATION T	EST				
DRILLING	DAT	<u> 12/76</u>	,		INSPEC	TOR(S).	C.A.	Buh	r		
DEPTH		Desc	RIPTION		LOG OR CLASS	No. BLOWS	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS	
2 -	s		silt, trac					11111	1		
6   8   10   10	s	rown silty and, moist, lasticity	clay, traco, very stif	e of fine f, medium					2	LL=60 PI =4	_
12	B	rown sand set, medium	silty with firm, low	some clay, plasticity					3		
16 _	t s	race of co	silty sand arse sand, very little	wet to							•
20			to coarse						4		
20	-	Total Depth	= 20.0'					11111111111111111			

programme.		D	RILLIN	l G	L O G					
JOB NO.	73-062-1-005	PROJECT	MPS Ash Pon	d		18 og 98 ve ve eg 90 ti	• • • •	. Hole	No. AP	-26
<del></del>	ELEV		N 53,117,	E 47,	220			". Shee	т ,1	of1
DRILLI		Overburden Footage	Bedrock Footage		BURDEN PLES	•	Core xes		% CORE COVERY	WATER Table
Auge	20.0	20.0	0		4		<del>-</del>			14.0
DRILLING	<sub>co.</sub> Layne Wes	stern	· · · · · · · · · · · · · · · · · · ·	DRILLE	R(S)	Jack	Higl	nley	• • • • • • • • • • •	******
DRILLING	RIG. CME-55			PENETR	ATION T	EST	• •• •• ••	** ** ** ** ** **	* ** ** ** ** ** ** **	****
DRILLING	12/76	то	) We as as at the second second as as as as as	INSPEC	TOR(S).	C.A.	Buh	<u> </u>		*****
DEPTH	DESC	RIPTION		LOG OR CLASS	No. Blows	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS	
	Brown clayey						_			
2 =	Brown silty	clay, trace	of sand,				_			
	moist, hard, plasticity	medium to	nign				_			
4 = 1	Gray-brown o	lavev silt	trace							
6 =	of fine sand	l, very sti	ff, medium				_		LL:77 PI:51	
0 -	plasticity,	moist to we	eL				=			
8 =				HIT						
=	Gray, sandy	silt, some	clay,				_			
10	moist to wet	, firm								
1			·	╫╫						
12 🗀					] [		=			
				.  •  •			=			
14	Gray sandy s wet to moist			.' .  <b>'</b>	į		_			
=	low plastic		010				-			
16 —	with gray si	ilty clay s	eams, stifi		i i		=			
18		-		-   -			_			
10 =				<b>                                     </b>	j					
20 =	4			[].[].	<u>}</u>		20_	4		
=	Total Depth	= 20.0'			(		=			
=							=	]		
							=			
]							=			
=						}	] =	-		
					}		] =			!
		•			}		] =			

		ا <b>لا</b>	RILLIN	U .	LOG	-	در پستان در پر			
Jов No	73-062-1-005	PROJECTME	S Ash Pond	· · · · · · · · · · · · · · · · · · ·				.Hole	NoAP-	-31
	706		3,290 N, 46					<del></del>		of1
DRILLING TYPE	. DEPTH	OVERBURDEN FOOTAGE	BEDROCK FOOTAGE		PLES		CORE		% CORE	WATER Table
Auge	20.0	20.0	0	4		<u> </u>	<del>-</del>			12.75
DRILLING	coLayne.W	estern		DRILLE	R(S)	Jack H	ighl	еу		
DRILLING	RIG. CME-55			PENETR	ATION T	EST	PT			
DRILLING	DATE12/76	, то,		INSPEC	TOR(S).	John	Zey			
DEP TH 0	Desc	RIPTION		LOG OR CLASS	No. Blows	Core Recov. & Loss		BOX OR Sample No.	REMARKS	
2 =	Silty sand, non plastic,									
6 - 8	Same - wet,	gray			8/5/4	18 <b>"</b>	5-	SS-1	-	
10 -	Same - damp,	brown				12"	10_	ST-2	Qp = LL = 30	2.5 PI= 2.6
16 -	Same - wet,	gray to bro	own				15	ST-3	Qp =	1
20 -	Total Depth	= 20.0°					20	ST-4		

			KILLIN	C C C C C C C C C C C C C C C C C C C	LUG				5 cm
Joв No73-	-062-1-005	PROJECTM	S Ash Pond	· · · · · · · · · · · · · · ·		/ u u u u u u u u		. HOLE	AP-36
GROUND ELEV	706	LOCATION5	3,463 N, 46	,661	E	b ad od og 40 17 40		. SHEE	т ог
DRILLING TYPE Auger	HOLE DEPTH 20.0	OVERBURDEN FOOTAGE 20.0	Bedrock Footage O	SAMI	URDEN PLES		Core Kes	4	6 CORE WATER COVERY TABLE 15'
DRILLING CO.	Layne Wes	tern		DRILLE	R(S)	Jack	Hig	ghley	
DRILLING RIG.						EST. S			
	12/76		as at 10 to 20 at a of 40 at a a as as a			John			
DEPTH		RIPTION		Log	No.	Core Recov.		Box or Sample	REMARKS
0				CLASS	BLOWS	& Loss		No.	NEMARK 3
l ne		or sandy cl , low plast brown							
6 P		loose, non- st, light l				18"	5_	ST-1	Qp = 2.75
pl		soft, medi			<sup>2</sup> /2/2	0"	10_	SS-2	
12 = 01							=		·
16 🗖 p	lasticity,	loose, low moist, gra ium grained	у,				15	ST-3	Qp = 2.25 30 = .48 3 = 93 pcf
20 = S	ame	= 20.0¹					20	ST-4	Qp = 1.75 8=90 pcf
111111			•				-		
111111		<del></del> ,							

		U (	RILLI	N U	LOG		a Carlo Constitute Inc.			
Јов No73-062	-1-005	PROJECTMF	S Ash Pon	1				. Hole	No. AP-	37
GROUND ELEV70		LOCATIONN								of1
1	HOLE DEPTH	Overburden Footage	BEDROCK FOOTAGE		PLES	No. Box			% CORE ECOVERY	WATER Table
Auger 1	7.5	17.5	0		3		- 			
DRILLING COL	ayne We	stern	1 10 10 10 10 10 10 10 10 10 10 10 10 10	DRILLE	R(S)	Jack	Hig	hley		
Drilling RigC	ME-75			PENETR	ATION T	EST				
DRILLING DATE	2/76	то		INSPEC	TOR(S)	C.A.	. Bu	hr		
DEPTH	DESC	RIPTION		LOG OR CLASS	No. Blows	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS	
fine	silty sand, m m plast	clay, trace oist, firm	e of to stiff,							
Brown moist	clayey	silt, some						•		
12 — clay, low p							10	2		

Burns & M'Donnell

		U	RILLIN	U U	L O G	****		***		
JOB NO.,	73-062-1-005	PROJECT. MPS	Ash Pond	/ n / 2 12 14 14 14 14 14 14 14 14 14 14 14 14 14		*********		.HoLE	No AP-	41
GROUND EL	708	LOCATION 53,	630 N, 46,3	10 E				. Ѕнеет	1	of1
DRILLING TYPE	G HOLE DEPTH	Overburden Footage	Bedrock Footage		SURDEN PLES	No. ( Box			CORE	WATER TABLE
Auger	20.0	20.0	0		4 <u> </u>		- 			Dry
DRILLING (	coLayne.We	stern		DRILLE	R(S)	Jack	Hig	hley		
DRILLING	RIG. CME-55			PENETR	ATION T	EST,		******		*****
DRILLING I	DATE. 12/76	то		INSPEC	TOR(S)	John	Zey		** ** ** ** ** ** **	
DEP ТН О	Desc	RIPTION		Log OR Class	No. BLOWS	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS	
				1.			=			
2 =							7			
	Silty sand,			. ` . `			7	i		
4 =	non plastic, brown	damp, ligh	nt	•     •			5	1		
				[],[].			7=	1		
6 =							=	ĺ		
8 =				. 1.			=			
=							-=			
10	01 1						10	2		;
	Clayey sand, medium plast						$\exists$			
12 =	light brown			·/·			=			
14							=			
│ <sup>-</sup> :		<del></del>			<u> </u>		15	3		
16	Silty clay,	medium den	se,				=	]		
	medium to hi	<sub>igh</sub> plastic	ity,		† {		=			
18 =	morse, prae	gray, some	Galla				1			
20			· 		}		20=	4		
	Total Depth	= 20.0°								
=	•									
							=			
							$\exists$			
							$\exists$			
1 7					I .		$\exists$		!	

	موالينيان سواح		D	K I	L	L	NG	L	. O G			-			
JOB NO.	73-	-062-1-005	PROJECT	В	orr	ow .	Area					. Hot	E NO.,	BA	-1
GROUND	ELEV.	) 1) 1) 40 M	LOCATION									Ѕн	ет1	0	11
DRILL Typi		HOLE DEPTH	Overburden Footage		BE DR FOOT				URDEN LES	No. Box			% CORE RECOVER		WATER TABLE
4" Aug	ger	24.5	24.5	<u> </u>			<u> </u>			<u> </u>				<u> </u>	
DRILLIN	ıg Co.	Layne-We	stern				DRIL	. ER	(s)	Jack	Hig	hley			
DRILLIN	ig Rig	CME			<del></del>		PENE	TRA	TION T	EST					
DRILLIN	IG DAT	<sub>E.</sub> 12/16/76	то,				INSP	СТ	or(s)	John	Zey				
DEPTH		Desc	RIPTION				LOG OR CLAS	- 1	No. Blows	Core Recov. & Loss		BOX OF SAMPLE NO.		RKS	
5		rown clayey f sand mois		tra	ace										-
20	0:	rown silty f sand very otal Depth	moist	:ra	ce										

			RILLIN		LUG		K 5 10 10 10 10 10 10 10 10 10 10 10 10 10	Section of the section of the	**************************************	
JOB NO.	73-062-1-005	PROJECT. MPS	- Borrow A	rea		15 10 40 40 40 10 10 10 10		. Hole	NoBA-	2
	ELEV	Location						SHEE	т1	of
DRILL Typi		Overburden Footage	BEDROCK FOOTAGE		URDEN PLES		Core xes		% CORE ECOVERY	WATER Table
4"Aug	ger 20	20								
DRILLIN	<sub>6 Co.</sub> Layne-We	stern		DRILLE	R(S)	Jack	Hig	hley		
DRILLIN	G RIG. CME			PENETR	ATION T	EST				
DRILLIN	G DATE 12/16/76	то	a dd 10 40 40 to 10 11 ay at 01 40 at 05 at 0	INSPEC	tor(s).	John	Zey			
DEPTH	Desc	RIPTION		LOG OR CLASS	No. Blows	CORE RECOV. & LOSS		BDX OR SAMPLE NO.	REMARKS	
10	Brown clayey of sand mois Brown silty of sand mois	t clay with t				<b>Q</b> 2033		NO.		
20	Total Depth	= 20 feet								

<del></del>			KILLIN	l U	LUG			-		
J08 No	73-062-1-005	PROJECTMP	S - Borrow	Area		<i></i>		.Hole	NoBA	<u>-3</u>
GROUND E	LEV	LOCATION						., Shee	т1	of1
DRILLIN TYPE	NG HOLE DEPTH	OVERBURDEN FOOTAGE	BEDROCK FOOTAGE		URDEN		Core xes		% CORE COVERY	WATER Table
4" Auge	er 20	20								
DRILLING	co. Layne-West	tern		DRILLE	R(S)		Jack	High]	ey	
DRILLING	RIGCME			1						
DRILLING	DATE 12/16/76		D 00 43 47 50 54 56 50 46 66 47 17 40 44 4	INSPEC	TOR(S).	Jol	n Z	<u>еу</u>		
DEPTH	Desc	RIPTION		LOG OR CLASS	No. Blows	CORE RECOV. & Loss		Box OR Sample No.	REMARKS	
10	Brown clayey of sand mois:  Brown silty of sand very	clay with t								

		U	N I L		V G	L U U					
Јов No. 73-06	2-1-005	PROJECT. MPS	- Bo	rrow	Area		/ • · · · · · · · · · ·		. Hole	NoBA	.–4
GROUND ELEV		LOCATION									of1
DRILLING TYPE	HOLE DEPTH	Overburden Footage		ROCK		URDEN		CORE		COVERY	WATER TABLE
4" Auger	20	20		<del>-</del>				<del></del>			.,
DRILLING CO.,	Layne-West	ern			DRILLE	R(S)	Jack	High	hley	• • • • • • • • • •	
DRILLING RIG	CME				PENETR	ATION T	£ST		9 48 48 48 44 44 44 44 A		
DRILLING DATE.	12/16/76.				. INSPEC	TOR(S)	John	Zey			
DEPTH	Desc	RIPTION			LOG OR CLASS	No. Blows	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS	
of 5 - of - of - of - of - of - of - of	sand mois	silt with moist									

		D	RILLII	V G	LOG				
JOB No. 73-0	62-1-005	PROJECT	PS - Borro	, Area				HOLE NO	A-5
GROUND ELEV.	1 10 17 og og og sø sk sø og sø sø og	LOCATION				n på et et et et 10 10 10 10 10		SHEET1	of1
DRILLING TYPE	HOLE DEPTH	Overburden Footage	BEDROCK FOOTAGE		URDEN PLES	No. C Boxe		% Core Recovery	WATER Table
4" Auger	20	20					-		
DRILLING CO.	Layne-West	ern		. DRILLE	R(S)	Jack H	lighle	ey	
DRILLING RIG	CME	8 10 00 01 02 02 04 05 15 06 08 08 08 00 00	* 30 M -1 10 W 35 35 45 15 15 15 16 16	. PENETR	ATION T	EST			
DRILLING DAT	E. 12/16/76			. INSPEC	TOR(S).	John	Zey		
DEPTH	Desc	RIPTION		LOG OR CLASS	No. Blows	CORE RECOV. & LOSS	SAM	OR MPLE REMARKS	5
10 - 0:	rown clayey f sand mois otal Depth	t	trace						

-			KILLIN		LUG		757 T. W.	The second second	
JOB No	73-062-1-005	PROJECT,	MPS - Bor	row Ai	ea	of so so 17 18 30 10 of		. Hole	NoBA-11
GROUND E	ELEV. 800	LOCATION	,			09 00 64 <b>14</b> 07 64 64 64		". SHEE	т1 ог1
DRILL!		Overburden Footage	BEDROCK FOOTAGE		URDEN PLES	No. Box	Core (es		6 CORE WATER ECOVERY TABLE
4" Au	ger 29	29		6			-		
DRILLING	coLayne-Wes	tern		DRILLE	R(S)	Jack I	ligh	ıley	
	RIG. Tractor R								
	DATE. 1/77		······································	t		Patr			
				Log	1011(0).	CORE	*****	BOX OR	
DEPTH	Desc	RIPTION		OR CLASS	No. Blows	RECOV.		SAMPLE: No.	Remarks
			~						
							-	1	
]	Brown silty	0100					_	]	
5 =	dry to damp					! !	_		
	stiff						-	]	
							_	2	
]							-	]	
								1	
10 -							_		
]							-	]	
1 3	Same moist,	medium st	íff				-	3	
1 =							-	(	
15							_	]	
=					1		-	1	
=	Same - beco	ming very	silty				=	4	
							-	]	
20 =					_	Ļ _		<del></del>	becoming easier
				111	1		-	1	to drill
	Brown claye	v silt		HH.				5	
	moist, soft		stiff	111	1		-	1	
1 25	-			HH	1		=	}	
25 -				IH	}		=	]	
				HI	{		] =	1	
				111	<u> </u>		=	6	
[ ]				pu		]	] =	]	
30	Total Depth	n = 29.0					=	1	]
=				1			-	}	
]							=	_	
=							=	1	
L				<u> </u>	<u></u>	<u></u>		1	l

		0	RILLIN	l G	LOG					
JOB NO.	73-062-1-005	PROJECTMPS	Borrow_	Area		of 10 00 12 00 00 15	1 to 40 t	, HOLE	NoB	A-12
GROUND E	ELEV. 804	LOCATION								ог1
DRILLI TYPE		OVERBURDEN FOOTAGE	BEDROCK FOOTAGE		URDEN PLES		CORE XES		% CORE ECOVERY	WATER Table
4" Au	iger 29	29	0		5	-			********************	* 4
DRILLING	co. Layne-Wes	tern		DRILLE	R(S)	lack H	igh]	Ley	od est 45 ter us 15 til es as **	
DRILLING	s Rig. Tractor R	lig	7 as as re to as as as as as as as as as as	PENETR	ATION T	EST		of at 10 to 11 to 15	pp ad ad top an 16 ad ad ad ad	**************
DRILLING	G DATE. 1/77	TO		INSPEC	TOR(S).	Patri	ck (	Goeke		*********
DEPTH	DESC	RIPTION		LOG OR CLASS	No. Blows	CORE RECOV. & Loss		BOX OR SAMPLE No.	REMARKS	
=										
	Dark brown dry to damp		+iff				111	1		
	dry to dam	, medium s	CILL				] ]			
5 =		agi ayan adalah iyaya ayala ta bilda kigib pilana ilki diga kigib dalami								
1 =										
=								2		
$\parallel$							-		i	
10 =	Red brown a						_			
	ury, very a	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,								
1 =							=	3		
15										
1 ]										
							=	4		
]	Light brown		ÿ			ĺ				
20 =	moist, plas	stic					Ē			
							=			
	Becoming ve	ery silty		11				5		
I				11			=	1		
25				HH			_			
				H				1		
=				174	]		=	6		
		our are not requirement on the language of the			1			]		
30	Total Depth	n = 29.0			-			1		
=							-	1		
=							] =	}		
=										
								يجيجيك	<u> </u>	

		D	RI	L		N G	LOG				Access 200 Final	
JOB NO.	73-062-1-005	PROJECTM	PS -	- B	orrov	, Area		18 06 18 03 05 15 15 15		.Hole	No. BA-	13
GROUND	ELEV 790±	LOCATION		<u></u>						., Sнєє	1	of1
DRILLI TYPE	DEPTH	Overburden Footage		BEDR FOOT			OURDEN PLES	No. ( Box			CORE	WATER TABLE
4" At	uger 29	29		0			5 		·			
DRILLIN	<sub>G</sub> Co Layne-We	stern				DRILLE	R(S)	Jack	Hig	h1ey		
DRILLIN	G RIG. Tractor R	ig		* * * * *		PENETR	ATION T	EST,				
DRILLING	G DATE. 1/77					. INSPEC	TOR(S)	Patri	ck	Goeke	******	
Dep тн	Desc	RIPTION				LOG OR CLASS	No. Blows	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS	
1	Red brown si damp, medium									1		
5	Same - light	brown								2		
10 =	Light brown damp, medium		_	_	_				11111111	3		
15 =	becoming ver	y silty								4		
20	Same									5		
25	Light brown moist, medio	m stiff	c1	.ay						6		

-	المارات المستورة المستورة بيقور المستورة المستورة	ا ل محسور برون محمود والمر	R I L L I-N	l U	LUG			ومستويين		<del></del>
JOB NO	73-062-1-005	PROJECT. MPS	S - Borrow	Area		· · · · · · · · · · · ·		.Hole	NoBA-	-14
<del></del>	ELEV. 801	LOCATION,							, <u>l</u>	
DRILLI TYPE	DEPTH	Overburden Footage	BEDROCK FOOTAGE	SAMI	URDEN	No. Box			COVERY	WATER Table
4" Aı	iger 29	29	0		5 					
DRILLING	co. Layne-Wes	tern		DRILLE	R(S)	Jack I	High	ley		
DRILLING	RIG. Tractor R	lig	T 40 00 48 00 44 40 14 20 00 00 00 00 00 00	PENETR	ATION T	EST			****	
DRILLING	G DATE 1/77	то	8 pi ad ab ab ab ac ac ac ac ac ac ac ac ac	INSPEC	TOR(S),.	Patri	ck (	Goeke	******	
DEPTH	Desc	RIPTION		LOG OR CLASS	No. Blows	CORE RECOV. & Loss		Box or Sample No.	REMARKS	
5	Red brown si	ilty clay						2	-	
10 -	Light brown damp medium							3		
20 —	becoming mo	ist, plasti	c ,					4		
25 —	Same						-	5		
30	Light brown moist, medi	um to soft,					-	6		

Form J-2-1-1A

Jos No.   73-062-1-005   PROJECT   MPS - BOTTOW Area   HOLE NO.   BA-15		70.000.1						tys <u>myri ddinio y r</u> yddia d		e second we		. 10
DRILLING CO. Layne-Western  DRILLING RIG. Tractor  DRILLING ATE. ALTZ.  DRILLING DATE. ALTZ.  DEFTH  D E S C R   P T   O N  D C S S MAD CR S MAD	JOB NO.	/3-062-1-	005	PROJECTMI	PS - Borrow	Area		/ » » · · · · · · · · ·	• • •	. Hole	NoB	A-15
DRILLING CO. Layne-Western  DRILLING RIG. Tractor  DRILLING ATE. ALTZ.  DRILLING DATE. ALTZ.  DEFTH  D E S C R   P T   O N  D C S S MAD CR S MAD	GROUND E	792±		LOCATION			· · · · · · · · · · · · · · · · · · ·			. Shee	1	OF
DRILLING CO. Layne-Western  DRILLING RIG. Tractor  DRILLING DATE. 1/77.  DRILLING DATE. 1/77.  DEPTH  DESCRIPTION  LOG CLASS BLOWS  CLASS BLOWS  RECOV. BLOWS SAMLE RECOVED  RECOV. BLOWS SAMLE RECOVED  RECOV. BLOWS SAMLE RECOVED  1  1  5 Red brown silty clay damp, medium stiff  2  10  Light brown silty clay dry to damp very stiff  25  25	DRILLI	NG HOLE										
DRILLING DATE. 1/77. TO. INSPECTOR(S) Patrick Goeke  DEPTH DESCRIPTION ON CLASS BLOWS RECOVER. SAMPLE REMARKS  Red brown silty clay damp, medium stiff  Light brown silty clay dry to damp very stiff  Light brown silty clay dry to damp very stiff  25	4" Au	iger 29		29	0		6					<u> </u>
DEPTH DESCRIPTION LOG NO. CORE RECOV. SAMPLE REMARKS  Red brown silty clay damp, medium stiff  10  Light brown silty clay dry to damp very stiff  21  22  25  Light brown silty clay damp very stiff	DRILLING	co. Layne-	West	ern		DRILLE	R(S)	Jack H	ligh	ley	*****	*************
DEPTH DESCRIPTION LOG NO. CORE RECOV. SAMPLE REMARKS  CLASS BLOWS ROSS NO. SAMPLE REMARKS  1 1  5 Red brown silty clay damp, medium stiff  2 1  Light brown silty clay dry to damp very stiff  25	DRILLING	RIG. Tracto	<u>r</u>	) ** 16 00 00 00 00 00 00 00 00 00 00 00 00 00		PENETR	ATION T	EST	· · · · · · ·			
The state of the s	DRILLING	DATE1/77	<u> </u>			INSPEC	TOR(S).	Patric	k (	oeke		
Red brown silty clay damp, medium stiff   10  110  12  10  15  Light brown silty clay dry to damp very stiff  25  26  27  28  40  29  20  20  20  25  25	DEPTH	D e	E S C	RIPTION		OR		RECOV.		SAMPLE	REMARKS	6
30 = Total Depth = 29.0'	10	Light br dry to d very sti	own lamp	silty clay						2 3		

·			D	RILLIN		L O G					
JOB NO.	73	-062-1-005	PROJECT	MPS - Borro	w Area	a	of 10 10 10 10 10 10 10	** ** *	.Hole	No. BA-	16
GROUND	ELEV.	805±	LOCATION						Sн <b>е</b> є	т . 1	of1
DRILL!		Hole Depth	Overburden Footage	BEDROCK FOOTAGE		URDEN PLES		Core xes		% CORE ECOVERY	WATER Table
4'' A	uger	29	29	0		5 				****	. ,
DRILLIN	G Co.,	Layne-Wes	tern		DRILLE	R(S)	Jack	Hig	ghley		
DRILLIN	G RIG.	Tractor	10 10 es pa 16 16 ar 16 ar as as as as as pa as as	F 10 et 11 ga pt 30 ga 40 to 50 to 50 to 60 to	PENETR	ATION T	EST			· 46 vg at at 67 49 40 vs 48	
DRILLIN	G DAT	ε. 1/77	то	E of 00 00 00 00 00 00 00 00 00 00 00 00 00	INSPEC	TOR(S),	Patr	ick	Goeke		
DEPTH		D E S C	RIPTION		LOG OR CLASS	No. Blows	Core Recov. & Loss		BOX OR Sample No.	REMARKS	
10	d B m	rown, silty amp, medium rown, silty soist, soft	y clay to medium						1 2 3		
30	Т	otal Depth	= 29.0°								

Јов № 73-	-062-1-005	PROJECT	MPS - Borro	w Area	<u></u>			. HOLE	NoB	A-17
GROUND ELEV.	790±	LOCATION	0 10 00 00 01 00 00 00 00 10 00 up as on o					. Ѕнее 1	r1	of1
DRILLING TYPE	HOLE DEPTH	Overburden Footage	Bedrock Footage	OVERB Samp	URDEN	No. Box	Core	%	CORE	WATER Table
4" Auger	29	29	0	6	, , , , , , , , , , , , , , , , , , , ,		_			
DRILLING Co.	Layne-Wes	tern		DRILLER	≀(s)	Jack I	ligh	ıley	W 11 11 11 11 11 11 11 11 11 11 11 11 11	
DRILLING RIG	Tractor.	1 10 00 10 10 10 10 00 10 10 10 10 10 10		PENETRA	TION T	EST				
DRILLING DAT	E1477	ТО	· · · · · · · · · · · · · · · · · · ·	INSPECT	ror(s)	Patri	ck_(	Goeke		
DEPTH	Desc	RIPTION		LOG OR CLASS	No. Blows	CORE RECOV. & LOSS		BOX OR SAMPLE No.	REMARKS	
10 -	Fan silty cluded and silty clude and silty clude and silty clude and second a	lay oft, moist						1 2 3		

LABORATORY TEST RESULTS

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Project_	ct MPS	S - Ash Pond				9				Project No	73-062-1-005
Labo	Laboratory _	Layne-Western		//////////////////////////////////////	SUMMARY OF SOIL TESTS	TESTS				Janus Date	January 1977
BER ING	PLE BER	ОЕРТН	CLASSIFICATION	<b>&gt;</b> 6	DRY UNIT	ATT	ATTERBERG LIMITS		UNCONFINED	INED	REMARKS
ROR NUM	MA2 MUN	ELEVATION		se	WI.	l l		Ы	TSF	% Е	
AP 1	-	0 - 1.5	Brown silty clay (CL)			43	20	23			
AP 5	ST 3	15.0	Blue-gray silty clay (CH)	36.2	82.1	58	20	38	0.31	18.0	
AP 5	ST 4	20.0	Blue-gray silty clay (CH)	41.4	77.4	56	25	31	.030	16.3	
AP 1	2	2.5 - 4.0	Brown silty clay (CL)			37	25	12			
AP 13	1	5.0	Brown sandy clay (CL-SC)			36	18	18			
AP 17	1	5.0	Brown sandy clay (CH)			91	21	70			
						-11					J-1-2-1

Burns & McDonnell Engineer-Architects-Consultants

Proje	Project MPS	S - Ash Pond	рı							d	Project No. 73-062-1-005	062-1-005
Labo	Laboratory	Layne-Western		MMAR	SUMMARY OF SOIL TESTS	TESTS				Ĭ	Date January	y 1977
MBER BING	MPLE MBER	ОЕРТН	CLASSIFICATION	<b>%</b> %	DRY UNIT	AT	ATTERBERG LIMITS	9	UNCONFINED	FINED		REMARKS
BOI	IA2 UN	ELEVATION		8	PCF.	11	P.L	ā	TSF	ш %		
AP 23	-	5.0	Light brown clayey silty (CL	(CL-M.)		34	24	10				
						,						
AP 25		5.0	Brown silty clay (CH)			99	23	43				
AP 26	П	5.0	Brown silty clay (CH)			7.7	26	51				
AP 31	ST 2	9.5 - 11.0	Brown silty sand (SM)			30	28	2				
AP 31	ST 3	14.5 - 16.0	0 Gray brown silty sand									
AP 31	ST 4	19.5 - 21.	.0 Gray brown silty sand	33.0	89.2							
050373				Burns	Burns & MCDonnell Engineers-Architects-Consultants	=.						J-1-2-1

Project_	ct MPS	S - Ash Pond								Project	: No. 73	Project No. 73-062-1-005
Labo	Laboratory	Layne-Western		MMARY	SUMMARY OF SOIL LESTS	IESIS				Datc	Janu	January 1977
ING	PLE 8381	DEPTH	CLASSIFICATION	M à	DRY UNIT	AT	ATTERBERG LIMITS	ى ئ	UNCONFINED	FINED		REMARKS
BOR NUN	MA2 NUN	ELEVATION		%	PCF	רר	P.	Ы	TSF	Э % Е		
AP 36	ST 1	4.5 - 6.0	0 Light brown silty sand (SM)			25	25	0				
AP 36	ST 3	14.5 - 16.	16.0 Silty sand	29.4	93.1				0.48	3.6		
AP 36	ST 4	19.5 - 21,	.0 Silty sand	30.4	90.0							
							'.					
AP 37	Н	5.0	Brown clayey silt			30	26	4				
050373				Barn	Burns & McDonnell	=						J-1-2-1

Burns & McDonnell Engineer-Architects-Consultants

Project	ct MPS	S - Borrow Area	v Area								Droisot Mo	73-062-1-005	7.5
Labo	ory	Layne-Western	tern	SUMMAR	SUMMARY OF SOIL TESTS	L TESTS	10				Date	Jan	 3
RING WBER	MPLE RBER	DEРТН ОR	CLASSIFICATION	8 8	DRY UNIT	AT	ATTERBERG LIMITS	3.6	UNCONFINED		125	PERMEABLLITY CM/SEC	TLT
N∩ BO	A2 UN	ELEVATION		₹	PCF.	1	P.	Ы	TSF	ш %	Зрея Діке	•••	
BA 1	1,2	0 - 10	CL			97	24	22			>		
BA 2	1,2 3,4	0 - 20	CL	22.3*	94.8	41	24	17				1.1 x 10 <sup>-6</sup>	9
BA3 BA5	1,2 1,2,3		TO				23	17			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		
BA 4	1,2,3	0 - 15	CL	22.2*	94.6	77	23	21			>	3 x 10 <sup>-7</sup>	7
BA-1 BA-3 BA-5	4,5 4		E	* 7 1 2	* « «	37	23	17,				9-01-5 5 5	9
				• [								4	
050373				Burn	Burns & Myonnell Engineers-Architecte-Consultants	=:			* aft	er pe	after permeability test		J-1-2-1

Proje	Project MPS	S - Borrow Area	Area	SUMMARY OF SOIL TESTS	r of soil	L TESTS				Pro	Project No.	i	73-062-1-005
Labor	Laboratory _	KCTL								Date	15-	January	1977
ING	9 <b>1</b> 9 8381	ОЕРТН	CLASSIFICATION	8 . 8	DRY	A	ATTERBERG LIMITS	9	UNCONFINED	SSION	1/2:	PER	PERMFABILITY CM/SEC
BOR	MA2 NUN	ELE		δ,	PCF	77	PL	Pi	TSF	% Е	> %		
BA-1 BA-3 BA-4	m 64		CL			38	24	14					
			-										
BA 11	2	5-10	CL			35	23	12					
BA 11	5	20-25	CL			39	22	17			18		
												·	
BA 12	1	0-5	CL			35	22	13					
BA 12	7	15-20	CL		92.1	37	20	17			23	# #	3.11 x 10 <sup>-5</sup>
BA 13	2	5-10	CL			38	22	16					
050373				<b>8</b> 0	Burns & MCDonnell Engineer-Architects-Consultants	Rents							J-1-2-1

ojec abor	Project MPS Laboratory <sup>k</sup>	S - Borrow Area KCTL	Area	SUMMA	ARY O	SUMMARY OF SOIL TESTS	TESTS				ā Ω	Project No. Date Ja	Project No. 73-062-1-005 Date January 1977
	19LE 838	ОЕРТН	CLASSIFICATION	<b>&gt;</b> ò		DRY UNIT	AT	ATTERBERG LIMITS	9	UNCONFINED	FINED	"7	PERMEABILITY CM/SEC
BOR		ELEVATION			%	PCF	11	PL	Ы	TSF	Э % Е	>%	
11	7	15-20	CL				38	22	16				
1													
1	1	0-5	CL			94.2	32	22	10			21	$K = 2.10 \times 10^{-5}$
	7	15-20	CL				35	21	14				
	1	0-5	CL				33	23	10				
	7	15-20	CL				0†	22	18				
													-
	2	5-10	CL			99.4	36	19	17			21	$K = 2.11 = 10^{-5}$
1													
050373					Burns &	Burns & McDonnell	===						J-1-2-1

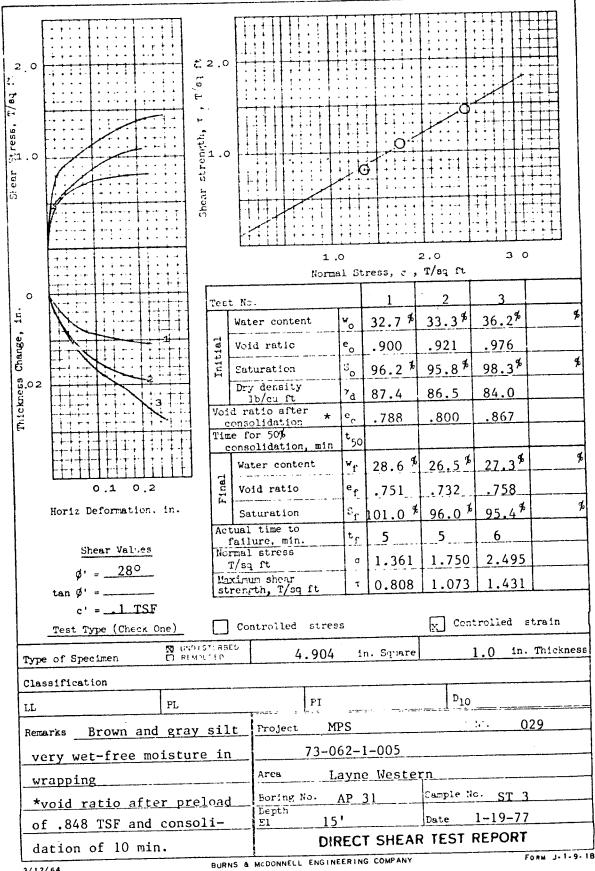
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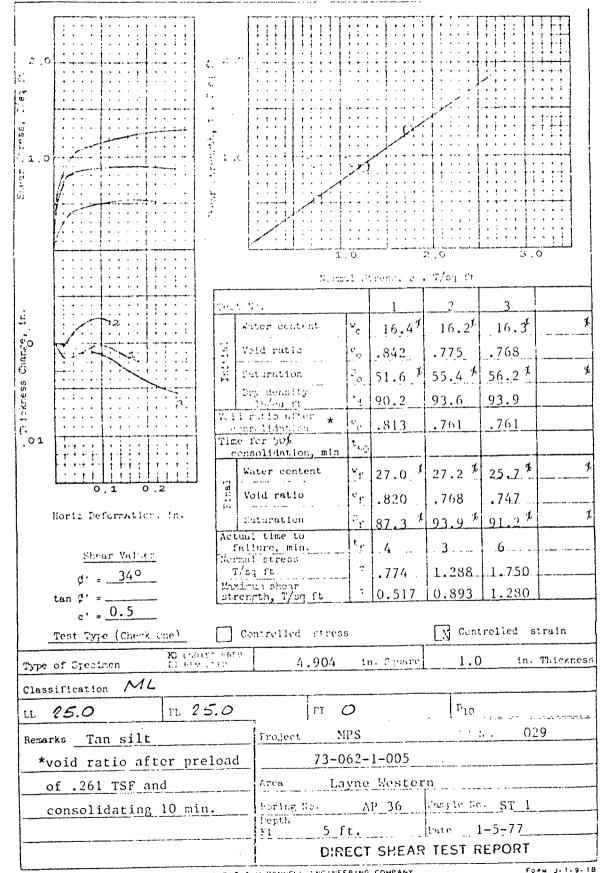
Sketch of specimen after failure  TEST TYPE (Check one)  Controlled-stress						
Controlled-strain		5	/O <sub>AXI</sub>	/5 20 L STRAIN, 6	), %	
Type of specimen ⊠ Undist □ Remold	urbed	Tes	t No.	Test No.	Test No.	Test No.
Water content	<b>W</b> <sub>C</sub>		0.2 \$	%	%	9
Void ratio	e <sub>c</sub>					
	7		2.1	96	<b>%</b>	9
Dry density, lb/cu ft	t		<i>2-1</i>			
Time to failure, min Unconfined compressive strength, tons/sq ft	9(		3/			
Undrained shear strength, tons/sq f						
Sensitivity ratio	s,	t				
Classification CH					— <del></del>	
LL 57.7 PL /9.	? cm [r		PI 3	38.0	G <sub>s</sub>	
0) am 7-/6 4m Height /3.28	-in.	Projec		SOURI		
Remarks		<del></del>	PUR	LIC SEE	VICE	
		Area _				
		-	_		Sample No.	
	-	Depth,	E1 /		Date 12-2	27/6

	Sketch of specimen after failure  TEST TYPE (Check one)  Controlled-stress			7	/O <sub>AXI</sub>	AL ŠTRAIN, E	O, %			
Typ	e of specimen	Undistur Remolded	oed	Te	st No.	Test No.	Te	est No.	Test No	
	Water content		w <sub>o</sub>		1.4 %	%		9,6		16
Initial	Void ratio		e <sub>o</sub>				-			
H	Saturation	0.	s <sub>o</sub>		<del>%</del>	%		%		<b>%</b>
	Dry density, lb/cu e to failure, min	ft	t <sub>f</sub>	/	7-4		-			
Unc	onfined compressive ons/sq ft	strength,	q <sub>u</sub>	C	.30					
Und	rained shear streng	th, tons/sq ft	s <sub>u</sub>				-			
Ser	sitivity ratio		St	<u> </u>		<u> </u>	<u> </u>			_
Cla	ssification CH	<u> </u>			Τ					
LL	55.9 cimen cm   Sp	PL 24.6 ecimen cr			PI 🗦	7.3		G <sub>s</sub>		_
i) 18	m 7.23 in He	ight /4.02 in	] ]	Proje	ct $M$	(SSOUE!		Job No.	····	
Ren	arks		.    -		$P_{U}$	ielic Se	ECV	ICE		
			.    1	Area.						
			- 11			P-5				
		·····	·   -			20'				$\dashv$
				U	NCONFI	NED COMPRES	SSION	I TEST RE	PORT	

	Sketch of specimen after failure  TEST TYPE (Check one)  Controlled-stress  Controlled-strain	COMPRESSIVE STRESS, c, TONS/SQ FT		2 AXI	AL ŠTRAIN, E	, %	
Tyr	e of specimen	Undistur Remolded	bed	Test No.	Test No.	Test No.	Test No.
1	Water content		<b>v</b> <sub>0</sub>	29.4 \$	%	1,5	%
Initial	Void ratio	······································	e <sub>o</sub>				
H	Saturation		s <sub>o</sub>	%	1, 1,	7.	%
	Dry density, lb/cu ft		η <sub>d</sub>	93./			
Unc	e to failure, min onfined compressive stren	gth,	t <sub>f</sub>	0 40			
	ons/sq ft		q <sub>u</sub>	0.48		<u> </u>	
	rained shear strength, to	ns/sq ft	s <sub>u</sub> S <sub>t</sub>				
	sitivity ratio		t				
	ssification	<del> </del>					
	cimen cm Specimen	. cr	n [	PI	AN TABLE POLICE OF THE PARTY.	G <sub>s</sub>	
i) 18		4.00 -in	F. F	Project M			
Rem	arks		-    -	<u> </u>	CIC SE	TVICE	
		<del></del>	11	rea		<del>,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</del>	
	1		11			Sample No	
—	7/		I I			SION TEST RE	

0 2.0 Normal Diress, a , T/sq ft Test In. Water content 22.5 24.6 21.75 Thickness Change, .840 .800 .882 Cuturation 65.2<sup>%</sup> 71.0 81.4 \* Dry density 90.3 88.3 loyen ft Veid ratio after .804 .765 <u>or salidațion</u> Time for buy consolidation, Water content 24.8 1 25.4. -- -0.1 Veid ratio .701 .749. .753. . . . . Horiz Peformation, ic. 93.7 Esturation  $89.4^{-9}$ Actual time to failure, min. Shear Values Normal stress 1.581 | 2.127 T/cift 1.068 Maximus shear strength, T/sq it 0.800 1.109 1.607 tan Ø' = \_\_\_\_ c' = \_\_\_ X Controlled strain Test Type (Check One) Controlled stress . 50 ENGRETHREED Di REMOLTED 4.904 In. Symre 1.0 in. Thickness Type of Specimen ML Classification 27. 7 30.3 2.6 FI. FI Remarks Grayish brown clay Project MPS 73-062-1-005 silt with numerous wood Layne Western fragments Foring No. AP 31 Jample No. \*void ratio after preload 10' of .554 TSF and consoli-Late 1-19-77 DIRECT SHEAR TEST REPORT dation of 10 min.



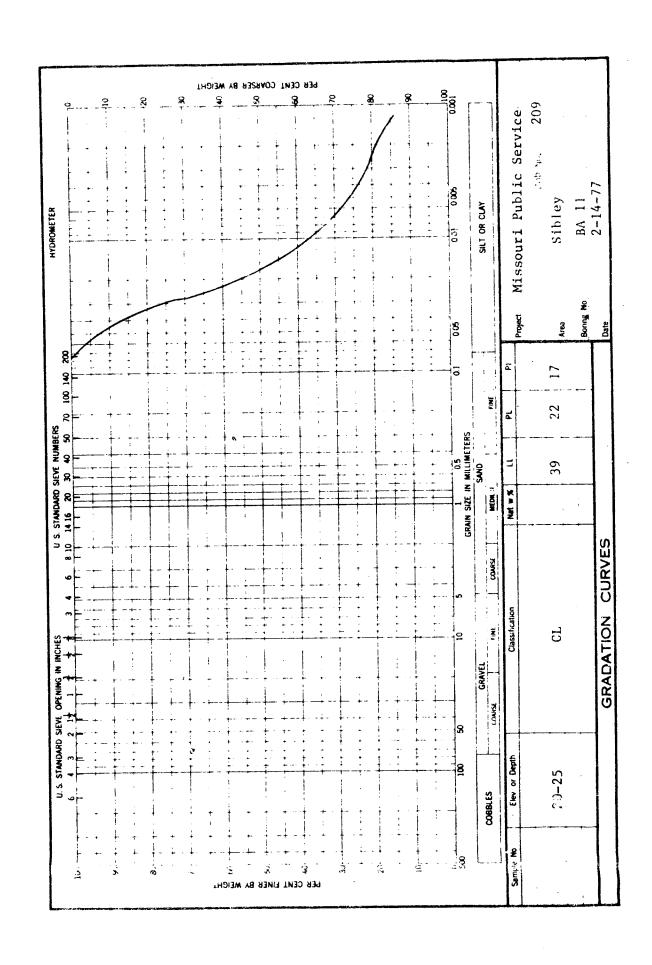


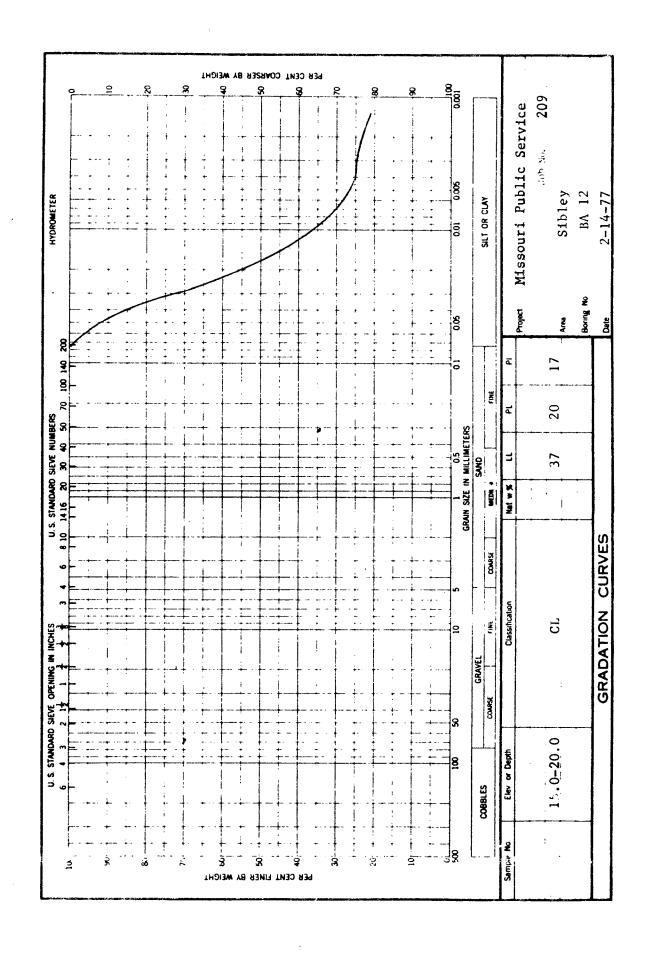
o o o o o o o o o o o o o o o o o o o	0.5 1.0 1.5 Namual Stress, c, 7/c; f5
Horiz Deformation, in.  Shear Values  0. = 260	Water content
Type of Specinen (2. 60 v. 7. 6	لنجا
Classification CL	
LL 43.5 PL 22.9	r <sub>10</sub>
Remarks Brown silty clay	73-062-1-005 :
density varies due to	Area
remolding operation	Foring No. A669 Sarple No. B4
	DIRECT SHEAR TEST REPORT

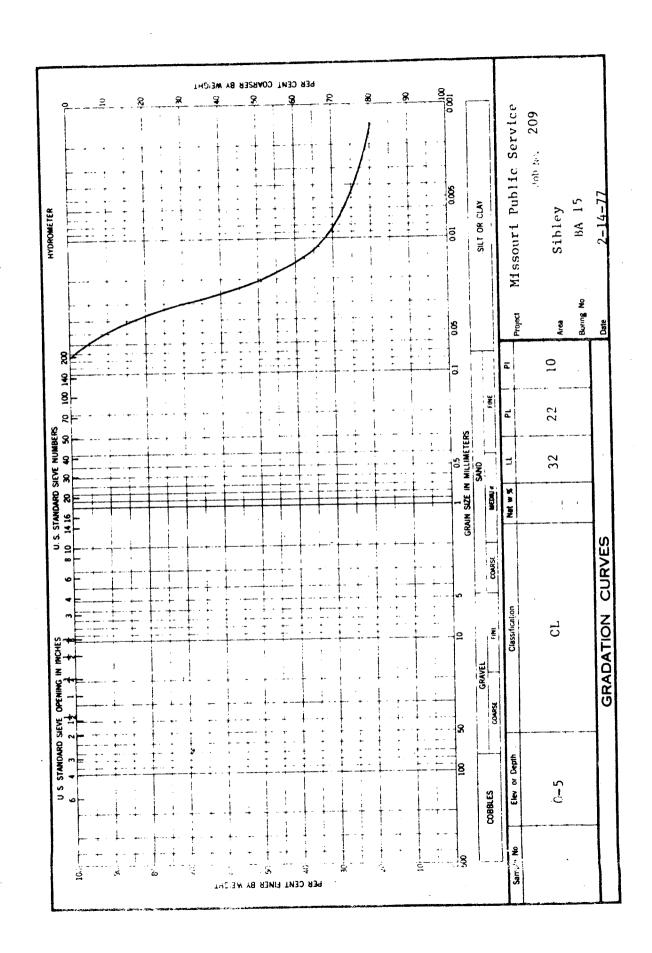
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Dry density, lb/cu ft		-		-	_			-	-	_	_	_	-	-	-	-	-	_		_		7			_		_				-	
den	98														-			_					7			_					1	
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1	25														:	lay	ers	, W	ri tl	a			<u>.</u>	5		1	LЪ	ran	mer	and	l	
i .	13																															
Samp No.		Slev Dep							Cla	.88	lfi	cat	101	<u> </u>					G		T	LI		T	P	L	T	% No.	>,	3,	% /4	> in.
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	dry								Ce	ent	+			7. 7.			-					+						$\vdash$				$\dashv$
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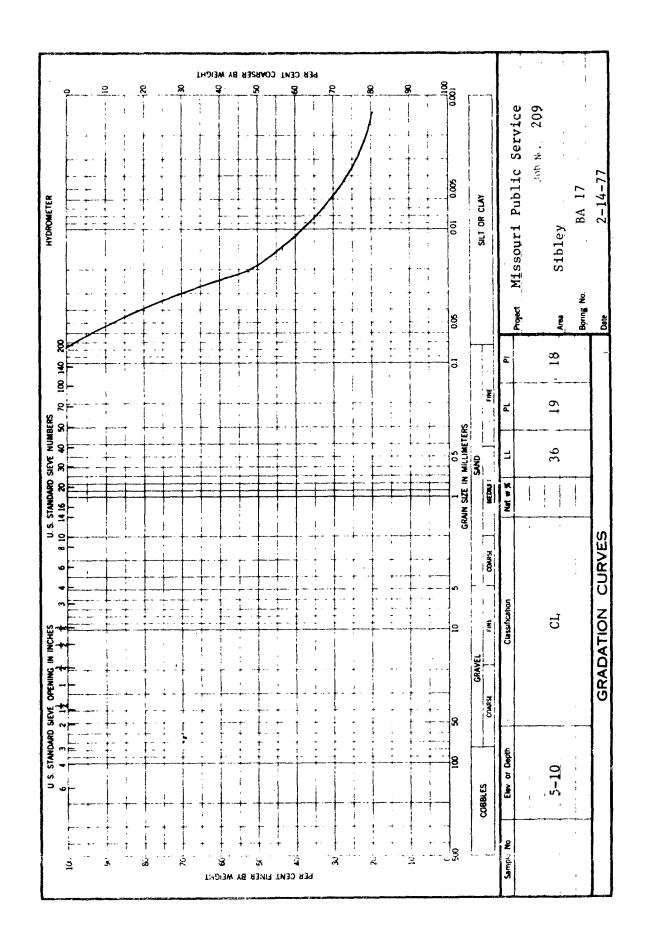
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## APPENDIX B



1. Fly Ash Outfall



2. South Dike Crest



3. South Dike Outside Toe



4. South Dike Inside Toe



5. South Dike Looking Upstream



6. South Dike Looking Downstream



7. South Dike



8. South Dike



9. South Dike Inlet



10. South Dike Outside Toe



11. East Dike Outfall



12. Spillway



13. Outfall Weir



14. East Dike Crest



15. North Dike



16. North Dike Outside Toe



17. North Dike Outside Toe



18. North Dike Crest



19. North Dike Crest



20. North Dike Outside Toe West End



21. North Dike Crest Looking Upstream



22. North Dike Outside Toe



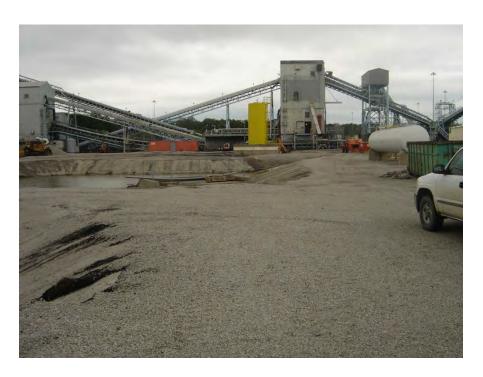
23. West Dike



24. Slag Settling Pond Inlet



25. Slag Settling Pond



26. Slag Settling Pond



27. Slag Pond Outfall



Site Name:	Sibley Generating Station	Date:	22 Sept 2010
Unit Name:	Fly Ash Pond	Operator's Name:	Kansas City Power and Light
Unit I.D.:		Hazard Potential Classification:	High Significant Low
	Inspector's Name:	Michael McLaren, Andrew Cue	eto
Any unusual c	onditions or construction practic	ments when appropriate. If not applicates that should be noted in the com	ments section. For large diked

approximate area that the form applies to in comments.

	.,,		٦	.,	
	Yes	No		Yes	No
1. Frequency of Company's Dam Inspections?	<b>X</b> weekly		18. Sloughing or bulging on slopes?		Х
2. Pool elevation (operator records)?	Х		19. Major erosion or slope deterioration?		Х
3. Decant inlet elevation (operator records)?	Х		20. Decant Pipes:		
4. Open channel spillway elevation (operator records)?	r	n/a	Is water entering inlet, but not exiting outlet?		Х
5. Lowest dam crest elevation (operator records)?	7:	25′	Is water exiting outlet, but not entering inlet?		Х
6. If instrumentation is present, are readings recorded (operator records)?		х	Is water exiting outlet flowing clear?	х	
7. Is the embankment currently under construction?		х	21. Seepage (specify location, if seepage carries fines, and approximate seepage rate below):		
8. Foundation preparation (remove vegetation, stumps, topsoil in area where embankment fill will be placed)?	X		From underdrain?		Х
Trees growing on embankment? (If so, indicate largest diameter below)		Х	At isolated points on embankment slopes?		Х
10. Cracks or scarps on crest?		Х	At natural hillside in the embankment area?		Х
11. Is there significant settlement along the crest?		Х	Over widespread areas?		Х
12. Are decant trashracks clear and in place?		N/A	From downstream foundation area?		Х
13. Depressions or sinkholes in tailings surface or whirlpool in the pool area?		х	"Boils" beneath stream or ponded water?		Х
14. Clogged spillways, groin or diversion ditches?		N/A	Around the outside of the decant pipe?		Х
15. Are spillway or ditch linings deteriorated?		N/A	22. Surface movements in valley bottom or on hillside?		Х
16. Are outlets of decant or underdrains blocked?		х	23. Water against downstream toe?		Х
17. Cracks or scarps on slopes?		х	24. Were Photos taken during the dam inspection?	х	

2. 1 001 010 0	ation (operator records).	^		17. Major crosion of slope deterioration.		
3. Decant inl	et elevation (operator records)?	Х		20. Decant Pipes:		
4. Open cha	nnel spillway elevation (operator records)?	n	/a	Is water entering inlet, but not exiting outlet?		Х
5. Lowest da	m crest elevation (operator records)?	7:	25′	Is water exiting outlet, but not entering inlet?		Х
6. If instrume (operator rec	entation is present, are readings recorded cords)?		Х	Is water exiting outlet flowing clear?	Х	
7. Is the emb	pankment currently under construction?		х	21. Seepage (specify location, if seepage carries fines, and approximate seepage rate below):		
	n preparation (remove vegetation, stumps, ea where embankment fill will be placed)?	х		From underdrain?		х
9. Trees grown largest diameters	wing on embankment? (If so, indicate eter below)		х	At isolated points on embankment slopes?		х
10. Cracks o	r scarps on crest?		Х	At natural hillside in the embankment area?		Х
11. Is there s	significant settlement along the crest?		Х	Over widespread areas?		Х
12. Are deca	ant trashracks clear and in place?		N/A	From downstream foundation area?		Х
13. Depressi in the pool a	ions or sinkholes in tailings surface or whirlpool rea?		Х	"Boils" beneath stream or ponded water?		х
14. Clogged	spillways, groin or diversion ditches?		N/A	Around the outside of the decant pipe?		Х
15. Are spilly	way or ditch linings deteriorated?		N/A	22. Surface movements in valley bottom or on hillside?		х
16. Are outle	ets of decant or underdrains blocked?		Х	23. Water against downstream toe?		Х
17. Cracks o	r scarps on slopes?		х	24. Were Photos taken during the dam inspection?	Х	
	rse changes in these items could cause instable described (extent, location, volume, etc.) in the Comments			ed for further evaluation. Adverse conditions noted back of this sheet.	d in these iten	ns should
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# **Coal Combustion Waste (CCW)**

# **Impoundment Inspection**

Impoundment I	NPDES Peri	<b>mit</b> n/a			INSPECT	OR	Michael Mcl	_aren, Andre	ew Cueto
Impour	Da ndment Na		pt 2010 sh Pond						
Impoundm	ent Compa EPA Regi	-	_	ower a	nd Light				
(Field O	State Ager	IVITECATI	uri Depar	tment of	<sup>:</sup> Natural Re	sour	ces		
Name of I	mpoundme	ent Sibley	Generatir	ng Station	n Fly Ash Po	ond			
(Report ed	ach impoun	dment on a	separate <sub>.</sub>	form und	ler the same	e Imp	ooundment NP	DES Permit nu	ımber)
New 🔀		Updat	е 🗌						
	•	undment cu or ccw curre	ntly bein		d into the		Yes		No 🖂
IMPO	UNDMENT	FUNCTION:	Settling	g Pond					
Near		tream Town lame:	Welling	gton, MO	ı				
	Distan impound	ce from the ment:							
Location:									
Longitude	39		DEG	10	M	IIN	34.06	SEC	W
Latitude	94		DEG	10	M	IIN	36.52	SEC	N
	State	МО			County	JACK	SON		
							Yes		No
	Does a sta	ate agency r	egulate tl	nis impou	undment?				
			If So Wh	nich State	e Agency?	Mis	souri Departn	ment of Natur	al Resources

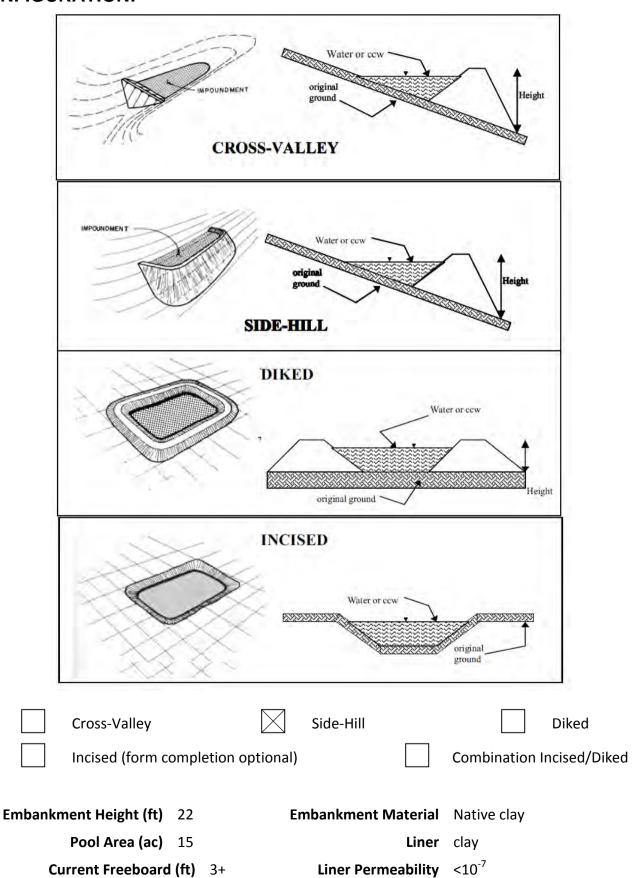
HAZARD P	OTE	NTIAL (In the event the impoundment should fail, the following would
		<b>LESS THAN LOW HAZARD POTENTIAL:</b> Failure or misoperation of the dam results in no probable loss of human life or economic or environmental losses.
		LOW HAZARD POTENTIAL: Dams assigned the low hazard potential classification are those where failure or misoperation results in no probable loss of human life and low economic and/or environmental losses. Losses are principally limited to the owner's property.
		<b>SIGNIFICANT HAZARD POTENTIAL:</b> Dams assigned the significant hazard potential classification are those dams where failure or misoperation results in no probable loss of human life but can cause economic loss, environmental damage, disruption of lifeline facilities, or can impact other concerns. Significant hazard potential classification dams are often located in predominantly rural or agricultural areas but could be located in areas with population and significant infrastructure.
		<b>HIGH HAZARD POTENTIAL:</b> Dams assigned the high hazard potential classification are those where failure or misoperation will probably cause loss of human life.

## DESCRIBE REASONING FOR HAZARD RATING CHOSEN:

Pond would spill into Missouri River and be contained within the River's storage. There would be little to no environmental damage.



## **CONFIGURATION:**





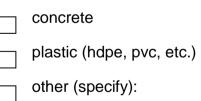
## TYPE OF OUTLET (Mark all that apply)

Open Channel Spillw	/ay	
Trapezoidal	TRAPEZOIDAL	TRIANGULAR
Triangular	Top Width	Top Width
Rectangular	Depth	Depth
Irregular	Bottom	V •
depth (ft)	Width	
average bottom width (ft)	RECTANGULAR	IRREGULAR
top width (ft)	Depth	Average Width  Avg Depth

## **Outlet**

inside diameter

# Material corrugated metal welded steel



Is water flowing through the	
outlet?	

■ No Outlet
-------------

Other Type of Outlet

(specify): 48"

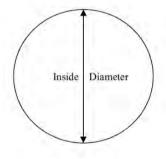
No

Yes

 $\square$ 

The Impoundment was Designed By

Burns and McDonald – designed by a P.E.



	Yes	No
Has there ever been a failure at this site?		
If So When?		
If So Please Describe :		

	Yes	No
Has there ever been significant seepages at this site?		
If So When?		

If So Please Describe:

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	Yes	No
Has there ever been any measures undertaken to		
monitor/lower Phreatic water table levels based		
on past seepages or breaches		
at this site?		
If so, which method (e.g., piezometers, gw		
pumping,)?		

If So Please Describe:

**US Environmental** 

**Protection Agency** 

#### ADDITIONAL INSPECTION QUESTIONS

Concerning the embankment foundation, was the embankment construction built over wet ash, slag, or other unsuitable materials? If there is no information just note that.

No. Pond embankment was structurally designed and keyed into native soils that were cleared and grubbed.

Did the dam assessor meet with, or have documentation from, the design Engineer-of-Record concerning the foundation preparation?

Drawings were provided from Engineer-of-Record.

From the site visit or from photographic documentation, was there evidence of prior releases, failures, or patchwork on the dikes?

No.

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Site Name:	Sibley Generating Station	Date:	22 Sept 2010
Unit Name:	Slag Settling Pond	Operator's Name:	Kansas City Power and Light
Unit I.D.:		Hazard Potential Classification:	High Significant Low
	Inspector's Name:	Michael McLaren, Andrew Cue	eto

Check the appropriate box below. Provide comments when appropriate. If not applicable or not available, record "N/A". Any unusual conditions or construction practices that should be noted in the comments section. For large diked embankments, separate checklists may be used for different embankment areas. If separate forms are used, identify approximate area that the form applies to in comments.

	Yes	No	7	Yes	No
1. Frequency of Company's Dam Inspections?	<b>X</b> weekly	110	18. Sloughing or bulging on slopes?	103	X
2. Pool elevation (operator records)?	X		19. Major erosion or slope deterioration?		Х
3. Decant inlet elevation (operator records)?	Х		20. Decant Pipes:		
4. Open channel spillway elevation (operator records)?	r	n/a	Is water entering inlet, but not exiting outlet?		Х
5. Lowest dam crest elevation (operator records)?	7.	24′	Is water exiting outlet, but not entering inlet?		Х
6. If instrumentation is present, are readings recorded (operator records)?		х	Is water exiting outlet flowing clear?	х	
7. Is the embankment currently under construction?		х	21. Seepage (specify location, if seepage carries fines, and approximate seepage rate below):		
Foundation preparation (remove vegetation, stumps, topsoil in area where embankment fill will be placed)?	Х		From underdrain?		Х
Trees growing on embankment? (If so, indicate largest diameter below)		х	At isolated points on embankment slopes?		Х
10. Cracks or scarps on crest?		Х	At natural hillside in the embankment area?		Х
11. Is there significant settlement along the crest?		Х	Over widespread areas?		Х
12. Are decant trashracks clear and in place?		N/A	From downstream foundation area?		Х
13. Depressions or sinkholes in tailings surface or whirlpool in the pool area?		х	"Boils" beneath stream or ponded water?		Х
14. Clogged spillways, groin or diversion ditches?		N/A	Around the outside of the decant pipe?		Х
15. Are spillway or ditch linings deteriorated?		N/A	22. Surface movements in valley bottom or on hillside?		Х
16. Are outlets of decant or underdrains blocked?		Х	23. Water against downstream toe?		Х
17. Cracks or scarps on slopes?		х	24. Were Photos taken during the dam inspection?	Х	

Major adverse changes in these items could cause instability and should be reported for further evaluation. Adverse conditions noted in these items should normally be described (extent, location, volume, etc.) in the space below and on the back of this sheet.

Issue #	Comments
1	Pond is incised into ground
2	
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# **Coal Combustion Waste (CCW)**

# **Impoundment Inspection**

Impoundment NPDES Per	<b>mit</b> n/a		INSPECTOR	Michael McL	aren, Andrew	Cueto
D Impoundment Na	rate 22 Sept 201 ime Slag Settling					
Impoundment Compa EPA Reg	•	Power and	d Light			
State Age (Field Office) Addr	- Milecolle Dan	artment of N	atural Resour	ces		
Name of Impoundm	ent Sibley Genera	ting Station S	Slag Settling P	ond		
(Report each impour	ndment on a separat	te form under	the same Imp	poundment NPI	DES Permit num	ber)
New 🔀	Update					
•	oundment currently or ccw currently be ir		into the	Yes		lo
IMPOUNDMENT	FUNCTION: Settli	ing Pond				
Nearest Downs	tream Town Welli Name:	ington, MO				
Distar impound	nce from the Iment:					
Location:						
Longitude 39	DEG	10	MIN	44.37	SEC	W
Latitude 94	DEG	11	MIN	10.01	SEC	N
State	МО		County JAC	KSON		
				Yes	N	lo
Does a st	ate agency regulate	this impoun	dment?	$\boxtimes$		
	If So V	Which State A	Agency? Mis	ssouri Departm	ent of Natural I	Resources

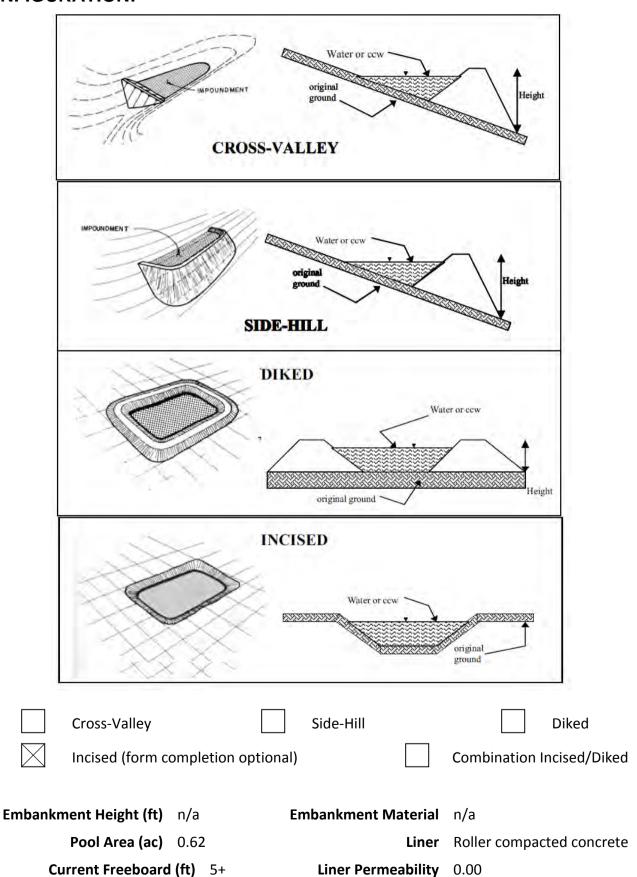
HAZARD P	OTE	NTIAL (In the event the impoundment should fail, the following would
		<b>LESS THAN LOW HAZARD POTENTIAL:</b> Failure or misoperation of the dam results in no probable loss of human life or economic or environmental losses.
		LOW HAZARD POTENTIAL: Dams assigned the low hazard potential classification are those where failure or misoperation results in no probable loss of human life and low economic and/or environmental losses. Losses are principally limited to the owner's property.
		<b>SIGNIFICANT HAZARD POTENTIAL:</b> Dams assigned the significant hazard potential classification are those dams where failure or misoperation results in no probable loss of human life but can cause economic loss, environmental damage, disruption of lifeline facilities, or can impact other concerns. Significant hazard potential classification dams are often located in predominantly rural or agricultural areas but could be located in areas with population and significant infrastructure.
		<b>HIGH HAZARD POTENTIAL:</b> Dams assigned the high hazard potential classification are those where failure or misoperation will probably cause loss of human life.

## DESCRIBE REASONING FOR HAZARD RATING CHOSEN:

Pond is incised into ground and concrete lined.



## **CONFIGURATION:**





## TYPE OF OUTLET (Mark all that apply)

Open Channel Spillw	<i>y</i> ay	
Trapezoidal	TRAPEZOIDAL	TRIANGULAR
Triangular	Top Width	Top Width
Rectangular	Depth	Depth
Irregular	Bottom	V •
depth (ft)	Width	
average bottom width (ft)	RECTANGULAR	IRREGULAR
top width (ft)	Depth	Average Width Avg Depth

Inside

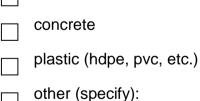
No

Diameter

## **Outlet**

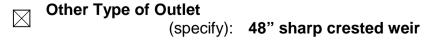
inside diameter

# Material corrugated metal welded steel



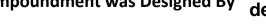






The Impoundment was Designed By

**Burns and McDonald** designed by a P.E.



	Yes	No
Has there ever been a failure at this site?		
If So When?		
If So Please Describe :		

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	Yes	No
Has there ever been significant seepages at this site?		
If So When?		
If So Please Describe :		

	Yes	No
Has there ever been any measures undertaken to monitor/lower Phreatic water table levels based		
on past seepages or breaches at this site?		
If so, which method (e.g., piezometers, gw pumping,)?		

If So Please Describe:



#### **ADDITIONAL INSPECTION QUESTIONS**

Concerning the embankment foundation, was the embankment construction built over wet ash, slag, or other unsuitable materials? If there is no information just note that.

No. Pond was incised into bank.

Did the dam assessor meet with, or have documentation from, the design Engineer-of-Record concerning the foundation preparation?

Drawings were provided from Engineer-of-Record.

From the site visit or from photographic documentation, was there evidence of prior releases, failures, or patchwork on the dikes?

No.