

US EPA ARCHIVE DOCUMENT

	B	C
1	<b>Source Description</b>	
2		
3	Phase I ID No.	728
4	EPA ID No.	PRD091024786
5	Facility Name	Eli Lilly and Company
6	Facility Location	
7	City	Mayaquez
8	State	PR
9	Unit ID Name/No.	Brule
10	Other Sister Facilities	0
11	Number of Sister Facilities	0
12	Combustor Class	Onsite Incinerator
13	Combustor Type	Liquid injection
14	Combustor Characteristics	
15	Capacity (MMBtu/hr)	12
16	Soot Blowing	No
17	APCS Detailed Acronym	QT/PT/VS
18	APCS General Class	WQ, LEWS,HEWS
19	APCS Characteristics	Quench tower, packed tower, venturi scrubber
20	Hazardous Wastes	Liq
21	Haz Waste Description	HW Liq
22	Supplemental Fuel	Kerosene
23		
24	Stack Characteristics	
25	Diameter (ft)	1.7
26	Height (ft)	57.0
27	Gas Velocity (ft/sec)	44.0
28	Gas Temperature (°F)	156.7
29		
30	Permitting Status	
31	HWC Burn Status (Date if Terminated)	

	B	C
1	<b>Cond Description</b>	
2		
3	<b>728C1</b>	
4		
5	Report Name/Date	Stationary Source Sampling Report, prepared for Eli Lilly and Company, prepared by Entropy Environmentalists, Hazardous Waste Incineration Testing, Brule Incinerator Stack, November 18, 1987, Mayaguez, Puerto Rico, Reference # 5720
6	Report Prepare	Entropy Inc.
7	Testing Firm	Entropy Inc.
8	Cond Descr	Trial burn
9	Testing Dates	November 18, 1987
10	Cond Dates	Nov-87

	B	C	D	E	F	G	H	I	J	K	L	M
1	<b>Stack Gas Emissions 2</b>											
2												
3												
4												
5												
6	<b>728C1</b>					R1		R2		R3		Cond Avg
7												
8	PM	E1	gr/dscf	y		0.0453		0.0429		0.0425		0.0436
9	HCl	E1	ppmv	y	nd	0.0		0.4		0.7		0.4
10	Total Chlorine	E1	ppmv	y		0.0		0.4		0.7		0.4
11												
12	Sampling Train	PM/HCl	E1									
13	Stack Gas Flowrate		dscfm			4084.0		3941.0		3915.0		
14	O2		%			10.3		10.4		10.2		
15	Moisture		%			19.6		20.0		20.6		
16	Temperature		°F			156.0		157.0		157.0		
17												
18	Acetonitrile	E1	%			99.998		99.997		99.99		
19	Carbon Tetrachloride	E1	%			99.9998		99.9998		99.9998		
20	Methylene chloride	E1	%			99.998		99.998		99.993		

	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V
1	<b>Feedstream 2</b>																				
2																					
3																					
4	<b>728C1</b>		R1		R2		R3		R1		R2		R3		R1		R2		R3		
5																					
6	Feedstream Number		F1		F1		F1		F2		F2		F2								
7	Feed Class		Liq HW		Liq HW		Liq HW		Liq HW		Liq HW		Liq HW								
8	Feed Class 2														HW		HW		HW		
9	Feedstream Description		Main liquid waste		Main liquid waste		Main liquid waste		Sec liq waste		Sec liq waste		Sec liq waste								
10	Feed Rate	lb/hr	732.6		736.2		729		1454.4		1444.8		1387.2								
11	Heating value	Btu/lb	6977		6706		6234		157		158		177								
12	Ash	wt %	1.03		1.05		1.15		0.728		0.696		0.601								
13	Chlorine	ppmw	277095		264874		271605		7357		8375		2393								
14																					
15	Gas flowrate	dscfm	4084		3941		3915		4084		3941		3915								
16	Oxygen	%	10.3		10.4		10.2		10.3		10.4		10.2								
17																					
18	Thermal Feedrate	MMBtu/hr	5.11		4.94		4.54		0.23		0.23		0.25								
19	Estimated Firing Rate	MMBtu/hr																			
20																					
21	<i>Feedrate MTEC Calculation</i>																				
22	Ash	mg/dscm	646.4		692.7		742.2		907.0		901.1		738.1		1553.3		1593.7		1480.3		
23	Chlorine	ug/dscm	1.74E+07		1.75E+07		1.75E+07		9.17E+05		1.08E+06		2.94E+05		1.83E+07		1.86E+07		1.78E+07		

	B	W	X	Y	Z	AA	AB	AC	AD
1	<b>Feedstream 2</b>								
2									
3									
4	<b>728C1</b>		R1		R2		R3		Cond Avg
5									
6	Feedstream Number		F2		F3		F3		F3
7	Feed Class		Total		Total		Total		Total
8	Feed Class 2		Total		Total		Total		Total
9	Feedstream Description		Total		Total		Total		Total
10	Feed Rate								
11	Heating value								
12	Ash								
13	Chlorine								
14									
15	Gas flowrate		4084		3941		3915		3980
16	Oxygen		10.3		10.4		10.2		10.3
17									
18	Thermal Feedrate		5.34		5.17		4.79		5.10
19	Estimated Firing Rate								13.5
20									
21	<i>Feedrate MTEC Calcula</i>								
22	Ash		1553.3		1593.7		1480.3		1542.4
23	Chlorine		1.83E+07		1.86E+07		1.78E+07		1.82E+07

	C	D	E	F	G
1	<b>Process Information 2</b>				
2					
3	<b>728C1</b>				
4					
5	Quench pH		1.6	1.5	1.5
6	Packed Tower pH		6.7	9	8.9
7	Venturi Scrubber pH		9.2	8.6	8.6