

US EPA ARCHIVE DOCUMENT

	B	C
1	Source Description	
2		
3	Phase II ID No.	2021
4	EPA ID No.	TXD000461533
5	Facility Name	Union Carbide Coporation
6	Facility Location	
7	City	Texas City
8	State	Texas
9	Unit ID Name/No.	Boiler 53
10	Other Sister Facilities	None
11	Number of Sister Facilities	0
12	Combustor Class	Liquid-fired boiler
13	Combustor Type	Liquid-fired
14	Combustor Characteristics	Watertube boiler. Combustion Engineering Type V-60. Designed to co-fire gaseous fuels with supplemental firing of liquid residues. Equipped with four liquid burners. Produces 300000 lb/hr superheated steam and 250000 lb/hr fuel gas @ 650, 750°F and 50% liquid firing, 441 MM
15	Capacity (MMBtu/hr)	441
16	Soot Blowing	Yes (run 11)
17	APCS Detailed Acronym	None
18	APCS General Class	
19	APCS Characteristics	N/A
20	Hazardous Wastes	Liquid wastes
21	Haz Waste Description	The various organic residue fuels (Propionic Acid Heads, 2-Ethylhexanoic Acid Heads and Ethanol)
22	Supplemental Fuel	Fuel gas
23		
24	Stack Characteristics	
25	Diameter (ft)	8
26	Height (ft)	125
27	Gas Velocity (ft/sec)	41.0
28	Gas Temperature (°F)	323.6
29		
30	Permitting Status	Tier I all metals except Cr+6.
31	HWC Burn Status (Date if Terminated)	

	B	C
1	Cond Description	
2		
3	2021C1	
4		
5	Report Name/Date	Trial Burn Report for Boiler 53, July 2000
6	Report Prepare	TRC Environmental Corporation
7	Testing Firm	TRC Environmental Corporation
8	Testing Dates	March 23, 2000 and June 15, 2000
9	Cond Dates	Mar-00
10	Condition Descr	Trial burn, max comb Temp, max steam prod rate, max feedrate, soot blow
11	Content	PM, CO, Cl2/HCl, Cr+6, DRE
12		
13	2021C2	
14		
15	Report Name/Date	Trial Burn Report for Boiler 53, July 2000
16	Report Prepare	TRC Environmental Corporation
17	Testing Firm	TRC Environmental Corporation
18	Testing Dates	March 20 - 22, 2000
19	Cond Dates	Mar-00
20	Condition Descr	Trial burn, min comb temp
21	Content	CO, DRE
22		
23	2021C3	
24		
25	Report Name/Date	Trial Burn Report for Boiler 53, July 2000
26	Report Prepare	TRC Environmental Corporation
27	Testing Firm	TRC Environmental Corporation
28	Testing Dates	March 25 - 26, 2000
29	Cond Dates	Mar-00
30	Condition Descr	Risk burn, max feedrate.
31	Content	CO, PCDD/PCDF

	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
1	Stack Gas Emissions														
2															
3		Comments	Units	7% O2											
4															
5												Soot blow			
6	2021C1	Trial Burn				R4		R5		R6		R11		Cond Avg	
7															
8	PM	E1	gr/dscf	y		0.0346		0.0397		0.0425		0.0633		0.0411	
9	CO (MHRA)	E1	ppmv	y		15.56		12.45		12.69		15.17		13.97	
10	HCl		g/hr			36465		27407		42784		44096		36297	
11	Cl2		g/hr			38		35		68		35		46	
12	Chromium (Hex)		g/hr			3.6		4.1		5		4		4.18	
13	Chromium		g/hr			6.1		5.3		6.2		9		6.65	
14															
15	Sampling Train	PM	E1												
16	Stack Gas Flowrate		dscfm			68747		70318		70550		76945		71640.2	
17	O2		%			4.2		4.2		4.3		4.9		4.4	
18	Moisture		%			20.12		19.75		20.13		21.33		20.3	
19	Temperature		°F			325.9		325.5		326.7		349		331.8	
20															
21	Sampling Train	HCl/Cl2	E2												
22	Stack Gas Flowrate		dscfm			68728		69428		70346		76474		71266.2	
23	O2		%			4.2		4.2		4.3		4.9		4.4	
24	Moisture		%			19.76		19.73		20.3		21.24		20.3	
25	Temperature		°F			323.6		324.2		323.8		339.4		327.7	
26															
27	Sampling Train	Cr+6	E3												
28	Stack Gas Flowrate		dscfm			73546		75201		72021		80222		75247.5	
29	O2		%			4.2		4.2		4.3		4.9		4.4	
30	Moisture		%			19.48		17.94		20.8		17.33		18.9	
31	Temperature		°F			319		319.1		320.3		347.5		326.5	
32															
33	HCl	E2	ppmv	y		173.9		129.4		200.5		197.2		168.9	
34	Cl2	E2	ppmv	y		0.1		0.1		0.2		0.1		0.1	
35	Total Chlorine	E2	ppmv	y		174.1		129.5		200.8		197.4		169.2	
36															
37	Chromium (Hex)	E3	µg/dscm	y		24.0		26.8		34.3		25.5		27.6	
38	Chromium	E3	µg/dscm	y		40.7		34.6		42.5		57.5		43.9	
39	LVM	E3	µg/dscm	y		40.7		34.6		42.5		57.5		43.9 Cr only	
40															
41	POHC DRE	Chlorobenzene													
42	Feedrate		g/hr					38551.0		38125.0		38787.0			
43	Emission Rate	E1	g/hr		nd			0.167	nd	0.167	nd	0.166			
44	DRE	E1	%		nd			99.9996	nd	99.9996	nd	99.9996			
45															
46	POHC DRE	Toluene													
47	Feedrate		g/hr					38474.0		38049.0		38710.0			
48	Emission Rate	E1	g/hr		nd			0.216	nd	0.226	nd	0.217			
49	DRE	E1	%		nd			99.9994	nd	99.9994	nd	99.9994			
50															
51	2021C2	DRE				R1		R2		R3				Cond Avg	
52															
53	CO (MHRA)	E1	ppmv	y		5.04		0.7		47.72				17.82	
54															
55	POHC DRE	Chlorobenzene													
56	Feedrate		g/hr					34021		34119		34016			
57	Emission Rate	E1	g/hr		nd			0.1291	nd	0.125	nd	0.1195			
58	DRE	E1	%		nd			99.9996	nd	99.9996	nd	99.9996			
59															
60	POHC DRE	Toluene													
61	Feedrate		g/hr					33948		34054		33948			
62	Emission Rate	E1	g/hr		nd			0.167	nd	0.1634	nd	0.1547			
63	DRE	E1	%		nd			99.9995	nd	99.9995	nd	99.9995			
64															
65	Sampling Train	DRE	E1												
66	Stack Gas Flowrate		dscfm					54479		52750		50683		52637	
67	O2		%					8.8		8.7		8.3		8.6	
68	Moisture		%					13.08		14.95		16.22		14.75	
69	Temperature		°F					292.2		292.3		280.6		288.4	
70															
71															

	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
72	2021C3	Risk burn				R1		R2		R3				Cond Avg	
73															
74	CO (MHRA)	E1	ppmv	y		6.2		32.96		28.15				22.4	
75															
76	Sampling Train	PCDD/PCDF	E1												
77	Stack Gas Flowrate		dscfm			73505		71825		71861				72397.0	
78	O2		%			4.2		4.9		4.1				4.4	
79	Moisture		%			17.87		17.41		16.98				17.42	
80	Temperature		°F			330.6		330.4		329.9				330.3	
81															
82	Particle Size Distribution														
83	> 10 microns		wt%			100									

B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y
1	Feedrates																						
2																							
3																							
4	2021C1																						
5	Feedstream Number																						
6	Feed Class																						
7	Feed Class 2																						
8	Feedstream Description																						
9	Feed Rate																						
10	Thermal Feedrate																						
11	Ash																						
12	Chlorine																						
13	Chromium																						
14	Antimony																						
15	Arsenic																						
16	Barium																						
17	Beryllium																						
18	Bismuth																						
19	Cadmium																						
20	Lead																						
21	Mercury																						
22	Silver																						
23	Thallium																						
24	Stack Gas Flowrate																						
25	Oxygen																						
26																							
27																							
28	Feedrate MTEC Calculations																						
29	Ash																						
30	Chlorine																						
31	Chromium																						
32	Antimony																						
33	Arsenic																						
34	Barium																						
35	Beryllium																						
36	Bismuth																						
37	Lead																						
38	Mercury																						
39	Silver																						
40	Thallium																						
41	SVM																						
42	LVM																						
43																							
44	2021C2																						
45	Feedstream Number																						
46	Feed Class																						
47	Feed Class 2																						
48	Feedstream Description																						
49	Feed Rate																						
50	Thermal Feedrate																						
51	Ash																						
52	Chlorine																						
53	Chromium																						
54	Antimony																						
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57	Beryllium																						
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59	Lead																						
60	Mercury																						
61	Silver																						
62	Thallium																						
63	Stack Gas Flowrate																						
64	Oxygen																						
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29	0.69	100	0.80	100	0.76	4.47	33	1.68	100	0.3	100	0.2	100	0.2	100	0.1	89	0.21	137.1	135.6	137.1	135.6	137.1	137.1	135.6	137.1	142.0	
30	1613.38		1116.69		1252.65	3181.35	15	1791.02		435.5	586.3	580.8	100	366.1	19	492.16	326451.8	492.16	322599.7	328272.2	328272.2	322599.7	328272.2	328272.2	322599.7	328272.2	324010.3	
31	4.93		4.33		7.28	1.04		4.39		4.8	1.8	1.8	100	0.1		2.14		2.14	299.8	307.0	307.0	299.8	307.0	307.0	307.0	307.0	307.0	
32	4.71	100	4.68	100	4.69	3.53	80	4.40	100	1.6	100	1.6	100	0.5	100	1.32		1.32										
33	5.21	100	5.30	100	5.25	2.86	100	4.66	100	1.8	100	1.7	100	0.7	100	1.49		1.49										
34	12.14	49	2.72	100	2.17	0.88	32	4.48		3.1	14.0	4.0	100	0.2	1.1	5.31		5.31										
35	1.28		0.42	100	0.42	0.33	48	0.61	100	0.1	100	0.4	100	0.0	100	0.36		0.36										
36	5.07		2.72		2.38	0.33	3.2	2.63		1.6	2.6	2.0	100	0.0	0.8	1.54		1.54										
37	20.70		6.98		8.33	2.06	5.4	9.52		12.8	20.9	9.8	100	0.5	1.1	11.02		11.02										
38	0.35	33	0.42		0.42	1.86	68	0.76		0.1	0.1	0.1	100	0.0	2.0	0.06		0.06										
39	10.78		8.24		8.19	1.14	4	7.09		2.6	4.6	4.1	100	0.3	2.3	2.89		2.89										
40	19.20	100	18.98	100	19.17	2.46	100	14.96	100	6.5	100	6.4	100	0.6	100	4.99		4.99										
41	25.77	0	9.70	12	10.71	2.40	5	12.14		14.4	23.5	11.8	100	0.3	0.5	12.49		12.49										
42	11.42	53	10.05	44	12.95	4.23	50	9.66	29	6.7	73	3.5	70	3.1	100	0.4	48	3.44	307.0	299.8	307.0	299.8	307.0	307.0	307.0	307.0		
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	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y
61	Moisture	%			12.3		10.84		11.57		11.57		0.598		0.526		0.559		0.561		49.37		51.58	
62	Density	g/cc			1.00		0.97		0.99		0.99		0.86		0.86		0.86		0.86		0.87		0.87	
63	Heating Value	Btu/lb			8380.0		8360		8360		8367		16100		16300		17400		16600		8110		8880	
64	Thermal Feedrate	MMBtu/hr																						
65																								
66	Estimated Firing Rate	MMBtu/hr			34.1																			

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	Z	AA	AB	AC	AD	AE	AF	AG	AH	AI	AJ	AK	AL	AM	AN	AO	AP	AQ	AR	AS	AT	AU	AV	AW	AX	AY	AZ	BA	
61											51.63		50.86																
62											0.87		0.87																
63											9160		8717																
64															267		250		253			257							
65																													
66																													

	A	B	C
1	Process Information		
2			
3	2021C1		Cond Avg
4			
5	Comb Temp	F	1545
6	Steam Production	M lb/hr	271
7			
8	2021C2		
9			
10	Comb Temp	F	1194
11	Steam Production	M lb/hr	143
12			
13	2021C3		
14			
15	Comb Temp	F	1547
16	Steam Production	M lb/hr	259

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R
1	PCDD/PCDF																
2	N																
3	Facility Name and ID:	Union Carbide Corporation															
4	Condition ID:	2021C3															
5	Condition/Test Date:	Risk burn, max feedrate.															
6																	
7		I-TEF															
8		Wght Fact															
9																	
10		Detected in sample volume (ng)															
11		2,3,7,8-TCDD	1	nd	0.007	0.0073	0.004	0.0037	nd	0.007	0.0070	0.0035	nd	0.009	0.009	0.005	0.005
12		1,2,3,7,8-PCDD	0.5	nd	0.007	0.0036	0.004	0.0018	nd	0.009	0.0046	0.0023	nd	0.017	0.009	0.009	0.004
13		1,2,3,4,7,8-HxCDD	0.1	nd	0.014	0.0014	0.007	0.0007	nd	0.011	0.001	0.001	nd	0.027	0.003	0.027	0.003
14		1,2,3,6,7,8-HxCDD	0.1	nd	0.014	0.0014	0.007	0.0007	nd	0.019	0.002	0.001	nd	0.042	0.004	0.042	0.004
15		1,2,3,7,8,9-HxCDD	0.1	nd	0.034	0.0034	0.017	0.0017	nd	0.038	0.004	0.002	nd	0.079	0.008	0.079	0.008
16		1,2,3,4,6,7,8-HpCDD	0.01	nd	0.111	0.0011	0.111	0.0011	nd	0.132	0.001	0.001	nd	0.239	0.002	0.239	0.002
17		OCDD	0.001	nd	0.135	0.0001	0.135	0.0001	nd	0.152	0.0002	0.0002	nd	0.246	0.000	0.246	0.000
18		2,3,7,8-TCDF	0.1	nd	0.100	0.0100	0.100	0.0100	nd	0.105	0.011	0.011	nd	0.122	0.012	0.122	0.012
19		1,2,3,7,8-PCDF	0.05	nd	0.039	0.0020	0.039	0.0020	nd	0.051	0.003	0.001	nd	0.093	0.005	0.093	0.005
20		2,3,4,7,8-PCDF	0.5	nd	0.070	0.0350	0.070	0.0350	nd	0.080	0.040	0.040	nd	0.153	0.077	0.153	0.077
21		1,2,3,4,7,8-HxCDF	0.1	nd	0.285	0.0285	0.285	0.0285	nd	0.313	0.031	0.031	nd	0.640	0.064	0.640	0.064
22		1,2,3,6,7,8-HxCDF	0.1	nd	0.088	0.0088	0.044	0.0044	nd	0.009	0.001	0.001	nd	0.183	0.018	0.183	0.018
23		2,3,4,6,7,8-HxCDF	0.1	nd	0.112	0.0112	0.112	0.0112	nd	0.114	0.011	0.011	nd	0.229	0.023	0.229	0.023
24		1,2,3,7,8,9-HxCDF	0.1	nd	0.009	0.0009	0.004	0.0004	nd	0.009	0.001	0.001	nd	0.009	0.0009	0.004	0.0004
25		1,2,3,4,6,7,8-HpCDF	0.01	nd	0.359	0.0036	0.359	0.0036	nd	0.400	0.004	0.004	nd	0.830	0.0083	0.830	0.0083
26		1,2,3,4,7,8,9-HpCDF	0.01	nd	0.023	0.0002	0.011	0.0001	nd	0.021	0.0002	0.011	nd	0.043	0.0004	0.043	0.0004
27		OCDF	0.001	nd	0.059	0.0001	0.059	0.0001	nd	0.080	0.0001	0.080	nd	0.130	0.0001	0.130	0.0001
28																	
29		Gas sample volume (dscf)			144.89	4.20	144.89	4.20		143.65	4.9	143.65		142.04	4.10	142.04	4.10
30		O2 (%)															
31																	
32		PCDD/PCDF (ng in sample)			0.12	0.024	0.12	0.024		0.122	0.026	0.111		0.2436	0.050	0.2342	0.048
33		PCDD/PCDF (ng/dscm @ 7% O2)			22.8	0.024	22.8	0.024		0.026	0.026	0.024		7.7	0.050	7.7	0.048
34																	
35		TEQ Cond Avg				0.031											