

US EPA ARCHIVE DOCUMENT

SUBPART B

Pollutant or pollutant property		BAT effluent limitations		
		Maximum for any 1 day	Monthly average	
TCDD		<ML ^a	(^b)	
TCDF		31.9 ^c	(^b)	
Chloroform		6.92 ^d	4.14 (^d)	
Trichlorosyringol		<ML ^a	(^b)	
3,4,5-trichlorocatechol		<ML ^a	(^b)	
3,4,6-trichlorocatechol		<ML ^a	(^b)	
3,4,5-trichloroguaiacol		<ML ^a	(^b)	
3,4,6-trichloroguaiacol		<ML ^a	(^b)	
4,5,6-trichloroguaiacol		<ML ^a	(^b)	
2,4,5-trichlorophenol		<ML ^a	(^b)	
2,4,6-trichlorophenol		<ML ^a	(^b)	
Tetrachlorocatechol		<ML ^a	(^b)	
Tetrachloroguaiacol		<ML ^a	(^b)	
2,3,4,6-tetrachlorophenol		<ML ^a	(^b)	
Pentachlorophenol		<ML ^a	(^b)	
		Continuous dischargers		Non-continuous dischargers
		Maximum for any 1 day (kg/kg)	Monthly average (kg/kg)	
AOX		0.951	0.623	0.512
COD		(^e)	(^e)	(^e)

^a "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^b This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

^c Picograms per liter.

^d Grams per 1,000 kilograms (g/kg).

^e [Reserved].

(2) The following effluent limitations apply with respect to each fiber line that uses exclusively TCF bleaching processes, as disclosed by the discharger in its NPDES permit application under 40 CFR 122.21(g)(3) and certified under 40 CFR 122.22:

SUBPART B

Pollutant or pollutant property	BAT effluent limitations (TCF)			
	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
	kg/kg(or pounds per 1,000 lb) of product			
AOX	<ML ^a	(b)	<ML ^a	(b)
COD	(^c)	(^c)	(^c)	(^c)

^a "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^b This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

^c [Reserved].

(b) The following limitations apply with respect to each fiber line enrolled in the Voluntary Advanced Technology Incentives Program:

(1) Stage 1 Limitations: Numeric limitations that are equivalent to the discharger's existing effluent quality or the discharger's current effluent limitations established under CWA section 301(b)(2), whichever are more stringent, for the pollutants identified in paragraph (a)(1) of this section (with the exception of COD). For AOX, the

permitting authority must determine existing effluent quality for each fiber line enrolled in the Voluntary Advanced Technology Incentives Program at the end of the pipe based on loadings attributable to that fiber line. For the remaining pollutants, with the exception of COD, the permitting authority must determine existing effluent quality for each fiber line enrolled in the Voluntary Advanced Technology Incentives Program at the point where the wastewater containing

those pollutants leaves the bleach plant. These limitations must be recalculated each time the NPDES permit of a discharger enrolled in the Voluntary Advanced Technology Incentives Program is reissued, up to:

(i) April 15, 2004 for all pollutants in paragraph (a)(1) of this section except AOX; and

(ii) The date specified in paragraph (b)(4)(ii) of this section for achieving the applicable AOX limitation specified in paragraph (b)(4)(i).

(2) Best Professional Judgment Milestones: Narrative or numeric limitations and/or special permit conditions, as appropriate, established by the permitting authority on the basis of his or her best professional judgment that reflect reasonable interim milestones toward achievement of the effluent limitations specified in

paragraphs (b)(3) and (b)(4) of this section, as applicable.

(3) Six-year Milestones: By April 15, 2004 all dischargers enrolled in the Voluntary Advanced Technology Incentives Program must achieve the following:

(i) The effluent limitations specified in paragraph (a)(1) of this section, except that, with respect to AOX, dischargers subject to Tier I effluent

limitations specified in paragraph (b)(4)(i) of this section must achieve the AOX limitation specified in that paragraph; or

(ii) For dischargers that use exclusively TCF bleaching processes as of April 15, 2004, the effluent limitations specified in paragraph (a)(2) of this section.

(4)(i) Stage 2 Limitations:

ULTIMATE VOLUNTARY ADVANCED TECHNOLOGY INCENTIVES PROGRAM BAT LIMITATIONS

Tier	Kappa number (annual average)	Filtrate recycling	Total pulping area condensate, evaporator condensate, and bleach plant wastewater flow (annual average)	AOX (kg/kg)			
				Non-TCF ^a		TCF	
				Maximum for any 1 day	Annual average	Maximum for any 1 day	Annual average
Tier I	20 (softwood furnish) 13 (Hardwood furnish)	(b)	N/A	0.58	0.26	<ML ^c	(^d)
Tier II	NA	(b)	10 cubic meters/kg 5 cubic meters/kg	0.23	0.10	<ML ^c	(^d)
Tier III	N/A	(b)		0.11	0.5	<ML ^c	(^d)

^a Non-TCF: Pertains to any fiber line that does not use exclusively TCF bleaching processes.

^b Complete recycling to the chemical recovery system of all filtrates generated prior to bleaching. Under Tier I, this includes all filtrates up to the point where kappa number is measured.

^c "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^d This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

AN/A means "not applicable."

(ii) Deadlines. (A) A discharger enrolled in Tier I of the Voluntary Advanced Technology Incentives Program must achieve for Tier I limitations in paragraph (b)(4)(i) of this section by April 15, 2004.

(B) A discharger enrolled in Tier II of the Voluntary Advanced Technology Incentives Program must achieve the

Tier II limitations in paragraph (b)(4)(i) of this section by April 15, 2009.

(C) A discharger enrolled in Tier III of the Voluntary Advanced Technology Incentives Program must achieve the Tier III limitations in paragraph (b)(4)(i) of this section by April 15, 2014.

(c) [RESERVED].

(d) The following additional effluent limitations apply to all dischargers

subject to this section in accordance with the previous subcategorization scheme unless the discharger certifies to the permitting authority that it is not using these compounds as biocides. Also, for non-continuous dischargers, concentration limitation (mg/l) shall apply. Concentration limitations will only apply to non-continuous dischargers:

SUBPART B

[Supplemental BAT effluent limitations for bleached kraft facilities where market pulp is produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0019	(0.011)(41.6)/y
Trichlorophenol	0.012	(0.068)(41.6)/y

y = wastewater discharged in kgal per ton product.

SUBPART B

[Supplemental BAT effluent limitations for bleached kraft facilities where paperboard, coarse paper, and tissue paper are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0016	(0.11)(35.4)/y
Trichlorophenol	0.010	(0.068)(35.4)/y

y = wastewater discharged in kgal per ton of product.

SUBPART B

[Supplemental BAT effluent limitations for bleached kraft facilities where pulp and fine papers are produced and soda facilities where pulp and paper are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0014	(0.011) (30.9)/y
Trichlorophenol	0.0088	(0.068) (30.9)/y

y = wastewater discharged in kgal per ton of product.

(e) Pursuant to 40 CFR 122.44(i) and 122.45(h), a discharger must demonstrate compliance with the effluent limitations in paragraph (a)(1) or (b)(3) of this section, as applicable, by monitoring for all pollutants (except for AOX and COD) at the point where the wastewater containing those pollutants leaves the bleach plant. The permitting authority may impose effluent limitations and/or monitoring requirements on internal wastestreams for any other pollutants covered in this section as appropriate under 40 CFR

122.44(i) and 122.45(h). In addition, a discharger subject to a limitation on total pulping area condensate, evaporator condensate, and bleach plant wastewater flow under paragraph (b)(4)(i) of this section, for Tier II and Tier III, must demonstrate compliance with that limitation by establishing and maintaining flow measurement equipment to monitor these flows at the point or points where they leave the pulping area, evaporator area, and bleach plant.

§ 430.25 New source performance standards (NSPS).

New sources subject to this subpart must achieve the following new source performance standards (NSPS), as applicable.

(a) The following standards apply to each new source that commenced discharge after June 15, 1988 and before June 15, 1998, provided that the new source was constructed to meet these standards:

SUBPART B

[1982 New Source Performance Standards for bleached kraft facilities where market pulp is produced]

Pollutant or pollutant property	Continuous dischargers		Non-continuous dischargers
	Maximum for any 1 day	Average of daily values for 30 consecutive days	Annual average
	kg/kg (or pounds per 1,000 lb) of product		
BOD5	10.3	5.5	2.88
TSS	18.2	9.5	5.00
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART B

[1982 New Source Performance Standards for bleached kraft facilities where paperboard, coarse paper, and tissue paper are produced]

Pollutant or pollutant property	Continuous dischargers		Non-continuous dischargers
	Maximum for any 1 day	Average of daily values for 30 consecutive days	Annual average
	kg/kg (or pounds per 1,000 lb) of product		
BOD5	8.5	4.6	2.41
TSS	14.6	7.6	4.00
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART B

[1982 New Source Performance Standards for bleached kraft facilities where pulp and fine papers are produced and soda facilities where pulp and paper are produced]

Pollutant or pollutant property	Continuous dischargers		Non-continuous dischargers
	Maximum for any 1 day	Average of daily values for 30 consecutive days	Annual average
	kg/kkg (or pounds per 1,000 lb) of product		
BOD5	5.7	3.1	1.62
TSS	9.1	4.8	2.53
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

(b) Except as provided in paragraph (c) of this section—

(1) The following standards apply with respect to each new source fiber

line that does not use an exclusively TCF bleaching process, as disclosed by the discharger in its NPDES permit application under 40 CFR 122.21(g)(3)

and certified under 40 CFR 122.22, and that commences discharge after June 15, 1998:

SUBPART B

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Monthly average
TCDD	<ML ^a	(b)
TCDF	31.9 ^c	(b)
Chloroform	6.92 ^d	4.14 ^d
Trichlorosyringol	<ML ^a	(b)
3,4,5-trichlorocatechol	<ML ^a	(b)
3,4,6-trichlorocatechol	<ML ^a	(b)
3,4,5-trichloroguaiacol	<ML ^a	(b)
3,4,6-trichloroguaiacol	<ML ^a	(b)
4,5,6-trichloroguaiacol	<ML ^a	(b)
2,4,5-trichlorophenol	<ML ^a	(b)
2,4,6-trichlorophenol	<ML ^a	(b)
Tetrachlorocatechol	<ML ^a	(b)
Tetrachloroguaiacol	<ML ^a	(b)
2,3,4,6-tetrachlorophenol	<ML ^a	(b)
Pentachlorophenol	<ML ^a	(b)

	Continuous dischargers		Non-continuous dischargers
	Maximum for any 1 day (kg/kkg)	Monthly average (kg/kkg)	Annual average (kg/kkg)
AOX	0.476	0.272	0.208
BOD5	4.52	2.41	1.73
TSS	8.47	3.86	2.72
pH	(¹)	(¹)	(¹)
COD	(^e)	(^e)	(^e)

^a "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^b This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

^c Picograms per liter.

^d Grams per 1,000 kilograms (g/kkg).

^e [Reserved].

¹ Within the range of 5.0 to 9.0 at all times.

(2) The following standards apply with respect to each new source fiber

line that uses exclusively TCF bleaching processes, as disclosed by the discharger

in its NPDES permit application under 40 CFR 122.21(g)(3) and certified under 40 CFR 122.22, and that commences discharge after June 15, 1998:

SUBPART B

Pollutant or pollutant property	NSPS (TCF)			
	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
AOX ^d	<ML ^a	(^b)	<ML ^a	(^b)
BOD5 ^d	4.52	2.41	N/A	1.73
TSS ^d	8.47	3.86	N/A	2.72
pH	(¹)	(¹)	(¹)	(¹)
COD	(^c)	(^c)	(^c)	(^c)

^a "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^b This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

^c [Reserved].

^d Kilograms per 1,000 kilograms (kg/kg).

¹ Within the range of 5.0 to 9.0 at all times.

(c) With respect to each new source fiber line that is enrolled in the Voluntary Advanced Technology

Incentives Program, dischargers subject to this section must achieve:

(1) The standards specified in paragraph (b)(1) of this section (except

for AOX) or paragraph (b)(2) of this section, as applicable; and

(2) Standards for filtrates, flow, and AOX:

ULTIMATE VOLUNTARY ADVANCED TECHNOLOGY INCENTIVES PROGRAM NSPS

Tier	Filtrate recycling	Total pulping area condensate, evaporator condensate, and bleach plant wastewater flow (annual average)	AOX (kg/kg)			
			Non-TCF ^a		TCF	
			Maximum for any 1 day	Annual average	Maximum for any 1 day	Annual average
Tier II	(^b)	10 cubic meters/kg	0.23	0.10	<ML ^c	(^d)
Tier III	(^b)	5 cubic meters/kg	0.11	0.05	<ML ^c	(^d)

^a Non-TCF: Pertains to any fiber line that does not use exclusively TCF bleaching processes.

^b Complete recycling to the chemical recovery system of all filtrates generated prior to bleaching.

^c "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^d This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

(d) These additional standards apply to all new sources, regardless of when they commenced discharge, in accordance with the previous

subcategorization scheme unless the discharger certifies to the permitting authority that it is not using these compounds as biocides. Also, for non-

continuous dischargers, concentration limitations (mg/l) shall apply. Concentration limitations will only apply to non-continuous dischargers:

SUBPART B

[Supplemental NSPS for bleached kraft facilities where market pulp is produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0019	(0.013)(36.6)/y
Trichlorophenol	0.012	(0.077)(36.6)/y

y = wastewater discharged in kgal per ton of product.

SUBPART B

[Supplemental NSPS for bleached kraft facilities where paperboard, coarse paper, and tissue paper are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0016	(0.012)(31.7)/y

SUBPART B—Continued

[Supplemental NSPS for bleached kraft facilities where paperboard, coarse paper, and tissue paper are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Trichlorophenol	0.010	(0.076)(31.7)/y
y = wastewater discharged in kgal per ton of product.		

SUBPART B

[Supplemental NSPS for bleached kraft facilities where pulp and fine papers are produced and soda facilities where pulp and paper are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0014	(0.014)(25.1)/y
Trichlorophenol	0.0088	(0.084)(25.1)/y
y = wastewater discharged in kgal per ton of product.		

(e) Pursuant to 40 CFR 122.44(i) and 122.45(h), a discharger must demonstrate compliance with the limitations in paragraph (b)(1) or (c)(1) of this section, as applicable, by monitoring for all pollutants (except for AOX, COD, BOD₅, TSS, and pH) at the point where the wastewater containing those pollutants leaves the bleach plant. The permitting authority may impose effluent limitations and/or monitoring requirements on internal wastestreams for any other pollutants covered in this section as appropriate under 40 CFR 122.44(i) and 122.45(h). In addition, a discharger subject to a limitation on

total pulping area condensate, evaporator condensate, and bleach plant wastewater flow under paragraph (c)(2) of this section must demonstrate compliance with that limitation by establishing and maintaining flow measurement equipment monitoring these flows at the point or points where they leave the pulping area, evaporator area, and the bleach plant.

§ 430.26 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart that introduces

pollutants into a publicly owned treatment works must: comply with 40 CFR part 403; and achieve the following pretreatment standards for existing sources (PSES).

(a)(1) The following pretreatment standards apply with respect to each fiber line operated by an indirect discharger subject to this section, unless the indirect discharger discloses to the pretreatment control authority in a report submitted under 40 CFR 403.12(b) that it uses exclusively TCF bleaching processes at that fiber line. These pretreatment standards must be attained on or before April 16, 2001:

SUBPART B

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Monthly average
TCDD	<ML ^a	(b)
TCDF	31.9 ^c	(b)
Chloroform	6.92 ^d	^d 4.14
Trichlorosyringol	<ML ^a	(b)
3,4,5-trichlorocatechol	<ML ^a	(b)
3,4,6-trichlorocatechol	<ML ^a	(b)
3,4,5-trichloroguaiacol	<ML ^a	(b)
3,4,6-trichloroguaiacol	<ML ^a	(b)
4,5,6-trichloroguaiacol	<ML ^a	(b)
2,4,5-trichlorophenol	<ML ^a	(b)
2,4,6-trichlorophenol	<ML ^a	(b)
Tetrachlorocatechol	<ML ^a	(b)
Tetrachloroguaiacol	<ML ^a	(b)
2,3,4,6-tetrachlorophenol	<ML ^a	(b)
Pentachlorophenol	<ML ^a	(b)
AOX	2.64 ^e	^e 1.41

^a "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^b This regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

^c Picograms per liter.

^d Grams per 1,000 kilograms (g/kg).

^e Kilograms per 1,000 kilograms (kg/kg).

(2) The following pretreatment standards apply with respect to each fiber line operated by an indirect discharger subject to this section if the indirect discharger discloses to the pretreatment control authority in a report submitted under 40 CFR 403.12(b) that it uses exclusively TCF bleaching processes at that fiber line. These pretreatment standards must be attained on or before April 16, 2001:

SUBPART B

Pollutant or pollutant parameter	PSES (TCF)	
	Maximum for any 1 day	Monthly average
AOX	<ML ^a	(^b)

^a "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^b This regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(b) The following pretreatment standards apply to all indirect dischargers, in accordance with the previous subcategorization scheme. An indirect discharger is not required to meet these pretreatment standards if it certifies to the pretreatment control authority that it is not using these compounds as biocides. In cases when POTWs find it necessary to impose mass effluent limitations, equivalent mass limitations are provided as guidance:

SUBPART B

[Supplemental PSES for bleached kraft facilities where market pulp is produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0019	(0.011)(41.6)/y
Trichlorophenol	0.014	(0.082)(41.6)/y
y = wastewater discharged in kgal per ton of product.		

SUBPART B

[Supplemental PSES for bleached kraft facilities where paperboard, coarse paper, and tissue paper are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0016	(0.011)(35.4)/y
Trichlorophenol	0.012	(0.082)(35.4)/y
y = wastewater discharged in kgal per ton of product.		

SUBPART B

[Supplemental PSES for bleached kraft facilities where pulp and fine papers are produced and soda facilities where pulp and paper are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0014	(0.011)(30.9)/y
Trichlorophenol	0.011	(0.082)(30.9)/y
y = wastewater discharged in kgal per ton of product		

(c) An indirect discharger must demonstrate compliance with the pretreatment standards in paragraph (a)(1) of this section by monitoring at the point where the wastewater

containing those pollutants leaves the bleach plant.

§ 430.27 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7, any new source subject to this subpart that introduces pollutants into a publicly owned treatment works must:

comply with 40 CFR part 403; and achieve the following pretreatment standards for new sources (PSNS).

(a)(1) The following pretreatment standards apply with respect to each fiber line that is a new source, unless the indirect discharger discloses to the

pretreatment control authority in a report submitted under 40 CFR 403.12 that it uses exclusively TCF bleaching processes at that fiber line:

SUBPART B

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Monthly average
TCDD	<ML ^a	(b)
TCDF	31.9 ^c	(b)
Chloroform	6.92 ^d	4.14 ^d
Trichlorosyringol	<ML ^a	(b)
3,4,5-trichlorocatechol	<ML ^a	(b)
3,4,6-trichlorocatechol	<ML ^a	(b)
3,4,5-trichloroguaiacol	<ML ^a	(b)
3,4,6-trichloroguaiacol	<ML ^a	(b)
4,5,6-trichloroguaiacol	<ML ^a	(b)
2,4,5-trichlorophenol	<ML ^a	(b)
2,4,6-trichlorophenol	<ML ^a	(b)
Tetrachlorocatechol	<ML ^a	(b)
Tetrachloroguaiacol	<ML ^a	(b)
2,3,4,6-tetrachlorophenol	<ML ^a	(b)
Pentachlorophenol	<ML ^a	(b)
AOX	1.16 ^e	0.814 ^e

^a“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^b This regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

^c Picograms per liter.

^d Grams per 1,000 kilograms (g/kg).

^e Kilograms per 1,000 kilograms (kg/kg).

(2) The following pretreatment standards apply with respect to each new source fiber line operated by an indirect discharger subject to this section if the indirect discharger discloses to the pretreatment control authority in a report submitted under 40 CFR 403.12(b) that it uses exclusively TCF bleaching processes at that fiber line:

SUBPART B

Pollutant or pollutant parameter	PSNS (TCF)	
	Maximum for any 1 day	Monthly average
AOX	<ML ^a	(b)

^a“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^b This regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(b) The following pretreatment standards apply to all new source indirect dischargers, regardless of when they commenced discharge, in accordance with the previous subcategorization scheme. An indirect discharger is not required to meet these pretreatment standards if it certifies to the pretreatment control authority that it is not using these compounds as biocides. In cases when POTWs find it necessary to impose mass-based effluent limitations, equivalent mass limitations are provided as guidance:

SUBPART B

[Supplemental PSNS for bleached kraft facilities where market pulp is produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0019	(0.013)(36.6)/y
Trichlorophenol	0.014	(0.093)(36.6)/y

y = wastewater discharged in kgal per ton of product.

SUBPART B

[Supplemental PSNS for bleached kraft facilities where paperboard, coarse paper, and tissue paper are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0016	(0.012)(31.7)/y
Trichlorophenol	0.012	(0.092)(31.7)/y
y = wastewater discharged in kgal per ton of product.		

SUBPART B

[Supplemental PSNS for bleached kraft facilities where pulp and fine papers are produced and soda facilities where pulp and paper are produced]

Pollutant or pollutant parameter	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0014	(0.014)(25.1)/y
Trichlorophenol	0.011	(0.101)(25.1)/y
y = wastewater discharged in kgal per ton of product.		

(c) An indirect discharger must demonstrate compliance with the pretreatment standards in paragraph (a)(1) of this section by monitoring at the point where the wastewater containing those pollutants leaves the bleach plant.

§ 430.28 Best management practices (BMPs).

The definitions and requirements set forth in 40 CFR 430.03 apply to facilities in this subpart.

Subpart C—Unbleached Kraft Subcategory**§ 430.30 Applicability; description of the unbleached kraft subcategory.**

The provisions of this subpart are applicable to discharges resulting from:

the production of pulp and paper at unbleached kraft mills; the production of pulp and paper at unbleached kraft-neutral sulfite semi-chemical (cross recovery) mills; and the production of pulp and paper at combined unbleached kraft and semi-chemical mills, wherein the spent semi-chemical cooking liquor is burned within the unbleached kraft chemical recovery system.

§ 430.31 Specialized definitions.

For the purpose of this subpart, the general definitions, abbreviations, and methods of analysis set forth in 40 CFR part 401 and § 430.01 of this part shall apply to this subpart.

§ 430.32 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT):

SUBPART C

[BPT effluent limitations for unbleached kraft facilities]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product	
	Maximum for any 1 day	Average of daily values for 30 consecutive days
BOD ₅	5.6	2.8
TSS	12.0	6.0
pH	(¹)	(¹)

¹ Within the range of 6.0 to 9.0 at all times.

SUBPART C

[BPT effluent limitations for unbleached kraft facilities producing pulp and paper using the unbleached kraft-neutral sulfite semi-chemical (cross recovery) process]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product	
	Maximum for any 1 day	Average of daily values for 30 consecutive days
BOD5	8.0	4.0
TSS	12.5	6.25
pH	(¹)	(¹)

¹ Within the range of 6.0 to 9.0 at all times.

SUBPART C

[BPT effluent limitations for unbleached kraft facilities where pulp and paper are produced using a combined unbleached kraft and semi-chemical process, wherein the spent semi-chemical cooking liquor is burned within the unbleached kraft chemical recovery system]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product	
	Maximum for any 1 day	Average of daily values for 30 consecutive days
BOD5	(^a)	(^a)
TSS	(^a)	(^a)
pH	(^a)	(^a)

^a [Reserved].

§ 430.33 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart shall achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT), except that non-continuous dischargers shall not be subject to the maximum day and average-of-30-consecutive-days limitations, but shall be subject to annual average effluent limitations:

SUBPART C

[BCT effluent limitations for unbleached kraft facilities]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers	Non-continuous dischargers (annual average)	
		Maximum for any 1 day	Average of daily values for 30 consecutive days
BOD5	5.6	2.8	1.9
TSS	12.0	6.0	3.6
pH	(¹)	(¹)	(¹)

¹ Within the range of 6.0 to 9.0 at all times.

SUBPART C

[BCT effluent limitations for unbleached kraft-neutral sulfite semi-chemical (cross recovery) process and/or a combined unbleached kraft and semi-chemical process, wherein the spent semi-chemical cooking liquor is burned within the unbleached kraft chemical recovery system]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	8.0	4.0	2.9
TSS	12.5	6.25	3.57
pH	(¹)	(¹)	(¹)

¹ Within the range of 6.0 to 9.0 at all times.

§ 430.34 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart where chlorophenolic-containing biocides are

used must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT). Non-continuous dischargers shall not be subject to the maximum day mass limitations in kg/kg (lb/1000 lb),

but shall be subject to concentration limitations. Concentration limitations are only applicable to non-continuous dischargers. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides:

SUBPART C

[BAT effluent limitations for unbleached kraft facilities]

Pollutant or pollutant property	Maximum for any 1 day	
	Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.00058	(0.011)(12.6)/y
Trichlorophenol	0.00053	(0.010)(12.6)/y

y=wastewater discharged in kgal per ton of product.

SUBPART C

[BAT effluent limitations for unbleached kraft facilities where pulp and paper are produced using the unbleached kraft-neutral sulfite semi-chemical (cross recovery) process and/or a combined unbleached kraft and semi-chemical process, wherein the spent semi-chemical cooking liquor is burned within the unbleached kraft chemical recovery system]

Pollutant or pollutant property	Maximum for any 1 day	
	Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.00064	(0.011)(14.0)/y
Trichlorophenol	0.00059	(0.010)(14.0)/y

y=wastewater discharged in kgal per ton of product.

§ 430.35 New source performance standards (NSPS).

Any new source subject to this subpart must achieve the following new source performance standards (NSPS), except that non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days

effluent limitations for BOD5 and TSS, but shall be subject to annual average effluent limitations. Also, for non-continuous dischargers, concentration limitations (mg/l) shall apply, where provided. Concentration limitations will only apply to non-continuous dischargers. Only facilities where

chlorophenolic-containing biocides are used shall be subject to pentachlorophenol and trichlorophenol limitations. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides:

SUBPART C

[NSPS for unbleached kraft facilities where linerboard is produced]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	3.4	1.8	0.94
TSS	5.8	3.0	1.6
pH	(1)	(1)	(1)
		Maximum for any 1 day	
		Kg/kkg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.00058	(0.015)(9.4)/y	
Trichlorophenol	0.00053	(0.013)(9.4)/y	
y = wastewater discharged in kgal per ton at all times.			

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART C

[NSPS for unbleached kraft facilities where bag paper and other mixed products are produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	5.0	2.71	1.4
TSS	9.1	4.8	2.5
pH	(¹)	(¹)	(¹)
		Maximum for any 1 day	
		Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.00058	(0.012)(11.4)/y	
Trichlorophenol	0.00053	(0.011)(11.4)/y	
y = wastewater discharged in kgal per ton at all times.			

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART C

[NSPS for unbleached kraft facilities where pulp and paper are produced using the unbleached kraft-neutral sulfite semi-chemical (cross recovery) process and/or a combined unbleached kraft and semi-chemical process, wherein the spent semi-chemical cooking liquor is burned within the unbleached kraft chemical recovery system]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	3.9	2.1	1.1

SUBPART C—Continued

[NSPS for unbleached kraft facilities where pulp and paper are produced using the unbleached kraft-neutral sulfite semi-chemical (cross recovery) process and/or a combined unbleached kraft and semi-chemical process, wherein the spent semi-chemical cooking liquor is burned within the unbleached kraft chemical recovery system]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
TSS	7.3	3.8	1.9
pH	(¹)	(¹)	(¹)
	Maximum for any 1 day		
	Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter	
Pentachlorophenol	0.00064	(0.013)(11.5)/y	
Trichlorophenol	0.00059	(0.012)(11.5)/y	
y = wastewater discharged in kgal per ton at all times.			

¹ Within the range of 5.0 to 9.0 at all times.

§ 430.36 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart that introduces pollutants into a publicly owned

treatment works must: comply with 40 CFR part 403; and achieve the following pretreatment standards for existing sources (PSES) if it uses chlorophenolic-containing biocides. Permittees not

using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using those biocides. PSES must be attained on or before July 1, 1984:

SUBPART C

[PSES for unbleached kraft facilities]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter	Kg/kg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.011)(12.6)/y	0.00058
Trichlorophenol	(0.010)(12.6)/y	0.00053
y = wastewater discharged in kgal per ton of product.		

^a The following equivalent mass limitations are provided as guidance in cases where POTWs find it necessary to impose mass effluent limitations.

SUBPART C

[PSES for unbleached kraft facilities where pulp and paper are produced using the unbleached kraft-neutral sulfite semi-chemical (cross recovery) process and/or a combined unbleached kraft and semi-chemical process, wherein the spent semi-chemical cooking liquor is burned within the unbleached kraft chemical recovery system]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter	Kg/kg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.011)(14.0)/y	0.00064
Trichlorophenol	(0.010)(14.0)/y	0.00059
y = wastewater discharged in kgal per ton of product.		

^a The following equivalent mass limitations are provided as guidance in cases where POTWs find it necessary to impose mass effluent limitations.

§ 430.37 Pretreatment standards for new sources (PSNS).

(a) Except as provided in 40 CFR 403.7, any new source subject to this subpart that introduces pollutants into a

publicly owned treatment works must: comply with 40 CFR part 403; and achieve the following pretreatment standards for new sources (PSNS) if it uses chlorophenolic-containing

biocides. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides:

SUBPART C

[PSNS for unbleached kraft facilities where linerboard is produced]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter	Kg/kg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.015)(9.4)/y	0.00058
Trichlorophenol	(0.013)(9.4)/y	0.00053

y = wastewater discharged in kgal per ton of product.

^aThe following equivalent mass limitations are provided as guidance in cases where POTWs find it necessary to impose mass effluent limitations.

SUBPART C

[PSNS for unbleached kraft facilities where bag paper and other mixed products are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter	Kg/kg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.012)(11.4)/y	0.00058
Trichlorophenol	(0.011)(11.4)/y	0.00053

y = wastewater discharged in kgal per ton of product.

^aThe following equivalent mass limitations are provided as guidance in cases where POTWs find it necessary to impose mass effluent limitations.

SUBPART C

[PSNS for unbleached kraft facilities where pulp and paper are produced using the unbleached kraft-neutral sulfite semi-chemical (cross recovery) process and/or a combined unbleached kraft and semi-chemical process, wherein the spent semi-chemical cooking liquor is burned within the unbleached kraft chemical recovery system]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter	Kg/kg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.013)(11.5)/y	0.00064
Trichlorophenol	(0.012)(11.5)/y	0.00059

y = wastewater discharged in kgal per ton of product.

^aThe following equivalent mass limitations are provided as guidance in cases where POTWs find it necessary to impose mass effluent limitations.

Subpart D—Dissolving Sulfite Subcategory**§ 430.40 Applicability; description of the dissolving sulfite subcategory.**

The provisions of this subpart are applicable to discharges resulting from the production of pulp at dissolving sulfite mills.

§ 430.41 Specialized definitions.

For the purpose of this subpart, the general definitions, abbreviations, and

methods of analysis set forth in 40 CFR part 401 and § 430.01 of this part shall apply to this subpart.

§ 430.42 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

(a) Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent

limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT), except that non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days limitations but shall be subject to annual average effluent limitations:

SUBPART D

[BPT effluent limitations for dissolving sulfite pulp facilities where nitration grade pulp is produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	41.4	21.5	12.1
TSS	70.65	38.05	20.9
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART D

[BPT effluent limitations for dissolving sulfite pulp facilities where viscose grade pulp is produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	44.3	23.0	12.9
TSS	70.65	38.05	20.9
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART D

[BPT effluent limitations for dissolving sulfite pulp facilities where cellophane grade pulp is produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	48.05	24.95	14.0
TSS	70.65	38.05	20.9
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART D

[BPT effluent limitations for dissolving sulfite pulp facilities where acetate grade pulp is produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	¹ 50.80	¹ 26.40	¹ 14.83
TSS	70.65	38.05	20.9
pH	(²)	(²)	(²)

¹ BOD5 effluent limitations were remanded (Weyerhaeuser Company, et al v. Costle, 590 F. 2nd 1011; D.C. Circuit 1978).² Within the range of 5.0 to 9.0 at all times.

(b) The following limitations establish the quantity or quality of pollutants or pollutant properties, controlled by this section, resulting from the use of wet barking operations, which may be discharged by a point source subject to

the provisions of this subpart. These limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be calculated using the proportion of the mill's total production due to use of logs which are

subject to such operations. Non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days limitations, but shall be subject to annual average effluent limitations:

SUBPART D
[BPT effluent limitations]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.7	0.35	0.2
TSS	0.15	0.1	0.05
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

(c) The following limitations establish the quantity or quality of pollutants or pollutant parameters, controlled by this section, resulting from the use of log washing or chip washing operations, which may be discharged by a point

source subject to the provisions of this subpart. These limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be calculated using the proportion of the mill's total production due to use of logs

and/or chips which are subject to such operations. Non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days limitations, but shall be subject to the annual average effluent limitations:

SUBPART D
[BPT effluent limitations]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.15	0.1	0.05
TSS	0.15	0.1	0.05
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

(d) The following limitations establish the quantity or quality of pollutants or pollutant properties, controlled by this section, resulting from the use of log flumes or log ponds, which may be discharged by a point source subject to

the provisions of this subpart. These limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be calculated using the proportion of the mill's total production due to use of logs which are

subject to such operations. Non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days limitations but shall be subject to the annual average effluent limitations:

SUBPART D
[BPT effluent limitations]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.15	0.1	0.05
TSS	0.15	0.1	0.05
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

§ 430.43 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart shall achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT): The limitations shall be the same as those specified for conventional pollutants

(which are defined in 40 CFR 401.16) in § 430.42 of this subpart for the best practicable control technology currently available (BPT).

§ 430.44 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart where chlorophenolic-containing biocides are used must achieve the following effluent limitations representing the

degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT). Non-continuous dischargers shall not be subject to the maximum day mass limitations in kg/kkg (lb/1000 lb) but shall be subject to concentration limitations. Concentration limitations are only applicable to non-continuous dischargers. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides:

SUBPART D

[BAT effluent limitations for dissolving sulfite pulp facilities where nitration, viscose, or cellophane pulps are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	Kg/kkg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0030	(0.011)(66.0)/y
Trichlorophenol	0.019	(0.068)(66.0)/y

y = wastewater discharged in kgal per ton of product.

SUBPART D

[BAT effluent limitations for dissolving sulfite pulp facilities where acetate grade pulp is produced]

Pollutant or pollutant property	Maximum for any 1 day	
	Kg/kkg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0033	(0.011)(72.7)/y
Trichlorophenol	0.021	(0.068)(72.7)/y

y = wastewater discharged in kgal per ton of product.

§ 430.45 New source performance standards (NSPS).

Any new source subject to this subpart must achieve the following new source performance standards (NSPS), except that non-continuous dischargers shall not be subject to the maximum day

and average of 30 consecutive days effluent limitations for BOD5 and TSS, but shall be subject to annual average effluent limitations. Also, for non-continuous dischargers, concentration limitations (mg/l) shall apply, where provided. Concentration limitations will

only apply to non-continuous dischargers. Only facilities where chlorophenolic-containing biocides are used shall be subject to pentachlorophenol and trichlorophenol limitations. Permittees not using chlorophenolic-containing biocides

must certify to the permit-issuing authority that they are not using these biocides:

SUBPART D

[NSPS for dissolving sulfite pulp facilities where nitration grade pulp is produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	26.9	14.5	7.59
TSS	40.8	21.3	11.2
pH	(¹)	(¹)	(¹)
	Maximum for any 1 day		
	Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter	
Pentachlorophenol	0.0030	(0.012)(59.0)/y	
Trichlorophenol	0.019	(0.012)(59.0)/y	
y = wastewater discharged in kgal per ton at all times.			

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART D

[NSPS for dissolving sulfite pulp facilities where viscose grade pulp is produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	28.7	15.5	8.12
TSS	40.8	21.3	11.2
pH	(¹)	(¹)	(¹)
	Maximum for any 1 day		
	Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter	
Pentachlorophenol	0.0030	(0.012)(59.0)/y	
Trichlorophenol	0.019	(0.012)(59.0)/y	
y = wastewater discharged in kgal per ton at all times.			

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART D

[NSPS for dissolving sulfite pulp facilities where cellophane grade pulp is produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	31.2	16.8	8.80
TSS	40.8	21.3	11.2
pH	(¹)	(¹)	(¹)
Maximum for any 1 day			
		Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0030	(0.012)(59.0)/y	
Trichlorophenol	0.019	(0.076)(59.0)/y	
y = wastewater discharged in kgal per ton at all times.			

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART D

[NSPS for dissolving sulfite pulp facilities where acetate grade pulp is produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	39.6	21.4	11.2
TSS	41.1	21.5	11.3
pH	(¹)	(¹)	(¹)
Maximum for any 1 day			
		Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0033	(0.012)(65.7)/y	
Trichlorophenol	0.021	(0.075)(65.7)/y	
y = wastewater discharged in kgal per ton at all times.			

¹ Within the range of 5.0 to 9.0 at all times.**§ 430.46 Pretreatment standards for existing sources (PSES).**

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject

to this subpart that introduces pollutants into a publicly owned treatment works must: comply with 40 CFR part 403; and achieve the following

pretreatment standards for existing sources (PSES) if it uses chlorophenolic-containing biocides. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides. PSES must be attained on or before July 1, 1984:

SUBPART D

[PSES for dissolving sulfite pulp facilities where nitration, viscose, or cellophane grade pulps are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter (mg/l)	Kg/kkg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.011)(66.0)/y	0.0030
Trichlorophenol	(0.082)(66.0)/y	0.023
y = wastewater discharged in kgal per ton of product.		

^aThe following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass effluent limitations.

SUBPART D

[PSES for dissolving sulfite pulp facilities where acetate grade pulp is produced]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter (mg/l)	Kg/kkg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.011)(72.7)/y	0.0033
Trichlorophenol	(0.082)(72.7)/y	0.025
y = wastewater discharged in kgal per ton of product.		

^aThe following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass effluent limitations.

§ 430.47 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7, any new source subject to this subpart that introduces pollutants into a

publicly owned treatment works must: comply with 40 CFR part 403; and achieve the following pretreatment standards for new sources (PSNS) if it uses chlorophenolic-containing

biocides. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides:

SUBPART D

[PSNS for dissolving sulfite pulp facilities where nitration, viscose, or cellophane grade pulps are produced]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter (mg/l)	Kg/kkg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.012)(59.0)/y	0.0030
Trichlorophenol	(0.092)(59.0)/y	0.023
y = wastewater discharged in kgal per ton of product.		

^aThe following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass effluent limitations.

SUBPART D

[PSNS for dissolving sulfite pulp facilities where acetate grade pulp is produced]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter (mg/l)	Kg/kkg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.012)(65.7)/y	0.0033
Trichlorophenol	(0.091)(65.7)/y	0.025
y=wastewater discharged in kgal per ton of product.		

^aThe following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass effluent limitations.

Subpart E—Papergrade Sulfite Subcategory

§ 430.50 Applicability; description of the papergrade sulfite subcategory.

The provisions of this subpart apply to discharges resulting from the: integrated production of pulp and paper at papergrade sulfite mills, where blow pit pulp washing techniques are used; and the integrated production of pulp and paper at papergrade sulfite mills where vacuum or pressure drums are used to wash pulp.

§ 430.51 Specialized definitions.

(a) Except as provided in paragraphs (b) and (c) of this section, the general definitions, abbreviations, and methods of analysis set forth in 40 CFR part 401 and § 430.01 of this part apply to this subpart.

(b) *Sulfite cooking liquor* is defined as bisulfite cooking liquor when the pH of

the liquor is between 3.0 and 6.0 and as acid sulfite cooking liquor when the pH is less than 3.0.

(c) For this subpart, the segments for the papergrade sulfite subcategory are defined as follows:

(1) The calcium-, magnesium-, or sodium-based sulfite pulp segment consists of papergrade sulfite mills where pulp and paper are produced using an acidic cooking liquor of calcium, magnesium, or sodium sulfite, unless those mills are specialty grade sulfite mills;

(2) The ammonium-based sulfite pulp segment consists of papergrade sulfite mills where pulp and paper are produced using an acidic cooking liquor of ammonium sulfite, unless those mills are specialty grade sulfite mills;

(3) The specialty grade sulfite pulp segment consists of those papergrade sulfite mills where a significant portion of production is characterized by pulp

with a high percentage of alpha cellulose and high brightness sufficient to produce end products such as plastic molding compounds, saturating and laminating products, and photographic papers. The specialty grade segment also includes those mills where a major portion of production is 91 ISO brightness and above.

§ 430.52 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

(a) Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT):

SUBPART E

[Bisulfite liquor/surface condensers; BPT effluent limitations for papergrade sulfite facilities where blow pit washing techniques are used]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	31.8	16.55	9.30
TSS	43.95	23.65	12.99
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART E

[Bisulfite liquor/barometric condensers; BPT effluent limitations for papergrade sulfite facilities where blow pit washing techniques are used]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	34.7	18.05	10.14
TSS	52.2	28.1	15.44
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART E

[Acid sulfite liquor/surface condensers; BPT effluent limitations for papergrade sulfite facilities where blow pit washing techniques are used]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	32.3	16.8	9.44
TSS	43.95	23.65	12.99
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART E

[Acid sulfite liquor/barometric condensers; BPT effluent limitations for papergrade sulfite facilities where blow pit washing techniques are used]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	35.55	18.5	10.39
TSS	52.2	28.1	15.44
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART E

[Bisulfite liquor/surface condensers; BPT effluent limitations for papergrade sulfite facilities where vacuum or pressure drums are used to wash pulp]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	26.7	13.9	7.81
TSS	43.95	23.65	12.99
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

NOTE: Limitations above do not apply to mills using continuous digesters.

SUBPART E

[Bisulfite liquor/barometric condensers; BPT effluent limitations for papergrade sulfite facilities where vacuum or pressure drums are used to wash pulp]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	29.4	15.3	8.60
TSS	52.2	28.1	15.44

SUBPART E—Continued

[Bisulfite liquor/barometric condensers; BPT effluent limitations for papergrade sulfite facilities where vacuum or pressure drums are used to wash pulp]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

NOTE: Limitations above do not apply to mills using continuous digesters.

SUBPART E

[Acid sulfite liquor/surface condensers; BPT effluent limitations for papergrade sulfite facilities where vacuum or pressure drums are used to wash pulp]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	29.75	15.5	8.71
TSS	43.95	23.65	12.99
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

NOTE: Limitations above do not apply to mills using continuous digesters.

SUBPART E

[Acid sulfite liquor/barometric condensers; BPT effluent limitations for papergrade sulfite facilities where vacuum or pressure drums are used to wash pulp]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	32.5	16.9	9.49
TSS	52.2	28.1	15.44
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

NOTE: Limitations above do not apply to mills using continuous digesters.

SUBPART E

[Continuous digesters; BPT effluent limitations for papergrade sulfite facilities where vacuum or pressure drums are used to wash pulp]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	38.15	19.85	11.15
TSS	53.75	28.95	15.91

SUBPART E—Continued

[Continuous digesters; BPT effluent limitations for papergrade sulfite facilities where vacuum or pressure drums are used to wash pulp]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

(b) The following limitations establish the quantity or quality of pollutants or pollutant properties, controlled by this section, resulting from the use of wet barking operations, which may be

discharged by a point source subject to the provisions of this subpart. These limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be calculated

using the proportion of the mill's total production due to use of logs which are subject to such operations:

SUBPART E

[BPT effluent limitations for papergrade sulfite facilities where blow pit washing techniques are used]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	2.7	1.45	0.80
TSS	7.5	3.95	2.19
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART E

[BPT effluent limitations for papergrade sulfite facilities where vacuum or pressure drums are used to wash pulp]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	3.05	1.6	0.90
TSS	7.5	3.95	2.19
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

(c) The following limitations establish the quantity or quality of pollutants or pollutant parameters, controlled by this section, resulting from the use of log washing or chip washing operations,

which may be discharged by a point source subject to the provisions of this subpart. These limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be

calculated using the proportion of the mill's total production due to use of logs and/or chips which are subject to such operations:

SUBPART E

[BPT effluent limitations for papergrade sulfite facilities where blow pit washing techniques are used]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.15	0.1	0.05
TSS	2.55	1.35	0.75
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART E

[BPT effluent limitations for papergrade sulfite facilities where vacuum or pressure drums are used to wash pulp]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.35	0.2	0.1
TSS	2.55	1.35	0.75
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

(d) The following limitations establish the quantity or quality of pollutants or pollutant properties, controlled by this section, resulting from the use of log flumes or log ponds, which may be

discharged by a point source subject to the provisions of this subpart. These limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be calculated

using the proportion of the mill's total production due to use of logs which are subject to such operations:

SUBPART E

[BPT effluent limitations for papergrade sulfite facilities where blow pit washing techniques are used]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.35	0.2	0.1
TSS	1.7	0.9	0.5
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART E

[BPT effluent limitations for papergrade sulfite facilities where vacuum or pressure drums are used to wash pulp]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.7	0.35	0.2
TSS	1.70	0.9	0.5
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.**§ 430.53 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT).**

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). The

limitations shall be the same as those specified for conventional pollutants in § 430.52 of this subpart for the best practicable control technology currently available (BCT).

§ 430.54 Effluent limitations representing the degree of effluent reduction attainable by the application of best available technology economically achievable (BAT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point

source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

(a) (1) The following effluent limitations apply to all dischargers in the calcium-, magnesium-, or sodium-based sulfite pulp segment:

SUBPART E

[Production of Calcium-, Magnesium-, or Sodium-based Sulfite Pulps]

Pollutant or pollutant property	BAT effluent limitations			
	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
	kg/kg (or pounds per 1,000 lb) of product			
AOX	<ML ^a	(^b)	<ML ^a	(^b)
COD	(^c)	(^c)	(^c)	(^c)

^a "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.^b This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.^c [Reserved].

(2)(i) The following effluent limitations apply to all dischargers in the ammonium-based sulfite pulp segment:

SUBPART E—PRODUCTION OF AMMONIUM-BASED SULFITE PULPS

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	Monthly average
TCDD ^a	<ML ^b	(^c)
TCDF ^a	<ML ^b	(^c)
Chloroform ^a	(^d)	(^c)
Trichlorosyringol ^a	<ML ^b	(^c)
3,4,5-trichlorocatechol ^a	<ML ^b	(^c)
3,4,6-trichlorocatechol ^a	<ML ^b	(^c)
3,4,5-trichloroguaiacol ^a	<ML ^b	(^c)
3,4,6-trichloroguaiacol ^a	<ML ^b	(^c)
4,5,6-trichloroguaiacol ^a	<ML ^b	(^c)
2,4,5-trichlorophenol ^a	<ML ^b	(^c)
2,4,6-trichlorophenol ^a	<ML ^b	(^c)
Tetrachlorocatechol ^a	<ML ^b	(^c)
Tetrachloroguaiacol ^a	<ML ^b	(^c)
2,3,4,6-tetrachlorophenol ^a	<ML ^b	(^c)
Pentachlorophenol ^a	<ML ^b	(^c)

	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
	kg/kg (or pounds per 1,000 lb) of product			
AOX	(d)	(d)	(d)	(d)
COD	(d)	(d)	(d)	(d)

^a These limitations do not apply with respect to fiber lines that use a TCF bleaching process as disclosed by the discharger in its permit application under 40 CFR 122.21(g)(3) and certified under 40 CFR 122.22.

^b "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^c This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

^d [Reserved].

(ii) The following effluent limitations apply to all dischargers in the ammonium-based sulfite pulp segment with respect to each fiber line that uses exclusively TCF bleaching processes, as disclosed by the discharger in its NPDES permit application under 40 CFR 122.21(g)(3) and certified under 40 CFR 122.22:

SUBPART E—PRODUCTION OF AMMONIUM-BASED SULFITE PULPS

Pollutant or pollutant property	BAT effluent limitations (TCF)			
	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
	kg/kg (or pounds per 1000 lb) of product			
AOX	<ML ^a	(b)	<ML ^a	(b)
COD	(c)	(c)	(c)	(c)

^a "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^b This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

^c [Reserved].

(3)(i) The following effluent limitations apply to all dischargers in the specialty grade pulp segment:

SUBPART E—PRODUCTION OF SPECIALTY GRADE SULFITE PULPS

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	Monthly Average
TCDD ^a	<ML ^b	(c)
TCDF ^a	<ML ^b	(c)
Chloroform ^a	(d)	(c)
Trichlorosyringol ^a	<ML ^b	(c)
3,4,5-trichlorocatechol ^a	<ML ^b	(c)
3,4,6-trichlorocatechol ^a	<ML ^b	(c)
3,4,5-trichloroguaiacol ^a	<ML ^b	(c)
3,4,6-trichloroguaiacol ^a	<ML ^b	(c)
4,5,6-trichloroguaiacol ^a	<ML ^b	(c)
2,4,5-trichlorophenol ^a	<ML ^b	(c)
2,4,6-trichlorophenol ^a	<ML ^b	(c)
Tetrachlorocatechol ^a	<ML ^b	(c)
Tetrachloroguaiacol ^a	<ML ^b	(c)
2,3,4,6-tetrachlorophenol ^a	<ML ^b	(c)
Pentachlorophenol ^a	<ML ^b	(c)

	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
	kg/kg (or pounds per 1,000 lb) of product			
AOX	(d)	(d)	(d)	(d)
COD	(d)	(d)	(d)	(d)

^a These limitations do not apply with respect to fiber lines that use a TCF bleaching process as disclosed by the discharger in its permit application under 40 CFR 122.21(g)(3) and certified under 40 CFR 122.22.

^b "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^c This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

^d[Reserved].

(ii) The following effluent limitations apply to dischargers in the specialty grade pulp segment with respect to each fiber line that uses exclusively TCF bleaching processes, as disclosed by the discharger in its NPDES permit application under 40 CFR 122.21(g)(3) and certified under 40 CFR 122.22:

SUBPART E—PRODUCTION OF SPECIALTY GRADE PULPS

Pollutant or pollutant property	BAT effluent limitations (TCF)			
	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
	kg/kg (or pounds per 1000 lb) of product			
AOX	<ML ^a	(b)	<ML ^a	(b)
COD	(c)	(c)	(c)	(c)

^a“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^bThis regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

^c[Reserved].

(b) The following additional effluent limitations apply to each discharger subject to this section in accordance with the previous subcategorization scheme unless it certifies to the permitting authority that it is not using these compounds as biocides. Also, for non-continuous dischargers, concentration limitations (mg/l) shall apply. Concentration limitations will only apply to non-continuous dischargers:

SUBPART E

[Supplemental BAT effluent limitations]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.00058exp(0.017x)	((0.011)(12.67)exp(0.017x))/y
Trichlorophenol	0.0036exp(0.017x)	((0.068)(12.67)exp(0.017x))/y

x = percent sulfite pulp in final product.
y = wastewater discharged in kgal per ton of product.

(c) Pursuant to 40 CFR 122.44(i) and 122.45(h), a discharger must demonstrate compliance with the limitations in paragraphs (a)(2) or (a)(3) of this section, as applicable, by monitoring for all pollutants (except for AOX and COD) at the point where the wastewater containing those pollutants leaves the bleach plant. The permitting

authority may impose effluent limitations and/or monitoring requirements on internal wastestreams for any other pollutants covered in this section as appropriate under 40 CFR 122.44(i) and 122.45(h).

§ 430.55 New source performance standards (NSPS).

New sources subject to this subpart must achieve the following new source performance standards (NSPS), as applicable.

(a) The following standards apply to each new source regardless of when it commenced discharge:

SUBPART E

[1982 NSPS]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	4.38exp(0.017x)	2.36exp(0.017x)	Average of daily values for 30 consecutive days divided by 1.91.
TSS	5.81exp(0.017x)	3.03exp(0.017x)	Average of daily values for 30 consecutive days divided by 1.90.
pH	(1)	(1)	(1)

x = percent sulfite pulp in final product.

¹ Within the range of 5.0 to 9.0 at all times.

(b) The following standards apply with respect to each new source fiber line that commences discharge after June 15, 1998.

(1) The following standards apply to all new sources in the calcium-, magnesium-, or sodium-based sulfite pulp segment:

SUBPART E

[Production of Calcium-, Magnesium-, or Sodium-based Sulfite Pulps]

Pollutant or pollutant property	NSPS			
	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
	kg/kkg (or pounds per 1,000 lb) of product			
AOX	<ML ^a	(b)	<ML ^a	(b)
COD	(c)	(c)	(c)	(c)

^a "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.^b This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.^c [Reserved].

(2)(i) The following standards apply to all new sources in the ammonium-based sulfite pulp segment:

SUBPART E—PRODUCTION OF AMMONIUM-BASED SULFITE PULPS

Pollutant or pollutant property			NSPS			
			Maximum for any 1 day	Monthly average		
TCDD ^a			<ML ^b	(c)		
TCDF ^a			<ML ^b	(c)		
Chloroform ^a			(d)	(d)		
Trichlorosyringol ^a			<ML ^b	(c)		
3,4,5-trichlorocatechol ^a			<ML ^b	(c)		
3,4,6-trichlorocatechol ^a			<ML ^b	(c)		
3,4,5-trichloroguaiacol ^a			<ML ^b	(c)		
3,4,6-trichloroguaiacol ^a			<ML ^b	(c)		
4,5,6-trichloroguaiacol ^a			<ML ^b	(c)		
2,4,5-trichlorophenol ^a			<ML ^b	(c)		
2,4,6-trichlorophenol ^a			<ML ^b	(c)		
Tetrachlorocatechol ^a			<ML ^b	(c)		
Tetrachloroguaiacol ^a			<ML ^b	(c)		
2,3,4,6-tetrachlorophenol ^a			<ML ^b	(c)		
Pentachlorophenol ^a			<ML ^b	(c)		
			Continuous dischargers		Non-continuous dischargers	
			Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
			kg/kkg (or pounds per 1,000 lb) of product			
AOX			(d)	(d)	(d)	(d)
COD			(d)	(d)	(d)	(d)

^a These limitations do not apply with respect to fiber lines that use a TCF bleaching process as disclosed by the discharger in its permit application under 40 CFR 122.21(g)(3) and certified under 40 CFR 122.22.^b "<ML" means less than the minimum level specified in § 430.01(i) for the particular pollutant.^c This regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.^d [Reserved].

(ii) The following standards apply to all new sources in the ammonium-based sulfite pulp segment with respect to each fiber line that uses exclusively TCF bleaching processes, as disclosed by the discharger in its NPDES permit application under 40 CFR 122.21(g)(3) and certified under 40 CFR 122.22:

SUBPART E—PRODUCTION OF AMMONIUM-BASED SULFITE PULPS

Pollutant or pollutant property	NSPS (TCF)			
	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
	kg/kkg (or pounds per 1000 lb) of product			
AOX	<ML ^a	(b)	<ML ^a	(b)

SUBPART E—PRODUCTION OF AMMONIUM-BASED SULFITE PULPS—Continued

Pollutant or pollutant property	NSPS (TCF)			
	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
COD	(c)	(c)	(c)	(c)

^a“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^bThis regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

^c[Reserved].

(3)(i) The following standards apply to all new sources in the specialty grade sulfite pulp segment:

SUBPART E—PRODUCTION OF SPECIALTY GRADE SULFITE PULPS

Pollutant or pollutant property	NSPS			
	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
TCDD ^a	<ML ^b	(c)	<ML ^b	(c)
TCDF ^a	<ML ^b	(c)	<ML ^b	(c)
Chloroform ^a	(d)	(d)	(d)	(d)
Trichlorosyringol ^a	<ML ^b	(c)	<ML ^b	(c)
3,4,5-trichlorocatechol ^a	<ML ^b	(c)	<ML ^b	(c)
3,4,6-trichlorocatechol ^a	<ML ^b	(c)	<ML ^b	(c)
3,4,5-trichloroguaiacol ^a	<ML ^b	(c)	<ML ^b	(c)
3,4,6-trichloroguaiacol ^a	<ML ^b	(c)	<ML ^b	(c)
4,5,6-trichloroguaiacol ^a	<ML ^b	(c)	<ML ^b	(c)
2,4,5-trichlorophenol ^a	<ML ^b	(c)	<ML ^b	(c)
2,4,6-trichlorophenol ^a	<ML ^b	(c)	<ML ^b	(c)
Tetrachlorocatechol ^a	<ML ^b	(c)	<ML ^b	(c)
Tetrachloroguaiacol	<ML ^b	(c)	<ML ^b	(c)
2,3,4,6-tetrachlorophenol ^a	<ML ^b	(c)	<ML ^b	(c)
Pentachlorophenol ^a	<ML ^b	(c)	<ML ^b	(c)
	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
	kg/kg (or pounds per 1,000 lb) of product			
AOX	(d)	(d)	(d)	(d)
COD	(d)	(d)	(d)	(d)

^aThese limitations do not apply with respect to fiber lines that use a TCF bleaching process as disclosed by the discharger in its permit application under 40 CFR 122.21(g)(3) and certified under 40 CFR 122.22.

^b“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^cThis regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

^d[Reserved].

(ii) The following standards apply to all new sources within the specialty grade sulfite pulp segment with respect to each fiber line that uses exclusively TCF bleaching processes, as disclosed by the discharger in its NPDES permit application under 40 CFR 122.21(g)(3) and certified under 40 CFR 122.22:

SUBPART E—PRODUCTION OF SPECIALTY GRADE SULFITE PULPS

Pollutant or pollutant property	NSPS (TCF)			
	Continuous dischargers		Non-continuous dischargers	
	Maximum for any 1 day	Monthly average	Maximum for any 1 day	Annual average
	kg/kg (or pounds per 1000 lb) of product			
AOX	<ML ^a	(b)	<ML ^a	(b)
COD	(c)	(c)	(c)	(c)

^a“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^bThis regulation does not specify this type of limitation for this pollutant; however, permitting authorities may do so as appropriate.

^c[Reserved].

(c) The following standards apply to each new source regardless of when it commenced discharge, unless it certifies to the permitting authority that it is not using these compounds as biocides. Also, for non-continuous dischargers, concentration limitations (mg/l) shall apply. Concentration limitations will only apply to non-continuous dischargers:

SUBPART E
[Supplemental NSPS]

Pollutant or pollutant property	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.00058exp(0.017x)	((0.015)(9.12)exp(0.017x))/y
Trichlorophenol	0.0036exp(0.017x)	((0.094)(9.12)exp(0.017x))/y

x = percent sulfite pulp in final product.
y = wastewater discharged in kgal per ton of product.

(d) Pursuant to 40 CFR 122.44(i) and 122.45(h), a discharger must demonstrate compliance with the standards in paragraphs (b)(2) or (b)(3) of this section, as applicable, by monitoring for all pollutants (except for AOX, COD, BOD₅, TSS, and pH) at the point where the wastewater containing those pollutants leaves the bleach plant. The permitting authority may impose effluent limitations and/or monitoring

requirements on internal wastestreams for any other pollutants covered in this section as appropriate under 40 CFR 122.44(i) and 122.45(h).

§ 430.56 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart that introduces pollutants into a publicly owned

treatment works must: comply with 40 CFR part 403; and achieve the following pretreatment standards for existing sources (PSES).

(a) The following pretreatment standards must be attained on or before April 16, 2001.

(1) The following pretreatment standards apply to all indirect dischargers in the calcium-, magnesium-, or sodium-based sulfite pulp segment:

SUBPART E
[Production of Calcium-, Magnesium-, or Sodium-based Sulfite Pulps]

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Monthly average
	kg/kg (or pounds per 1,000 lb) of product	
AOX	>ML ^a	(b)

^a“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^bThis regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(2)(i) The following pretreatment standards apply to all indirect dischargers in the ammonium-based sulfite pulp segment:

SUBPART E—PRODUCTION OF AMMONIUM-BASED SULFITE PULPS

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Monthly average
TCDD ^a	<ML ^b	(c)
TCDF ^a	<ML ^b	(c)
Trichlorosyringol ^a	<ML ^b	(c)
3,4,5-trichlorocatechol ^a	<ML ^b	(c)
3,4,6-trichlorocatechol ^a	<ML ^b	(c)
3,4,5-trichloroguaiacol ^a	<ML ^b	(c)
3,4,6-trichloroguaiacol ^a	<ML ^b	(c)
4,5,6-trichloroguaiacol ^a	<ML ^b	(c)
2,4,5-trichlorophenol ^a	<ML ^b	(c)
2,4,6-trichlorophenol ^a	<ML ^b	(c)
Tetrachlorocatechol ^a	<ML ^b	(c)
Tetrachloroguaiacol ^a	<ML ^b	(c)
2,3,4,6-tetrachlorophenol ^a	<ML ^b	(c)
Pentachlorophenol ^a	<ML ^b	(c)

^aThese limitations do not apply with respect to fiber lines operated by any indirect discharger that discloses to the pretreatment control authority, at the time it submits the report required under 40 CFR 403.12(b), (d), or (e), that it uses a TCF bleaching process at that fiber line.

^b“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^cThis regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(ii) The following pretreatment standards apply with respect to each new source fiber line operated by an indirect discharger producing ammonium-based sulfite pulps if the indirect discharger discloses to the pretreatment control authority in a report submitted under 40 CFR 403.12(b) that it uses exclusively TCF bleaching processes at that fiber line:

SUBPART E—PRODUCTION OF AMMONIUM-BASED SULFITE PULPS

Pollutant or pollutant parameter	PSNS (TCF)	
	Maximum for any 1 day	Monthly average
AOX	<ML ^a	(b)

^a“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^bThis regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(3)(i) The following pretreatment standards apply to all indirect dischargers in the specialty grade sulfite pulp segment:

SUBPART E—PRODUCTION OF SPECIALTY GRADE SULFITE PULPS

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Monthly average
TCDD ^a	<ML ^b	(c)
TCDF ^a	<ML ^b	(c)
Trichlorosyringol ^a	<ML ^b	(c)
3,4,5-trichlorocatechol ^a	<ML ^b	(c)
3,4,6-trichlorocatechol ^a	<ML ^b	(c)
3,4,5-trichloroguaiacol ^a	<ML ^b	(c)
3,4,6-trichloroguaiacol ^a	<ML ^b	(c)
4,5,6-trichloroguaiacol ^a	<ML ^b	(c)
2,4,5-trichlorophenol ^a	<ML ^b	(c)
2,4,6-Trichlorophenol ^a	<ML ^b	(c)
Tetrachlorocatechol ^a	<ML ^b	(c)
Tetrachloroguaiacol ^a	<ML ^b	(c)
2,3,4,6-tetrachlorophenol ^a	<ML ^b	(c)
Pentachlorophenol ^a	<ML ^b	(c)

^aThese limitations do not apply with respect to fiber lines operated by any indirect discharger that discloses to the pretreatment control authority, at the time it submits the report required under 40 CFR 403.12(b), (d), or (e), that it uses a TCF bleaching process at that fiber line.

^b“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^cThis regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(ii) The following pretreatment standards apply with respect to each fiber line operated by an indirect discharger producing specialty grade

sulfite pulps if the indirect discharger discloses to the pretreatment control authority in a report submitted under 40 CFR 403.12(b) that it uses exclusively

TCF bleaching processes at that fiber line. These pretreatment standards must be attained on or before April 16, 2001:

SUBPART E

Pollutant or pollutant parameter	PSES (TCF)	
	Maximum for any 1 day	Monthly average
AOX	<ML ^a	(b)

^a“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^bThis regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(b) The following pretreatment standards apply to each indirect discharger, in accordance with the previous subcategorization scheme, unless it certifies to the pretreatment control authority that it is not using these compounds as biocides. In cases when POTWs find it necessary to impose mass effluent limitations, equivalent mass limitations are provided as guidance:

SUBPART E

Pollutant or pollutant property	Supplemental PSES	
	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.00058exp(0.017x)	((0.011)(12.67)exp(0.017x))/y

SUBPART E—Continued

Pollutant or pollutant property	Supplemental PSES	
	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Trichlorophenol	0.0043exp(0.017x)	((0.082)(12.67)exp(0.017x))/y
x = percent sulfite pulp in final product. y = wastewater discharged in kgal per ton of product.		

(c) An indirect discharger must demonstrate compliance with the pretreatment standards in paragraphs (a)(2) or (a)(3) of this section, as applicable, by monitoring for all pollutants at the point where the wastewater containing those pollutants leaves the bleach plant.

§ 430.57 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7, any new source subject to this subpart that introduces pollutants into a publicly owned treatment works must: comply with 40 CFR part 403; and achieve the following pretreatment standards for new sources (PSNS).

(a) (1) The following pretreatment standards apply to each indirect discharger in the calcium-, magnesium-, or sodium-based sulfite pulp segment that is a new source:

SUBPART E

[Production of Calcium-, Magnesium-, or Sodium-Based Sulfite Pulps]

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Monthly average
	kg/kg (or pounds per 1,000 lb) of product	
AOX	<ML ^a	(b)

^a“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^bThis regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(2)(i) The following standards apply to each indirect discharger in the ammonium-based sulfite pulp segment that is a new source:

SUBPART E.—PRODUCTION OF AMMONIUM-BASED SULFITE PULPS

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Monthly average
TCDD ^a	<ML ^b	(c)
TCDF ^a	<ML ^b	(c)
Trichlorosyringol ^a	<ML ^b	(c)
3,4,5-trichlorocatechol ^a	<ML ^b	(c)
3,4,6-trichlorocatechol ^a	<ML ^b	(c)
3,4,5-trichloroguaiacol ^a	<ML ^b	(c)
3,4,6-trichloroguaiacol ^a	<ML ^b	(c)
4,5,6-trichloroguaiacol ^a	<ML ^b	(c)
2,4,5-trichlorophenol ^a	<ML ^b	(c)
2,4,6-trichlorophenol ^a	<ML ^b	(c)
Tetrachlorocatechol ^a	<ML ^b	(c)
Tetrachloroguaiacol ^a	<ML ^b	(c)
2,3,4,6-tetrachlorophenol ^a	<ML ^b	(c)
Pentachlorophenol ^a	<ML ^b	(c)

^aThese limitations do not apply with respect to fiber lines operated by any indirect discharger that discloses to the pretreatment control authority, at the time it submits the report required under 40 CFR 403.12 (b), (d), or (e), that it uses a TCF bleaching process at that fiber line.

^b“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^cThis regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(ii) The following pretreatment standards apply with respect to each new source fiber line operated by an indirect discharger producing ammonium-based sulfite pulps if the indirect discharger discloses to the pretreatment control authority in a report submitted under 40 CFR 403.12(b) that it uses exclusively TCF bleaching processes at that fiber line:

SUBPART E.—PRODUCTION OF AMMONIUM-BASED SULFITE PULPS

Pollutant or pollutant parameter	PSNS (TCF)	
	Maximum for any 1 day	Monthly average
AOX	<ML ^a	(b)

^a“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^bThis regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(3)(i) The following pretreatment standards apply to each indirect discharger in the specialty grade sulfite pulp segment that is a new source:

SUBPART E.—PRODUCTION OF SPECIALTY GRADE SULFITE PULPS

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Monthly average
TCDD ^a	<ML ^b	(c)
TCDF ^a	<ML ^b	(c)
Trichlorosyringol ^a	<ML ^b	(c)
3,4,5-trichlorocatechol ^a	<ML ^b	(c)
3,4,6-trichlorocatechol ^a	<ML ^b	(c)
3,4,5-trichloroguaiacol ^a	<ML ^b	(c)
3,4,6-trichloroguaiacol ^a	<ML ^b	(c)
4,5,6-trichloroguaiacol ^a	<ML ^b	(c)
2,4,5-trichlorophenol ^a	<ML ^b	(c)
2,4,6-trichlorophenol ^a	<ML ^b	(c)
Tetrachlorocatechol ^a	<ML ^b	(c)
Tetrachloroguaiacol ^a	<ML ^b	(c)
2,3,4,6-tetrachlorophenol ^a	<ML ^b	(c)
Pentachlorophenol ^a	<ML ^b	(c)

^aThese limitations do not apply with respect to fiber lines operated by any indirect discharger that discloses to the pretreatment control authority, at the time it submits the report required under 40 CFR 403.12 (b), (d), or (e), that it uses a TCF bleaching process at that fiber line.

^b“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^cThis regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(ii) The following pretreatment standards apply with respect to each new source fiber line operated by an indirect discharger producing specialty grade sulfite pulps if the indirect discharger discloses to the pretreatment control authority in a report submitted under 40 CFR 403.12(b) that it uses exclusively TCF bleaching processes at that fiber line:

SUBPART E.—PRODUCTION OF SPECIALTY GRADE SULFITE PULPS

Pollutant or pollutant parameter	PSNS (TCF)	
	Maximum for any 1 day	Monthly average
AOX	<ML ^a	(b)

^a“<ML” means less than the minimum level specified in § 430.01(i) for the particular pollutant.

^bThis regulation does not specify this type of limitation for this pollutant; however, pretreatment control authorities may do so as appropriate.

(b) The following pretreatment standards shall apply to each new source indirect dischargers unless the indirect discharger certifies to the pretreatment control authority that it is not using these compounds as biocides. In cases when POTWs find it necessary to impose mass effluent standards, equivalent mass standards are provided as guidance:

SUBPART E

Pollutant or pollutant property	Supplemental PSNS	
	Maximum for any 1 day	
	kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.00058exp (0.017x).	((0.015)(9.12)exp(0.017x))/y
Trichlorophenol	0.0043exp (0.017x).	((0.114)(9.12)exp(0.017x))/y

x = percent sulfite pulp in final product.

y = wastewater discharged in kgal per ton of product.

(c) An indirect discharger must demonstrate compliance with the pretreatment standards in paragraphs (a)(2) or (a)(3) of this section, as applicable, by monitoring for all pollutants at the point where the wastewater containing those pollutants leaves the bleach plant.

§ 430.58 Best management practices (BMPs).

The definitions and requirements set forth in 40 CFR 430.03 apply to facilities in this subpart.

Subpart F—Semi-Chemical Subcategory

§ 430.60 Applicability; description of the semi-chemical subcategory.

The provisions of this subpart are applicable to discharges resulting from the integrated production of pulp and paper at semi-chemical mills.

§ 430.61 Specialized definitions.

For the purpose of this subpart, the general definitions, abbreviations, and methods of analysis set forth in 40 CFR part 401 and § 430.01 of this part shall apply to this subpart.

§ 430.62 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT):

SUBPART F

[BPT effluent limitations for ammonia base mills]

Pollutant or pollutant property	Kg/kgg (or pounds per 1,000 lb) of product	
	Maximum for any 1 day	Average of daily values for 30 consecutive days
BOD5	8.0	4.0
TSS	10.0	5.0
pH	(¹)	(¹)

¹ Within the range of 6.0 to 9.0 at all times.

SUBPART F

[BPT effluent limitations for sodium base mills]

Pollutant or pollutant property	Kg/kgg (or pounds per 1,000 lb) of product	
	Maximum for any 1 day	Average of daily values for 30 consecutive days
BOD5	8.7	4.35
TSS	11.0	5.5
pH	(¹)	(¹)

¹ Within the range of 6.0 to 9.0 at all times.

§ 430.63 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart shall achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT): The limitations shall be the same as those specified for conventional pollutants (which are defined in 40 CFR 401.16) in § 430.62 of this subpart for the best practicable control technology currently

available (BPT), except that non-continuous dischargers shall not be subject to the maximum day and average-of-30-consecutive-days limitations, but shall be subject to annual average effluent limitations determined by dividing the average-of-30-consecutive-days limitations for BOD5 by 1.36 and TSS by 1.36.

§ 430.64 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart where chlorophenolic-containing biocides are used must achieve the following

effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT). Non-continuous dischargers shall not be subject to the maximum day mass limitations in kg/kgg (lb/1,000 lb), but shall be subject to concentration limitations. Concentration limitations are only applicable to non-continuous dischargers. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides:

SUBPART F

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	
	Kg/kkg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0012	(0.029)(10.3)/y
Trichlorophenol	0.00043	(0.010)(10.3)/y
y = wastewater discharged in kgal per ton of product.		

§ 430.65 New source performance standards (NSPS).

Any new source subject to this subpart must achieve the following new source performance standards (NSPS), except that non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days

effluent limitations for BOD5 and TSS, but shall be subject to annual average effluent limitations. Also, for non-continuous dischargers, concentration limitations (mg/l) shall apply, where provided. Concentration limitations will only apply to non-continuous dischargers. Only facilities where

chlorophenolic-containing biocides are used shall be subject to pentachlorophenol and trichlorophenol limitations. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides:

SUBPART F
[NSPS]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	3.0	1.6	0.84
TSS	5.8	3.0	1.6
pH	(¹)	(¹)	(¹)
	Maximum for any 1 day		
	Kg/kkg (or pounds per 1,000 lb) of product	Milligrams/liter	
Pentachlorophenol	0.0012	(0.041)(7.3)/y	
Trichlorophenol	0.00043	(0.014)(7.3)/y	
y = wastewater discharged in kgal per ton at all times.			

¹ Within the range of 5.0 to 9.0 at all times.

§ 430.66 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart that introduces pollutants into a publicly owned

treatment works must: comply with 40 CFR part 403; and achieve the following pretreatment standards for existing sources (PSES) if it uses chlorophenolic-containing biocides. Permittees not

using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides. PSES must be attained on or before July 1, 1984:

SUBPART F

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	
	Milligrams/liter	Kg/kkg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.032)(10.3)/y	0.0014

SUBPART F—Continued

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	
	Milligrams/liter	Kg/kkg (or pounds per 1,000 lb) of product ^a
Trichlorophenol y = wastewater discharged in kgal per ton of product.	(0.010)(10.3)/y	0.00043

^a The following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass equivalent limitations.

§ 430.67 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7, any new source subject to this subpart that introduces pollutants into a

publicly owned treatment works must: comply with 40 CFR part 403; and achieve the following pretreatment standards for new sources (PSNS) if it uses chlorophenolic-containing

biocides. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides:

SUBPART F

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	
	Milligrams/liter	Kg/kkg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.045)(7.3)/y	0.0014
Trichlorophenol	(0.014)(7.3)/y	0.00043
y = wastewater discharged in kgal per ton of product.		

^a The following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass equivalent limitations.

Subpart G—Mechanical Pulp Subcategory

§ 430.70 Applicability; description of the mechanical pulp subcategory.

The provisions of this subpart are applicable to discharges resulting from: the production of pulp and paper at groundwood chemi-mechanical mills; the production of pulp and paper at groundwood mills through the application of the thermo-mechanical process; the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills; and the integrated production of

pulp and fine paper at groundwood mills.

§ 430.71 Specialized definitions.

For the purpose of this subpart, the general definitions, abbreviations, and methods of analysis set forth in 40 CFR part 401 and § 430.01 of this part shall apply to this subpart.

§ 430.72 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

(a) Except as provided in 40 CFR 125.30 through 125.32, any existing

point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT), except that non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days limitations but shall be subject to annual average effluent limitations:

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood chemi-mechanical mills are produced]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	13.5	7.05	3.96
TSS	19.75	10.65	5.85

SUBPART G—Continued

[BPT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood chemi-mechanical mills are produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	10.6	5.55	3.12
TSS	15.55	8.35	4.59
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	7.45	3.9	2.19
TSS	12.75	6.85	3.76
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	6.85	3.6	2.0
TSS	11.75	6.3	3.5
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

(b) The following limitations establish the quantity or quality of pollutants or pollutant properties, controlled by this section, resulting from the use of wet barking operations, which may be discharged by a point source subject to

the provisions of this subpart. These limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be calculated using the proportion of the mill's total production due to use of logs which are

subject to such operations. Non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days limitations, but shall be subject to annual average effluent limitations:

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood chemi-mechanical mills are produced]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.9	0.45	0.25
TSS	2.6	1.45	0.80
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.9	0.45	0.3
TSS	2.7	1.45	0.75
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	1.15	0.55	0.30
TSS	2.0	1.1	0.60
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	1.1	0.55	0.35
TSS	1.95	1.1	0.60
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

(c) The following limitations establish the quantity or quality of pollutants or pollutant parameters, controlled by this section, resulting from the use of log washing or chip washing operations, which may be discharged by a point source subject to the provisions of this subpart. These limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be calculated using the proportion of the mill's total production due to use of logs and/or chips which are subject to such operations. Non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days limitations, but shall be subject to the annual average effluent limitations:

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood chemi-mechanical mills are produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.05	0.05	0.05
TSS	0.25	0.15	0.10
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.05	0.05	0.05
TSS	0.30	0.15	0.05
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.15	0.05	0.05
TSS	0.20	0.15	0.10
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.15	0.05	0.05
TSS	0.2	0.15	0.10
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

(d) The following limitations establish the quantity or quality of pollutants or pollutant properties, controlled by this section, resulting from the use of log flumes or log ponds, which may be discharged by a point source subject to the provisions of this subpart. These limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be calculated using the proportion of the mill's total production due to use of logs which are subject to such operations. Non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days limitations but shall be subject to the annual average effluent limitations:

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood chemi-mechanical mills are produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.15	0.05	0.05
TSS	0.55	0.3	0.15
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.15	0.15	0.05
TSS	0.60	0.35	0.15
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.25	0.1	0.05
TSS	0.45	0.25	0.15
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	0.2	0.05	0.05
TSS	0.4	0.25	0.15
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

(e) For those mills using zinc hydrosulfite as a bleaching agent in the manufacturing process, the following effluent limitations are to be added to the base limitations set forth in paragraph (a) of this section. Permittees not using zinc hydrosulfite as a bleaching agent must certify to the permit issuing authority that they are not using this bleaching compound. Non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days effluent limitations, but shall be subject to annual average effluent limitations:

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood chemi-mechanical mills are produced]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
Zinc	0.34	0.17	0.11

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
Zinc	0.26	0.13	0.09

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
Zinc	0.30	0.15	0.10

SUBPART G

[BPT effluent limitations for mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
Zinc	0.275	0.135	0.090

§ 430.73 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT).

(a)(1) The following applies to: mechanical pulp facilities where the

integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs; and mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs:

(2) Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart shall achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional

pollutant control technology (BCT): The limitations shall be the same as those specified for conventional pollutants (which are defined in 40 CFR 401.16) in § 430.72 of this subpart for the best practicable control technology currently available (BPT).

(b) [Reserved]

§ 430.74 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

(a) The following applies to mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process; mechanical pulp facilities where the integrated

production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs; and mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs: except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT), except that non-continuous dischargers shall not be subject to the maximum day mass limitations in kg/kkg (lb/1000 lb), but shall be subject to

concentration limitations. Concentration limitations are only applicable to non-continuous dischargers.

Pentachlorophenol and trichlorophenol limitations are only applicable at facilities where chlorophenolic-containing biocides are used. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides. Zinc limitations are only applicable at facilities where zinc hydrosulfite is used as a bleaching agent. Permittees not using zinc hydrosulfite as a bleaching agent must certify to the permit issuing authority that they are not using this bleaching compound:

SUBPART G

[BAT effluent limitations for mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process]

Pollutant or pollutant property	Maximum for any 1 day	
	Kg/kkg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.00097	(0.011)(21.1)/y
Trichlorophenol	0.00088	(0.010)(21.1)/y
Zinc	0.26	(3.0)(21.1)/y

y = wastewater discharged in kgal per ton of product.

SUBPART G

[BAT effluent limitations for mechanical pulp facilities where the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs]

Pollutant or pollutant property	Maximum for any 1 day	
	Kg/kkg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0011	(0.011)(23.8)/y
Trichlorophenol	0.00099	(0.010)(23.8)/y
Zinc	0.30	(3.0)(23.8)/y

y = wastewater discharged in kgal per ton of product.

SUBPART G

[BAT effluent limitations for mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs]

Pollutant or pollutant property	Maximum for any 1 day	
	Kg/kkg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0010	(0.011)(21.9)/y
Trichlorophenol	0.00092	(0.010)(21.9)/y
Zinc	0.27	(3.0)(21.9)/y

y = wastewater discharged in kgal per ton of product.

(b) [Reserved]

§ 430.75 New source performance standards (NSPS).

(a) The following applies to mechanical pulp facilities where pulp

and paper at groundwood mills are produced through the application of the thermo-mechanical process; mechanical pulp facilities where the integrated

production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs; and mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs: any new source subject to this subpart must achieve the following new source performance standards (NSPS), except that non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days effluent

limitations for BOD5 and TSS, but shall be subject to annual average effluent limitations. Also, for non-continuous dischargers, concentration limitations (mg/l) shall apply, where provided. Concentration limitations will only apply to non-continuous dischargers. Pentachlorophenol and trichlorophenol limitations are only applicable at facilities where chlorophenolic-containing biocides are used. Permittees not using chlorophenolic-containing

biocides must certify to the permit-issuing authority that they are not using these biocides. Zinc limitations are only applicable at facilities where zinc hydrosulfite is used as a bleaching agent. Permittees not using zinc hydrosulfite as a bleaching agent must certify to the permit issuing authority that they are not using this bleaching compound:

SUBPART G

[NSPS for mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	4.6	2.5	1.3
TSS	8.7	4.6	2.4
pH	(¹)	(¹)	(¹)
	Maximum for any 1 day		
	Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter	
Pentachlorophenol	0.00097	(0.017)(13.8)/y	
Trichlorophenol	0.00088	(0.015)(13.8)/y	
Zinc	0.17	(3.0)(13.8)/y	
y = wastewater discharged in kgal per ton at all times.			

y = wastewater discharged in kgal per ton at all times.

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[NSPS for mechanical pulp facilities where the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	4.6	2.5	1.3
TSS	7.3	3.8	2.0
pH	(¹)	(¹)	(¹)
	Maximum for any 1 day		
	Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter	
Pentachlorophenol	0.0011	(0.016)(16.8)/y	
Trichlorophenol	0.00099	(0.014)(16.8)/y	
Zinc	0.21	(3.0)(16.8)/y	
y = wastewater discharged in kgal per ton at all times.			

y = wastewater discharged in kgal per ton at all times.

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART G

[NSPS mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs]

Pollutant or pollutant property	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	3.5	1.9	0.99
TSS	5.8	3.0	1.58
pH	(¹)	(¹)	(¹)
	Maximum for any 1 day		
	Kg/kkg (or pounds per 1,000 lb) of product	Milligrams/liter	
Pentachlorophenol	0.0010	(0.016) (15.4)/y	
Trichlorophenol	0.00092	(0.014) (15.4)/y	
Zinc	0.19	(3.0) (15.4)/y	

y = wastewater discharged in kgal per ton at all times.

¹ Within the range of 5.0 to 9.0 at all times.

(b) [Reserved]

§ 430.76 Pretreatment standards for existing sources (PSES).

(a) The following applies to mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process; mechanical pulp facilities where the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs; and

mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs: except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart that introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for existing sources (PSES). Pentachlorophenol and trichlorophenol limitations are only applicable at facilities where chlorophenolic-

containing biocides are used. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides. Zinc limitations are only applicable at facilities where zinc hydrosulfite is used as a bleaching agent. Permittees not using zinc hydrosulfite as a bleaching agent must certify to the permit-issuing authority that they are not using this bleaching compound. PSES must be attained on or before July 1, 1984:

SUBPART G

[PSES for mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter (mg/l)	Kg/kkg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.011) (21.1)/y	0.00097
Trichlorophenol	(0.010) (21.1)/y	0.00088
Zinc	(3.0) (21.1)/y	0.26

^a The following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass effluent limitations.

SUBPART G

[PSES for mechanical pulp facilities where the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter (mg/l)	Kg/kg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.011) (23.8)/y	0.0011
Trichlorophenol	(0.010) (23.8)/y	0.00099
Zinc	(3.0) (23.8)/y	0.30
y = wastewater discharged in kgal per ton of product.		

^a The following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass effluent limitations.

SUBPART G

[PSNS for mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter (mg/l)	Kg/kg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.011)(21.9)/y	0.0010
Trichlorophenol	(0.010)(21.9)/y	0.00092
Zinc	(3.0)(21.9)/y	0.27
y = wastewater discharged in kgal per ton of product.		

^a The following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass effluent limitations.

(b) [Reserved]

§ 430.77 Pretreatment standards for new sources (PSNS).

(a) The following applies to mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process; mechanical pulp facilities where the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs; and

mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs; except as provided in 40 CFR 403.7, any new source subject to this subpart that introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources (PSNS). Pentachlorophenol and trichlorophenol limitations are only applicable at facilities where chlorophenolic-containing biocides are

used. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides. Zinc limitations are only applicable at facilities where zinc hydrosulfite is used as a bleaching agent. Permittees not using zinc hydrosulfite as a bleaching agent must certify to the permit issuing authority that they are not using this bleaching compound:

SUBPART G

[PSNS for mechanical pulp facilities where pulp and paper at groundwood mills are produced through the application of the thermo-mechanical process]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter (mg/l)	Kg/kg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.017)(13.8)/y	0.00097
Trichlorophenol	(0.015)(13.8)/y	0.00088
Zinc	(3.0)(13.8)/y	0.17
y = wastewater discharged in kgal per ton of product.		

^a The following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass effluent limitations.

SUBPART G

[PSNS for mechanical pulp facilities where the integrated production of pulp and coarse paper, molded pulp products, and newsprint at groundwood mills occurs]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter (mg/l)	Kg/kg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.016)(16.8)/y	0.0011
Trichlorophenol	(0.014)(16.8)/y	0.00099
Zinc	(3.0)(16.8)/y	0.21
y = wastewater discharged in kgal per ton of product.		

^a The following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass effluent limitations.

SUBPART G

[PSNS for mechanical pulp facilities where the integrated production of pulp and fine paper at groundwood mills occurs]

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter (mg/l)	Kg/kg (or pounds per 1,000 lb) of product ^a
Pentachlorophenol	(0.016)(15.4)/y	0.0010
Trichlorophenol	(0.014)(15.4)/y	0.00092
Zinc	(3.0)(15.4)/y	0.19
y = wastewater discharged in kgal per ton of product.		

^a The following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass effluent limitations.

(b) [Reserved]

Subpart H—Non-Wood Chemical Pulp Subcategory

§ 430.80 Applicability; description of the non-wood chemical pulp subcategory.

The provisions of this subpart are applicable to discharges resulting from the production of pulp and paper at non-wood chemical pulp mills. This subcategory includes, but is not limited to, mills producing non-wood pulps from chemical pulping processes such as kraft, sulfite, or soda.

§ 430.81 Specialized definitions.

The general definitions, abbreviations, and methods of analysis set forth in 40 CFR 401 and § 430.01 of this part shall apply to this subpart.

§ 430.82 Effluent limitations representing the degree of effluent reduction attainable by the application of best practicable control technology currently available (BPT). [Reserved]

§ 430.83 Effluent limitations representing the degree of effluent reduction attainable by the application of best conventional pollutant control technology (BCT). [Reserved]

§ 430.84 Effluent limitations representing the degree of effluent reduction attainable by the application of best available technology economically achievable (BAT). [Reserved]

§ 430.85 New source performance standards (NSPS). [Reserved]

§ 430.86 Pretreatment standards for existing sources (PSES). [Reserved]

§ 430.87 Pretreatment standards for new sources (PSNS). [Reserved]

Subpart I—Secondary Fiber Deink Subcategory

§ 430.90 Applicability; description of the secondary fiber deink subcategory.

The provisions of this subpart are applicable to discharges resulting from

the integrated production of pulp and paper at deink mills.

§ 430.91 Specialized definitions.

For the purpose of this subpart, the general definitions, abbreviations, and methods of analysis set forth in 40 CFR part 401 and § 430.01 of this part shall apply to this subpart.

§ 430.92 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT), except that non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days limitations but shall be subject to annual average effluent limitations:

SUBPART I
[BPT effluent limitations]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	18.1	9.4	5.3
TSS	24.05	12.95	7.12
pH	(¹)	(¹)	(¹)

¹ Within the range of 5.0 to 9.0 at all times.

§ 430.93 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart shall achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT): The limitations shall be the same as those specified for conventional pollutants

(which are defined in 40 CFR 401.16) in § 430.92 of this subpart for the best practicable control technology currently available (BPT).

§ 430.94 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart where chlorophenolic-containing biocides are used must achieve the following effluent limitations representing the

degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT). Non-continuous dischargers shall not be subject to the maximum day mass limitations in kg/kg (lb/1000 lb) but shall be subject to concentration limitations. Concentration limitations are only applicable to non-continuous dischargers. Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides:

SUBPART I

[Facilities where fine or tissue paper is produced]

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	
	Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0030	(0.029)(24.4)/y
Trichlorophenol	0.0069	(0.068)(24.4)/y

y = wastewater discharged in kgal per ton of product.

SUBPART I

[Facilities where newsprint is produced]

Pollutant or pollutant property	BAT effluent limitations	
	Maximum for any 1 day	
	Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0030	(0.029)(24.4)/y
Trichlorophenol	0.0010	(0.010)(24.4)/y

y = wastewater discharged in kgal per ton of product.

§ 430.95 New source performance standards (NSPS).

Any new source subject to this subpart must achieve the following new

source performance standards (NSPS), except that non-continuous dischargers shall not be subject to the maximum day and average of 30 consecutive days

effluent limitations for BOD5 and TSS, but shall be subject to annual average effluent limitations. Also, for non-continuous dischargers, concentration

limitations (mg/l) shall apply, where provided. Concentration limitations will only apply to non-continuous dischargers. Only facilities where

chlorophenolic-containing biocides are used shall be subject to pentachlorophenol and trichlorophenol limitations. Permittees not using

chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides:

SUBPART I

[Facilities where fine paper is produced]
[NSPS]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	5.7	3.1	1.6
TSS	8.7	4.6	2.4
pH	(¹)	(¹)	(¹)
		Maximum for any 1 day	
		Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0030	(0.045)(15.9)/y	
Trichlorophenol	0.0069	(0.104)(15.9)/y	
y = wastewater discharged in kgal per ton at all times.			

¹ Within the range of 5.0 to 9.0 at all times.

SUBPART I

[Facilities where tissue paper is produced]
[NSPS]

Pollutant or pollutant property	Kg/kg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5	9.6	5.2	2.72
TSS	13.1	6.8	3.58
pH	(¹)	(¹)	(¹)
		Maximum for any 1 day	
		Kg/kg (or pounds per 1,000 lb) of product	Milligrams/liter
Pentachlorophenol	0.0030	(0.036)(19.5)/y	
Trichlorophenol	0.0069	(0.085)(19.5)/y	
y = wastewater discharged in kgal per ton at all times.			

¹ Within the range of 5.0 to 9.0 at all times.